

BROUWER

ILLUSTRATED PARTS LIST

MODEL:

5990273 SOD HARVESTER 1570 NEW HOLLAND

5990295 SOD HARVESTER 1576 NEW HOLLAND



WARNING: If incorrectly used this machine can cause severe injury. Those who use and maintain this machine should be trained in its proper use, warned of its dangers and should read the entire manual before attempting to set up, operate, adjust or service the machine.

November 2006



STATEMENT OF LIMITED WARRANTY

Kesmac and Brouwer Turf warrants its full line of equipment to be free from defects in material and factory workmanship for a period of 12 months. This warranty begins on the date of sale or use of the equipment to the original purchaser. This statement does not extend or limit engine, tractor or component warranties in which the engine, tractor or component manufacturers may carry extended time periods up to 24 months. Engine, tractor or component warranty claims will be subject to the engine, tractor or components manufacturer's approval.

Replacement Parts carry a 90 day replacement warranty and are reimbursed to the dealer. All electrical and hydraulic parts are limited by this policy and will only be covered upon approval by the service department after inspection of the part. The installation and removal of a part will automatically place that part under the replacement parts warranty.

This warranty is limited exclusively to equipment or accessories manufactured or supplied by **Kesmac and Brouwer Turf** and are subject to the inspection and analysis by the company to conclusively identify the nature and cause of failure.

PRODUCT REGISTRATION FORM must be completely filled out, signed by the customer at the original date of installation, and returned to **Kesmac and Brouwer Turf** before any claims will be considered.

Kesmac and Brouwer Turf reserves the right to incorporate improvements in material and design of its products without notice and is not obligated to make the same improvements to equipment previously manufactured.

Kesmac and Brouwer Turf is not obliged under any warranty policy different from the Kesmac Brouwer Turf warranty policy as published above.

KESMAC AND BROUWER TURF RESPONSIBILITIES

Kesmac and Brouwer Turf's obligation under the terms of this warranty is limited to the repair, replacement or credit, at its option, of the equipment, parts or supply items that conform to its warranty.

Kesmac and Brouwer Turf will pay for the parts and the cost of surface transportation for the parts that conform to this warranty.

DEALER'S RESPONSIBILITIES

1. Only factory-trained service or approved personnel will be permitted to perform warranty service on **Kesmac and Brouwer Turf** equipment.
2. All major warranty claims exceeding \$650.00 (in total including parts and labour) must be authorized by **Kesmac and Brouwer Turf** before work is performed.
3. All replacement parts used in warranty situations must be furnished by **Kesmac and Brouwer Turf** or approved by **Kesmac and Brouwer Turf** personnel. The use of non-recommended oil could nullify warranty.

OWNERS RESPONSIBILITIES

The owner is obligated to operate and maintain the equipment in accordance with the recommendations published by **Kesmac and Brouwer Turf** in the owners/operators manual for the unit. The owner is responsible for the costs associated with such maintenance and operating adjustments that may be required on a regularly scheduled basis. Where applicable the owner is responsible for transportation to and from the dealership or service calls made by the dealer.

CONDITIONS THAT VOID WARRANTY

This warranty shall not apply to equipment which:

- 1. Has had repairs or modifications not authorized by **Kesmac and Brouwer Turf**.
- 2. Has been subject to abuse, improper maintenance, or improper application.
- 3. Has been modified from original equipment specifications.

WARRANTY EXCEPTIONS

This warranty does not apply to the following items:

- 1. Wear items including blades, cutting edges, cutting arms, spark plugs, belts, filters, bearings, sprockets, chains, tires, light bulbs, lubricants and fluids etc. Cost of normal maintenance including replacement of service items.
- 2. Damages to engine/drive systems caused by lack of/ or improper lubricants and/ or fluids.
- 3. Damages arising from accident, misuse or neglect.
- 4. Damages to engine/drive systems caused by improper operation and/ or maintenance.
- 5. **Kesmac and Brouwer Turf** will not be liable for any incidental or consequential damage or injuries, including but not limited to loss of profits, loss of crops, rental of substitute equipment, or other commercial loss or for damage to the equipment in which the Company Product is installed.

FREIGHT CARRIER DAMAGE

Claims for equipment damaged in transit should be referred to the freight carrier. Visible damage should be reported immediately and concealed damage as soon as possible, in accordance with freight carrier regulations.

BROUWER

289 North Kurzen Road. P.O. Box 504, Dalton, Ohio, USA, 44618
Tel (330)828-0200 1-800-314-1008 Fax (330) 828-1008

Date of Purchase: Month_____Day_____Year_____

Dealer Name_____Phone_____

Serial Number_____

Model Number_____

ALWAYS GIVE THE SERIAL NUMBER, MODEL NUMBER AND PART COLOR WHEN
ORDERING SERVICE PARTS.

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SOD HARVESTER

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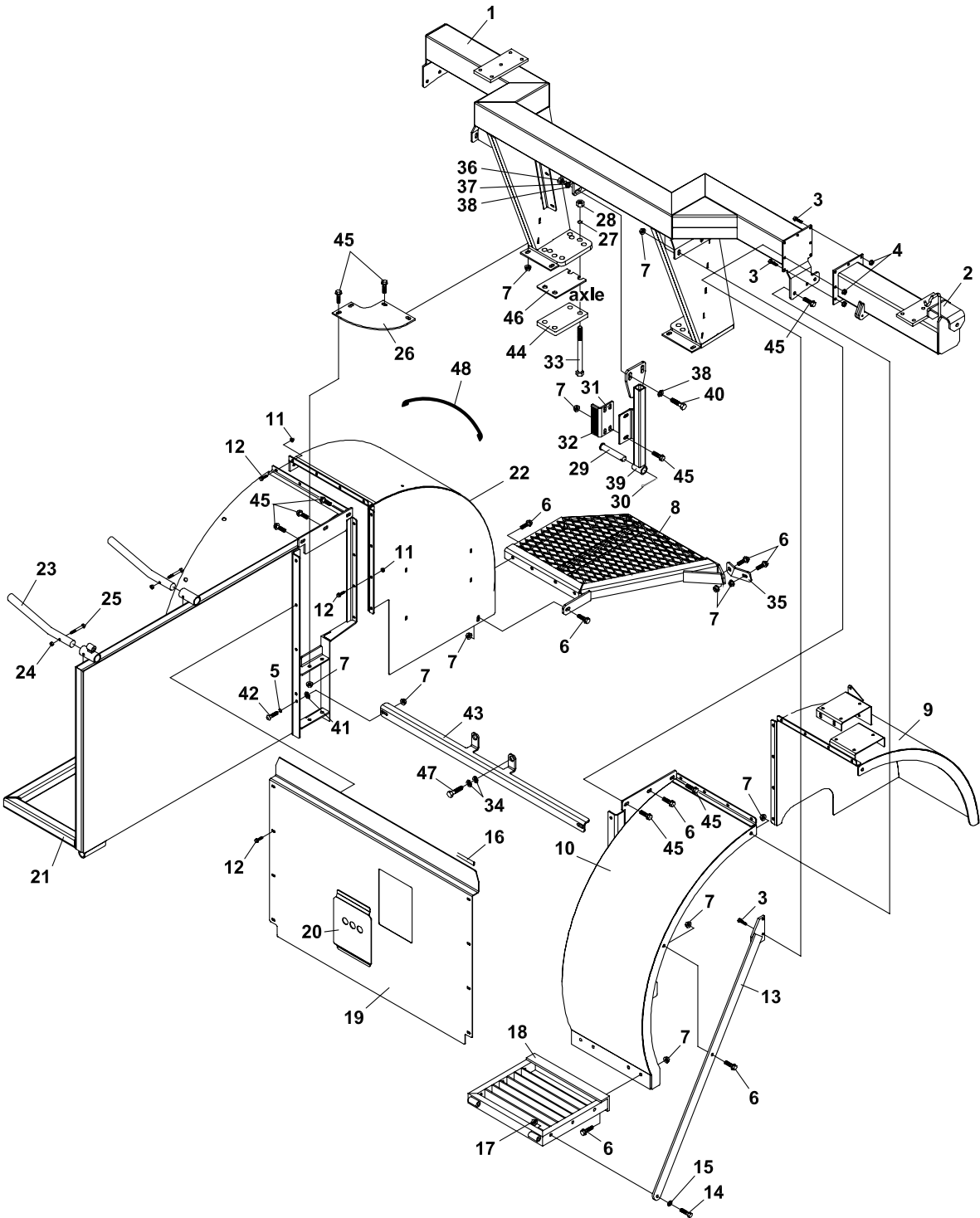
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MAIN BEAM & FENDERS (48" PALLET)

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FIGURE 1



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MAIN BEAM & FENDERS (48" PALLET)

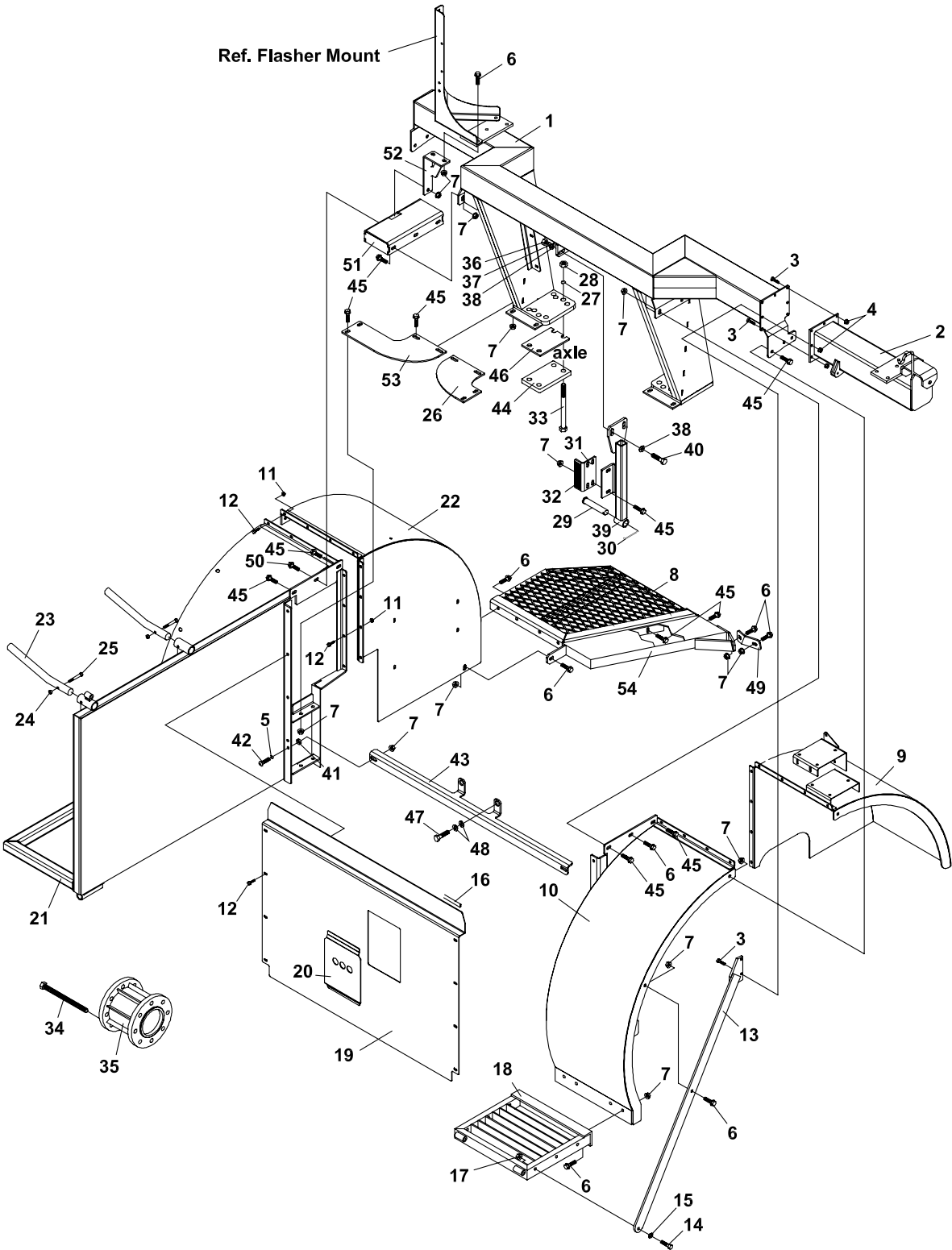
FIGURE 1

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1-1	4138962.7	MAIN BEAM	1	1-40	90-1016	BOLT-5/8-11 X 2	2
1-2	6109296.7	BEAM EXT 16" & 18"	1	1-41	99-B12	SPACER	2
	6109297.7	BEAM EXT 24"	1	1-42	99-K101	BOLT-1/2-13 X 1.25	2
1-3	64123-87	BOLT-HEX 3/8-16X1-3/4	7	1-43	6109512.7	PILING WALL LWR STIFNR	1
1-4	64141-4	NUT-WLF 3/8-16	7	1-44	6115006.7	CLAMP-BEAM BASE PLATE	2
1-5	07-C16	LOCKWASHER	2	1-45	64139-22	BLT-WLF 1/2-13X1	21
1-6	99-K56	BOLT-1/2-13 X 1-1/2	13	1-46	6115373.7	SPACER	2
1-7	64141-13	NUT-WLF 1/2-13	36	1-47	07-1615040	BOLT-M16-1.50 X 40	2
1-8	6109421.7	PLATFORM-DRIVER SIDE	1	1-48	4139418	GRAB HANDLE	1
1-9	6109419.7	FENDER-RT FRONT	1				
1-10	6109420.7	FENDER-RT REAR	1				
1-11	64141-6	NUT-5/16-18	16				
1-12	64139-08	BOLT-5/16-18X3/4	24				
1-13	6109794.7	BRACE-REAR PLATFORM	1				
1-14	90-0818	BOLT-1/2-13 X 2-1/4	1				
1-15	64163-67	WASHER-.516X1X12	1				
1-16	56-027	TRIM-TRIM-LOC 47"	1				
1-17	F5018	NUT-1/2-13	1				
1-18	001712.7	PLATFORM-MAIN	1				
1-19	4139800.7	PILING WALL	1				
1-20	6109461.7	COVER-PILING WALL	1				
1-21	6109375.7	FENDER-LEFT REAR	1				
1-22	6109390.7	FENDER-LEFT FRONT	1				
1-23	015863.7	HANGER-PALLET	2				
1-24	64229-03	LOCKNUT-NYLON 3/8-16	2				
1-25	64123-100	BOLT-3/8-16X2-1/4	2				
1-26	6109374.7	BRKT-FENDER TO AXLE	2				
1-27	96-12	LOCKWASHER	8				
1-28	92-12	NUT-3/4-10	8				
1-29	03-1640	CLEVIS PIN	1				
1-30	02-CP0616	COTTER PIN	1				
1-31	6109494.7	BRKT-PILING WALL	1				
1-32	56-011	RUBBER-1/8 X .5'	1				
1-33	90-1276	BOLT-3/4 X 9 1/2	8				
1-34	64163-16	WASHER	4				
1-35	6109533.7	MNT-DRIVER SIDE PLTFRM	1				
1-36	64025-21	NUT-HEX 5/8-11	2				
1-37	64006-04	LOCKWSHR-HELICAL 5/8	2				
1-38	64163-16	WASHER-41/64 X 1-3/8 X 12	4				
1-39	6109458.7	BRACE-MAIN BEAM	1				

MAIN BEAM & FENDERS (54" PALLET)

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FIGURE 2



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MAIN BEAM & FENDERS (54" PALLET)

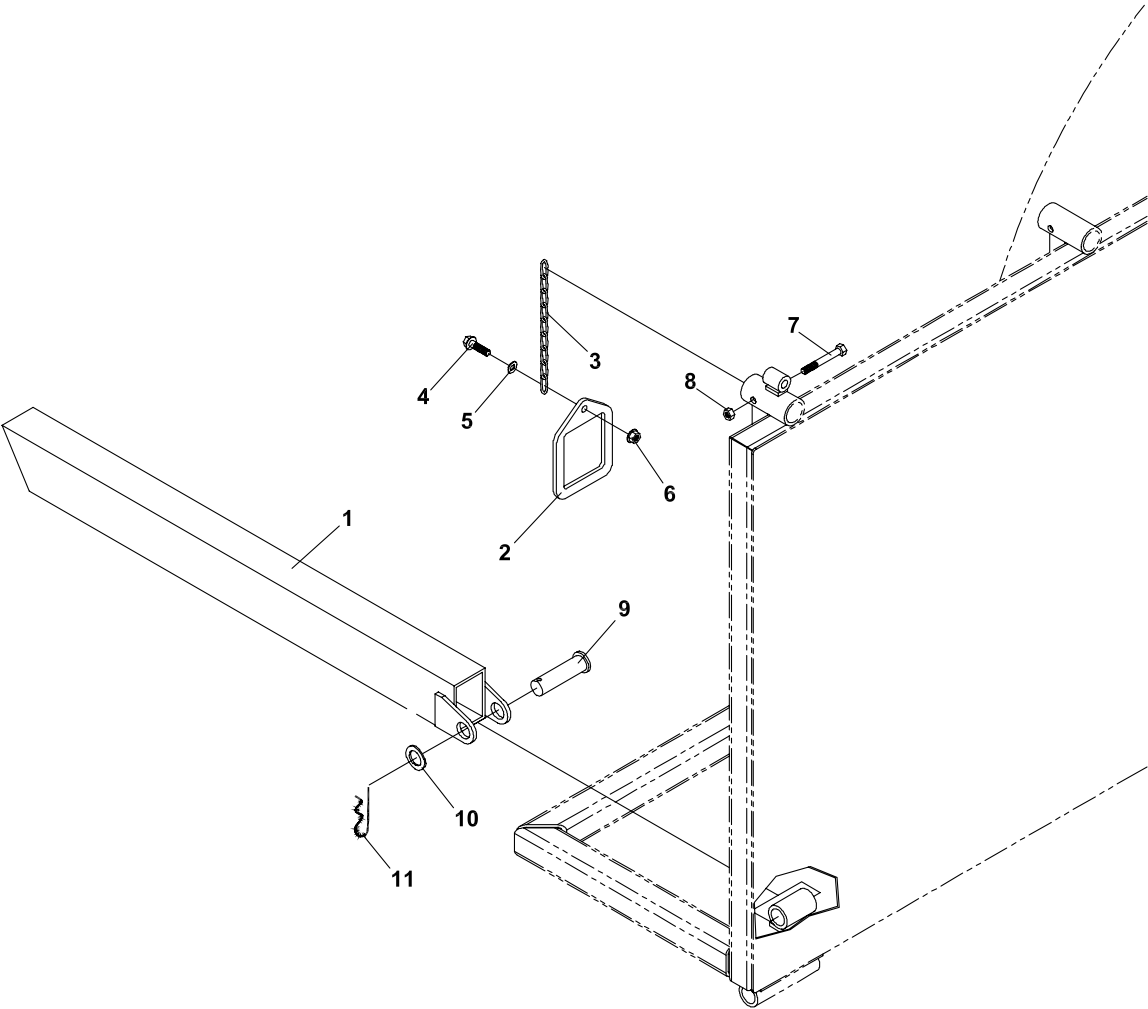
FIGURE 2

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
2-1	6109571.7	BEAM-54" PALLET MAIN	1	2-41	99-B12	SPACER	2
2-2	6109296.7	BEAM EXT-16"&18" 1565	1	2-42	99-K101	BOLT-1/2-13 X 1.25	2
	6109297.7	BEAM EXT-24" 1565	1	2-43	6109588.7	PILING WALL-LOW STIFNR	1
				2-44	6115006.7	CLAMP	2
2-3	64123-87	BOLT-HEX 3/8-16X1-3/4	7	2-45	64139-22	BLT-WLF 1/2-13X1	21
2-4	64141-4	NUT-WLF 3/8-16	7	2-46	6115373.7	SPACER	2
2-5	07-C16	LOCKWASHER	2	2-47	07-1615040	BOLT-MET	2
2-6	99-K56	BOLT-1/2-13 X 1-1/2	15	2-48	64163-16	LOCKWASHER	4
2-7	64141-13	NUT WLF 1/2-13	45	2-49	6109533.7	MNT-DRIVER SIDE PLTFRM	1
2-8	6109421.7	PLATFORM-DRIVER SIDE	1	2-50	99-K85	BOLT	1
2-9	6109419.7	FENDER-RT FRONT	1	2-51	6109578.7	SPACER	1
2-10	6109420.7	FENDER-RT REAR	1	2-52	6109581.7	BRACE	1
2-11	64141-6	NUT-5/16-18	16	2-53	6109549.7	BRKT-FENDER TO AXLE	1
2-12	64139-08	BOLT-5/16-18X3/4	24	2-54	6109591.7	PLATFORM-DRIVER'S EXT	1
2-13	6109794.7	BRACE-R PLATFORM	1				
2-14	90-0818	BOLT-1/2-13 X 2-1/4	1				
2-15	64163-67	WASHER-.516X1X12	1				
2-16	56-027	TRIM-TRIM-LOC 47"	1				
2-17	F5018	NUT-1/2-13	1				
2-18	001712.7	PLATFORM-MAIN	1				
2-19	4139817.7	PILING WALL-54"	1				
2-20	6109461.7	CVR-PILING WALL ACCESS	1				
2-21	6109375.7	FENDER-LEFT REAR	1				
2-22	6109390.7	FENDER-LEFT FRONT	1				
2-23	015863.7	HANGER-PALLET	2				
2-24	64229-03	LOCKNUT-NYLON 3/8-16	2				
2-25	64123-100	BOLT-3/8-16X2-1/4	2				
2-26	6109374.7	BRKT-FENDER TO AXLE	1				
2-27	96-12	LOCKWASHER	8				
2-28	92-12	NUT-3/4-10	8				
2-29	03-1640	CLEVIS PIN	1				
2-30	02-CP0616	COTTER PIN	1				
2-31	6109494.7	BRKT-PILING WALL	1				
2-32	56-011	RUBBER-1/8 X .5'	1				
2-33	90-1276	BOLT-3/4 X 9 1/2	8				
2-34	07-18150190	BOLT-MET	8				
2-35	6115966.7	SPACER	1				
2-36	64025-21	NUT-HEX 5/8-11	2				
2-37	64006-04	LOCKWSHR-HELICAL 5/8	2				
2-38	64163-16	WASHER-41/64 X 1-3/8 X 12	4				
2-39	6109458.7	BRACE-MAIN BEAM	1				
2-40	90-1016	BOLT-5/8-11 X 2	2				

OPTIONAL PALLET STACK FORKS KIT

FIGURE 3

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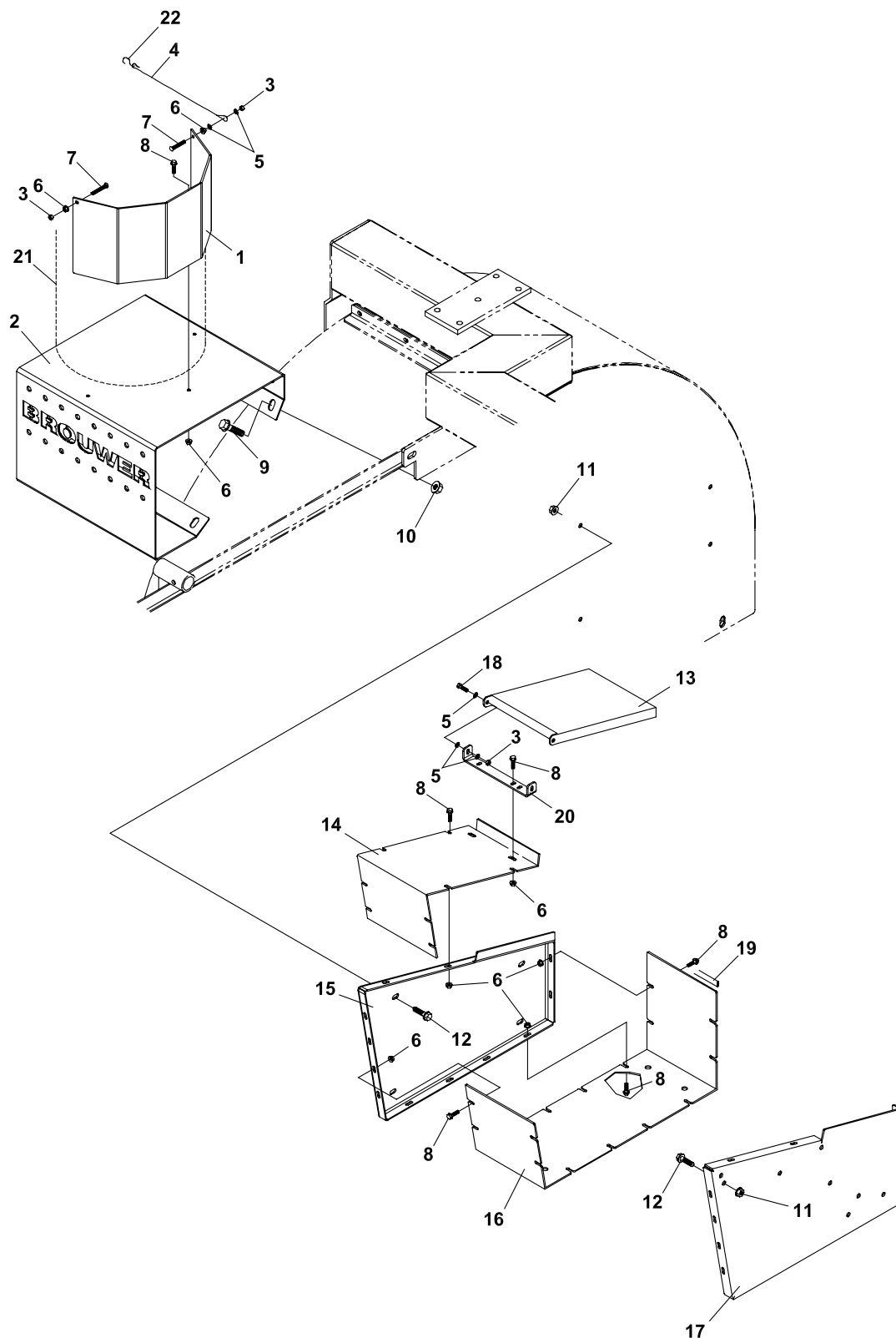
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OPTIONAL PALLET STACK FORKS KIT

FIGURE 3

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
3-1	6115195.7	FORK-PALLET	2				
3-2	6115208.7	STIRRUP-FORK RETAINING	2				
3-3	6115209	CHAIN-STIRRUP RETAINING	2				
3-4	64139-24	BLT-WLF 3/8-16 X 1	2				
3-5	64163-61	WASHER	2				
3-6	64141-4	NUT-WLF 3/8-16	2				
3-7	64123-100	BOLT-3/8-16X2-1/4	2				
3-8	64229-03	LOCKNUT-NYLON 3/8-16	2				
3-9	03-1628	CLEVIS PIN	2				
3-10	64163-64	WASHER	2				
3-11	G2501	PIN-HITCH CLIP	2				

FIGURE 4



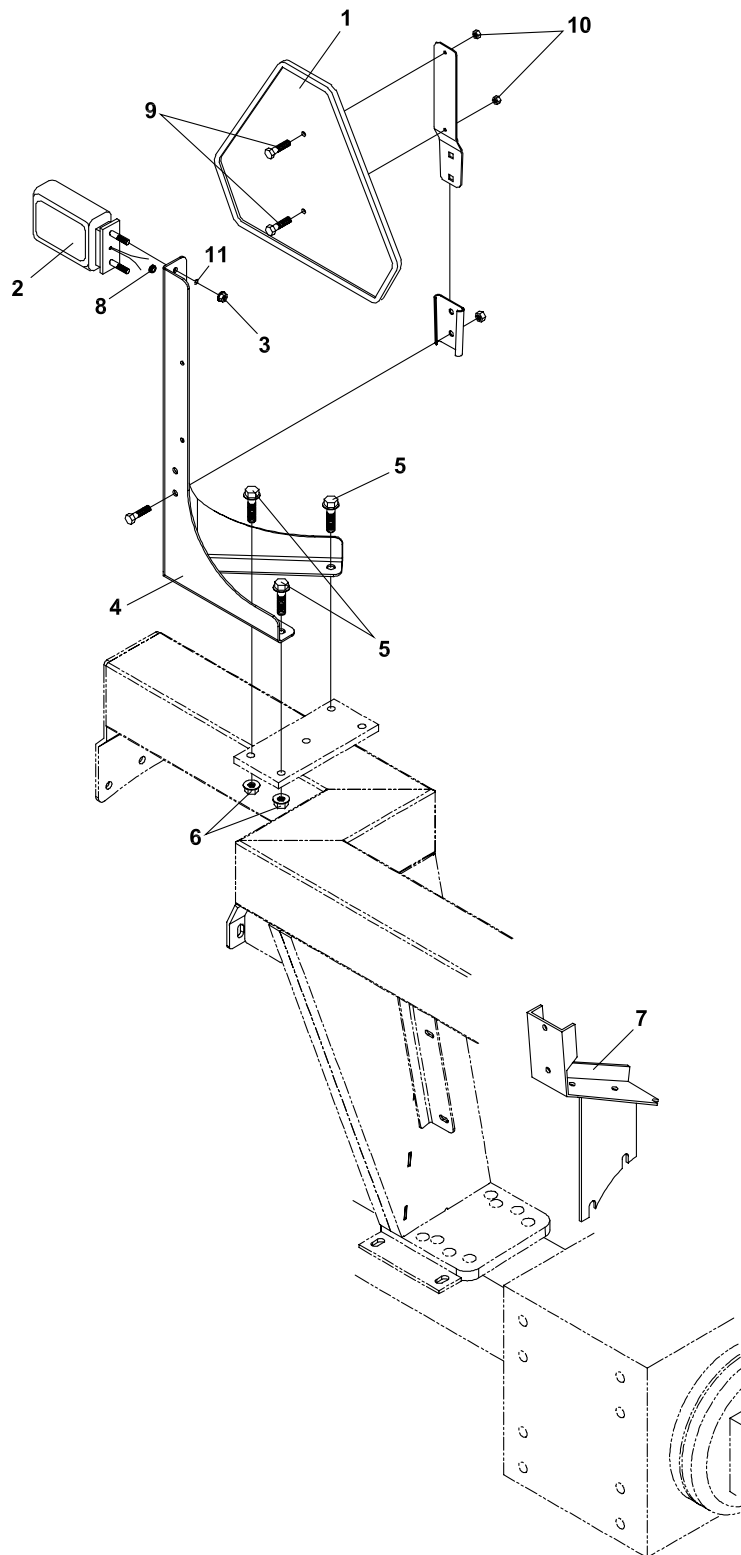
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TOOLBOX & COOLER MOUNT

FIGURE 4

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
4-1	6109462.7	MOUNT-WATER COOLER	1				
4-2	6109789.7	BRCKT-WATER COOLER	1				
4-3	64229-01	LOCKNUT-1/4-20	4				
4-4	S8001	STRAP-15"	1				
4-5	64163-03	WASHER	8				
4-6	64141-2	NUT-WLF 1/4-20	31				
4-7	99-K39	BOLT-1/4-20 X 1-1/2	2				
4-8	64139-04	BOLT-WLF 1/4-20X3/4	31				
4-9	64139-22	BLT-WLF 1/2-13X1	4				
4-10	64141-13	NUT-WLF 1/2-13	4				
4-11	64141-4	NUT-WLF 3/8-16	7				
4-12	64139-21	BLT-WLF 3/8-16X3/4	7				
4-13	6109463.7	LID-JD TOOLBOX 48"	1				
	6109550.7	LID-TOOLBOX 54"	1				
4-14	6109527.7	TOP-TOOLBOX 48"	1				
	6109589.7	TOP-TOOLBOX 54"	1				
4-15	6109336.7	SIDE-TOOLBOX	1				
4-16	6109528.7	BOTTOM-TOOLBOX 48"	1				
	6109590.7	BOTTOM-TOOLBOX 54"	1				
4-17	6109335.7	SIDE-TOOLBOX	1				
4-18	64123-89	BOLT-HEX 1/4-20X3/4	2				
4-19	56-027	TRIM-TRIM-LOC 24"	1				
4-20	6109524.7	MOUNT-TOOLBOX LID 48"	1				
	6109551.7	MOUNT-TOOLBOX LID 54"	1				
4-21	06-063	COOLER-5 GAL WATER	1				
4-22	M5137	TIE DOWN STRAP HOOK	1				

FIGURE 5



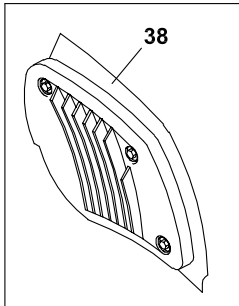
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SMV/FLASHER FUEL FILL BRKT

FIGURE 5

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
5-1	47-141	EMBLEM-SMV W/MOUNT	1				
5-2	33-028	FLASHER-SAFETY	1				
5-3	64141-6	NUT-5/16-18	2				
5-4	6109531.7	MOUNT-FLASHER	1				
5-5	99-K56	BOLT-1/2-13 X 1-1/2 (USED W/O CANOPY)	3				
	64123-24	BLT-HEX 1/2-13X2 (USED WITH CANOPY)	3				
5-6	64141-13	NUT-WLF 1/2-13	3				
5-7	6115168.7	BRKT-FUEL FILLER NECK	1				
5-8	05-040	GROMMET	1				
5-9	64139-04	BOLT-WLF 1/4-20X3/4	2				
5-10	64141-2	NUT-WLF 1/4-20	2				
5-11	64002-04	LOCKWASHER	2				

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CONTROL PANEL & LINKAGE

FIGURE 6

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
6-1	6109475.7	MOUNT WLDMT, SHAFT	2	6-43	64139-08	BOLT-5/16-18X3/4	3
6-2	6109782	SPACER, BLOCK OFF	1	6-44	64205-001	BLT-MET M8-1.25X20	2
6-3	47-114	KNOB, TAPERED	4	6-45	64006-2	LOCKWASHER, 8MM	2
6-4	6109486	ARM, SHORT LEVER	2	6-46	64251-003	WHSR-M8	2
6-5	6109487	ARM, LONG LEVER	2	6-47	6109344.7	SHIELD-NH CNTRL PNL	1
6-6	64246-03	NUT-WHIZ M10-1.50	4	6-48	6109540.7	N.H. DRIVER RESTRAINT	1
6-7	29-010	GREASE FITTING, 1/4-28	3	6-49	64205-003	BLT-MET M8-1.25X30	2
6-8	6109354.7	CNTRL LNKG PIVOT R	1	6-50	6115067	SPACER-RT PLATFORM	2
6-9	6109353.7	CNTRL LNKG PIVOT CTR	1	6-51	99-B26	WASHER, MACH 5/8 ID 14	A/R
6-10	6109352.7	CNTRL LNKG PIVOT FRT	1	6-52*	04-009	INSERT	9
6-11	6109781	SHAFT-SPOOL LVR PIVOT	1	6-53	6109523.6	SHIELD-CONTROL PANEL	1
6-12	64139-04	BOLT-WLF 1/4-20X3/4 (USE QTY 13 ON STANDARD MODELS) (USE QTY 15 ON EC MODELS)		6-54	6109536.6	SHIELD-CONTROL PANEL	1
6-13	64141-2	NUT-WLF 1/4-20 (USED ON EC MODELS ONLY)	6	6-55	31-039	SWITCH	1
6-14	02-CP0308	PIN, 3/16 x 1	6	6-56	6109542.7	PUSHER-MOTOR SWITCH	1
6-15	64163-04	25/64X5/8X16GA WASHER	6	6-57	6109541.7	MOUNT-MOTOR SWITCH	1
6-16	64188-02	PIN, CLEVIS 5/16X1	5				
6-17	64025-03	NUT-HEX 5/16-24	6				
6-18	6109788	ROD, SPOOL LINKAGE	3				
6-19	43-Y0505F	END, PIN YOKE	4				
6-20	64123-139	BOLT-3/8-16X4 HEX	2				
6-21	64001-6	NUT-HEX JAM, 3/8-16	6				
6-22	64141-4	NUT-WLF 3/8-16	10				
6-23	6109783.7	STOP, ADJUSTABLE YOKE	2				
6-24	43-005A	ROD END, 5/16"	1				
6-25	03-0512	CLEVIS PIN, 5/16 X 1-1/2	1				
6-26	64006-02	LOCKWASHER-5/16	1				
6-27	91-0508	BOLT, 5/16-24 X 1	1				
6-28	6109493.7	PIVOT-R DEPTH CNTRL	1				
6-29	6109492.7	PIVOT-DEPTH CNTRL FRT	1				
6-30	64139-24	BLT-WLF 3/8-16 X 1	2				
6-31	6109491.7	PIVOT-DEPTH CNTRL R	1				
6-32	64141-13	NUT WLF 1/2-13	1				
6-33	99-K56	BOLT-1/2-13 X 1-1/2	1				
6-34	6109453.6	PANEL-BEAM FWD CNTRL	1				
6-35	6109488.7	COVER, CONTROL PANEL	1				
6-36	64139-21	BLT-WLF 3/8-16X3/4	3				
(ITEMS 37 & 38 USED FOR SERVICE ONLY)							
6-37	33-044	PLUG-TURN SWITCH CVR	1				
6-38	6115054	SHROUD, MODIFIED RIGHT	1				
	6115055	SHROUD, MODIFIED LEFT	1				
6-39	64163-61	WSHR .81X.406X16GA	3				
6-40	64123-139	BOLT-3/8-16X4 HEX	1				
6-41	6109496.7	CONTROL PANEL BRACE	1				
6-42	64141-6	NUT, 5/16-18	3				

* NOT ILLUSTRATED

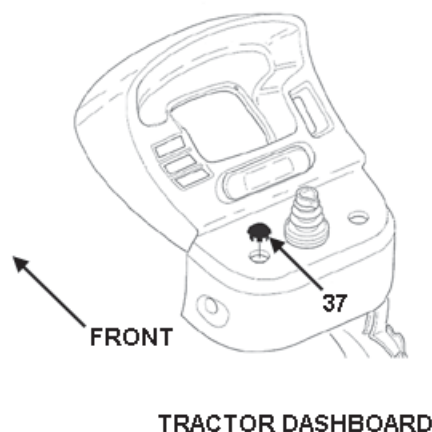
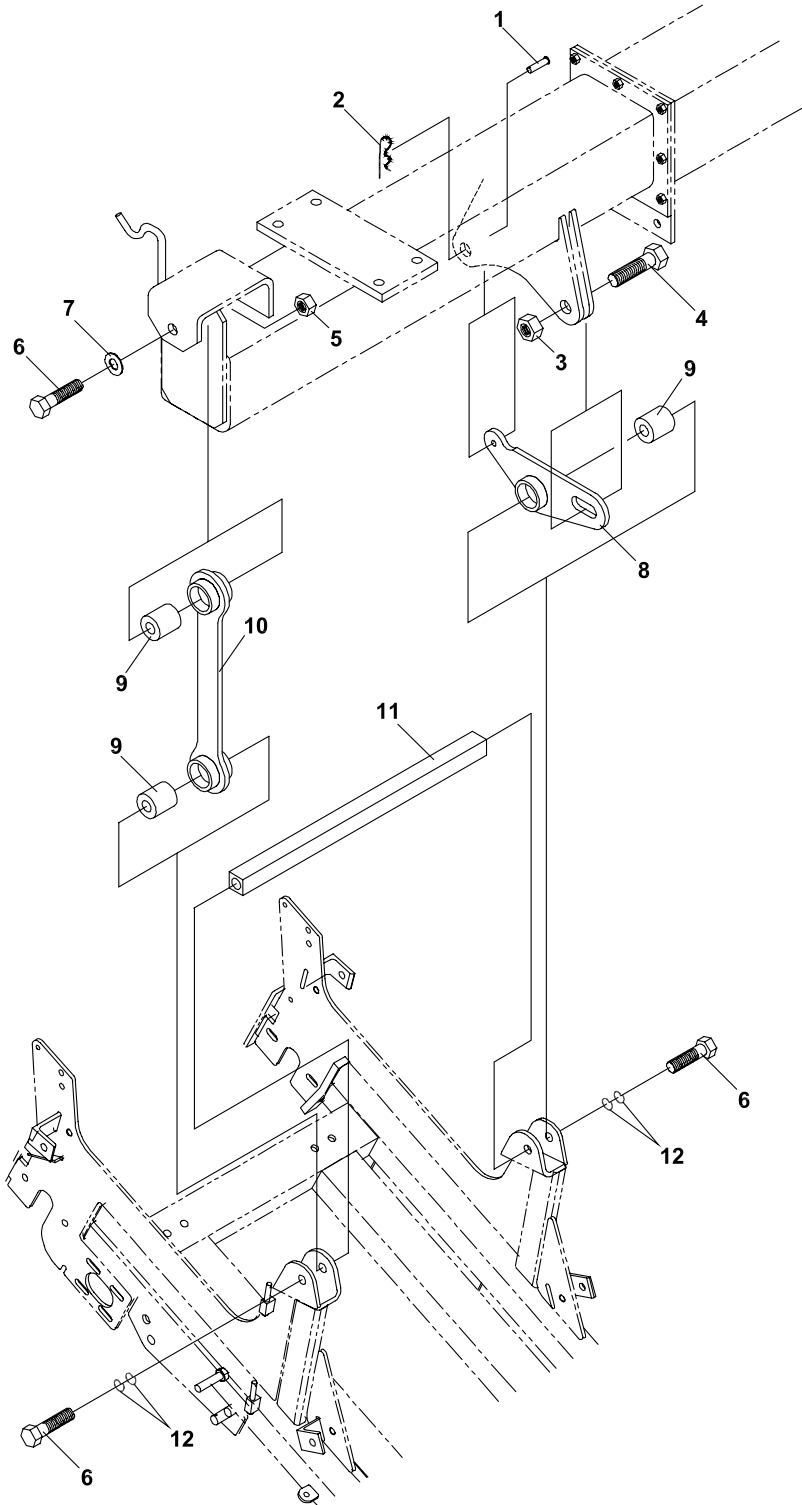


FIGURE 7



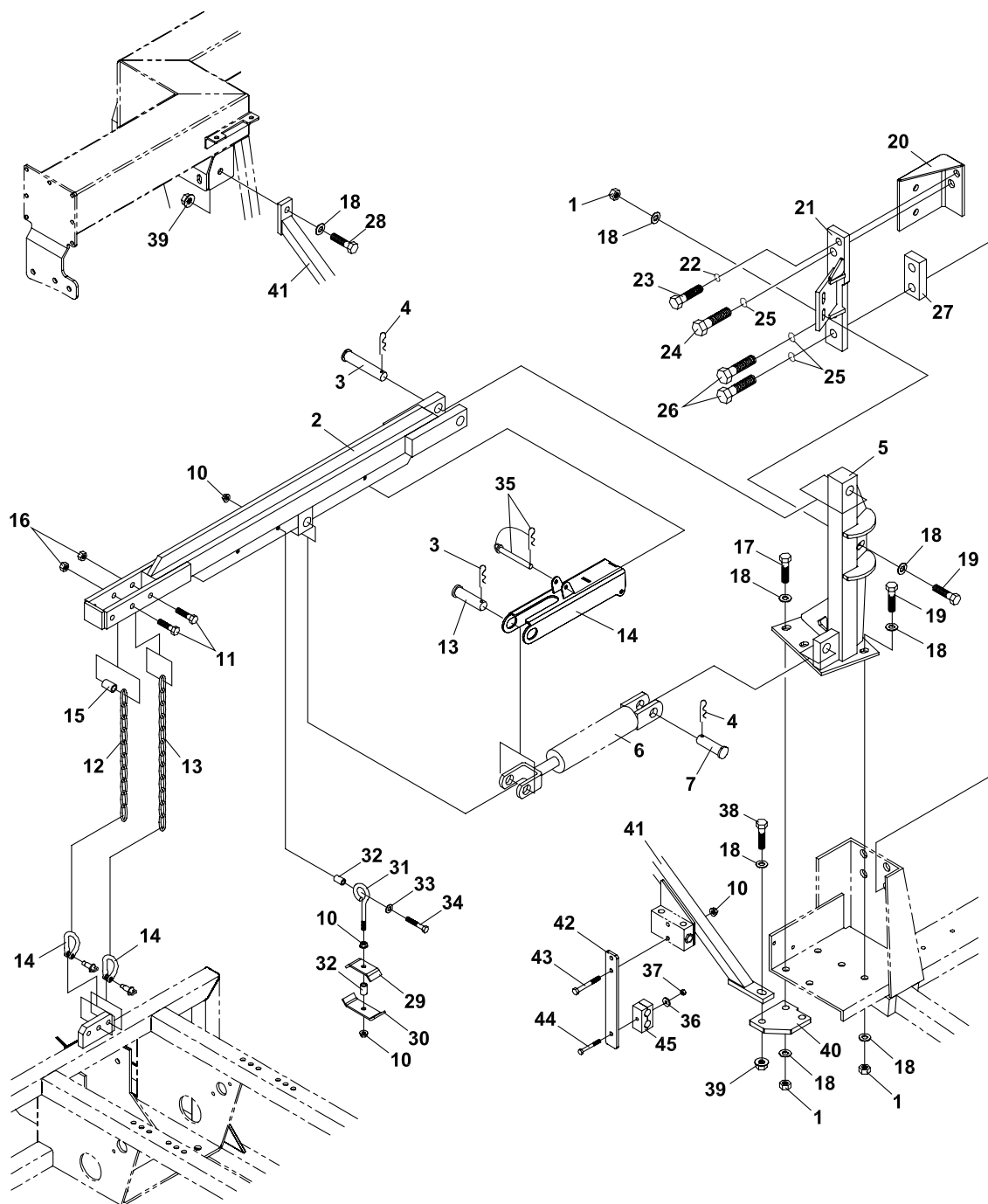
SOD HARVESTER

HANGERS

FIGURE 7

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
7-1	64188-13	PIN-CLEVIS	1				
7-2	G2510	PIN-HITCH CLIP	1				
7-3	64229-07	LOCKNUT-NYLON 3/4-10	1				
7-4	90-1216	BOLT-3/4-10 X 2	1				
7-5	99-A10	LOCKNUT-5/8-11	1				
7-6	90-1024	BOLT,5/8-11 X 3	3				
7-7	64163-16	WASHER-41/64 X 1-3/8 X 12	1				
7-8	6115602.7	INNER HANGER LINK	1				
7-9	S8009	ISOLATOR-CNTR BONDED	3				
7-10	6115604.7	OUTER HANGER LINK	1				
7-11	016628.7	MOUNT, CONVEYOR (USED ON 16" & 18")	1				
	016629.7	MOUNT, CONVEYOR (USED ON 24")	1				
7-12	F6076	WASHER, DISC LOCK	4				

FIGURE 8



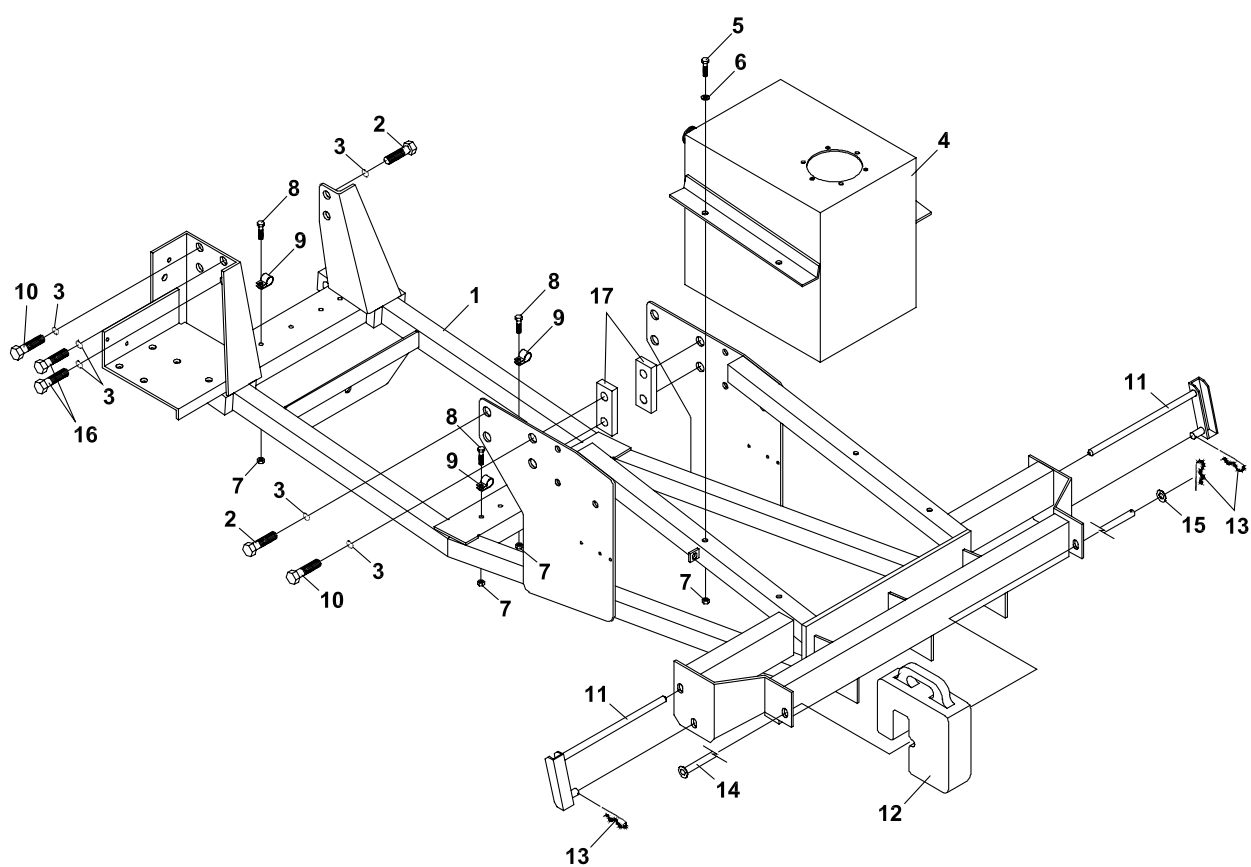
SOD HARVESTER

LIFT ARM & LIFT STAND

FIGURE 8

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
8-1	99-A10	LOCKNUT	7				
8-2	001353.7	SHAFT-DRIVE CONVEYOR	1				
8-3	03-1640	CLEVIS PIN	1				
8-4	G2501	PIN, HITCH CLIP	3				
8-5	6115911.7	STAND, LIFT (N.H. 1570)	1				
8-6	23-177	CYLINDER-HYD	1				
	KH70088	SEAL KIT - CYLINDER-HYD	1				
8-7	03-1624	CLEVIS PIN	1				
8-8	6115732.6	SUPPORT, SAFETY LIFT	1				
8-9	03-1628	CLEVIS PIN	1				
8-10	64141-4	NUT-WLF 3/8-16	5				
8-11	90-0832	BOLT, 1/2-13 X 4	2				
8-12	002449	CHAIN, 1560 SAFETY	1				
8-13	6115719	CHAIN, SAFETY	1				
8-14	G8003	SHACKEL, ANCHOR 3/8"	2				
8-15	002448.7	SPACER, 1560 LIFT CHAIN	1				
8-16	64229-05	LOCKNUT, 1/2-13 NYLON	2				
8-17	90-1020	BOLT, 5/8-11 X 2-1/2	2				
8-18	64163-16	WASHER	16				
8-19	90-1016	BOLT, 5/8-11 X 2	5				
8-20	6115601.7	MNT-LIFT STAND MOUNT	1				
8-21	6115584.7	MNT-LIFT STAND	1				
8-22	96-12	LOCKWASHER-3/4	1				
8-23	64205-067	BOLT-MET M16-1.5X45	1				
8-24	07-2025050	BOLT-M20-2.50 X 50	1				
8-25	07-C20	LOCKWASHER-20MM	3				
8-26	07-2025080	BOLT-M20-2.50 X 80	2				
8-27	6115571.7	SPCR-LIFT STAND MNT	1				
8-28	90-1014	BOLT, 5/8-11 X 1-3/4	1				
8-29	6115799.7	HOSE CLAMP, UPPER	1				
8-30	6115800.7	HOSE CLAMP, LOWER	1				
8-31	99-K87	EYE-BOLT, 3/8-16 X 5	1				
8-32	6115801	SPACER	2				
8-33	64163-61	WSHR .81X.406X16	1				
8-34	64123-82	BOLT-HEX 3/8-16X2-1/2	1				
8-35	KX06100	SUPPORT PIN. HITCH PIN	1				
8-36	64163-29	WASHER-21/64 X 1 X 11GA	1				
8-37	64229-02	LOCKNUT-NYLON 5/16-18	1				
8-38	90-1018	BOLT-5/8-11 X 2-1/4	1				
8-39	F6010	NUT	2				
8-40	6109786.7	ADPTR-NH BEAM BRACE	1				
8-41	6109790.7	BRACE WLDMT-FRT BEAM	1				
8-42	6109526.7	MOUNT, LIFT CYLINDER	1				
8-43	64123-100	BOLT-3/8-16X2-1/4	2				
8-44	64123-64	BLT-HEX 5/16-18X2-1/4	1				
8-45	G8081	CLAMP	1				

FIGURE 9



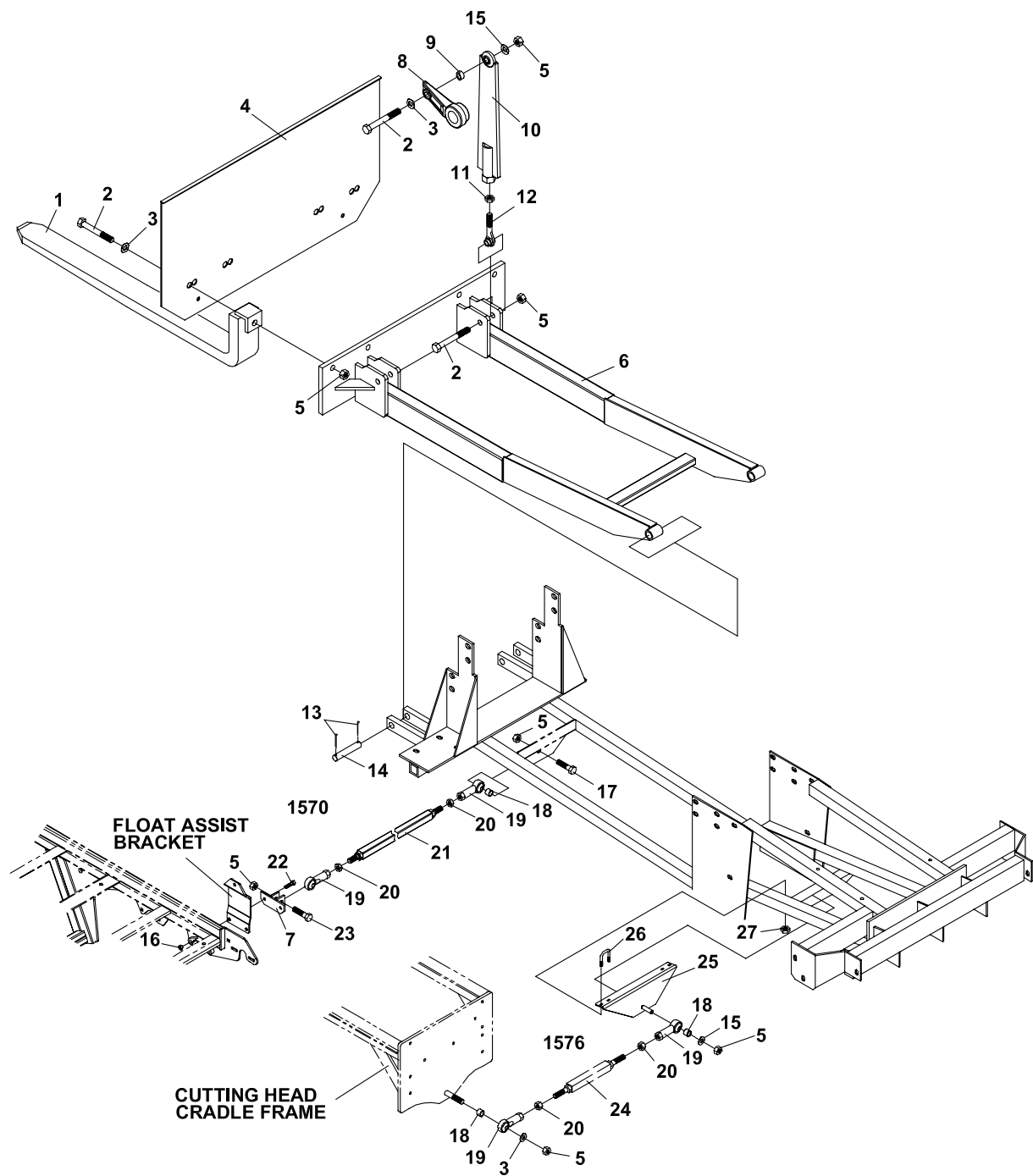
SOD HARVESTER

TANK FRAME & WEIGHTS

FIGURE 9

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
9-1	6115803.7	FRAME, TANK FRONT	1				
9-2	07-2025045	BOLT-M20-2.5 X 45	8				
9-3	07-C20	LOCKWASHER-20MM	16				
9-4	016068.7	TANK-HYD	1				
9-5	64123-75	BOLT, 3/8-16X3	4				
9-6	015907	FLAT WASHER, 3/8"	4				
9-7	64141-4	NUT-WLF 3/8-16	7				
9-8	64139-21	BLT-WLF 3/8-16X3/4	3				
9-9	11-057	CLAMP	3				
9-10	07-2025055	BOLT-M20-2.5 X 55	6				
9-11	6115259.7	ROD, WEIGHT SECURITY	2				
9-12	62-540.7	WEIGHT-50#	20				
9-13	02-PP0420	PRESTO PIN	3				
9-14	6109117	RETAINER, WEIGHT	1				
9-15	64163-16	WASHER	1				
9-16	07-2025080	BOLT-M20-2.5 X 80	2				
9-17	6115046.7	SPACER, SIDE PLATE	2				
*	A02028	KIT-TRACTOR WEIGHT "8"	1				
	(OPTIONAL)						

FIGURE 10



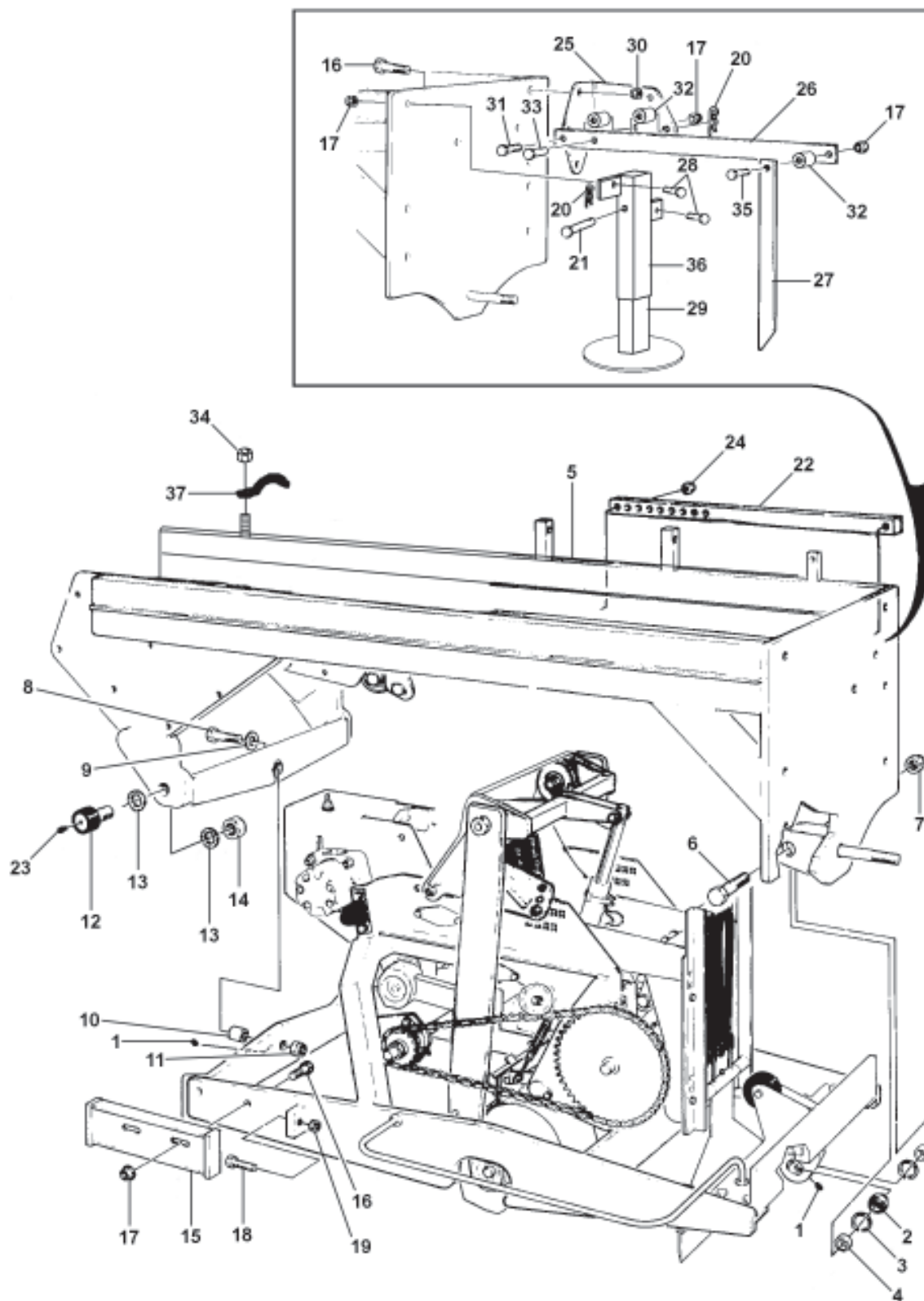
SOD HARVESTER

FORK FRAME & TRACK ROD

FIGURE 10

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
10-1	014055	FORK	2				
10-2	90-1232	BOLT,3/4-10 X 4	6				
10-3	64163-06	WSHR-.768/.756X1.25X14	5				
10-4	4139801.7	SHIELD-FORK 48"	1				
	4139818.7	SHIELD-FORK 54"	1				
10-5	64229-07	LOCKNUT-NYLON 3/4-10 (QTY 8 USED ON 1570) (QTY 7 USED ON 1576)					
10-6	6109450.7	FRAME, NH FORK	1				
	6109572.7	FRAME, NH 54" FORK	1				
10-7	6115816.7	MOUNT, TRACK ROD	1				
10-8	6109519.7	ARM-NH MODIFIED LH LIFT	1				
	6109518.7	ARM-NH MODIFIED RH LIFT	1				
10-9	6109513.7	BUSHING, NH LIFT ARM	2				
10-10	6109444.7	ARM, FORK FRAME LIFT	2				
10-11	F8006	NUT, JAM 1-1/8"	2				
10-12	M0305	BALL END TOP LINK	2				
10-13	02-CP0616	COTTER PIN	4				
10-14	001797	PIN-PIVOT 1 X 5-1/2	2				
10-15	64163-57	WASHER	3				
10-16	64229-04	S LOCKNUT-NYLN 7/16-14	2				
10-17	90-1228	BOLT,3/4-10 X 3-1/2	1				
10-18	015630	SPACER	1				
10-19	M0310	ROD END	2				
10-20	99-E27	JAM NUT, 3/4-16	2				
10-21	6115822	TRACK ROD, JD 1565	1				
10-22	90-0714	BOLT,7/16-14 X 1-3/4	2				
10-23	90-1224	BOLT,3/4-10 X 3	1				
(ITEMS 24 & 25 USED ON MODEL 1576 ONLY)							
10-24	014761.7	TRACK, ROD BODY (USED ON 16" & 18" ONLY)	1				
	014764.7	TRACK, ROD BODY (USED ON 24" ONLY)	1				
10-25	6115838.7	MOUNT-TRACK ROD	1				
10-26	99-K49	U-BOLT	2				
10-27	64141-4	NUT-WLF 3/8-16	6				

FIGURE 11



SOD HARVESTER

FLOATING HEAD & CRADLE (1576)

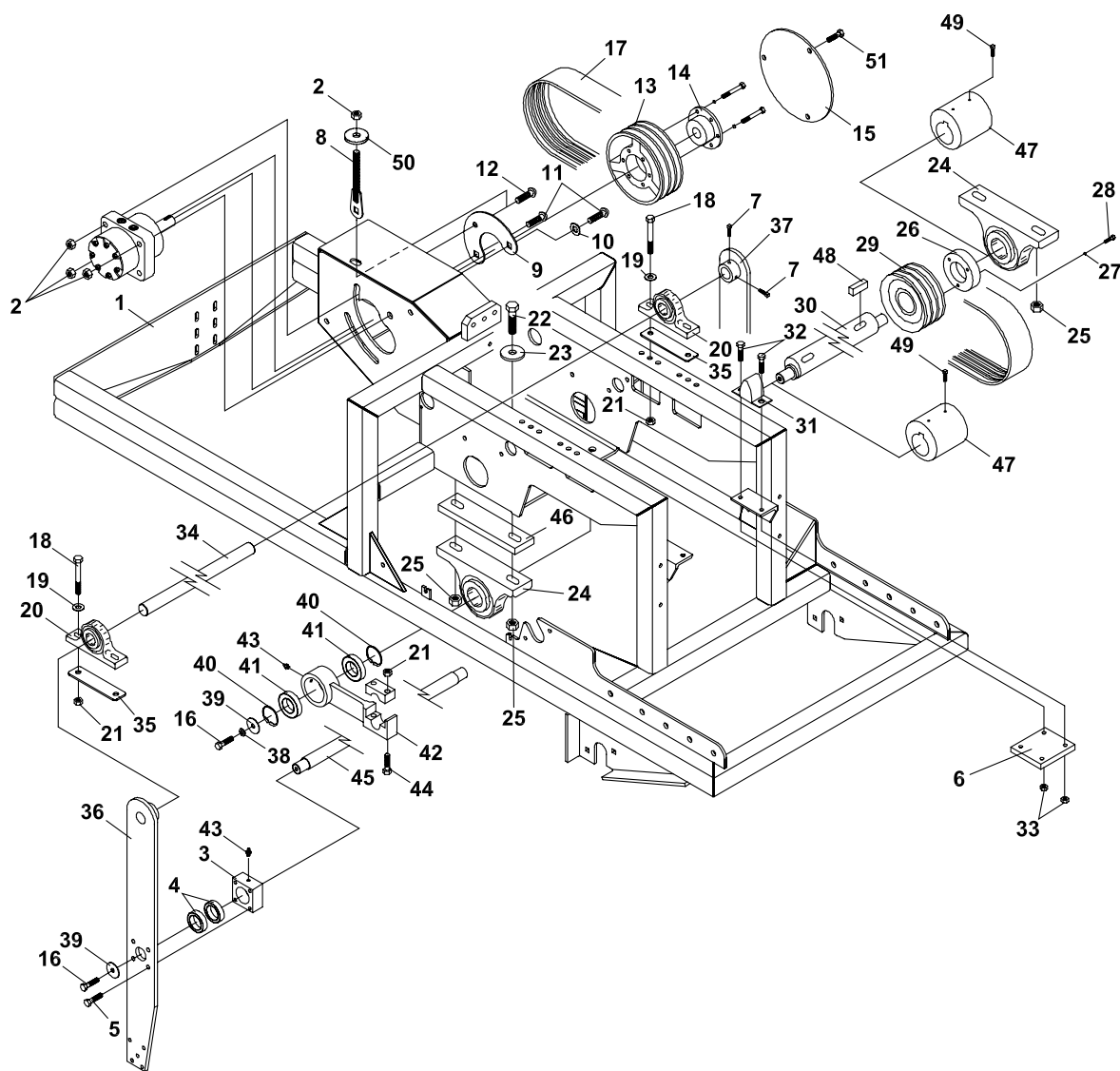
FIGURE 11

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
11-1	29-010	GREASE FITTING	2				
11-2	B8041	BEARING	1				
11-3	G1007	RETAINING RING	2				
11-4	016376	SPACER-FRONT BALL	2				
11-5	016292.6	FRAME-CUTNG HD CRADLE 1 (USED ON 16" & 18" ONLY)	1				
	016595.6	FRAME-CUTNG HD CRADLE 1 (USED ON 24" ONLY)	1				
11-6	91-1632	BOLT,1-14 X 4	1				
11-7	64151-9	HEX LOCKNUT	1				
11-8	90-1228	BOLT,3/4-10 X 3-1/2	1				
11-9	64163-06	WASHER	1				
11-10	002248	BUSHING-PIVOT	1				
11-11	64229-07	LOCKNUT	1				
11-12	B8015	BEARING	2				
11-13	F8054	WASHER	4				
11-14	F8009	NUT-HEX 1-1/8	2				
11-15	016401.7	BLOCK-CAM	2				
11-16	64123-117	BOLT-HEX 1/2-13X1-1/2	7				
11-17	F5018	NUT-1/2-13	8				
11-18	F5707	SCREW	2				
11-19	64001-8	NUT-HEX JAM,1/2-13	2				
11-20	64168-4	PRESTO PIN	2				
11-21	03-0820	CLEVIS PIN	1				
11-22	016652.7	BAR, DEPTH ADJ	1				
11-23	M0010	GREASE FITTING	2				
11-24	F3013	LOCKNUT-3/8	2				
11-25	016512.7	BRACKET-DRIVERS GUIDE	1				
11-26	016513.6	BAR-DRIVER GUIDE SUPT	1				
11-27	016514.6	BAR-DRIVERS GUIDE	1				
11-28	90-0814	BOLT-1/2 X 1-3/4	2				
11-29	002506.6	STAND-BASE WLDMT	1				
11-30	64141-13	NUT WLF 1/2-13	3				
11-31	64123-125	BOLT-HEX 1/2-13X2-3/4	1				
11-32	014113	SPACER	4				
11-33	03-0820	CLEVIS PIN	1				
11-34	64229-03	LOCKNUT-NYLON 3/8-16	1				
11-35	90-0830	BOLT, 1/2-13 X 3-3/4	1				
11-36	002502.6	STAND-UPPER WLDMT	1				
11-37	016711.7	CLAMP, SINGLE HOSE	1				

CUTTING HEAD DRIVES (1570)

SOD HARVESTER

FIGURE 12



RIGHT SIDE SHOWN
LEFT SIDE OPPOSITE

SOD HARVESTER

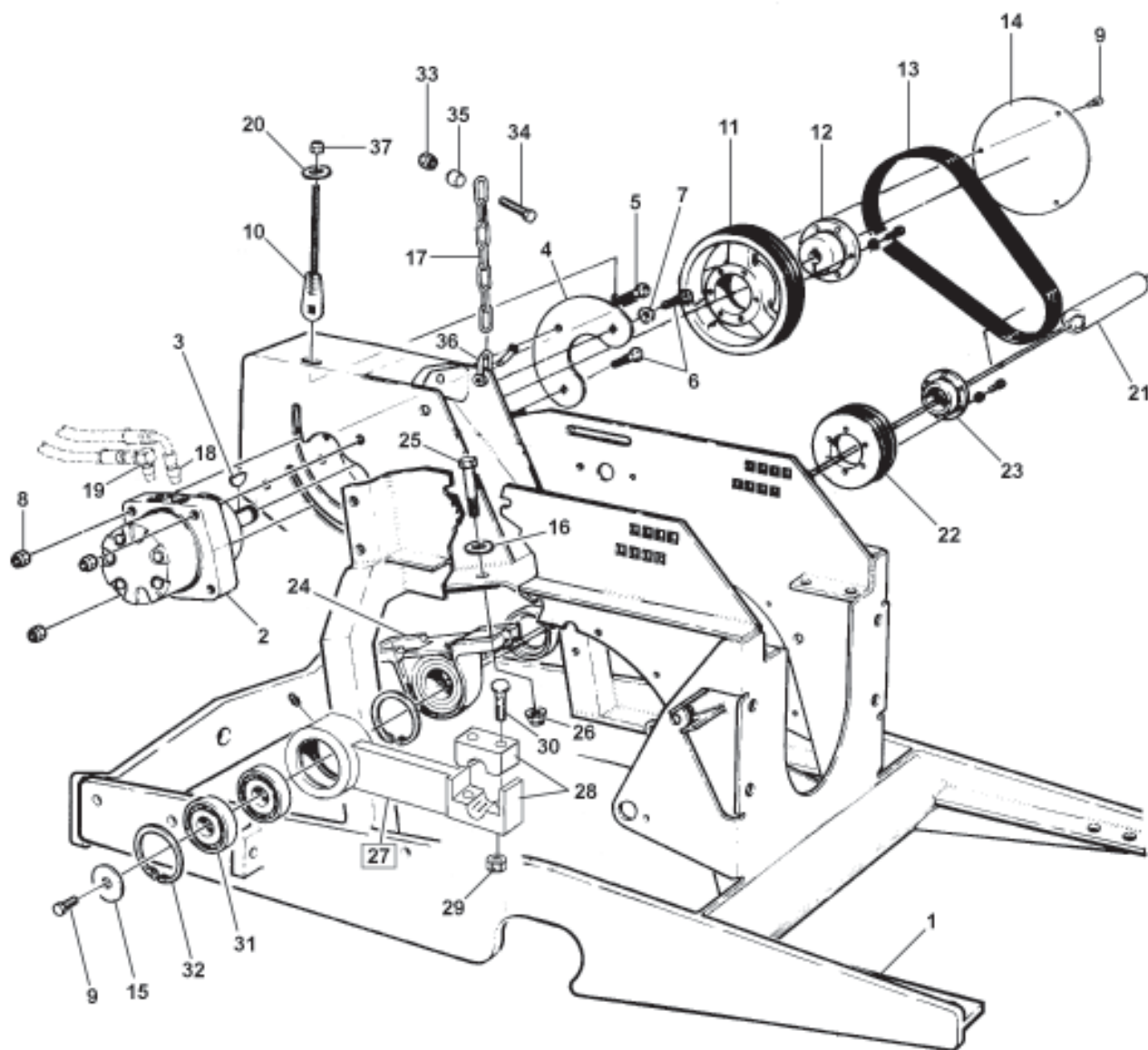
CUTTING HEAD DRIVES (1570)

FIGURE 12

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
12-1	4132360.7	CUTTING HEAD 16" & 18"	1	12-35	6115733.7	PLATE-HEAD BRG SUPT	2
	4131818.7	CUTTING HEAD 24"	1	12-36	4131756.6	ARM-1565 CUTNG HEAD	2
12-2	F5018	NUT-1/2-13	4	12-37			
12-3	001281.6	WRISTSHAFT MNTNG BLK	2	12-38	99-G04	WASHER, 3/8"	2
12-4	B2014	BEARING,BALL	4	12-39	99-B16	FENDER WASHER, 3/8	4
12-5	64139-18	BLT-WLF 3/8-16X1-1/4	8	12-40	G1002	RETAINING RING, INTRNL	4
12-6	4134972.7	BRACKET-BUMPER MTG	2	12-41	B2015	BEARING	4
12-7	F3602	SCREW, SQ HD SET	2	12-42	001692.6	SPLIT CONNECTING ROD	2
12-8	016296	TENSIONER-DRIVE MTR	1			(INCLUDES ITEM 52)	
12-9	016295.7	SCRAPER-MTR SHEAVE	1	12-43	29-010	GREASE FITTING,1/4-28	4
12-10	94-10	FLAT WASHER, 5/8	1	12-44	64123-185	S BLT-HEX 7/16-14X2-1/2	4
12-11	F5104	BOLT-CRG 1/2-13	2	12-45	001525	SHAFT-WRIST 16"	1
12-12	F5102	BOLT, CRG 1/2-13 X 3	1		001526	SHAFT-WRIST 18"	1
12-13	D2704	SHEAVE	1		001527	SHAFT-WRIST 24"	1
12-14	D3029	BUSHING	1			(ITEMS 46 - 49 USED ON 24" ONLY)	
12-15	016228.7	PLATE-MTR COVER	1	12-46	4131186.7	BEARING-SPACER	2
12-16	99-K61	BOLT-3/8-16 X 1/2	4	12-47	4131094	CAM-COUNTERWEIGHT	2
12-17	81-3VX560	BELT	1	12-48	64164-30	KEY-1/2 X 1/2 X 3 SQ	2
12-18	90-0732	BOLT,7/16-14 X 4	4	12-49	64044-19	SCREW-SET 1/2-13 X 1	4
12-19	64163-51	WSHR.453X1.38X7	4				
12-20	B1003	BEARING	2	12-50	64163-16	WASHER	1
12-21	64229-04	S LCK NUT-NYLN 7/16-14	8	12-51	64197-016	BLT-TDFM 3/8-16X1/2	3
12-22	90-1020	BOLT-5/8-11 X 2-1/2	4	12-52*	F3603	SET SCREW	2
		(USED ON 24" ONLY)					
	90-1018	BOLT-5/8-11 X 2-1/4	4				
		(USED ON 16" & 18" ONLY)					
12-23	002222	WASHER	4				
12-24	B1120	BEARING	2				
12-25	F6010	NUT	4				
12-26	D3042	BUSHING	1				
12-27	64006-01	LOCKWASHER-1/4	3				
12-28	64123-60	BOLT, 1/4-20X2	3				
12-29	D2705	SHEAVE	1				
12-30	001287	CRANKSHAFT 16" & 18"	1				
	4131799	CRANKSHAFT 24"	1				
12-31	014082	BUMPER-RUBBER	4				
12-32	64139-24	BLT-WLF 3/8-16 X 1	8				
12-33	64141-4	NUT-WLF 3/8-16	8				
12-34	001323	SHAFT-CUTTER ARM	1				
		(USED ON 16" & 18")					
	001324	SHAFT-CUTTER ARM	2				
		(USED ON 24")					

* NOT ILLUSTRATED

FIGURE 13



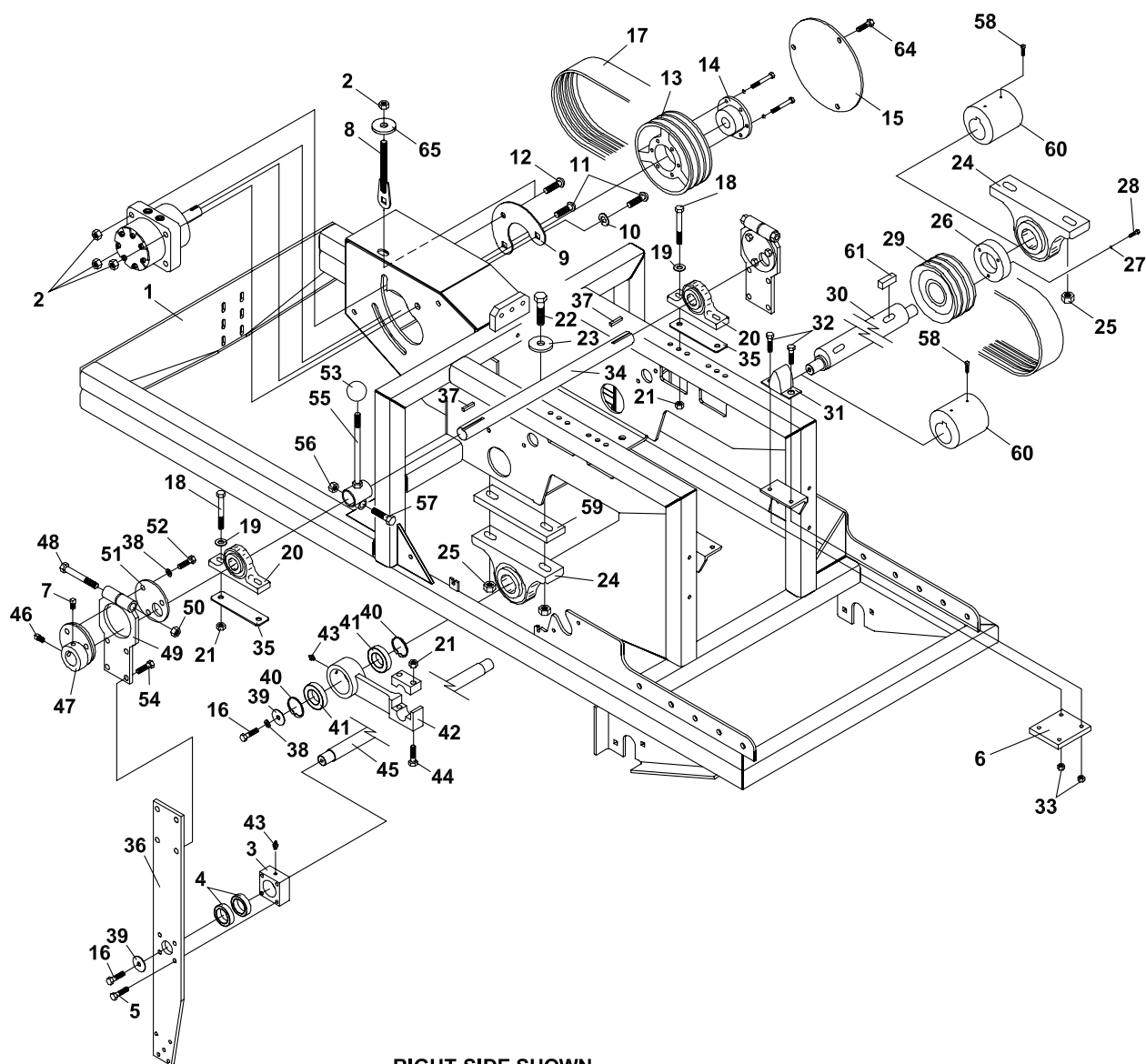
SOD HARVESTER

CUTTING HEAD DRIVES (1576)

FIGURE 13

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
13-1	002001.7	FRAME-CUTTING HEAD (USED ON 16" & 18" ONLY)	1	13-21	001287	CRANKSHAFT (USED ON 16" & 18" ONLY)	1
	002004.7	FRAME-CUTTING HEAD (USED ON 24" ONLY)	1		4131799	CRANKSHAFT (USED ON 24" ONLY)	1
13-2	21-091	MOTOR-HYD CUTTER	1	13-22	D2705	SHEAVE	1
	E3046	KIT-SEAL	1	13-23	D3042	BUSHING	1
13-3	G8019	KEY-WOODRUFF 1/4 X 1"	1		F1713	SCREW-1/4 X 1-1/4	3
13-4	016295.7	SCRAPER-MOTOR SHEAVE	1		64006-01	LOCKWASHER-1/4	3
13-5	F5102	BOLT-CRG 1/2-13 X 3	1	13-24	B1120	BEARING	2
13-6	F5104	BOLT-CRG 1/2-13	2	13-25	90-1018	BOLT-5/8-11 X 2-1/4	4
13-7	94-10	FLAT WASHER-5/8	1	13-26	F6010	NUT-5/8	4
13-8	F5018	NUT-1/2-13	3	13-27	A03008	ASSY-CONNECTING ROD	2
13-9	99-K61	BOLT-3/8-16 X 1/2	5	13-28	001692.6	SPLIT CONNECTING ROD	1
13-10	016296	TENSIONER-DRIVE MTR	1		29-010	GREASE FITTING	1
13-11	D2704	SHEAVE	1	13-29	64229-04	S LOCKNUT-NYLN 7/16-14	2
13-12	D3029	BUSHING	1	13-30	F4216	BOLT-7/16 X 2-3/4	2
	F2718	SCREW-5/16 X 2	3	13-31	B2015	BEARING-BALL	4
	64006-02	LOCKWASHER-5/16	3	13-32	G1002	RETAINING RING	4
13-13	81-3-3VX400	BELT-V	1	13-33	64229-05	LOCKNUT, 1/2-13	2
13-14	016228.7	PLATE-MOTOR COVER	1	13-34	90-0832	BOLT, 1/2-13 X 4	2
13-15	99-B16	WASHER	2	13-35	002448.7	SPACER, 1560 LIFT CHAIN	1
13-16	002222	CRNKSHFT BRG WSHR	4	13-36	G8003	SHACKEL, ANCHOR 3/8"	2
13-17	6115719	CHAIN-SAFETY	1	13-37	64229-05	LOCKNUT-1/2-13	1
13-18	25-0503-10-10	FITTING-STR	1				
13-19	H6192	FITTING-ELBOW 90	1				
13-20	64163-16	WASHER	1				

FIGURE 14



RIGHT SIDE SHOWN
LEFT SIDE OPPOSITE

SOD HARVESTER

CUTTING HEAD DRIVES (1570) (SN 1103 -)

FIGURE 14

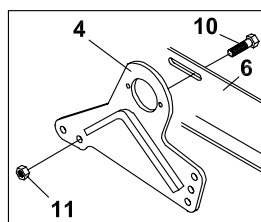
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
14-1	4132360.7	CUTTING HEAD 16" & 18"	1	14-37	124422	KEY, 1/4 X 1/4 X 1-3/8	2
	4131818.7	CUTTING HEAD 24"	1	14-38	99-G04	WASHER, 3/8"	6
14-2	F5018	NUT-1/2-13	4	14-39	99-B16	FENDER WASHER, 3/8	4
14-3	001281	WRISTSHAFT MNTNG BLK	2	14-40	G1002	RETAINING RING, INTRNL	4
14-4	B2014	BEARING,BALL	4	14-41	B2015	BEARING	4
14-5	64139-18	BLT-WLF 3/8-16X1-1/4	8	14-42	001692.6	SPLIT CONNECTING ROD	2
14-6	4134972.7	BRACKET-BUMPER MTG	2	14-43	29-010	GREASE FITTING, 1/4-28	4
14-7	F3602	SCREW	2	14-44	64123-185	S BLT-HEX 7/16-14X2-1/2	4
14-8	016296	TENSIONER-DRIVE MTR	1	14-45	001525	SHAFT-WRIST 16"	1
14-9	016295.7	SCRAPER-MTR SHEAVE	1		001526	SHAFT-WRIST 18"	1
14-10	94-10	FLAT WASHER, 5/8	1		001527	SHAFT-WRIST 24"	1
14-11	F5104	BOLT-CRG 1/2-13	2	14-46	F3603	SET SCREW, 3/8-16 X 3/4	2
14-12	F5102	BOLT, CRG 1/2-13 X 3	1	14-47	001318.6	ECC. ADJUSTMENT	2
14-13	D2704	SHEAVE	1	14-48	90-0832	BOLT, 1/2-13 X 4	2
14-14	D3029	BUSHING	1	14-49	00-1317.6	PLATE-ADJ	2
14-15	016228.7	PLATE-MTR COVER	1	14-50	64229-05	LOCKNUT, 1/2-13	2
14-16	99-K61	BOLT-3/8-16 X 1/2	4	14-51	001320	ECC ADJ COVER PLATE	2
14-17	81-3VX560	BELT	1	14-52	64123-50	BOLT-HEX 3/8-16X1	6
14-18	90-0728	BOLT, 7/16-14 X 3-1/2	4	14-53	M5001	PLASTIC KNOB	1
14-19	64163-51	WSHR.453X1.38X7	4	14-54	64139-24	BLT-WLF 3/8-16 X 1	8
14-20	B1003	BEARING	2	14-55	001321.6	CUTTING BLADE ADJ	1
14-21	64229-04	S LCK NUT-NYLN 7/16-14	8	14-56	64229-03	LOCKNUT-NYLON 3/8-16	1
14-22	90-1020	BOLT-5/8-11 X 2-1/2	4	14-57	64123-70	BOLT-HEX 3/8-16X1-1/2	1
		(USED ON 24" ONLY)				(ITEMS 58 - 61 USED ON 24" ONLY)	
	90-1018	BOLT-5/8-11 X 2-1/4	4	14-58	64044-19	SCREW-SET 1/2-13 X 1	4
		(USED ON 16" & 18" ONLY)		14-59	4131186.7	BEARING-SPACER	2
14-23	002222	WASHER	4	14-60	4131094	CAM-COUNTERWEIGHT	2
14-24	B1120	BEARING	2	14-61	64164-30	KEY-1/2 X 1/2 X 3	2
14-25	F6010	NUT	4				
14-26	D3042	BUSHING	1	14-62*	4134972.7	BRACKET-BUMPER MTG	2
14-27	64006-01	LOCKWASHER-1/4	3	14-63*	4134973.7	SHIM	2
14-28	64123-60	BOLT, 1/4-20X2	3				
14-29	D2705	SHEAVE	1	14-64	64197-016	BLT-TDFM 3/8-16X1/2	3
14-30	001287	CRANKSHAFT 16" & 18"	1	14-65	64163-16	WASHER	1
	4131799	CRANKSHAFT 24"	1	14-66*	F3603	SET SCREW	2
14-31	014082	BUMPER-RUBBER	4				
14-32	64139-24	BLT-WLF 3/8-16 X 1	8				
14-33	64141-4	NUT-WLF 3/8-16	8				
14-34	001323	SHAFT-CUTTER ARM	1				
		(USED ON 16" & 18")					
	001324	SHAFT-CUTTER ARM	1				
		(USED ON 24")					
14-35	6115733.7	PLATE-HEAD BRG SUPT	2				
14-36	4131756.6	ARM, CUTTER	2				

* NOT ILLUSTRATED

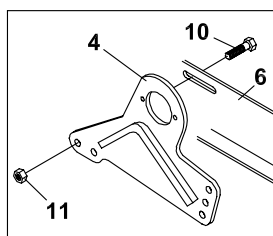
BLADE ARMS & DEPTH CONTROL (1576)

SOD HARVESTER

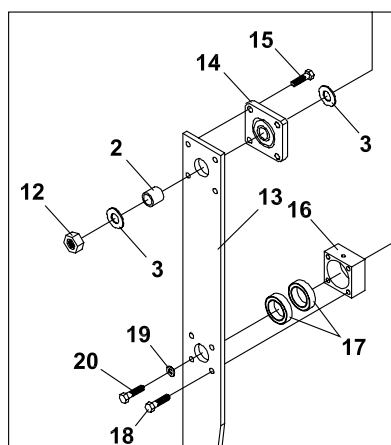
FIGURE 15



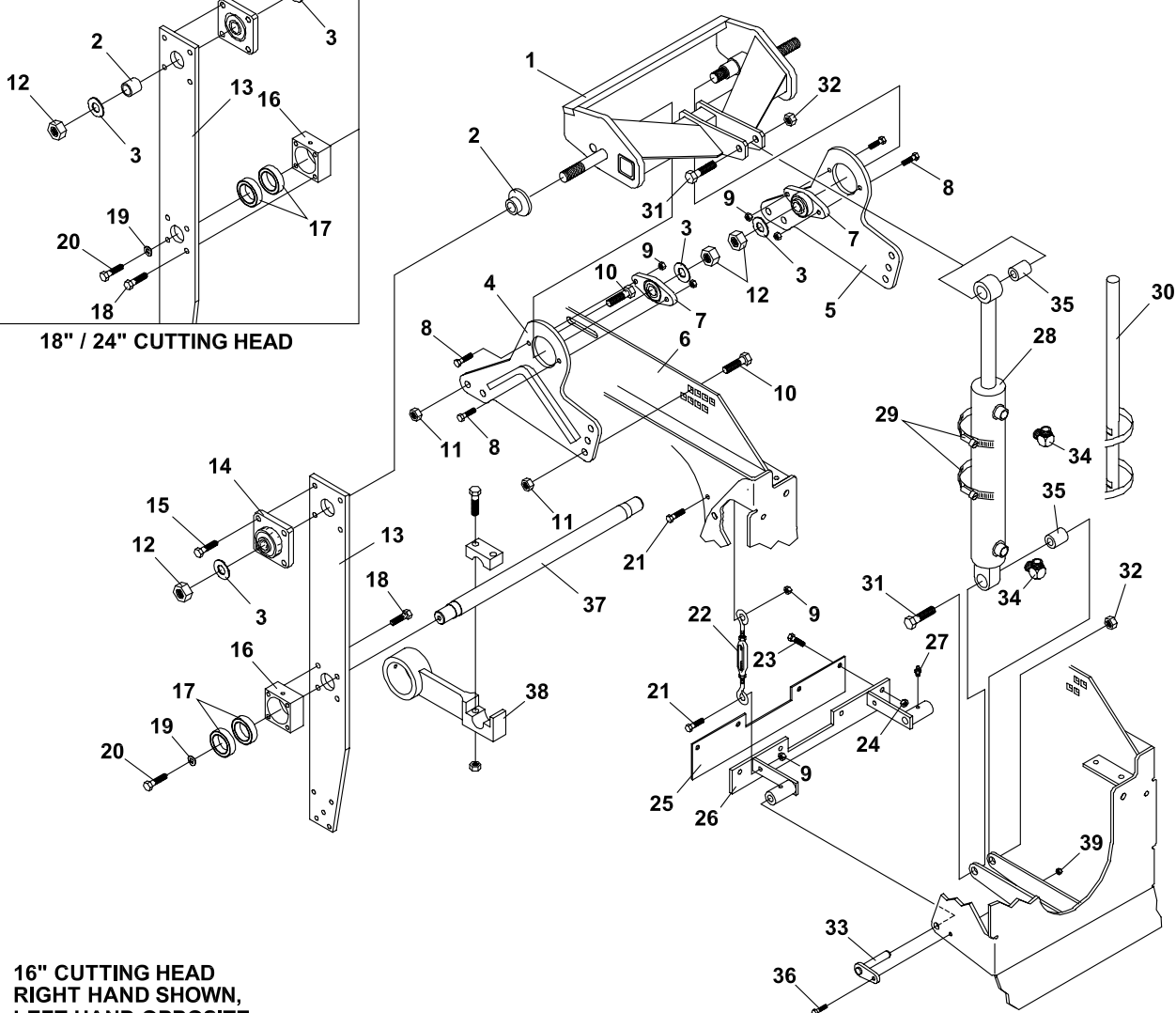
16" / 18" CUTTING HEAD



24" CUTTING HEAD



18" / 24" CUTTING HEAD



16" CUTTING HEAD
RIGHT HAND SHOWN,
LEFT HAND OPPOSITE

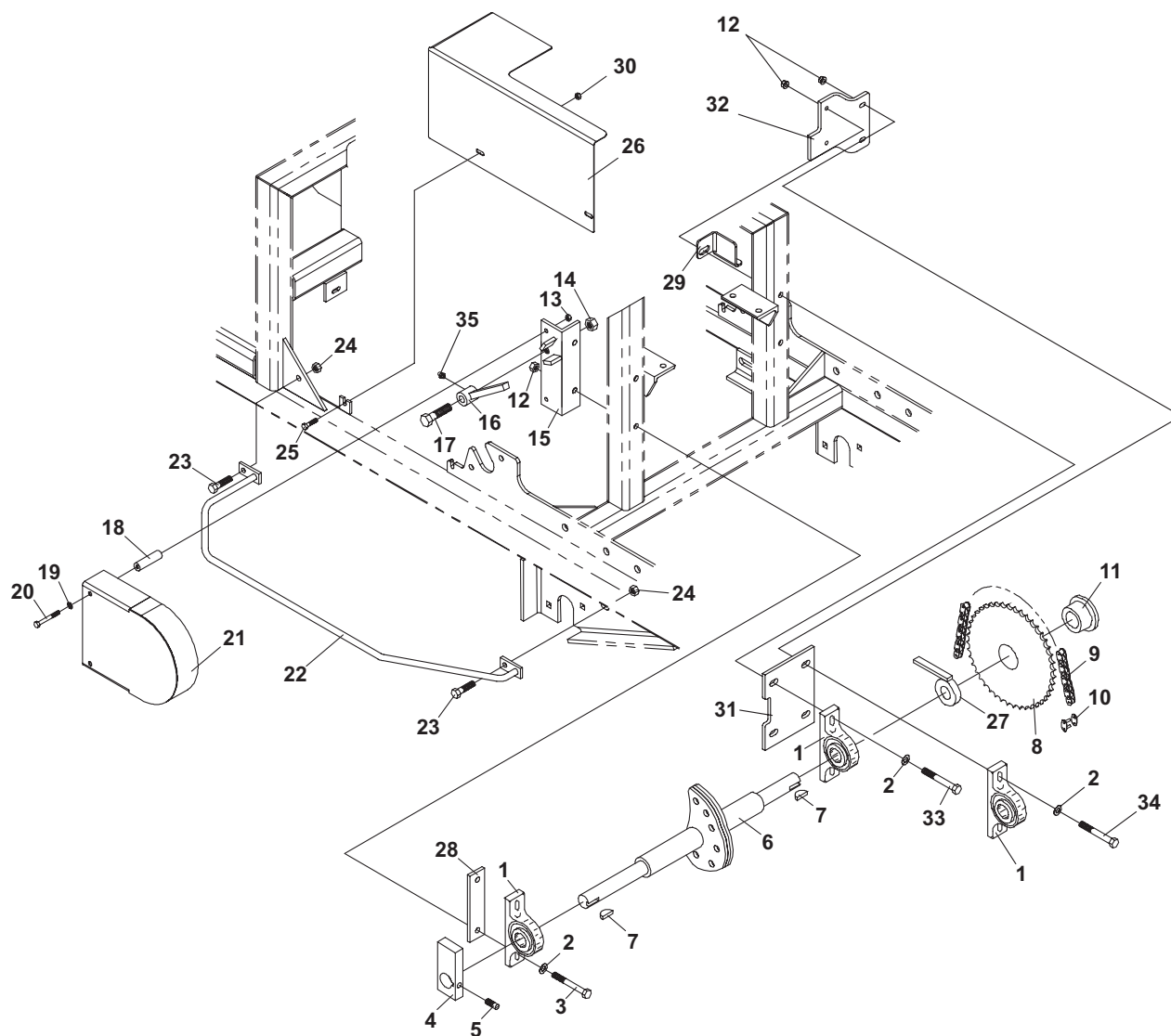
SOD HARVESTER

BLADE ARMS & DEPTH CONTROL (1576)

FIGURE 15

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
15-1	002398	CRANK-HYD DEPTH ADJ (USED ON 16" & 18" ONLY)	1	15-27	29-010	GREASE FITTING	2
	002399	CRANK-HYD DEPTH ADJ (USED ON 24" ONLY)	1	15-28	23-178	CYLINDER	1
15-2	016999	BUSHING,CUTTER ARM	2	15-29	11-049	CLAMP-HOSE	2
	002386	SPACER, CUTTER ARM (USED ON 16" ONLY)	2	15-30	002447	ROD-DEPTH INDICATOR	1
15-3	64163-06	WASHER	4		00-267	LBL-CTRHD DEPTH IND	1
15-4	002317	GUIDE-DEPTH ADJ R.H.	1	15-31	64123-31	BOLT-1/2-13X3	2
15-5	002318	GUIDE-DEPTH ADJ L.H.	1	15-32	64229-05	LOCKNUT, 1/2-13	2
15-6	002001	FRAME-CUTTER HEAD (USED ON 16" & 18" ONLY)	1	15-33	016304	SHAFT-SCRAPER BLD PIV	2
	002004	FRAME-CUTTER HEAD (USED ON 24" ONLY)	1	15-34	25-2503-6-6	FITTING-90	2
15-7	6550003	BEARING	2	15-35	002397	BUSHING	2
15-8	99-K62	BOLT-5/16-18 X 1-1/4	4	15-36	99-K27	BOLT-1/4-20 X 1	2
15-9	F2014	NUT-5/16	8	15-37	001525	WRISTSHAFT-16"	1
15-10	97-0812	BOLT-CRG 1/2-13 X 1-1/2	4		001526	WRISTSHAFT-18"	1
15-11	F5018	NUT-1/2	4		001527	WRISTSHAFT-24"	1
15-12	99-A12	LOCKNUT, STOVER 3/4-10	4	15-38	001692.6	SPLIT CONNECTING ROD	2
15-13	016977	BAR, CUTTER ARM 8"	2		29-010	GREASE FITTING	2
15-14	55-HCFS204-12	BEARING	2	15-39	64141-2	NUT-WLF 1/4-20	2
15-15	64139-24	BLT-WLF 3/8-16 X 1	8				
15-16	001281.6	WRISTSHAFT MNTG BLK	2				
15-17	B2014	BEARING	4				
15-18	64139-18	BLT-WLF 3/8-16X1-1/4	8				
15-19	99-B16	FENDER WASHER, 3/8 (USED ON 16" ONLY)	2				
	64163-61	WSHR .81X.406X16 (USED ON 18" & 24" ONLY)	2				
15-20	99-K61	BOLT-3/8-16 X 1/2	2				
15-21	99-K02	BOLT-5/16 X 1	4				
15-22	G8121	TURNBUCKLE	2				
	F1002	NUT, JAM 1/4-20	2				
	F1011	NUT, JAM	2				
15-23	64139-08	BOLT-5/16-18X3/4	4				
15-24	64141-6	NUT, 5/16-18	4				
15-25	4160687	BLADE-SCRAPER 15.5" SP	1				
	002417	BLADE-SCRAPER 16"	1				
	002418	BLADE-SCRAPER 18"	1				
	002419	BLADE-SCRAPER 24"	1				
15-26	002422	HOLDER, SCRAPER BLD (USED ON 16" & 18" ONLY)	1				
	002423	HOLDER, SCRAPER BLD (USED ON 24" ONLY)	1				

FIGURE 16



SOD HARVESTER

CUT-OFF DRIVE (1570)

FIGURE 16

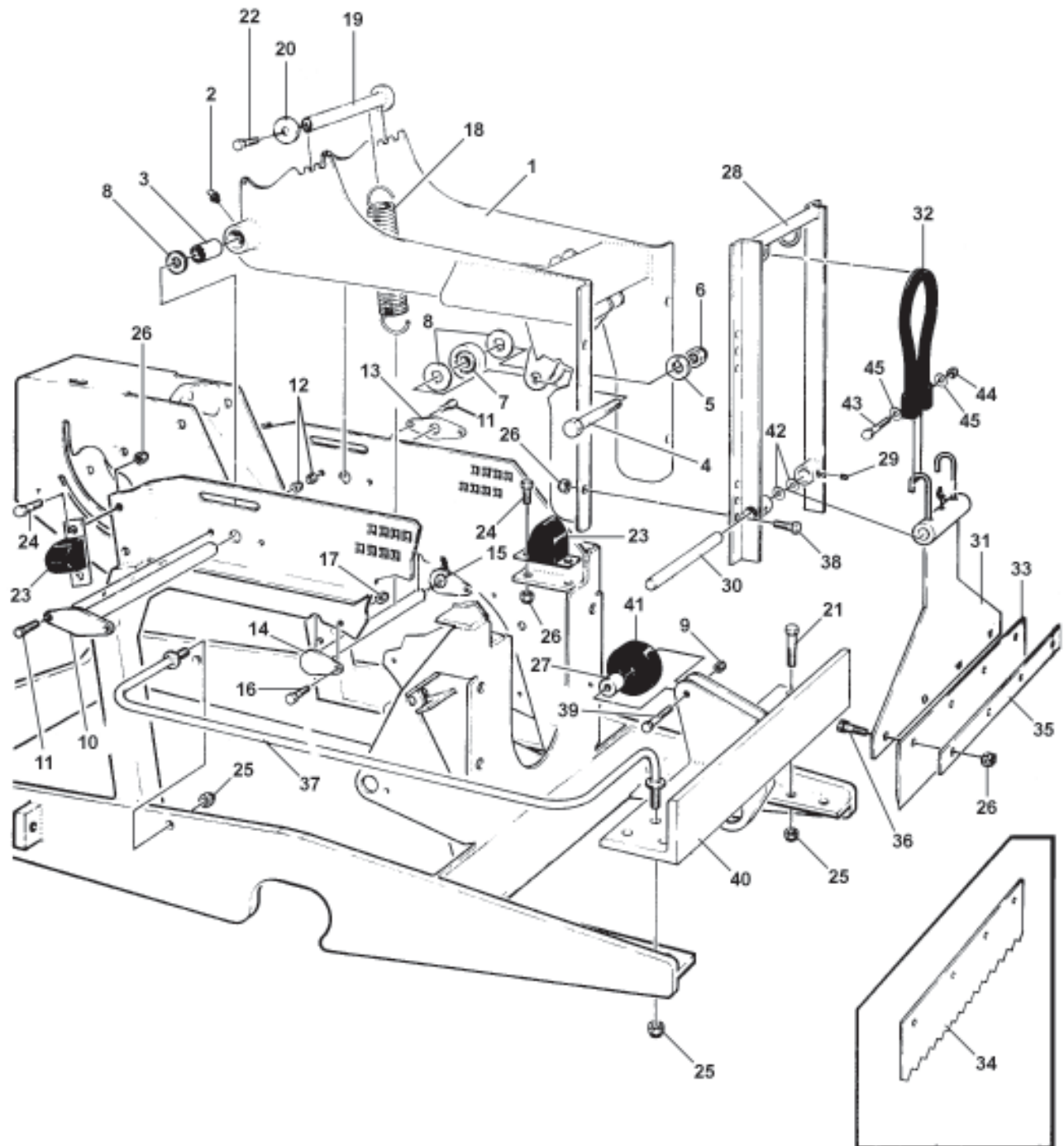
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
16-1	B1001	BEARING 16" & 18"	3	16-28	015762.7	SHIM-CAMSHAFT 1/8"	3
	B1003	BEARING 24"	2			(IN TOOLBOX, USED ON 16" & 18")	
16-2	015907	FLAT WASHER, 3/8"	6		015761.7	SHIM-CAMSHAFT 1/8"	3
16-3	64123-138	BLT-HEX 3/8-16X3-3/4	2			(IN TOOLBOX, USED ON 24")	
16-4		STOP RETURN CAM	1		002654.7	SHIM-CAMSHAFT 1/4"	1
		(REFER TO TABLE ON PAGES 74 & 75)				(IN TOOLBOX, USED ON 16" & 18")	
16-5	F3603	SET SCREW, 3/8-16 X 3/4	1	16-29	6115994	TAB-INDICATOR	1
16-6	4135020.6	CAM HIGH LIFT	1			(USED ON 24" ONLY)	
		(16" & 18" ONLY - 54" TO 72")		16-30	64141-6	NUT-5/16-18	2
	4136472.6	CAM HIGH LIFT	1	16-31	4134989.7	BRKT-BEARING MOUNT	1
		(24" ONLY - 54" TO 72")		16-32	4134975.7	BRKT-BEARING MOUNT	1
	4137404.6	CAM SLOW LIFT	1	16-33	64123-139	BOLT-3/8-16 X 4	2
		(16" & 18" ONLY - UNDER 54")		16-34	64123-67	BLT-HEX 3/8-16 X 2	2
	002258.6	CAM SLOW LIFT	1	16-35	29-010	ZERK	1
		(24" ONLY - UNDER 54")					
	6115660.6	CAM SUPER LIFT	1				
		(24" ONLY - OVER 72")					
	6115659.6	CAM SUPER LIFT	1				
		(16" & 18" ONLY - OVER 72")					
16-7	124422	KEY	2				
16-8		CAMSHAFT SPROCKET	1				
		(REFER TO TABLE ON PAGES 74 & 75)					
16-9	56-RC40	CHAIN, ROLLER, #40 /FT	A/R				
16-10	81-056	CONNECTOR LINK, #40	1				
16-11		BUSHING	1				
		(REFER TO TABLE ON PAGES 74 & 75)					
16-12	F3013	LOCKNUT	6				
16-13	64141-2	NUT-WLF 1/4-20	2				
16-14	64229-05	LOCKNUT, 1/2-13	1				
16-15	001558	PLATE-RET CAM STOP	1				
16-16	001567	RETURN CAM STOP	1				
16-17	64123-72	BLT-HEX 1/2-13X2-1/2	1				
16-18	6115697	TUBE, SHIELD STANDOFF	2				
16-19	64163-03	WSHR-.256ID X.62OD X 18	2				
16-20	90-0424	BOLT 1/4 UNC X 3	2				
16-21	6115686.6	SHIELD, CAM STOP	1				
16-22	6115676.6	TOE GUARD	1				
16-23	64139-24	BLT-WLF 3/8-16 X 1	2				
16-24	64141-4	NUT-WLF 3/8-16	2				
16-25	64139-08	BOLT-5/16-18X3/4	2				
16-26	4134120.6	SHIELD, CUTTER ARM	1				
16-27	001836.7	INDICATOR, FULL LENGTH	1				
		(USED ON 24")					

*** ITEMS 27 & 29 ARE USED ON 72" THRU 98"
ON THE 16"/18" AND ALL 24"**

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FIGURE 18



SOD HARVESTER

CUT-OFF DRIVE (1576)

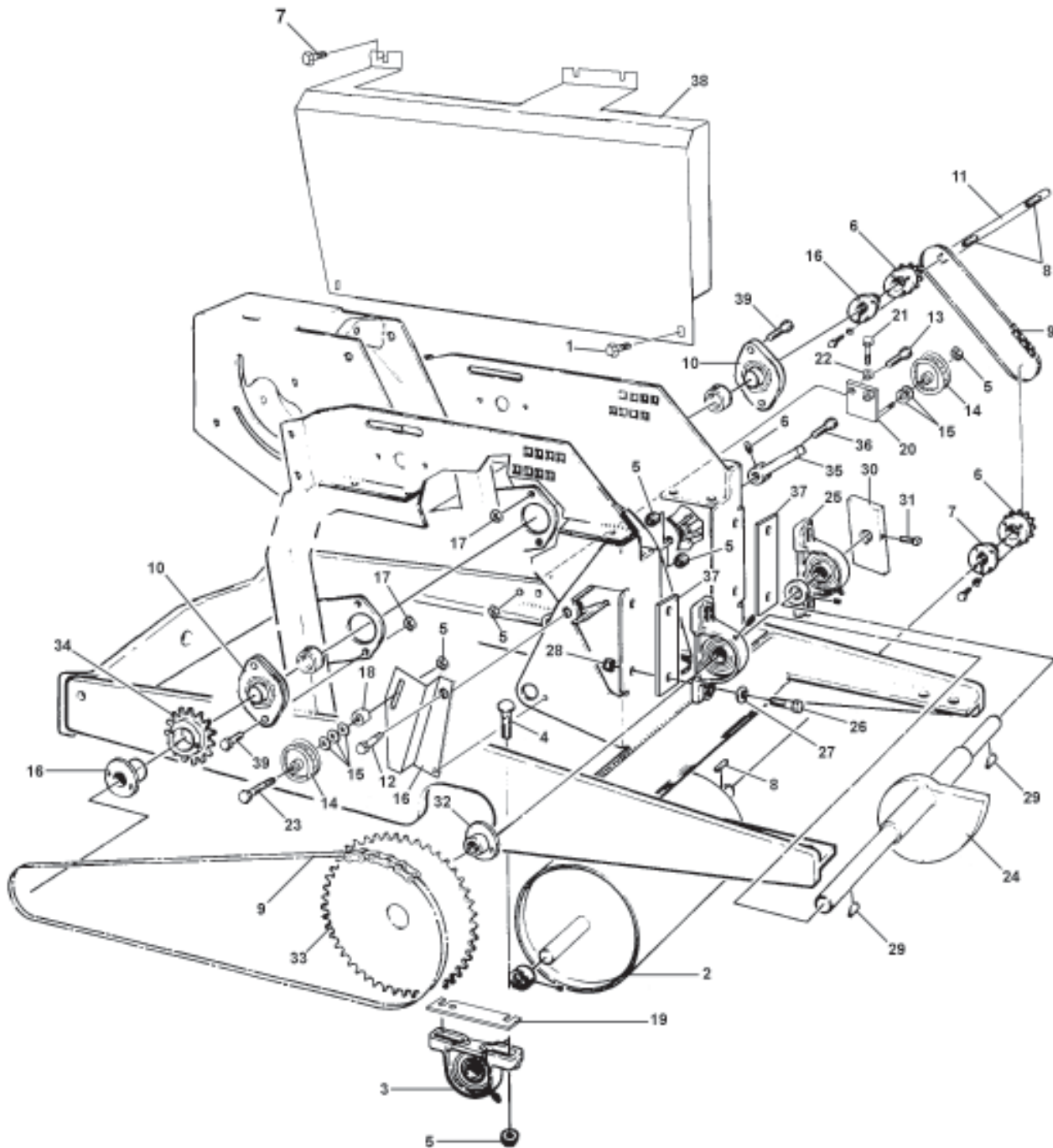
FIGURE 18

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
18-1	016262.7	FRAME, CUTOFF (USED ON 16" & 18" ONLY)	1	18-29	85-SS14	SET SCREW	2
	016615.7	FRAME, CUTOFF (USED ON 24" ONLY)	1	18-30	001417	PIN-BLADE PIVOT (USED ON 16" & 18" ONLY)	1
18-2	29-010	GREASE FITTING	3		001418	PIN-BLADE PIVOT (USED ON 24" ONLY)	1
18-3	009536	BUSHING	2	18-31	001446.6	MOUNT, CUTOFF BLADE (USED ON 16" & 18" ONLY)	1
18-4	N9021	SCREW	1		001447.6	MOUNT, CUTOFF BLADE (USED ON 24" ONLY)	1
18-5	07-C20	LOCKWASHER	1		29-010	GREASE FITTING (QTY 1 USED ON 16" & 18") (QTY 2 USED ON 24")	
18-6	N9022	NUT-M20-2.50	1	18-32	S8001	STRAP	2
18-7	B8002	BEARING, TRACK ROLLER	1	18-33	001304	BLADE-CUTOFF 16"	1
18-8	64163-65	WASHER	4		001305	BLADE-CUTOFF 18"	1
18-9	64229-03	LOCKNUT-NYLON 3/8-16	1		001306	BLADE-CUTOFF 24"	1
18-10	016582	SHAFT-CUTOFF PIVOT (USED ON 16" & 18" ONLY)	1	18-34	001683	BLADE-SERRATED 16"	1
	016583	SHAFT-CUTOFF PIVOT (USED ON 24" ONLY)	1		001676	BLADE-SERRATED 18"	1
18-11	99-K02	BOLT-5/16-18 X 1	4		001677	BLADE-SERRATED 24"	1
18-12	64141-6	NUT, 5/16-18	4	18-35	001423.6	CLAMP-CUTOFF BLADE (USED ON 16" & 18" ONLY)	1
18-13	016297.7	LUG-ANTI-ROTATION	1		001424.6	CLAMP-CUTOFF BLADE (USED ON 24" ONLY)	1
18-14	016584	SHAFT (USED ON 16" & 18" ONLY)	1	18-36	F3701	BOLT, PLOW	4
	016585	SHAFT-LOWER (USED ON 24" ONLY)	1	18-37	016508	GUARD, TOE	1
18-15	016457.7	ANTI ROTATION LUG	1	18-38	64139-18	BLT-WLF 3/8-16X1-1/4	4
18-16	99-K27	BOLT-1/4-20 X 1	2	18-39	64123-100	BOLT-3/8-16X2-1/4	1
18-17	64141-2	NUT-WLF 1/4-20	2	18-40	016270.7	CARRIER, FRONT PIVOT (USED ON 16" & 18" ONLY)	1
18-18	S2006	SPRING-EXT (QTY 4 USED ON 16" & 18") (QTY 6 USED ON 24")			016611.7	CARRIER, FRONT PIVOT (USED ON 24" ONLY)	1
18-19	016300	SHAFT-UPPER (USED ON 16" & 18" ONLY)	1	18-41	001507	BUMPER, RUBBER	1
	016301	SHAFT-UPPER (USED ON 24" ONLY)	1	18-42	64163-06	WASHER	2
18-20	64163-16	WASHER	1	18-43	64123-60	BOLT-1/4-20 X 2	2
18-21	90-0814	BOLT-1/2 X 1.3/4	4	18-44	64229-01	LOCKNUT-1/4-20	2
18-22	64139-22	BLT-WLF 1/2-13X1	1	18-45	453023	FLATWASHER	4
18-23	014082	BUMPER-RUBBER	4				
18-24	64139-21	BLT-WLF 3/8-16X3/4	8				
18-25	64141-13	NUT WLF 1/2-13	6				
18-26	64141-4	NUT-WLF 3/8-16	16				
18-27	001764	BUSHNG-RUBBER BUMPER	1				
18-28	001301.6	FRAME-CUTOFF BLD (USED ON 16" & 18" ONLY)	1				
	001445.6	FRAME-CUTOFF BLD (USED ON 24" ONLY)	1				

8" ROLLER & CUTOFF CAM (1576)

SOD HARVESTER

FIGURE 19



SOD HARVESTER

8" ROLLER & CUTOFF CAM (1576)

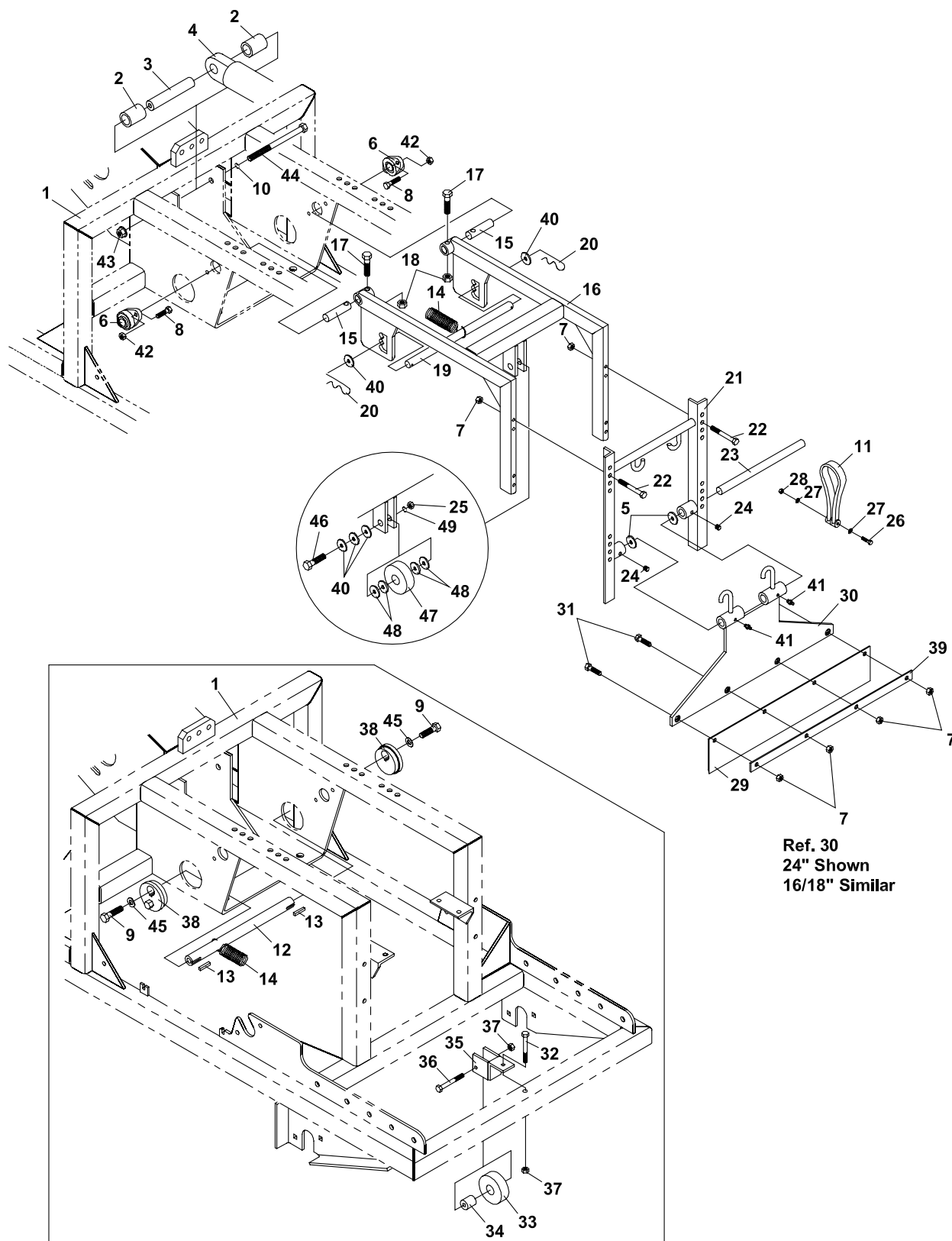
FIGURE 19

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
19-1	64139-08	BOLT-5/16-18X3/4	2	19-25	B1001	BEARING	2
19-2	015995	ROLLER-8" DIA. 12"	1	19-26	64123-87	BOLT-HEX 3/8-16X1-3/4	4
	015996	ROLLER-8" DIA. 15"	1	19-27	015907	WASHER	4
	4160686	ROLLER-8" DIA. 15.38" SP	1	19-28	64141-4	NUT-WLF 3/8-16	4
	015997	ROLLER-8" DIA. 16"	1	19-29	G8019	KEY, WOODRUFF 1/4 X 1"	2
	015998	ROLLER-8" DIA. 18"	1	19-30	OPTION	CAM STOP RETURN	
	015999	ROLLER-8" DIA. 24"	1			(REFER TO TABLE ON PAGES 76 & 77)	
19-3	B1111	BEARING	2	19-31	F3603	SET SCREW	1
19-4	F5106	BOLT-CRG 1/2-13	4	19-32	OPTION	BUSHING	
19-5	F5018	NUT-1/2-13	9			(REFER TO TABLE ON PAGES 76 & 77)	
19-6	29-010	GREASE FITTING	1	19-33	OPTION	CAMSHAFT SPROCKET	
19-7	64197-001	BLT-TDFM 5/16-18X3/4	3			(REFER TO TABLE ON PAGES 76 & 77)	
19-8	124422	KEY, 1/4 X 1/4 X 1-3/8	3	19-34	OPTION	JACKSHAFT SPROCKET	
19-9	56-RC40	CHAIN-ROLLER #40	A/R			(REFER TO TABLE ON PAGES 76 & 77)	
	81-076	HALFLINK-#40	2	19-35	001567	RETURN CAM STOP	1
	81-056	CONNECTOR LINK-#40	2		29-010	GREASE FITTING	1
19-10	6550002	BEARING	2	19-36	90-0832	BOLT, 1/2-13 X 4	1
19-11	016404	SHAFT-CUTTING HEAD	1	19-37	015761.7	SHIM-CAMSHAFT 24"	A/R
	(USED ON 16" & 18" ONLY)				015762.7	SHIM-CAMSHAFT 16" & 18"	A/R
	016405	SHAFT-CUTTING HEAD	1	19-38	002011.6	SHIELD-CUTOFF CHAIN	1
	(USED ON 24" ONLY)			19-39	64018-15	BOLT-CRG 5/16 X 1	4
19-12	64123-31	BOLT-1/2-13X3	1				
	(USED ON 16" & 18" ONLY)						
	90-0840	BOLT, 1/2-13 X 5	1				
	(USED ON 24" ONLY)						
19-13	90-0814	BOLT-1/2 X 1.3/4	1				
19-14	D2902	SHEAVE	2				
19-15	64163-67	WASHER-.516X1X12	5				
19-16	016974.7	BRACKET-IDLER	1				
19-17	64141-6	NUT, 5/16-18	4				
19-18	002016	SPACER	1				
19-19	002295	SHIM	A/R				
	002296	SHIM	A/R				
19-20	016976.7	BRACKET, IDLER L.H.	1				
19-21	99-K63	BOLT, 1/2-13 X 2"	1				
19-22	64001-8	NUT-HEX JAM, 1/2-13	1				
19-23	64123-125	BOLT-HEX 1/2-13X2-3/4	1				
19-24	016591.6	SHAFT-SLOW LIFT CAM	1				
	(16" & 18" ONLY - UNDER 54")						
	016592.6	SHAFT-FAST LIFT CAM	1				
	(16" & 18" ONLY - 54" TO 72")						
	016594.6	SHAFT-FAST LIFT CAM	1				
	(24" ONLY - UNDER 54")						
	002586.6	CAM-16" & 18"	1				
	(16" & 18" ONLY - OVER 72")						
	002587.6	CAM-24"	1				
	(24" ONLY - 54" TO 72")						

CUTTING BLADE ASSEMBLY (1570)

SOD HARVESTER

FIGURE 20



SOD HARVESTER

CUTTING BLADE ASSEMBLY(1570)

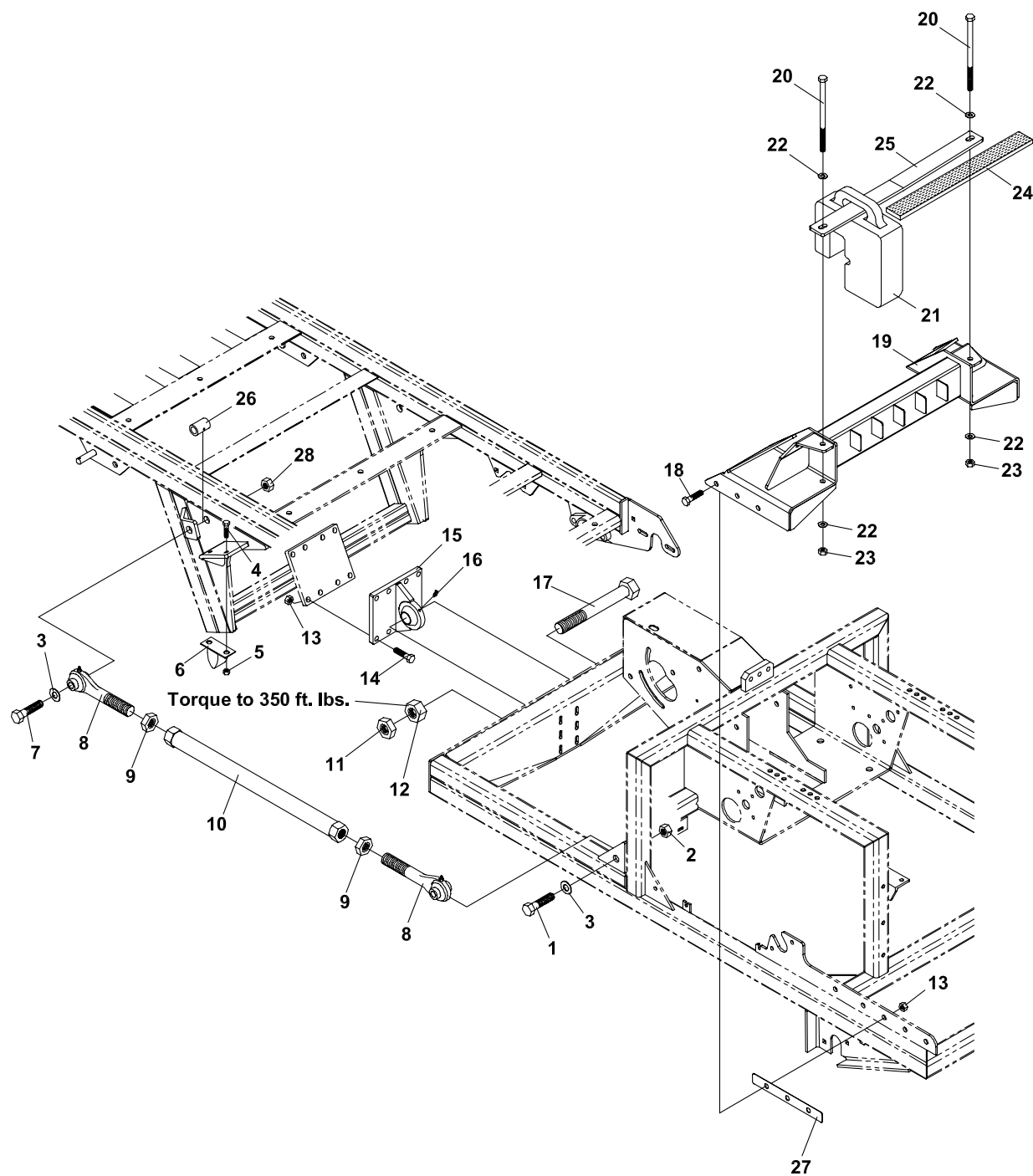
FIGURE 20

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
20-1	4132360.7	CUTTING HEAD 16" & 18"	1	20-28	64229-01	LOCKNUT-1/4-20	2
	4131818.7	CUTTING HEAD 24"	1	20-29	001304	BLADE-CUTOFF 16" WIDE	1
					001683	BLADE-SERRATED CUTOFF 16" WIDE)	1
20-2	6115508	TUBE	2		001305	BLADE-CUTOFF 18" WIDE 18" WIDE)	1
20-3	6109613	PIVOT-CYL TUBE	1		001676	BLADE-SERRATED CUTOFF 1	
20-4	23-178	CYL-HYD 3 X 8	1		001306	BLADE-CUTOFF - 24" WIDE	1
	23-179	SEAL KIT	1		001677	BLADE-SERRATED CUTOFF 1 24" WIDE)	1
20-5	64163-06	WASHER	2	20-30	001446.6	MOUNT, CUTOFF BLADE (USE ON 16" & 18")	1
20-6	55-117	BEARING	2		001447.6	MOUNT, CUTOFF BLADE (USE ON 24")	1
20-7	64141-4	NUT-WLF 3/8-16	8	20-31	F3701	BOLT, PLOW GR 5	4
20-8	99-K62	BOLT-5/16-18 X 1-1/4	4	20-32	64123-88	BOLT, 3/8-16X2-3/4	1
20-9	99-K64	BOLT-FLANGE 1/2-13 X 3/4	2	20-33	001507	BUMPER-RUBBER	1
20-10	64006-05	LOCKWASHER-1/2	1	20-34	001764	BUSHING-RUBBER BUMPER	1
20-11	KM71018	STRAP	2	20-35	6115437.7	BRACKET	1
20-12	6115441	SHAFT-SPRING 16" & 18"	1	20-36	64123-100	BOLT-3/8-16X2-1/4	1
	6115595	SHAFT-SPRING 24"	1	20-37	64229-03	LOCKNUT-NYLON 3/8-16	2
20-13	64164-12	KEY-1/4X1/4X1	2	20-38	6115667.7	ECCENTRIC SPRING CAM	2
20-14	S2006	SPRING (USE QTY 5 ON 16" & 18") (USE QTY 7 ON 24")		20-39	001423.6	CLAMP, CUTOFF BLADE (USE ON 16" & 18")	1
20-15	6115395	SHAFT	2		001424.6	CLAMP, CUTOFF BLADE (USE ON 24")	1
20-16	4160726	CUT OFF FRAME ASSY. (USE ON 16" & 18")	1	20-40	64163-57	WASHER (USE ON 16" & 18")	5
	4137638	CUT OFF FRAME ASSY. (USE ON 24")	1		94-16	FLAT WASHER (USE ON 24")	2
20-17	64123-72	BLT-HEX 1/2-13 X 2-1/2	2	20-41	29-010	GREASE FITTING (USE QTY 1 ON 16" & 18", QTY 2 ON 24")	
20-18	64229-05	LOCKNUT, 1/2-13	2	20-42	64141-6	NUT, 5/16-18	4
20-19	6115442.7	SHAFT-SPRING 16" & 18"	1	20-43	64141-13	NUT WLF 1/2-13	1
	6115596.7	SHAFT-SPRING 24"	1	20-44	90-0856	BOLT, 1/2-13 X 7	1
20-20	G2501	PIN, HITCH CLIP	2	20-45	64163-16	WASHER-41/64 X 1-3/8 X 12	2
20-21	001301.6	FRAME, CUTOFF BLADE (USE ON 16" & 18")	1	20-46	N9021	SCREW	1
	001445.6	FRAME, CUTOFF BLADE (USE ON 24")	1	20-47	B8002	BEARING	1
20-22	64123-75	BOLT, 3/8-16X3	4	20-48	64163-65	WASHER	4
20-23	001417	PIN, BLADE PIVOT (USE ON 16" & 18")	1	20-49	07-C20	LOCKWASHER, 20MM	1
	001418	PIN, BLADE PIVOT (USE ON 24")	1				
20-24	85-SS14	SET SCREW	2				
20-25	N9022	NUT	1				
20-26	64123-60	BOLT, 1/4-20X2	2				
20-27	453023	FLATWASHER, 1/4	4				

HEAD PIVOT ASSY & WEIGHT BAR (1570)

SOD HARVESTER

FIGURE 21



SOD HARVESTER

HEAD PIVOT ASSY & WEIGHT BAR (1570)

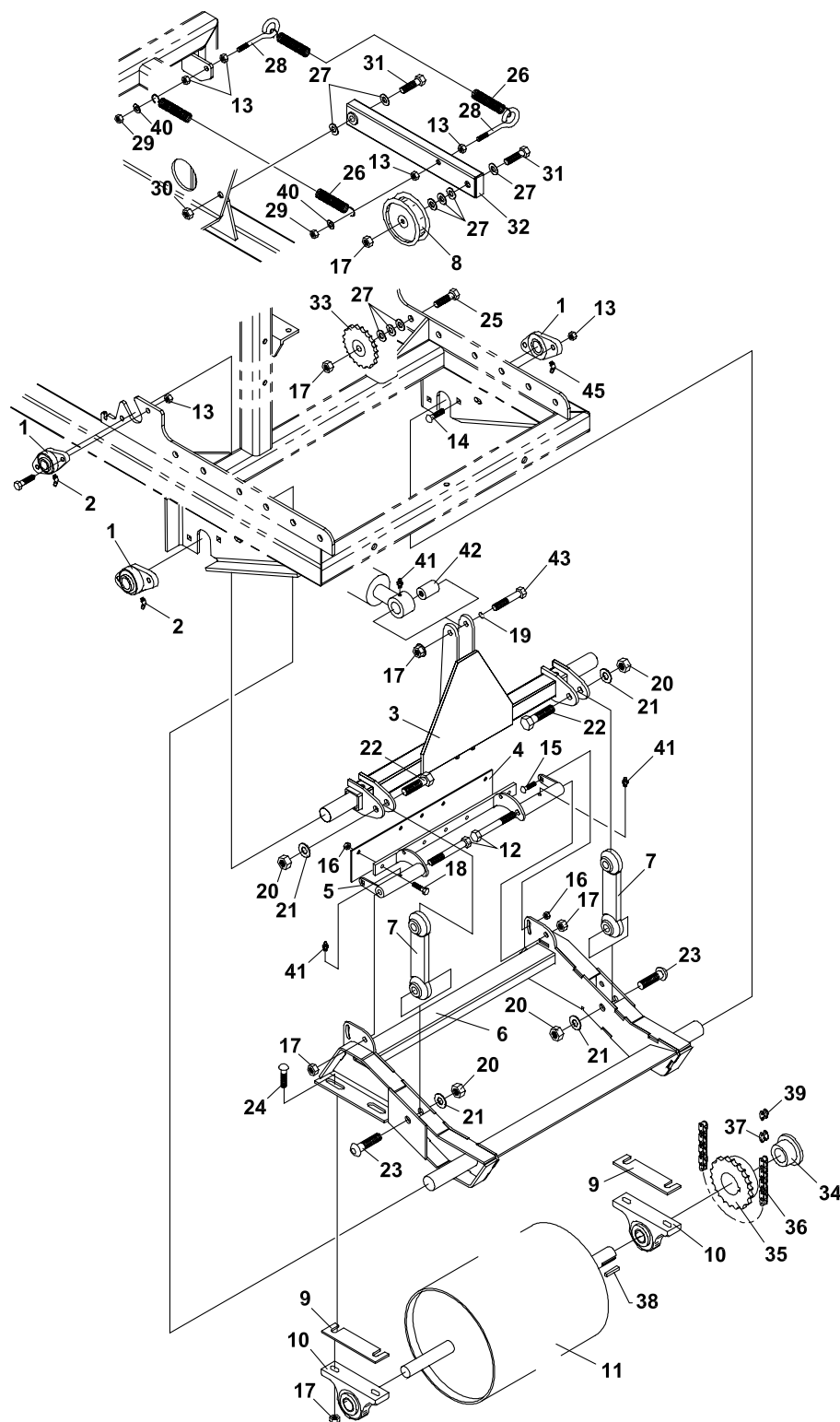
FIGURE 21

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
21-1	90-1228	BOLT, 3/4-10 X 3-1/2	2				
21-2	64229-07	LOCKNUT-NYLON 3/4-10	2				
21-3	64163-06	WSHR-.768/.756X1.25X14	4				
21-4	64139-21	BLT-WLF 3/8-16X3/4	4				
21-5	64141-4	NUT-WLF 3/8-16	4				
21-6	014082	BUMPER, RUBBER	2				
21-7	64123-188	BLT-HEX 3/4-10 X 6	2				
21-8	43-013	ROD END 3/4 X 7 - L.H.	2				
	43-012	ROD END 3/4 X 7 - R.H.	2				
21-9	F221810	NUT, JAM 1-1/8-7 - L.H.	2				
	F221800	NUT, JAM 1-1/8-7 - R.H.	2				
21-10	4160022	ARM, LINK	2				
21-11	99-E66	JAM NUT, 1-1/4	1				
21-12	92-20	NUT, 1-1/4	1				
21-13	64141-13	NUT WLF 1/2-13	14				
21-14	99-K56	BOLT-1/2-13 X 1-1/2	8				
21-15	6115771.7	MOUNT-SWIVEL BALL	1				
21-16	29-045	GREASE FITTING	1				
21-17	90-2044	BOLT, 1-1/4 X 5-1/2	1				
21-18	99-K85	BOLT-FLANGE 1/2-13X1-1/4	6				
21-19	6115993.7	WEIGHT BAR, 16/18 HEAD	1				
	6115992.7	WEIGHT BAR, 24" HEAD	1				
21-20	90-0868	BOLT, 1/2 X 8-1/2	2				
21-21	62-540.7	WEIGHT	6				
21-22	64163-67	WASHER-.516X1X12GA	4				
21-23	64229-05	LOCKNUT, 1/2-13	2				
21-24	Q7475	WEATHERSTRIP-1/2 X 2 19"	1				
21-25	6115990.6	BAR, HOLD DOWN	1				
21-26	4136714.7	SPACER-CONVEYOR	2				
21-27	6109602.7	SHIM-WEIGHT BAR	2				
21-28	99-A12	LOCKNUT-STOVER 3/4-10	2				

NOTE

ITEMS 8, 9 & 10 ARE AVAILABLE
AS ASSEMBLY - 4160023.

FIGURE 22



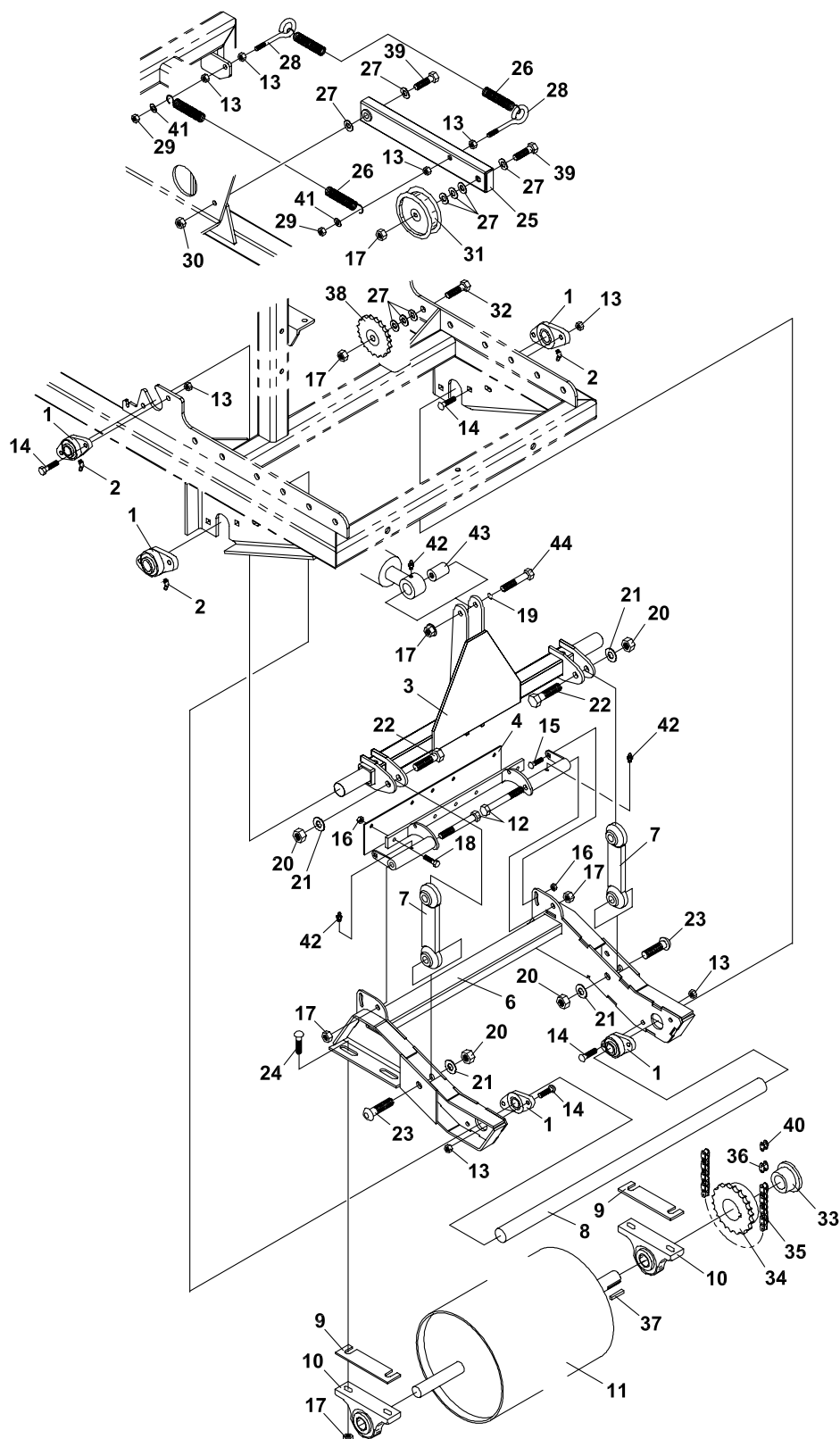
SOD HARVESTER

ROLLER & CHAIN DRIVES (16" & 18") (1570)

FIGURE 22

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
22-1	B0122	BEARING	4	22-37	81-056	CONNECTOR LINK, #40	1
22-2	29-045	GREASE FITTING	2	22-38	124422	KEY, 1/4 X 1/4 X 1-3/8	1
22-3	6115983.6	ROLLER DEPTH CRANK	1	22-39	81-076	#40 HALF LINK	A/R
22-4	4160687	BLADE-SCRAPER 15.5" SP	1	22-40	64163-61	WSHR .81X.406X16GA	2
	001326	BLADE-SCRAPER 16"	1	22-41	29-010	GREASE FITTING	3
	001327	BLADE-SCRAPER 18"	1	22-42	6115979	SPACER	1
22-5	6115491.6	SCRAPER FRAME	1	22-43	64123-125	BOLT-HEX 1/2-13X2-3/4	1
22-6	6115883.6	FRAME-RLR MOUNTING	1				
22-7	6115104.6	LIFT LINK	2				
22-8	D2902	SHEAVE, BELT IDLER	1				
22-9	002295	SHIM-10GA.	A/R				
	002296	SHIM-16GA.	A/R				
22-10	B1111	BEARING	2				
22-11	015996	ROLLER-8" DIA. 15"	1				
	4160686	ROLLER-8" DIA. 15.38" SP	1				
	015997	ROLLER-8" DIA. 16"	1				
	015998	ROLLER-8" DIA. 18"	1				
22-12	64123-166	BLT-HEX 1/2-13X5-1/2	2				
22-13	64141-4	NUT-WLF 3/8-16	12				
22-14	64018-7	BLT-CRG 3/8-16X1-1/4	8				
22-15	97-0506	BLT-CRG 5/16-18 X 3/4	2				
22-16	64141-6	NUT, 5/16-18	7				
22-17	64141-13	NUT WLF 1/2-13	9				
22-18	64139-08	BOLT-5/16-18X3/4	5				
22-19	64006-05	LOCKWSHR-HELICAL 1/2	1				
22-20	99-A10	LOCKNUT-5/8-11	4				
22-21	64163-16	WASHER-41/64 X 1-3/8 X 12	4				
22-22	90-1018	BOLT, 5/8-11 X 2-1/4	2				
22-23	99-K98	BOLT, 5/8-11 X 2-1/4	2				
22-24	F5106	BOLT-CRG 1/2-13	4				
22-25	64123-24	BLT-HEX 1/2-13X2	1				
22-26	S2003	SPRING, EXTENSION	2				
22-27	64163-67	WASHER-.516X1X12GA	A/R				
22-28	99-K18	EYE-BOLT, 3/8 X 3-7/8	2				
22-29	99-A06	LOCKNUT	2				
22-30	64229-05	LOCKNUT, 1/2-13	1				
22-31	64123-31	BOLT-1/2-13X3	2				
22-32	6115877.7	IDLER ARM	1				
22-33	83-4017E08	IDLER	1				
22-34	83-H18	BUSHING	1				
22-35		SPROCKET	1				
(REFER TO TABLE ON PAGES 72 & 73)							
22-36	56-RC40	CHAIN, ROLLER, #40 /FT	A/R				

FIGURE 23



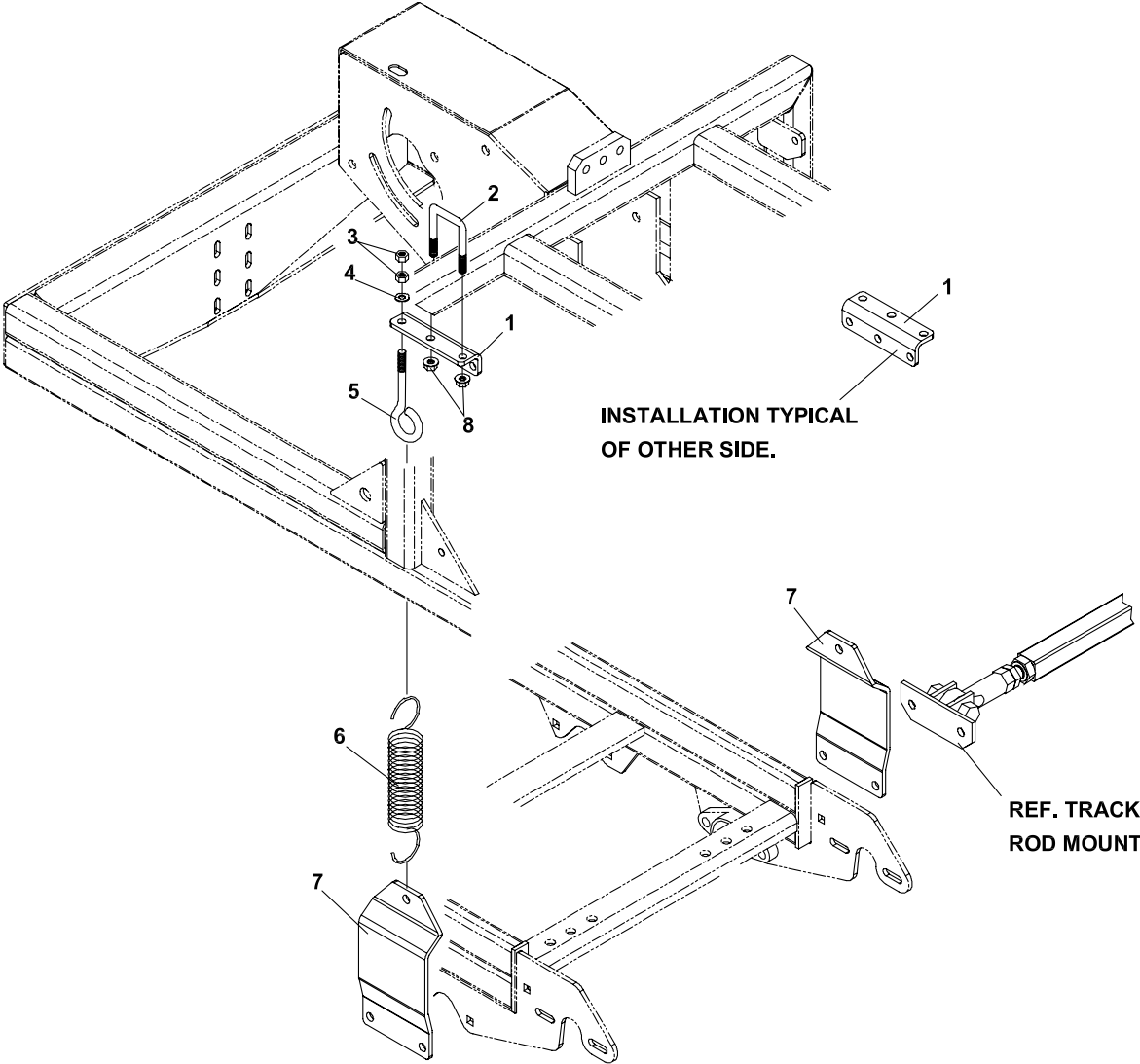
SOD HARVESTER

ROLLER & CHAIN DRIVES (24") (1570)

FIGURE 23

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
23-1	B0122	BEARING	6				
23-2	29-045	GREASE FITTING	2				
23-3	6115975.6	ROLLER DEPTH CRANK	1				
23-4	001328.6	BLADE-SCRAPER 24"	1				
23-5	6115509.6	SCRAPER FRAME	1				
23-6	6115888.6	FRAME-ROLLER MOUNTING	1				
23-7	6115104.6	LIFT LINK	2				
23-8	6115477	SHAFT-ROLLER MOUNT 24"	1				
23-9	002295	SHIM-10GA.	A/R				
	002296	SHIM-16GA.	A/R				
23-10	B1111	BEARING	2				
23-11	015999.7	ROLLER-8" DIA. 24"	1				
23-12	64123-166	BLT-HEX 1/2-13X5-1/2	2				
23-13	64141-4	NUT-WLF 3/8-16	16				
23-14	64018-7	BLT-CRG 3/8-16X1-1/4	12				
23-15	97-0506	BLT-CRG 5/16-18 X 3/4	2				
23-16	64141-6	NUT, 5/16-18	7				
23-17	64141-13	NUT WLF 1/2-13	9				
23-18	64139-08	BOLT-5/16-18X3/4	5				
23-19	64006-05	LOCKWSHR-HELICAL 1/2	1				
23-20	99-A10	LOCKNUT-5/8-11	4				
23-21	64163-16	WASHER-41/64 X 1-3/8 X 12	4				
23-22	90-1018	BOLT, 5/8-11 X 2-1/4	2				
23-23	99-K98	BOLT, 5/8-11 X 2-1/4	2				
23-24	F5106	BOLT-CRG 1/2-13	4				
23-25	6115877.7	IDLER ARM	1				
23-26	S2003	SPRING, EXTENSION	2				
23-27	64163-67	WASHER-.516X1X12GA	A/R				
23-28	99-K18	EYE-BOLT, 3/8 X 3-7/8	2				
23-29	99-A06	LOCKNUT	2				
23-30	64229-05	LOCKNUT, 1/2-13	1				
23-31	D2902	SHEAVE	1				
23-32	99-K82	BOLT, FLANGE 1/2-13 X 2	1				
23-33	83-H20	BUSHING	1				
23-34		SPROCKET	1				
(REFER TO TABLE ON PAGES 72 & 73)							
23-35	56-RC40	CHAIN, ROLLER, #40 /FT	A/R				
23-36	81-056	CONNECTOR LINK, #40	1				
23-37	124422	KEY, 1/4 X 1/4 X 1-3/8	1				
23-38	83-4017E08	IDLER	1				
23-39	64123-31	BOLT-1/2-13X3	2				
23-40	81-076	#40 HALF LINK	1				
23-41	64163-61	WSHR .81X.406X16GA	2				
23-42	29-010	GREASE FITTING	3				
23-43	6115979	SPACER	1				
23-44	64123-125	BOLT-HEX 1/2-13X2-3/4	1				

FIGURE 24



SOD HARVESTER

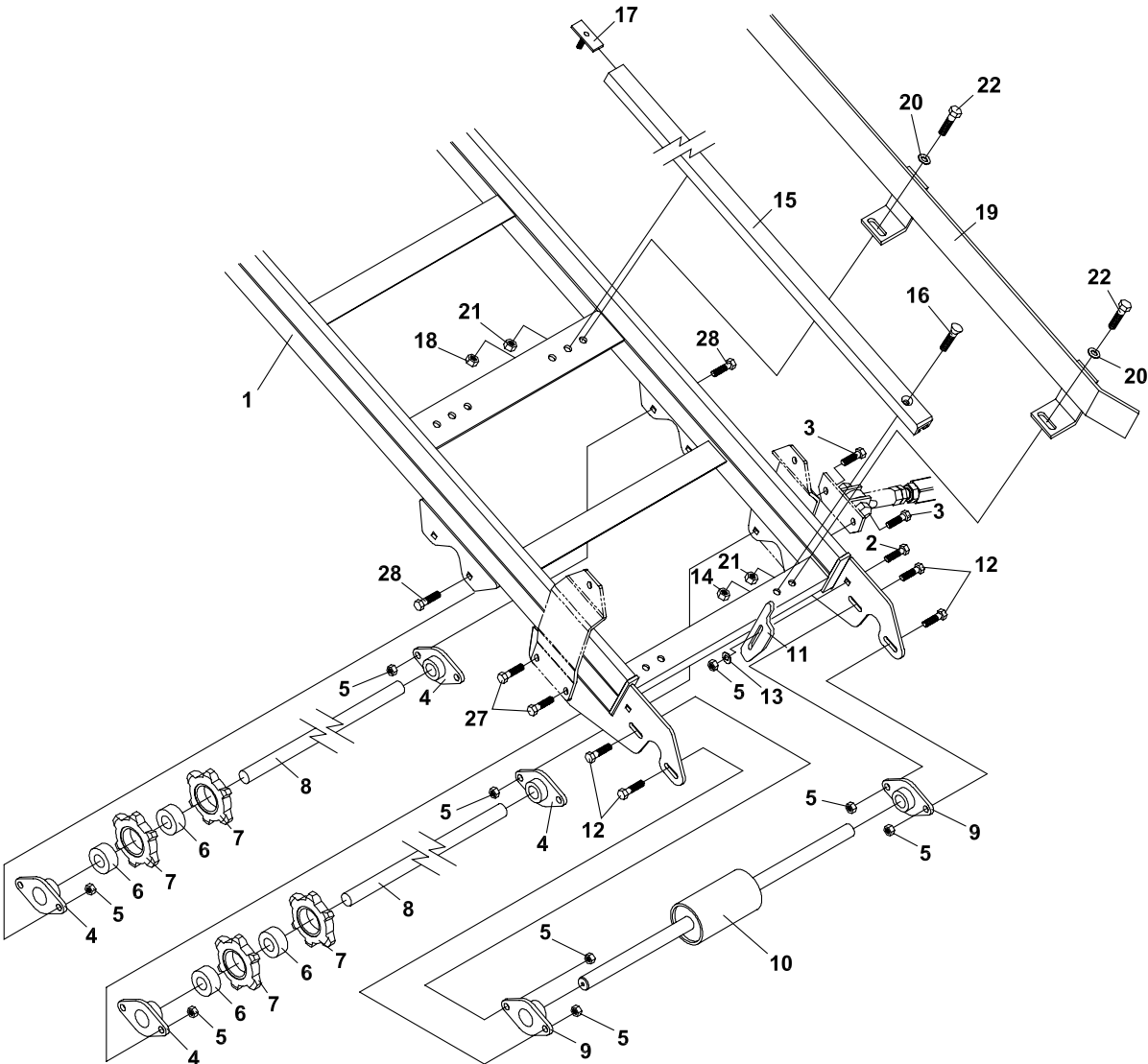
FLOAT ASSIST

FIGURE 24

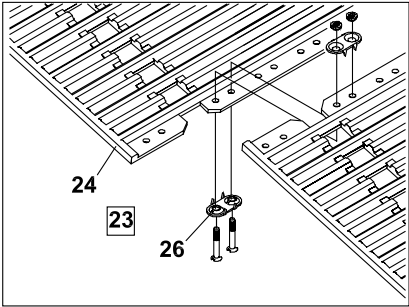
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
24-1	6115962.7	BRACKET, FLOAT ASSIST	2				
24-2	99-K49	U-BOLT	2				
24-3	64025-05	NUT-3/8-16 HEX	4				
24-4	64163-61	WSHR .81X.406X16GA	2				
24-5	99-K87	EYE-BOLT, 3/8-16 X 5	2				
24-6	S2006	SPRING-EXT	2				
24-7	6115963.7	BRKT-FLOAT ASSIST LWR	2				
24-8	64141-4	NUT-WLF 3/8-16	4				

FIGURE 25

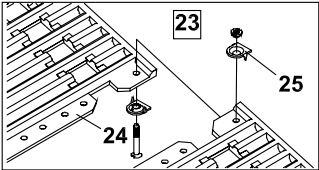
FRONT IDLERS & SLIDERS
RUBBER MAT - 16" & 18"



18" Rubber Belt



16" Rubber Belt



SOD HARVESTER

RUBBER MAT - 16" & 18"

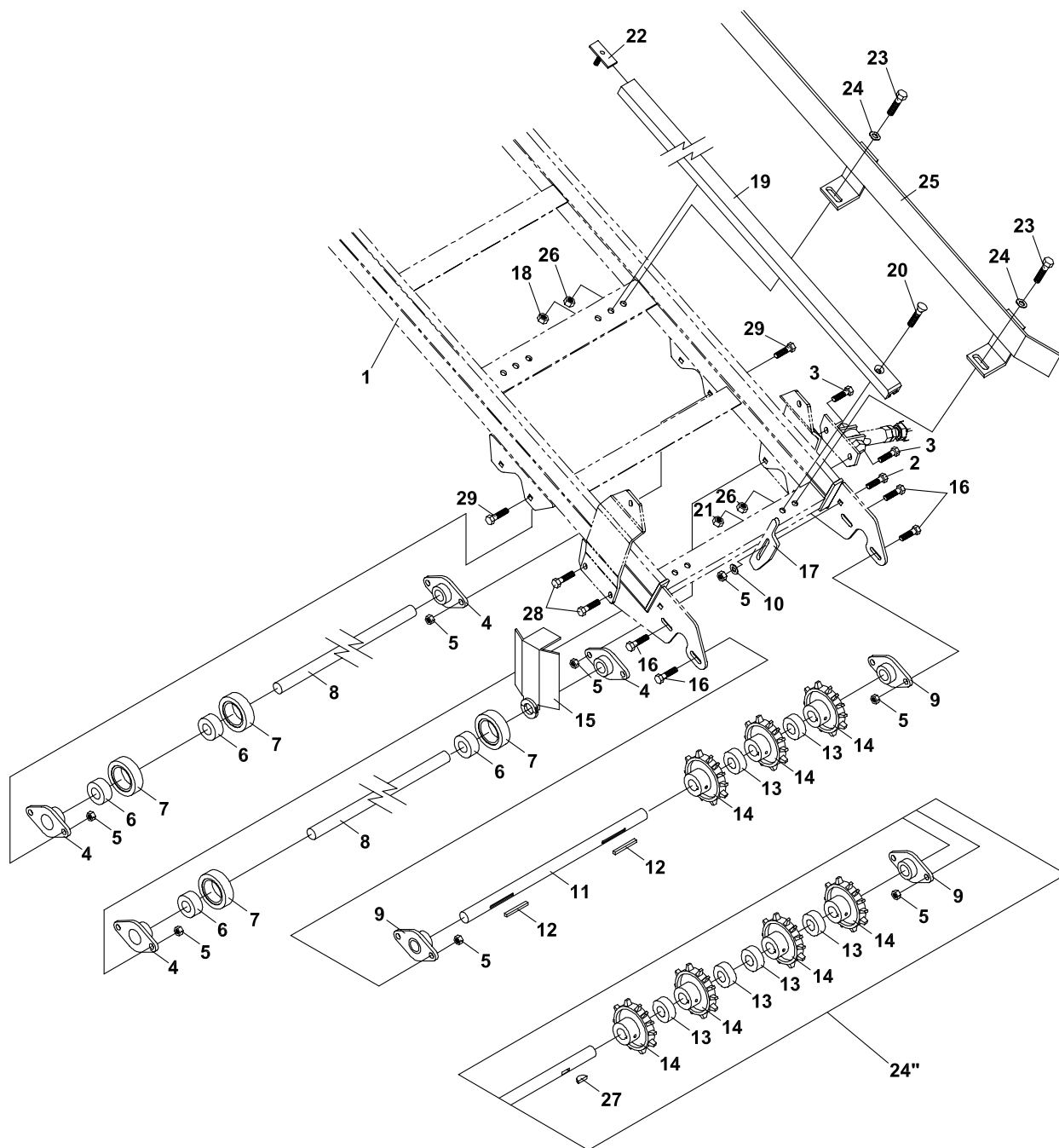
FIGURE 25

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
25-1	4131780.7	CONVEYOR, 16"/18"	1	25-25	002641	HALF MAT SPLICER (USED ON 16" ONLY)	2
25-2	F4101	BOLT-CRG 7/16-14 X 1-1/4	2				
25-3	90-0714	BOLT, 7/16-14 X 1-3/4	2	25-26	G8008	MAT SPLICER 16" (USE QTY 3 ON 16" & QTY 5 ON 18")	
25-4	016382.7	FLANGE, SHAFT (QTY 4 USED ON MODEL 1570) (QTY 2 USED ON MODEL 1576)		*	M5016	NUT DRIVER	1
	F2607	SET SCREW, 5/16-18 X 1/4	2	*	03-028	CLIP-TRACK (WIDE)	A/R
25-5	64229-04	S LCK NUT-NYLN 7/16-14	14				
25-6	B2022	BEARING (QTY 4 USED ON MODEL 1570) (QTY 2 USED ON MODEL 1576)		25-27	90-0712	BOLT, 7/16-14 X 1-1/2	2
				25-28	90-0710	BOLT, 7/16-14 X 1-1/4	4
25-7	014268	DRIVESPROCKET (QTY 4 USED ON MODEL 1570) (QTY 2 USED ON MODEL 1576)					
25-8	009472	SHAFT, IDLER (QTY 2 USED ON MODEL 1570) (QTY 1 USED ON MODEL 1576)					
25-9	55-FB23016	BEARING	2				
25-10	016633.7	ROLLER, CROWN 16"/18"	1				
25-11	016352.7	PLATE-ADJ WEDGE	2				
25-12	F4104	BOLT-CRG 7/16"	4				
25-13	64163-43	WSHR.443/.454X1X11	2				
25-14	64229-05	LOCKNUT, 1/2-13 NYLON	2				
25-15	016361	SLIDER, CONVEYOR	2				
25-16	F5736	SCREW	2				
25-17	016661	SLIDER T-BOLT	6				
25-18	F3013	LOCKNUT-FLANGED	6				
25-19	016425.7	GUIDE-SOD LH 16"	1				
*	016426.7	GUIDE-SOD RH 16"	1				
25-20	64163-67	WASHER-.516X1X12	6				
25-21	F5012	NUT, JAM	6				
25-22	99-K59	BOLT, 1/2-13 X 1	6				
25-23	A02009	KIT-16" RUBBER BELT ASSY	1				
	A02010	KIT-18" RUBBER BELT ASSY	1				
25-24	002636	BELT-16" CONVEYOR	1				
	002637	BELT-18" CONVEYOR	1				

* NOT ILLUSTRATED

FIGURE 26

FRONT IDLERS & SLIDERS
MINTEX MAT - 16", 18" & 24"



SOD HARVESTER

MINTEX MAT - 16", 18" & 24"

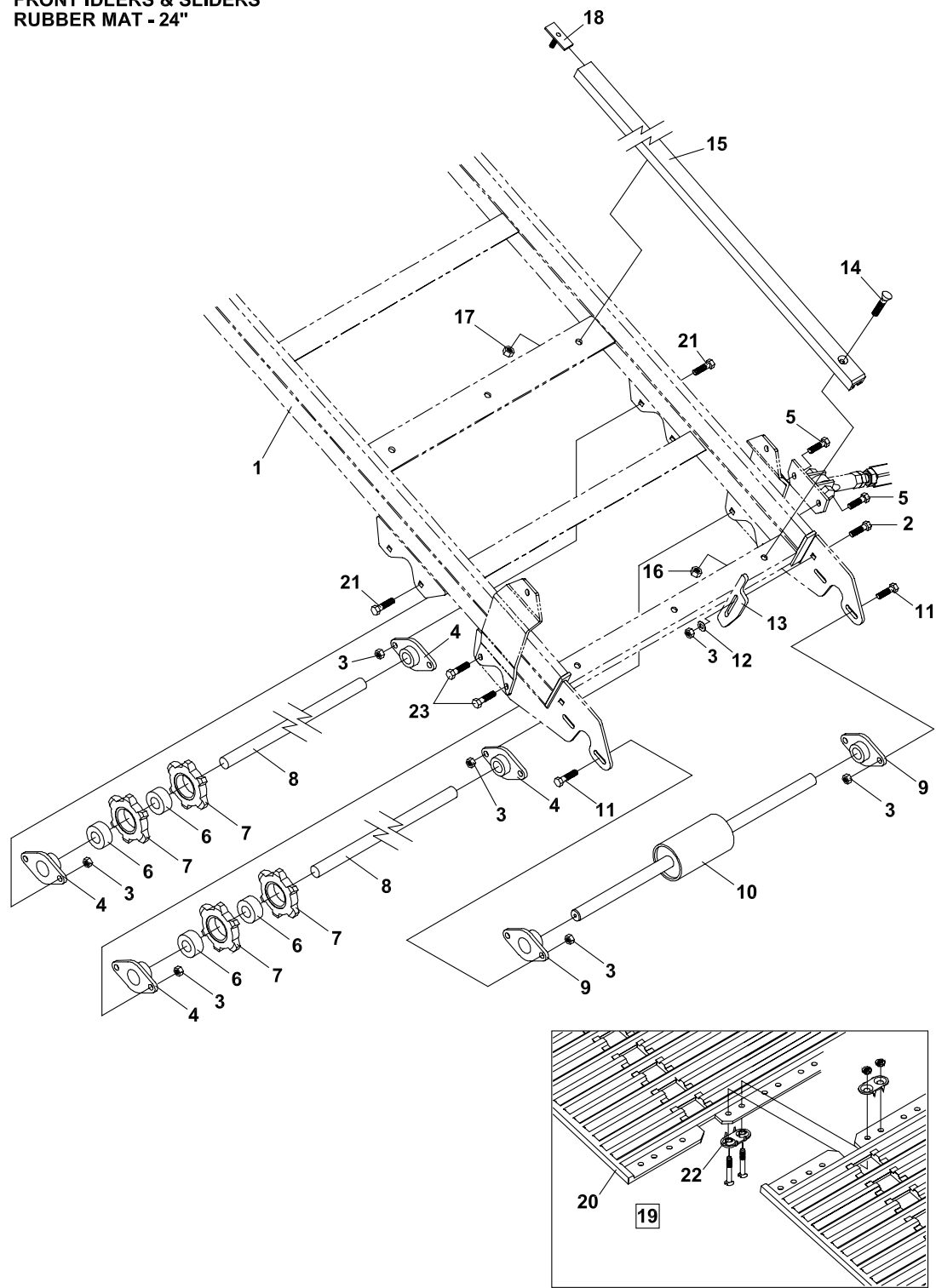
FIGURE 26

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
26-1	4131780.7	CONVEYOR-16/18" 1565	1	26-24	64163-67	WASHER-.516X1X12	6
	4133112.7	CONVEYOR-24" 1565	1	26-25	016425.7	GUIDE-SOD LH 16"	1
					016426.7	GUIDE-SOD RH 16"	1
26-2	F4101	BOLT-CRG 7/16-14 X 1-1/4	2	26-26	F5012	NUT, JAM NYLON INSERT	6
26-3	90-0714	BOLT-7/16-14 X 1-3/4	2	26-27	G8019	KEY-1/4 X 1 (24")	2
26-4	016382.7	FLANGE-SHAFT	4	*	001510	BELT-MINTEX CONVEYOR (USED ON 16")	1
	F2607	SET SCREW, 5/16-18 X 1/4	2				
26-5	64229-04	LOCKNUT-7/16-14	14				
26-6	B2022	BEARING (USE QTY 4 ON 16" & 18", QTY 8 ON 24")		*	001511	BELT-MINTEX CONVEYOR (USED ON 18")	1
26-7	014074	IDLER ROLLER (USE QTY 4 ON 16" & 18", QTY 8 ON 24")					
				*	001512	BELT-MINTEX CONVEYOR (USED ON 24")	1
26-8	009472	SHAFT-16" & 18"	2	26-28	90-0712	BOLT, 7/16-14 X 1-1/2	2
	016683	SHAFT-24"	2	26-29	90-0710	BOLT, 7/16-14 X 1-1/4	4
26-9	55-FB23016	BEARING	2				
26-10	64163-43	WSHR.443/.454X1X11	2				
26-11	016649	SHAFT-IDLER 16" & 18"	1				
	016650	SHAFT-IDLER 24"	1				
26-12	124422	KEY, 1/4 X 1/4 X 1-3/8	2				
26-13	85-SC16	SET COLLAR (USE QTY 2 ON 16" & 18", QTY 4 ON 24")					
26-14	014058	SPROCKET, THIN (USE QTY 3 ON 16" & 18", QTY 4 ON 24")					
26-15	002206.7	GUIDE, MAT (USED ON 16" & 18" ONLY)	1				
26-16	F4104	BOLT-CRG 7/16"	4				
26-17	016352.7	PLATE-ADJ WEDGE	2				
26-18	F3013	LOCKNUT-FLANGED (USE QTY 6 ON 16" & 18", QTY 9 ON 24")					
26-19	016361	SLIDER-CONVEYOR (USE QTY 2 ON 16" & 18", QTY 3 ON 24")					
26-20	F5736	SCREW (USE QTY 2 ON 16" & 18", QTY 3 ON 24")					
26-21	64229-05	LOCKNUT, 1/2-13 (USE QTY 2 ON 16" & 18", QTY 3 ON 24")					
26-22	016661	SLIDER-T BOLT (USE QTY 6 ON 16" & 18", QTY 9 ON 24")					
26-23	99-K59	BOLT, 1/2-13 X 1 BH	6				

* NOT ILLUSTRATED

FIGURE 27

FRONT IDLERS & SLIDERS
RUBBER MAT - 24"



SOD HARVESTER

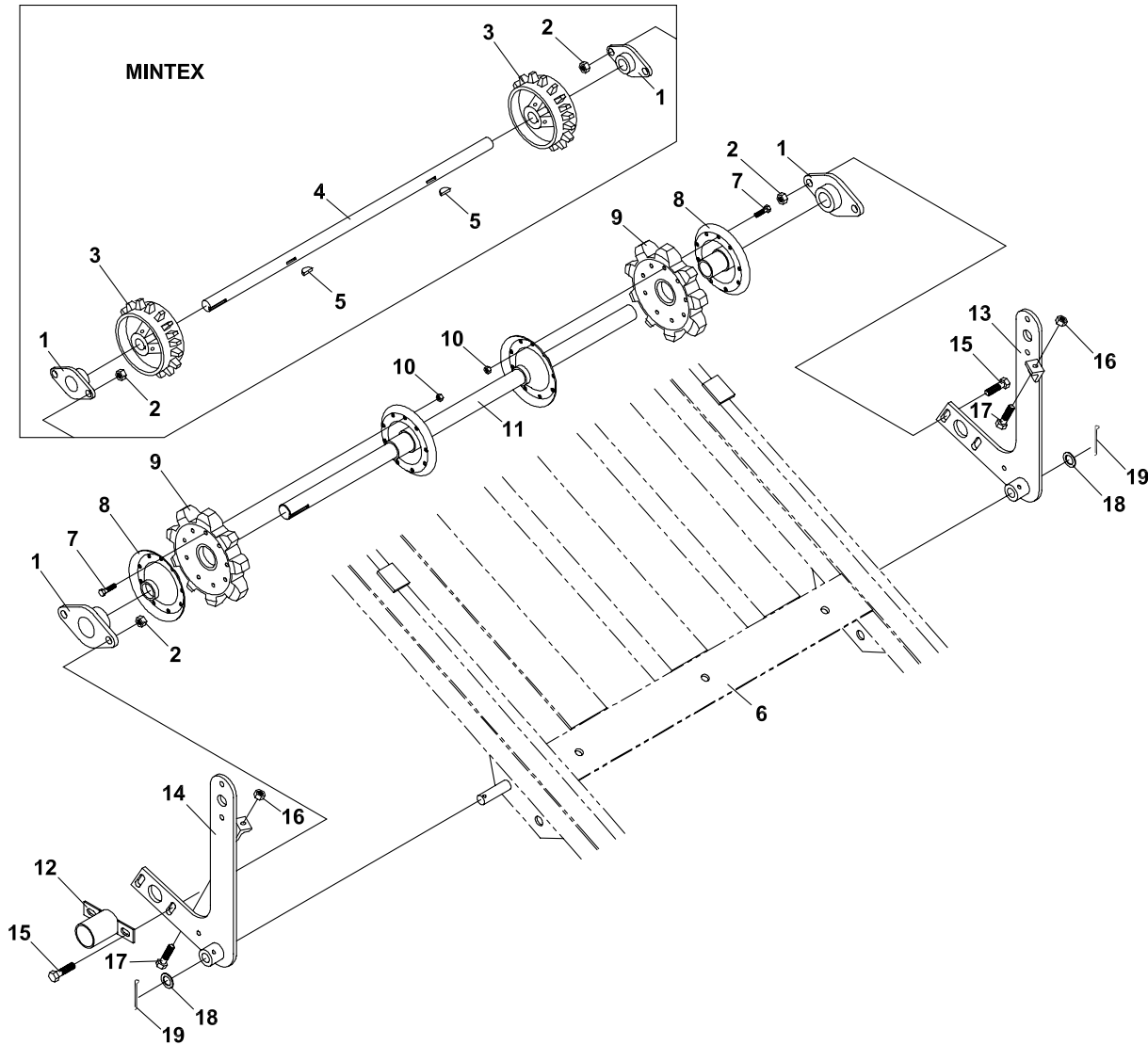
RUBBER MAT - 24"

FIGURE 27

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
27-1	4133112.7	CONVEYOR, 24" 1565	1				
27-2	F4101	BOLT-CRG 7/16-14 X 1-1/4	2				
27-3	64229-04	S LCK NUT-NYLN 7/16-14	14				
27-4	016382.7	FLANGE, SHAFT	4				
	F2607	SET SCREW	2				
27-5	90-0714	BOLT,7/16-14 X 1-3/4	2				
27-6	B2022	BEARING	4				
27-7	014268	SPROCKET	4				
27-8	016683	SHAFT-IDLER	2				
27-9	55-FB23016	BEARING	2				
27-10	002625.7	CROWN ROLLER 24"	1				
27-11	F4104	BOLT-CRG 7/16	4				
27-12	64163-43	WSHR.443/.454X1X11	2				
27-13	016352.7	PLATE-ADJ WEDGE	2				
27-14	F5736	SCREW	3				
27-15	016361	SLIDER-CONVEYOR	3				
27-16	64229-05	LOCKNUT, 1/2-13	3				
27-17	F3013	LOCKNUT-FLANGED	9				
27-18	016661	SLIDER T-BOLT	9				
27-19	A02011	KIT-24" RUBBER BELT ASSY	1				
27-20	002638	BELT-24" CONVEYOR	1				
27-21	90-0710	BOLT,7/16-14 X 1-1/4	4				
27-22	G8008	MAT SPLICER	7				
*	M5016	NUT DRIVER	1				
*	03-028	CLIP-TRACK WIDE	A/R				
27-23	90-0712	BOLT,7/16-14 X 1-1/2	2				

* NOT ILLUSTRATED

FIGURE 28



SOD HARVESTER

MID IDLER ASSEMBLY

FIGURE 28

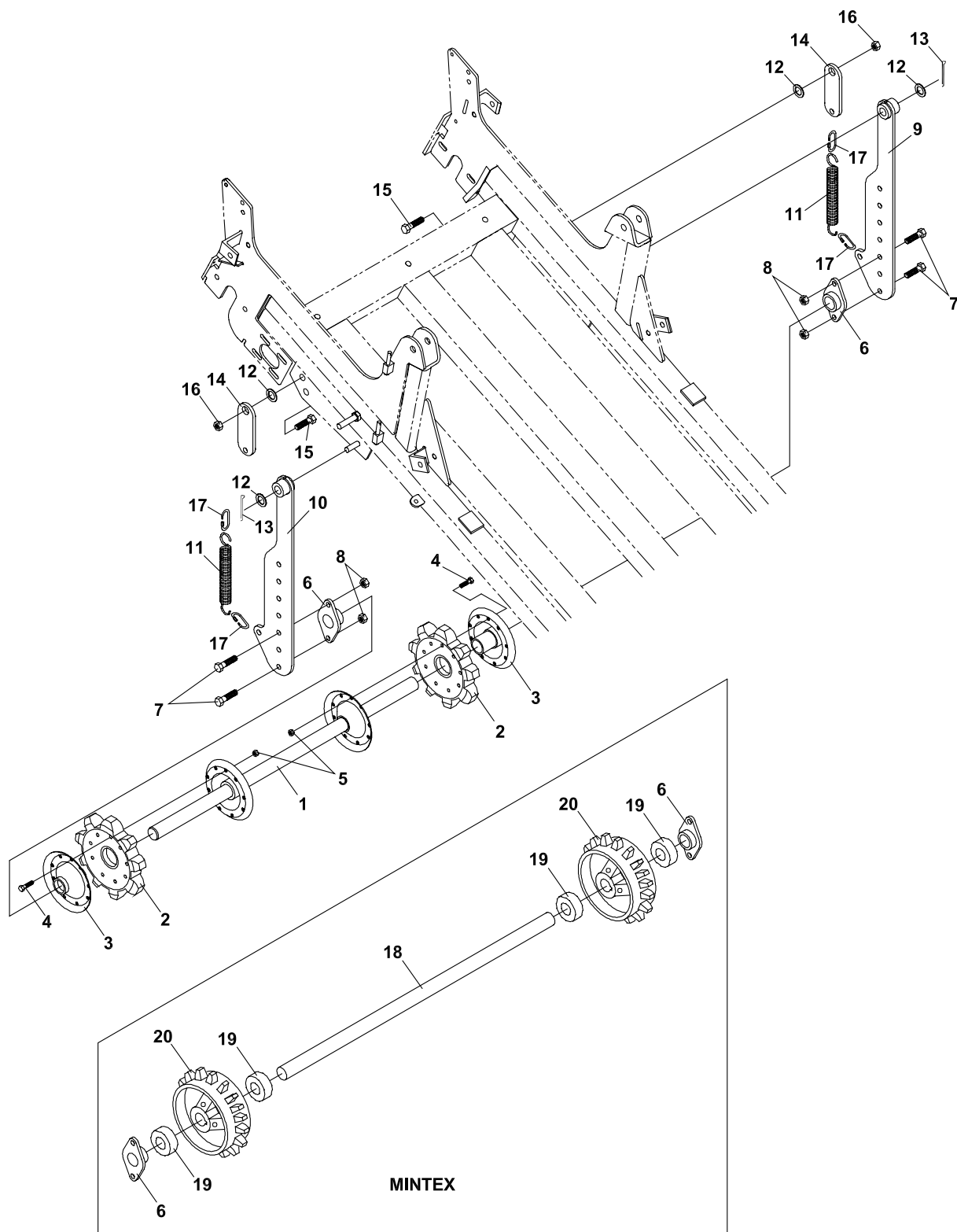
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
28-1	55-FB23012	BEARING	2				
28-2	F3013	LOCKNUT-FLANGED	4				
28-3	001576	SPROCKET	2				
	85-SS09	SET SCREW	2				
28-4	001406	SHAFT, IDLER 16-18"	1				
	001407	SHAFT, DRIVE- 4" ROLLER	1				
28-5	64164-19	KEY WOODRUFF	2				
28-6	4131780.7	CONVEYOR, 16/18" 1565	1				
	4133112.7	CONVEYOR, 24" 1565	1				
28-7	64123-89	BOLT-HEX 1/4-20X3/4	18				
28-8	D8001	FLANGE-SPROCKET	2				
28-9	83-053	SPROCKET	2				
28-10	64229-01	LOCKNUT-1/4-20 NYLON	18				
28-11	014128.7	SHAFT, IDLER 18"	1				
	002611.7	SHAFT, IDLER 24"	1				
28-12*	015558.7	DWG-IDLER SHAFT GUARD	1				
	(ITEMS 13 & 14 INCLUDE 1 29-010)						
28-13	001405.7	4" L.H. ROLLER ARM	1				
	(USED ON 16" & 18" ONLY)						
	006556.7	4" L.H. ROLLER ARM	1				
	(USED ON 24" ONLY)						
28-14	001404.7	4" R.H. ROLLER ARM	1				
28-15	99-K73	BOLT-3/8-16 X 1-1/2	4				
28-16	64001-6	NUT-HEX JAM,3/8-16	2				
28-17	F3748	BOLT	2				
28-18	F6051	WASHER, FLAT 5/8" ID	2				
28-19	02-CP0512	COTTER PIN	2				

* USED ON SLABBING AND FOLDING ONLY

TENSIONING BELT IDLER

SOD HARVESTER

FIGURE 29



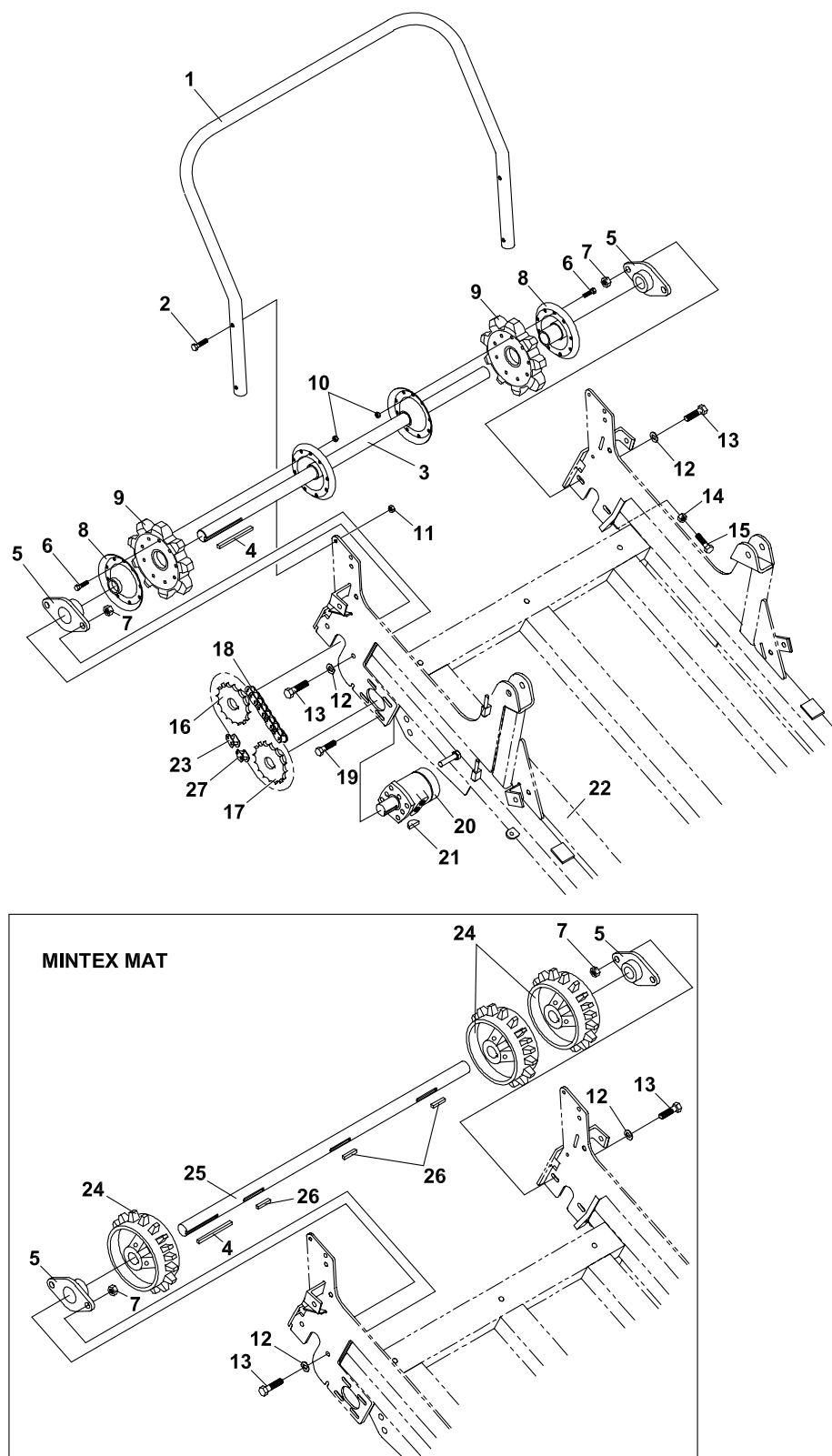
SOD HARVESTER

TENSIONING BELT IDLER

FIGURE 29

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
29-1	016647.7	SHAFT, IDLER (16" & 18" RUBBER MAT)	1				
	4136960.7	SHAFT, IDLER (24" RUBBER MAT)	1				
29-2	83-053	SPROCKET	2				
29-3	D8001	FLANGE, SPROCKET	2				
29-4	64123-89	BOLT-HEX 1/4-20X3/4	18				
29-5	64229-01	LOCKNUT-1/4-20 NYLON	18				
29-6	B0121	BEARING	2				
29-7	99-K73	BOLT-3/8-16 X 1-1/2	4				
29-8	F3013	LOCKNUT	4				
	(ITEMS 9 & 10 INCLUDE 1 29-010)						
29-9	016637.7	TENSION ARM LH	1				
29-10	016638.7	TENSION ARM RH	1				
29-11	S2003	SPRING, EXTENSION	2				
29-12	F6051	WASHER	4				
29-13	02-CP0512	COTTER PIN	2				
29-14	016640.7	MOUNT-IDLER SPRING	2				
29-15	64123-109	BLT-HEX 5/8-11X1-1/2	2				
29-16	F6010	NUT, FLANGED	2				
29-17	G8084	QUICK LINK-3/16	4				
29-18	016648	SHAFT-16" & 18"	1				
	002615	SHAFT-24"	1				
29-19	85-SC16	SET COLLAR	4				
29-20	001351	SPROCKET	2				

FIGURE 30



SOD HARVESTER

CONVEYOR DRIVE

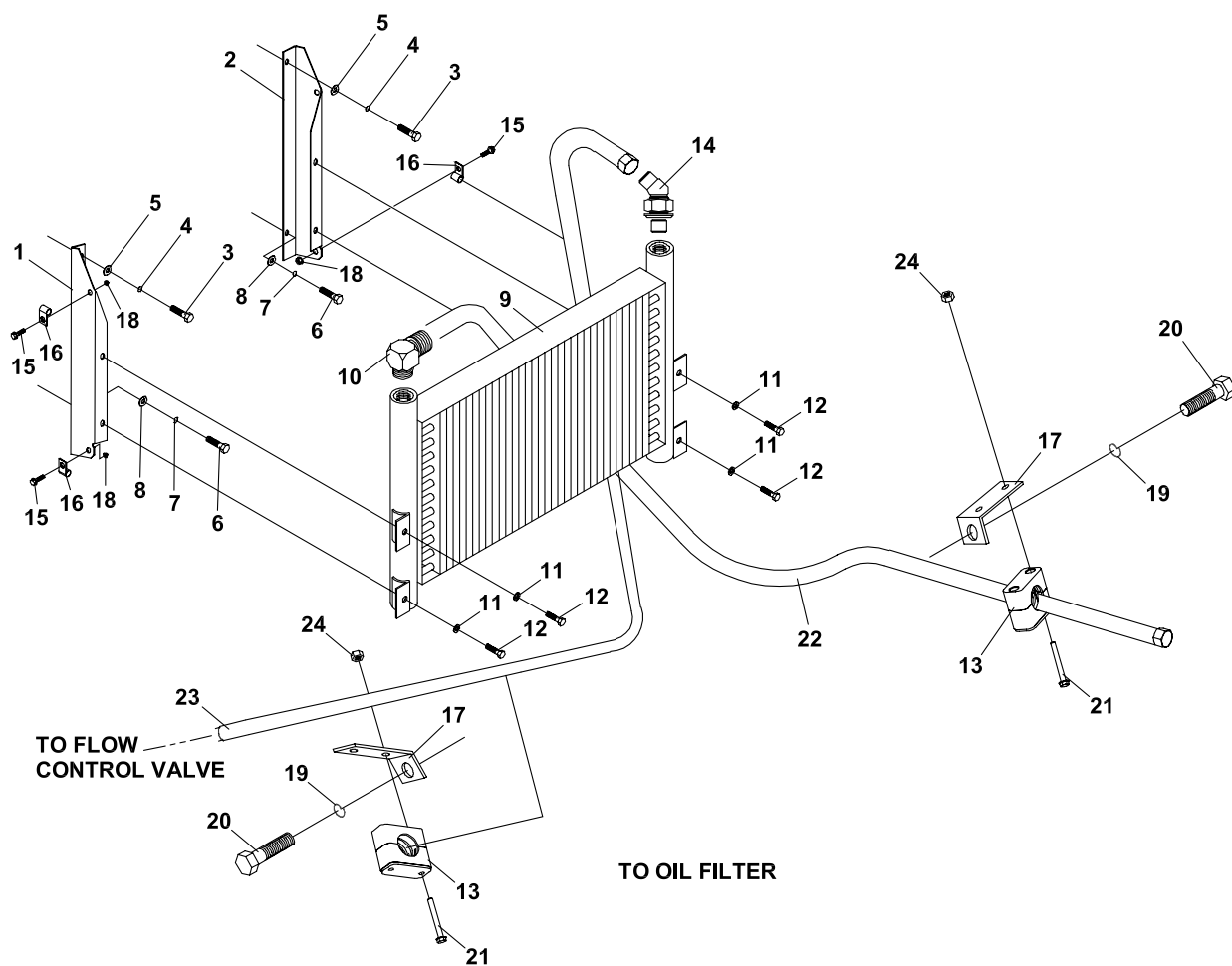
FIGURE 30

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
30-1	016379.7	TUBE,HANDRAIL-16/18"	1				
	016380.7	HANDRAIL TUBE-24"	1				
30-2	64123-69	BOLT-5/16-18X1-1/2	4				
30-3	014081.7	SHAFT-CONVEYOR DRIVE	1				
	(USED ON 16" & 18")						
	002599.7	SHAFT-CONVEYOR DRIVE	1				
	(USED ON 24")						
30-4	124458	KEY,1/4 X 1/4 X 3-5/8	1				
30-5	55-FB23016	BEARING	2				
30-6	64123-89	BOLT-HEX 1/4-20X3/4	18				
30-7	64229-04	S LCK NUT-NYLN 7/16-14	4				
30-8	D8001	FLANGE, SPROCKET	2				
30-9	83-053	SPROCKET	2				
30-10	64229-01	LOCKNUT-1/4-20	18				
	90-0716	BOLT, 7/16 UNC X 2	4				
30-11	64141-6	NUT, 5/16-18	4				
30-12	99-B52	WASHER	4				
30-13	90-0712	BOLT,7/16-14 X 1-1/2	4				
30-14	64025-05	NUT-3/8-16 HEX	1				
30-15	99-K33	BOLT, 3/8-16 X 2	1				
30-16	D1216	SPROCKET	1				
30-17	D1202	SPROCKET	1				
30-18	56-RC50	CHAIN-ROLLER	1				
30-19	64139-24	BLT-WLF 3/8-16 X 1	4				
30-20	H0012	MOTOR - OBSOLETE	1				
	KH30007	MOTOR - SEE NOTE 1	1				
30-21	G8019	KEY, WOODRUFF 1/4 X 1"	1				
30-22	4131780.7	CONVEYOR, 16/18" 1565	1				
	4133112.7	CONVEYOR, 24" 1565	1				
30-23	81-053	CONNECTOR LINK	1				
30-24	001351	SPROCKET	3				
	85-SS14	SET SCREW	2				
30-25	001349	SHAFT-CONVEYOR DRIVE	1				
	(16" & 18")						
	001350	SHAFT-CONVEYOR DRIVE	1				
	(24")						
30-26	124422	KEY,1/4 X 1/4 X 1-3/8	3				
30-27	81-055	HALFLINK	1				

NOTE 1

ITEM 20 IS OBSOLETE AND IS
REPLACED BY SERIVCE KIT
4160611. IT INCLUDES:
MOTOR - KH30007 QTY. 1
FITTINGS - 8-10-070220. QTY. 2

FIGURE 31



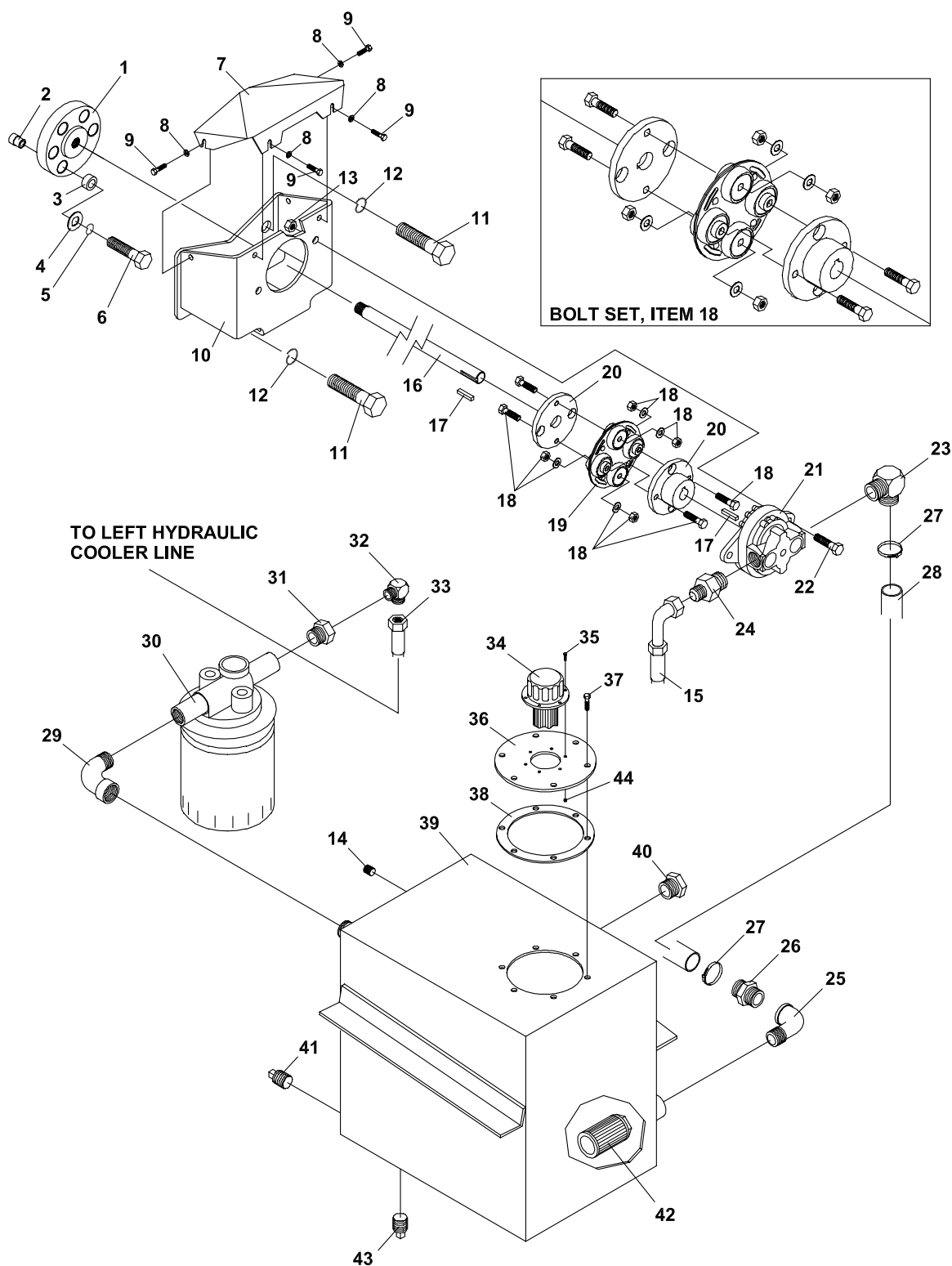
SOD HARVESTER

OIL COOLER

FIGURE 31

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
31-1	4136758.7	BRKT-OIL COOLER RH	1				
31-2	4136759.7	BRKT-OIL COOLER LH	1				
31-3	64205-001	BLT-MET M8-1.25X20	2				
31-4	64006-2	LOCKWASHER-8MM	2				
31-5	64251-003	WHSR-M8	2				
31-6	64205-038	BLT-M6-1.00 X 20	2				
31-7	64006-01	LOCKWASHER-1/4	2				
31-8	64251-002	WASHER-M6	2				
31-9	6115021	COOLER-OIL	1				
31-10	25-2503-12-12	FITTING-45	1				
31-11	453023	FLATWASHER-1/4	4				
31-12	64139-04	BOLT-WLF 1/4-20X3/4	4				
31-13	4136839	CLAMP	2				
31-14	25-3503-12-12	FITTING-45	1				
31-15	64139-08	BOLT-5/16-18X3/4	3				
31-16	11-057	CLAMP	3				
31-17	4136820.7	BRKT-OIL LINE MOUNTING	2				
31-18	64141-6	NUT-5/16-18	3				
31-19	07-C20	LOCKWASHER-20MM	2				
31-20	07-2025045	BOLT-M20-2.5 X 45	2				
31-21	90-0424	BOLT-1/4 X 3	4				
31-22	20-239	HOSE-3/4 X 98	1				
31-23	2692321-04	HOSE-#12 JIC/JIC X 155.00	1				
31-24	64229-01	LOCKNUT-1/4-20	4				

FIGURE 32



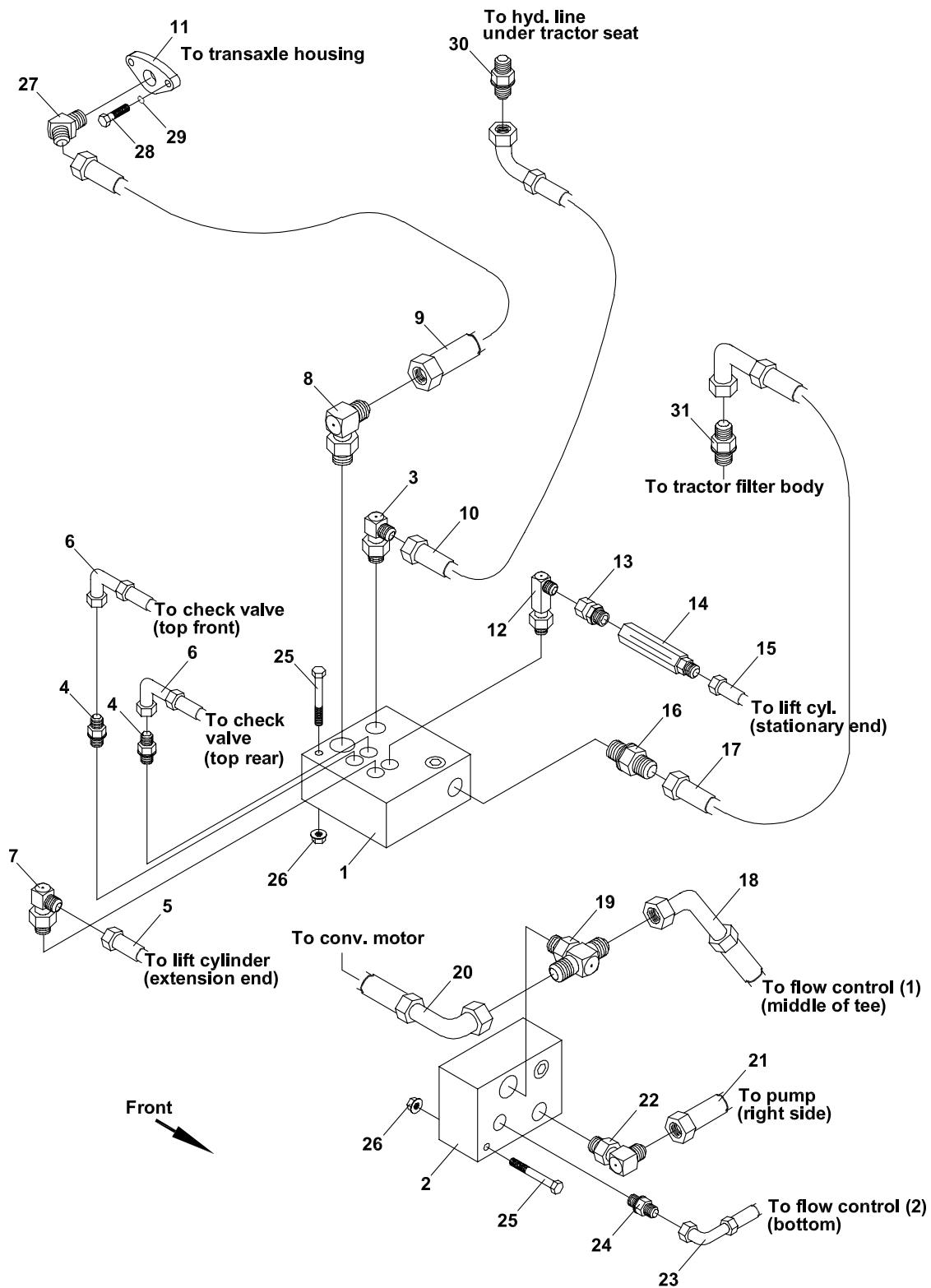
SOD HARVESTER

HYDRAULIC TANK & PUMP

FIGURE 32

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
32-1	6115065	FLANGE-PUMP DRIVE TN55	1				
32-2	6115066	BUSHING	5				
32-3	6115068	INSERT	5				
32-4	64251-004	WHSR-M10	5				
32-5	800488	LOCKWASHER-10MM	5				
32-6	07-F001	BOLT-M10-1.25 X 80	5				
32-7	6115200	SHIELD-PMP DRV SHFT	1				
32-8	453023	FLATWASHER, 1/4	4				
32-9	64139-04	BOLT-WLF 1/4-20X3/4	4				
32-10	6115094	MOUNT-HYD PUMP	1				
32-11	07-2025045	BOLT-M20-2.5 X 45	4				
32-12	07-C20	LOCKWASHER-20MM	4				
32-13	64141-13	NUT WLF 1/2-13	2				
32-14	29-054	PIPE PLUG	1				
32-15	20-225	HOSE-5/8 X 150	1				
32-16	6115023	SHAFT, PUMP DRIVE	1				
32-17	64164-12	KEY-1/4X1/4X1	2				
32-18	87-201	BOLT SET, 502	1				
32-19	87-202	MEMBER, 502 CENTER	1				
32-20	H111162	COUPLER	2				
32-21	4131230	PUMP-HYD	1				
	4131230-01S	SEAL KIT	1				
32-22	64123-117	BOLT-HEX 1/2-13X1-1/2	2				
32-23	158058-13	FITTING-90	1				
32-24	25-0503-12-12	FITTING-STR	1				
32-25	H1074	FITTING, ELBOW	1				
32-26	H9101	FITTING	1				
32-27	G8102	CLAMP, HOSE	2				
32-28	6115338	HOSE, SUCTION	1				
32-29	29-124	ELBOW	1				
32-30	H5019	FILTER-HEAD & ELEMENT	1				
	H9105	FITTING	1				
	H5020	FILTER-ELEMENT	1				
32-31	H2024	FITTING-REDUCER	1				
32-32	H6023	FITTING-90	1				
32-33	2692321-04	HOSE	1				
32-34	H8074	PRESSURE FILLER BRTHR	1				
32-35	64152-10	10-24X3/4 MACH SCREW	6				
32-36	6115846	COVER-HYD TANK	1				
32-37	99-K27	BOLT, FLANGE 1/4-20 X 1	6				
32-38	202662	GASKET	1				
32-39	016068	TANK-HYD	1				
32-40	H9103	FITTING-SIGHT GLASS	1				
32-41	29-049	PIPE PLUG	1				
32-42	H5018	FILTER-SUCTION	1				
32-43	H8011	PLUG-MAGNETIC	1				
32-44	64229-10	NUT-NYLON INS #10-24	6				

FIGURE 33



SOD HARVESTER

CONTROL VALVE

FIGURE 33

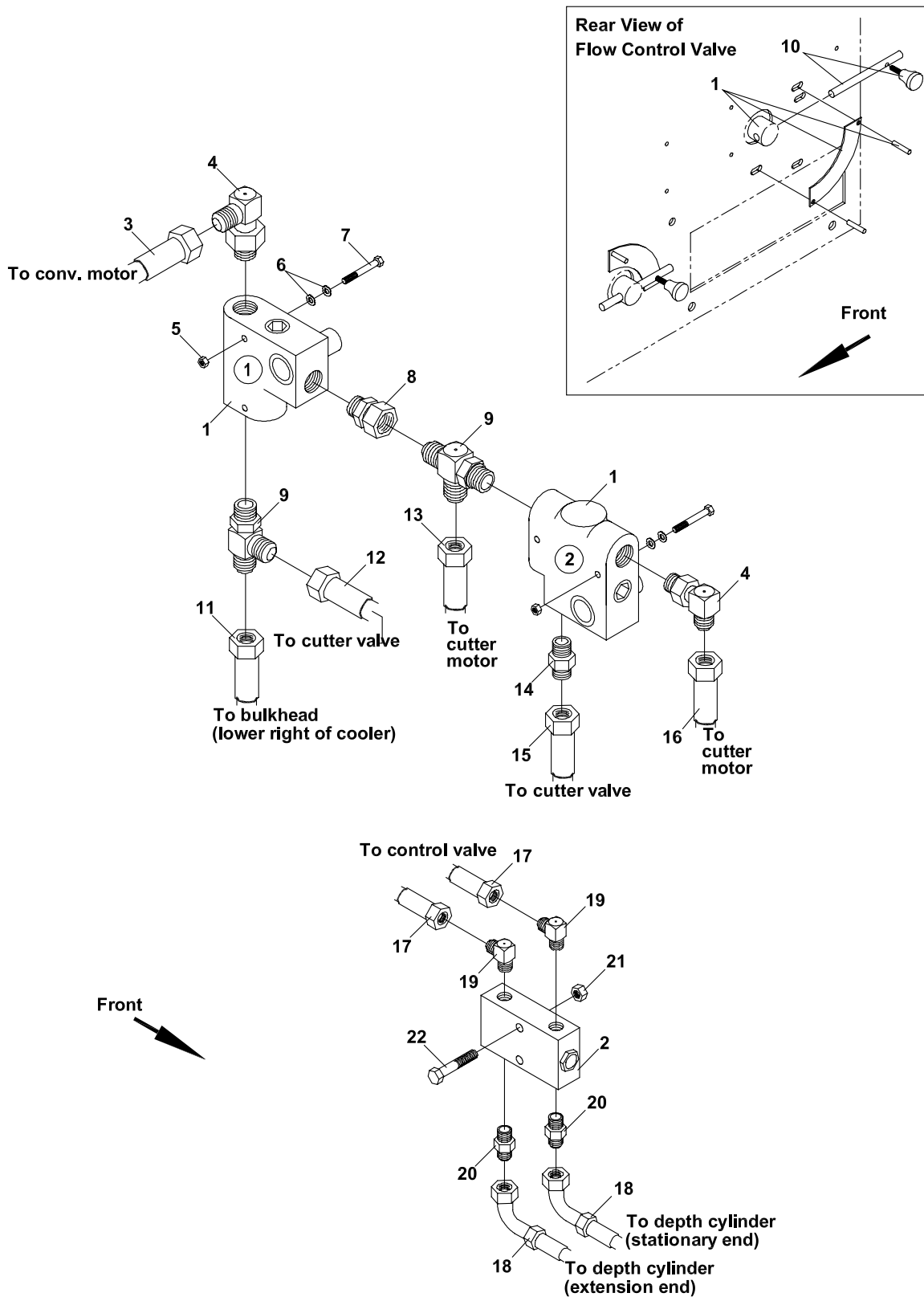
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
33-1	23-193	VLV-LIFT & DEPTH CNTRL	1				
33-2	23-192	VLV-CUTTER CNTRL	1				
33-3	25-2503-8-10	FITTING-90	1				
33-4	25-0503-8-6	FITTING-STR	2				
33-5	20-228	HOSE-3/8 X 100	1				
33-6	20-229	HOSE-1/4 X 50	2				
33-7	25-2503-8-8	FITTING-90	1				
33-8	25-2503-12-12	FITTING-90	1				
33-9	20-236	HOSE-3/4 X 48	1				
33-10	20-234	HOSE-5/8 X 61	1				
33-11	6109343	MANIFOLD-TRACTOR RET	1				
33-12	25-6801-LL-8	FITTING-90	1				
33-13	25-6402-08-08	FITTING-8M	1				
33-14	23-073	VLV-FLOW RESTRICTOR	1				
33-15	20-240	HOSE-3/8 X 93	1				
33-16	25-0503-10-10	FITTING-STR	1				
33-17	20-235	HOSE-5/8 X 114	1				
33-18	20-232	HOSE-3/4 X 24	1				
33-19	25-6803-12-12	FITTING-O RING T	1				
33-20	20-237	HOSE-5/8 X 76	1				
33-21	20-225	HOSE-5/8 X 150	1				
33-22	25-2503-10-10	FITTING-90	1				
33-23	20-233	HOSE-1/2 X 48	1				
33-24	25-0503-8-8	FITTING-STR	1				
33-25	64123-139	BOLT-3/8-16X4 HEX	5				
33-26	64141-4	NUT-WLF 3/8-16	5				
33-27	25-3103-12-12	FITTING-45	1				
33-28	64205-024	BLT-MET M10-1.5X30	2				
33-29	800488	LOCKWASHER-10MM	2				
33-30	25-0303-12-12	FITTING-STR	1				
33-31	25-9068-10-22	FITTING-M22-1.5	1				

(ITEMS 3, 10, 11, 17& 27-31
COMES WITH TRACTOR)

FLOW CONTROL & CHECK VALVES

SOD HARVESTER

FIGURE 34



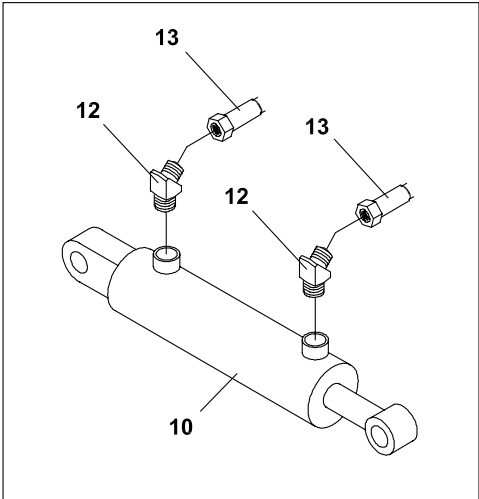
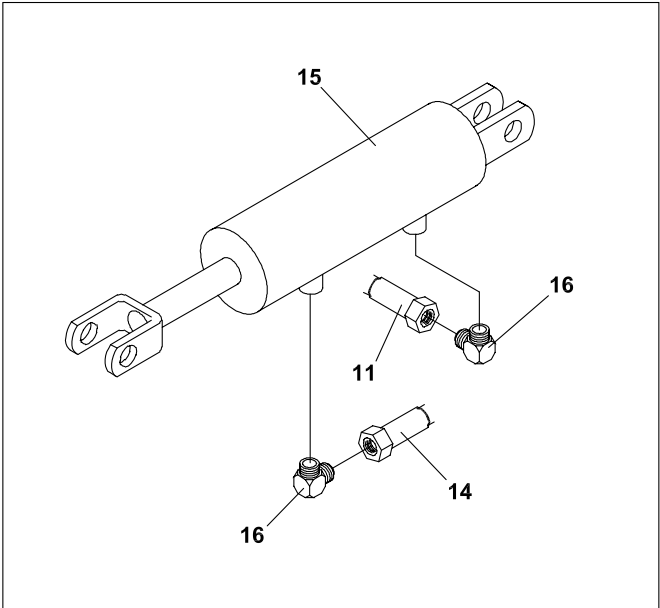
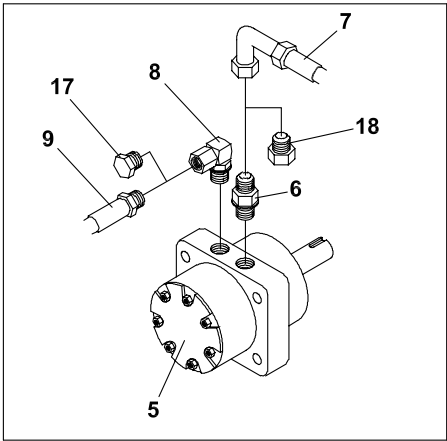
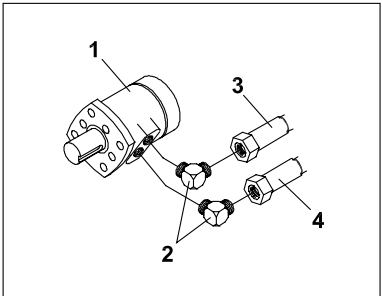
SOD HARVESTER

FLOW CONTROL & CHECK VALVES

FIGURE 34

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
34-1	H4067	VALVE, FLOW CONTROL	2				
34-2	23-156	VALVE, LOAD CHECK	1				
34-3	20-106	HOSE, 1/2 X 76" -8	1				
34-4	25-2503-12-10	FITTING-90 - 12	2				
34-5	64141-2	NUT-WLF 1/4-20	4				
34-6	453023	FLATWASHER-1/4	8				
34-7	64123-88	BOLT, 3/8-16X2-3/4	4				
34-8	H6190	FITTING, STR	1				
34-9	H6122	FITTING	2				
34-10	H8046	HANDLE FOR VALVE	1				
	E0002	O-RING	1				
34-11	2692321-04	HOSE	1				
34-12	20-232	HOSE-3/4X24-12	1				
34-13	20-210	HOSE-3/4 X 138 MTR RET	1				
34-14	25-0503-12-8	FITTING-STR - 12	1				
34-15	20-233	HOSE,1/2X48-8	1				
34-16	016344	HOSE, FLOW CONTROL	1				
34-17	20-229	HOSE,1/4X50-6	2				
34-18	20-241	HOSE,1/4X80-6	2				
34-19	25-2503-6-6	FITTING-90 - 6	2				
34-20	25-0503-6-6	FITTING-STR - 6	2				
34-21	64141-4	NUT-WLF 3/8-16	2				
34-22	64123-100	BOLT-3/8-16X2-1/4	2				

FIGURE 35



SOD HARVESTER

CYLINDERS & MOTORS

FIGURE 35

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
35-1	H0012	MOTOR - OBSOLETE	1				
	KH30007	MOTOR - SEE NOTE 1	1				
35-2	25-2103-8-8	FITTING-90 - 8 - OBSOLETE	2				
	8-10-070220	FITTING-90 - SEE NOTE 1	2				
35-3	20-237	HOSE,5/8X76-8	1				
35-4	20-106	HOSE, 1/2 X 76" -8	1				
35-5	21-091	MOTOR, HYD CUTTER	1				
35-6	25-0503-10-10	FITTING-STR - 10	1				
35-7	016434	HOSE, FLOW CONTROL	1				
		(USED ON 1576 ONLY)					
	002326	HOSE, FLOW CONTROL	1				
		(USED ON 1570 ONLY)					
35-8	H6192	FITTING, ELBOW 90DEG	1				
35-9	016435	HOSE-3/4X138 MTR RET	1				
		(USED ON 1576 ONLY)					
	002327	HOSE-3/4X138 MTR RET	1				
		(USED ON 1570 ONLY)					
35-10	23-178	CYLINDER-HYD	1				
	23-179	SEAL KIT	1				
35-11	20-240	HOSE,3/8X93-8	1				
35-12	25-3503-6-6	FITTING-45	2				
		(USED ON 1570 ONLY)					
	25-2503-6-6	FITTING-90	2				
		(USED ON 1576 ONLY)					
35-13	20-241	HOSE,1/4X80-6	2				
35-14	20-228	HOSE,3/8X100-8	1				
35-15	23-177	CYLINDER, HYD	1				
	KH70088	SEAL KIT - CYLINDER, HYD	1				
35-16	25-2503-8-8	FITTING-90 - 8	2				
35-17*	25-03CP-10	PLUG	1				
35-18*	25-06CP-10	CAP	1				

NOTE 1

ITEMS 1 & 2 ARE OBSOLETE AND ARE REPLACED BY SERVICE KIT 4160611. IT INCLUDES:
MOTOR - KH30007 QTY. 1
FITTINGS - 8-10-070220. QTY. 2

* SHIPPING PURPOSES ONLY

FIGURE 36

SOD HARVESTER SPROCKET SELECTION CHART										
CUT-OFF-LENGTH (inches) (metric)	18" 46cm	24" 61cm	36" 91cm	40.5" 103cm	45" 114cm	48" 122cm	48.4" 123cm	51.6" 131cm	54" 137cm	56" 142cm
Roller Sprocket	D1407 21T	D1404 18T	D1407 21T	D1407 21T	D1404 18T	D1403 17T	D1405 19T	D1409 23T	D1404 18T	D1403 17T
Roller Bushing	For machines with 16-inch and 18-inch cutterhead, use 83-H18. For machines with 24-inch cutterhead, use 83-H20.									
Roller Key	Use 124422 for all units.									
Camshaft Sprocket	D1401 15T	D1402 16T	D1441 28T	D1419 32T	D1418 31T	D1418 31T	D1421 34T	D1431 44T	D1423 36T	D1423 36T
Camshaft Bushing	83-H16SPL	83-H16SPL	83-P116	83-P116	83-P116	83-P116	83-P116	83-P116 83-P118	83-P116 83-P118	83-P116
Camshaft Key	Use G8019 for ALL units.									
Stop Return Cam 16/18"	001794.7	001793.7	001792.7	001791.7	016619.7	001790.7	001790.7	016618.7	014645.7	014645.7
Stop Return Cam 24"								001804.7	001789.7	
ROLL UP SYSTEM SPROCKETS										
Roll Up Sprocket				D1418 31T	D1411 25T	D1411 25T	D1411 25T	D1409 23T	D1410 24T	
Roll Up Bushing				83-P116	Use 83-H16SPL Bushing					
Roll Up Key				Use G8019 for ALL units.						
Driveshaft Sprocket				D1106 16T	D1106 16T	D1106 16T	D1106 16T	D1106 16T	D1108 18T	
Driveshaft Key				Use 124458 for ALL units.						
4" Roller (rubber mat) (mintex mat)				On units with rubber mat USE D1104 On units with mintex mat USE D1109						
4" Roller Drive (rubber mat) (mintex mat)				On units with rubber mat USE D1113 On units with mintex mat USE D1110						

60" 152cm	64.6" 164cm	68.9" 175cm	72" 183cm	72.8" 185cm	77.6" 197cm	80" 203cm	81" 206cm	85.8" 218cm	90" 229cm	96.9" 246cm	98" 249cm
D1408 22T	D1404 18T	D1402 16T	D1404 18T	D1402 16T	D1401 15T	D1403 17T	D1402 16T	D1403 17T	D1402 16T	D1401 15T	D1401 15T
D1435 50T	015443.7 43T	D1428 41T	D1434 48T	015443.7 43T	015443.7 43T	D1435 50T	D1434 48T	D1436 54T	D1436 54T	D1436 54T	D1437 55T
83-P116	83-P116 83-P118	83-P116	83-P116 83-P118	83-P116	83-P116	83-P116	83-P116 83-P118	83-P116	83-P116	83-P116	83-P116 83-P118
001788.7	001802.7	001801.7	001787.7	001787.7	001799.7	001376.7	001376.7	001800.7	015553.7	014974.7	014974.7
	001803.7		014040.7				001377.7				014973.7
D1411 25T	D1410 24T	D1402 16T	D1402 16T	D1402 16T	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1402 16T	D1402 16T
Use 83-H16SPL Bushing											
D1117 21T	D1117 21T	D1103 15T	D1103 15T	D1103 15T	D1111 20T	D1111 20T	D1111 20T	D1117 21T	D1117 21T	D1108 18T	D1108 18T

FIGURE 37

SOD HARVESTER SPROCKET SELECTION CHART									
CUT-OFF-LENGTH (inches) (metric)	18" 46cm	24" 61cm	36" 91cm	40.5" 103cm	45" 114cm	48" 122cm	48.4" 123cm	51.6" 131cm	54" 137cm
8" Roller Sprocket	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1406 20T
Roller Bushing	For machines with 16-inch and 18-inch cutterhead, use 83-H18. For machines with 24-inch cutterhead, use 83-H20.								
Roller Key	Use 124422 for all units.								
Jackshaft Sprocket L.H. 8" Roller	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1406 20T
Jackshaft Sprocket R.H.	D1407 21T	D1404 18T	D1407 21T	D1407 21T	D1404 18T	D1403 17T	D1405 19T	D1409 23T	D1404 18T
Jackshaft Bushing	Use 83-H16SPL for ALL units.								
Jackshaft Key	Use 124422 for all units.								
Camshaft Sprocket	D1401 15T	D1402 16T	D1441 28T	D1419 32T	D1418 31T	D1418 31T	D1421 34T	D1431 44T	D1423 36T
Camshaft Bushing	83-H16SPL		Use 83-P116 Bushing on 16" & 18" Use 83-P118 Bushing on 24"						
Camshaft Key	Use 64164-12 for ALL units.								
Return Stop	001794.7	001793.7	001792.7	001791.7	016619.7	001790.7	001790.7	016618.7	014645.7 001789.7
ROLL UP SYSTEM SPROCKETS									
Roll Up Sprocket				D1418 31T	D1411 25T	D1411 25T	D1411 25T	D1409 23T	D1410 24T
Roll Up Bushing				83-P116	Use 83-H16SPL Bushing				
Roll Up Key				Use G8019 for ALL units.					
Driveshaft Sprocket				D1106 16T	D1106 16T	D1106 16T	D1106 16T	D1106 16T	D1108 18T
Driveshaft Key				Use 124458 for ALL units.					
4" Roller (rubber mat) (mintex mat)				On units with rubber mat USE D1104 On units with mintex mat USE D1109					
4" Roller Drive (rubber mat) (mintex mat)				On units with rubber mat USE D1113 On units with mintex mat USE D1110					

SOD HARVESTER

SPROCKETS (1576)

FIGURE 37

60" 152cm	64.6" 164cm	68.9" 175cm	72" 183cm	72.8" 185cm	77.6" 197cm	80" 203cm	81" 206cm	85.8" 218cm	90" 229cm	96.9" 246cm	98" 249cm
D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1401 15T	D1401 15T	D1401 15T	D1401 15T
D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1404 18T	D1404 18T	D1404 18T	D1404 18T
D1408 22T	D1404 18T	D1402 16T	D1404 18T	D1402 16T	D1401 15T	D1403 17T	D1402 16T	D1403 17T	D1402 16T	D1401 15T	D1401 15T
D1435 50T	015443.7 43T	D1428 41T	D1434 48T	015443.7 43T	015443.7 43T	D1435 50T	D1434 48T	D1432 45T	D1432 45T	D1416 30T	D1420 33T
001788.7	001802.7 001803.7	001801.7	001787.7 014040.7	001787.7	001799.7	001376.7	001376.7 001377.7	001800.7	015553.7	014974.7	014974.7 014973.7
D1411 25T	D1410 24T	D1402 16T	D1402 16T	D1402 16T	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1406 20T	D1402 16T	D1402 16T
Use 83-H16SPL Bushing											
D1117 21T	D1117 21T	D1103 15T	D1103 15T	D1103 15T	D1111 20T	D1111 20T	D1111 20T	D1117 21T	D1117 21T	D1108 18T	D1108 18T

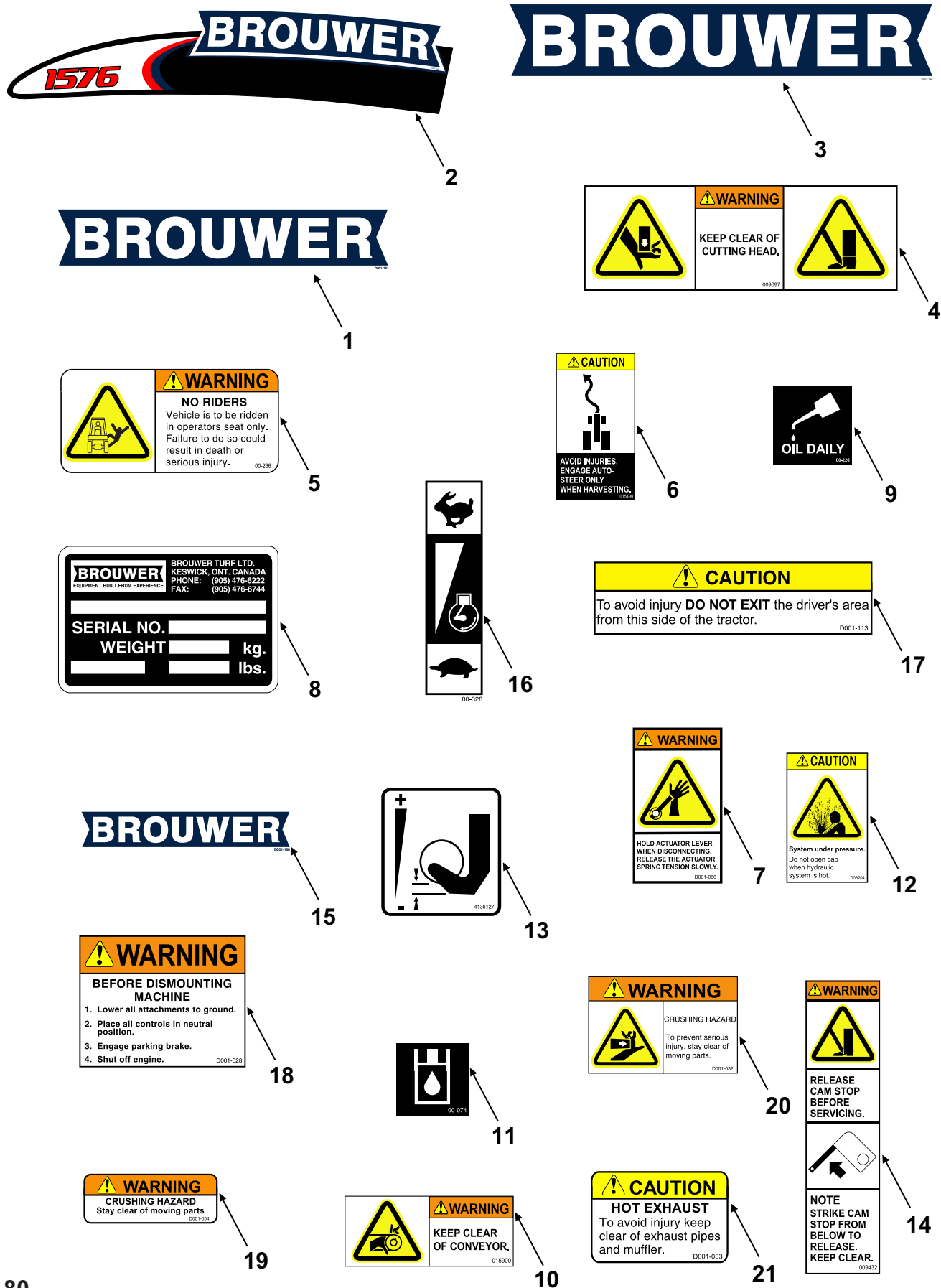
FIGURE 38

O-RING REFERENCE SHEET FOR HYDRAULIC FITTINGS			
DASH SIZE		BOSS O-RING ORB	PART NUMBER
2 3 4	5/16 - 24 3/8 - 24 7/16 - 20	SAE DASH 2-1 SAE DASH 3-1 SAE DASH 4-1	E0059
5 6 8	1/2 - 20 9/16 - 18 3/4 - 16	SAE DASH 5-1 SAE DASH 6-1 SAE DASH 8-1	E0060 E0061 E0062
10 12 14	7/8 - 14 1-1/16 - 12 1-3/16 - 12	SAE DASH 10-1 SAE DASH 12-1 SAE DASH 14-1	E0063 E0064 E0065
16 20 24 32	1-5/16 - 12 1-5/8 - 12 1-7/8 - 12 2-1/2 - 12	SAE DASH 16-1 SAE DASH 20-1 SAE DASH 24-1 SAE DASH 32-1	E0066 E0067
DASH SIZE		FACE SEAL O-RING SIZE NO. PER SAE J120 ORF	PART NUMBER
4 6 8	9/16 - 18 11/16 - 16 13/16 - 16	011 012 014	E0071 E0072
10 12 16	1 - 14 1-3/16 - 12 1-7/16 - 12	016 018 021	
BREAKDOWN OF FITTING DESCRIPTION FOR O-RING SELECTION FITTING, ELBOW 90 DEG. - M#6 ORB X M#6 ORF TYPE M=MALE F=FEMALE DASH NO. O-RING BOSS O-RING FACE			

SOD HARVESTER

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FIGURE 39



SOD HARVESTER

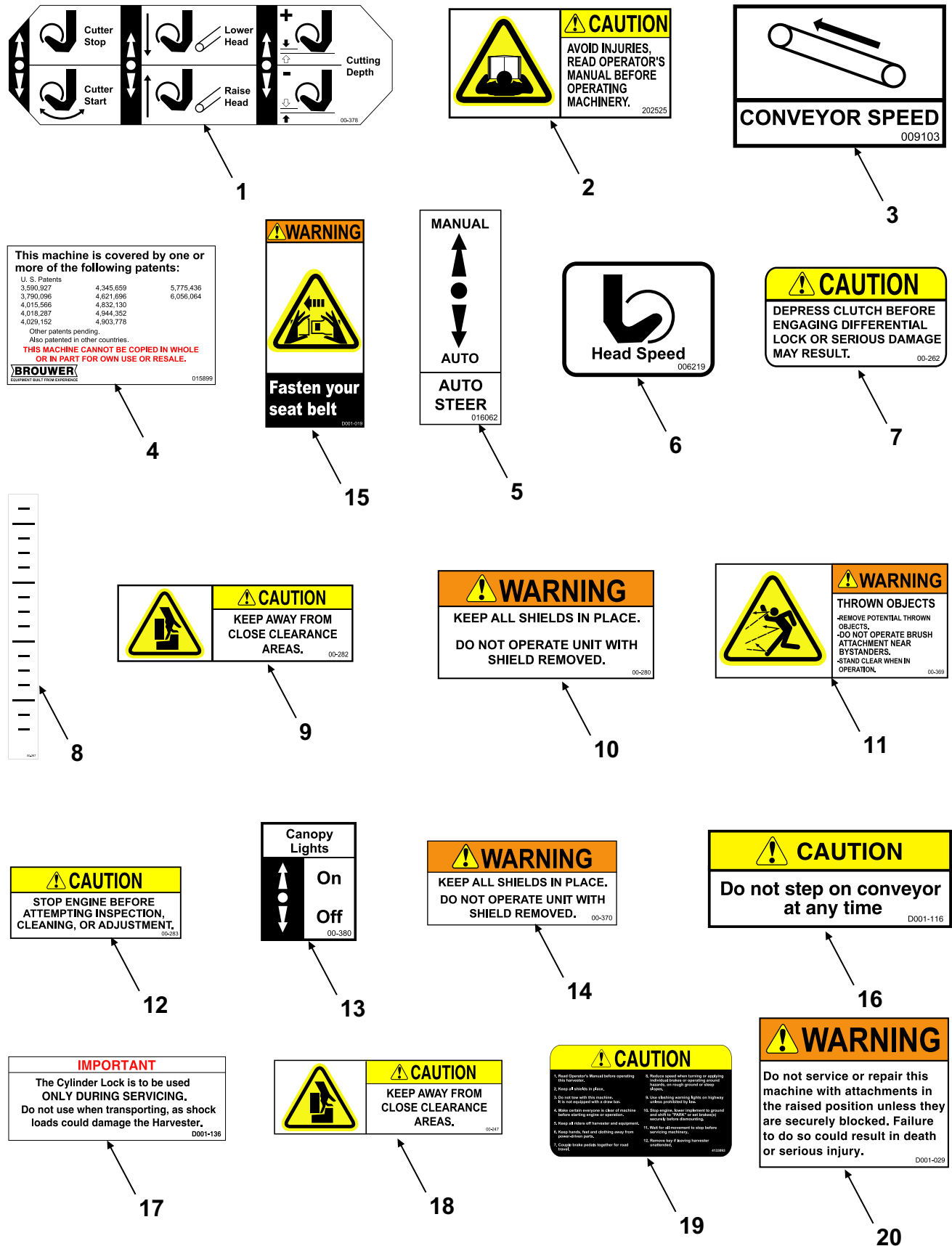
DECALS (PAGE 1)

FIGURE 39

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
39-1	D001-161	BROUWER LOGO (MEDIUM)	3				
39-2	D001-168	HOOD RH 1576 NH	1				
	D001-169	HOOD LH 1576 NH	1				
	D001-167	HOOD RH 1570 NH	1				
	D001-170	HOOD LH 1570 NH	1				
39-3	D001-162	BROUWER LOGO (LARGE)	1				
39-4	009097	LBL-CUTTING HEAD	1				
39-5	00-266	LBL-NO RIDERS	1				
39-6	015499	LBL-CAUTION AUTOSTEER	1				
39-7	D001-066	LBL-ACTUATOR LEVER	1				
39-8	D001-159	SERIAL NUMBER PLATE	2				
39-9	00-226	LBL-LUBE OIL SYMBOL	1				
39-10	015900	LBL-KEEP CLEAR	2				
39-11	00-074	LBL-HYD OIL SYMBOL	1				
39-12	006204	LBL-HOT HYDRAULIC	1				
39-13	4136127	LBL-CUTTING DEPTH	1				
39-14	009432	LBL-CAM STOP	1				
39-15	D001-160	BROUWER LOGO (SMALL)	1				
39-16	00-328	LBL-ENGINE THROTTLE	1				
39-17	D001-113	LBL-DO NOT EXIT	1				
39-18	D001-028	LBL-DISMOUNTING	1				
39-19	D001-054	LBL-CRUSHING HAZARD	1				
39-20	D001-032	LBL-CRUSHING HAZARD	1				
39-21	D001-053	LBL-HOT EXHAUST	1				

FIGURE 40

SOD HARVESTER



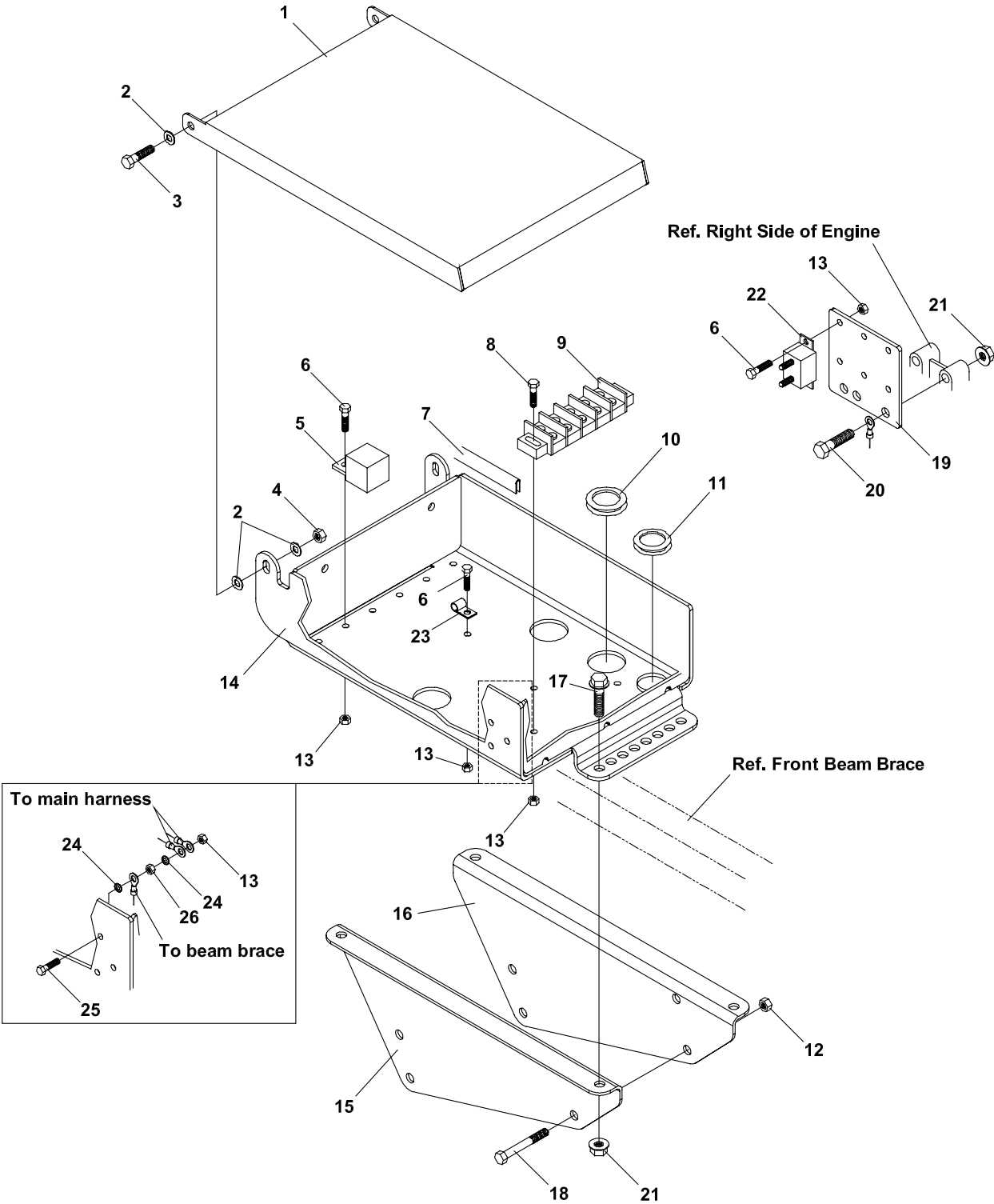
SOD HARVESTER

DECALS (PAGE 2)

FIGURE 40

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
40-1	00-378	LBL-LIFT, CUTTR, DEPTH	1				
40-2	202525	LBL-READ MANUAL	1				
40-3	009103	LBL-CONVEYOR SPEED	1				
40-4	015899	LBL-PATENTS	1				
40-5	016062	LBL-AUTOSTEER CNTRL	1				
40-6	006219	LBL-HEAD SPEED	1				
40-7	00-262	LBL-CAUT.DEP.CLUTCH	1				
40-8	00-267	LBL-CUTTERHEAD DEPTH	1				
40-9	00-247	LBL-CLOSE CLEARANCE	2				
40-10	00-280	LBL-KEEP GUARD IN PLACE	1				
40-11	00-369	LBL-THROWN OBJECTS	1				
40-12	00-283	LBL-STOP ENGINE BEFORE	1				
40-13	00-380	LBL-CANOPY LIGHTS	1				
40-14	00-370	LBL-WARNING	1				
40-15	D001-109	LBL-FASTEN SEAT BELT	1				
40-16	D001-116	LBL-DO NOT STEP	2				
40-17	D001-136	LBL-CYLINDER LOCK	1				
40-18	00-247	LBL-CLOSE CLEARANCE	1				
40-19	4133093	LBL-OPERATOR'S MANUAL	1				
40-20	D001-029	LBL-SERVICE OR REPAIR	1				

FIGURE 41



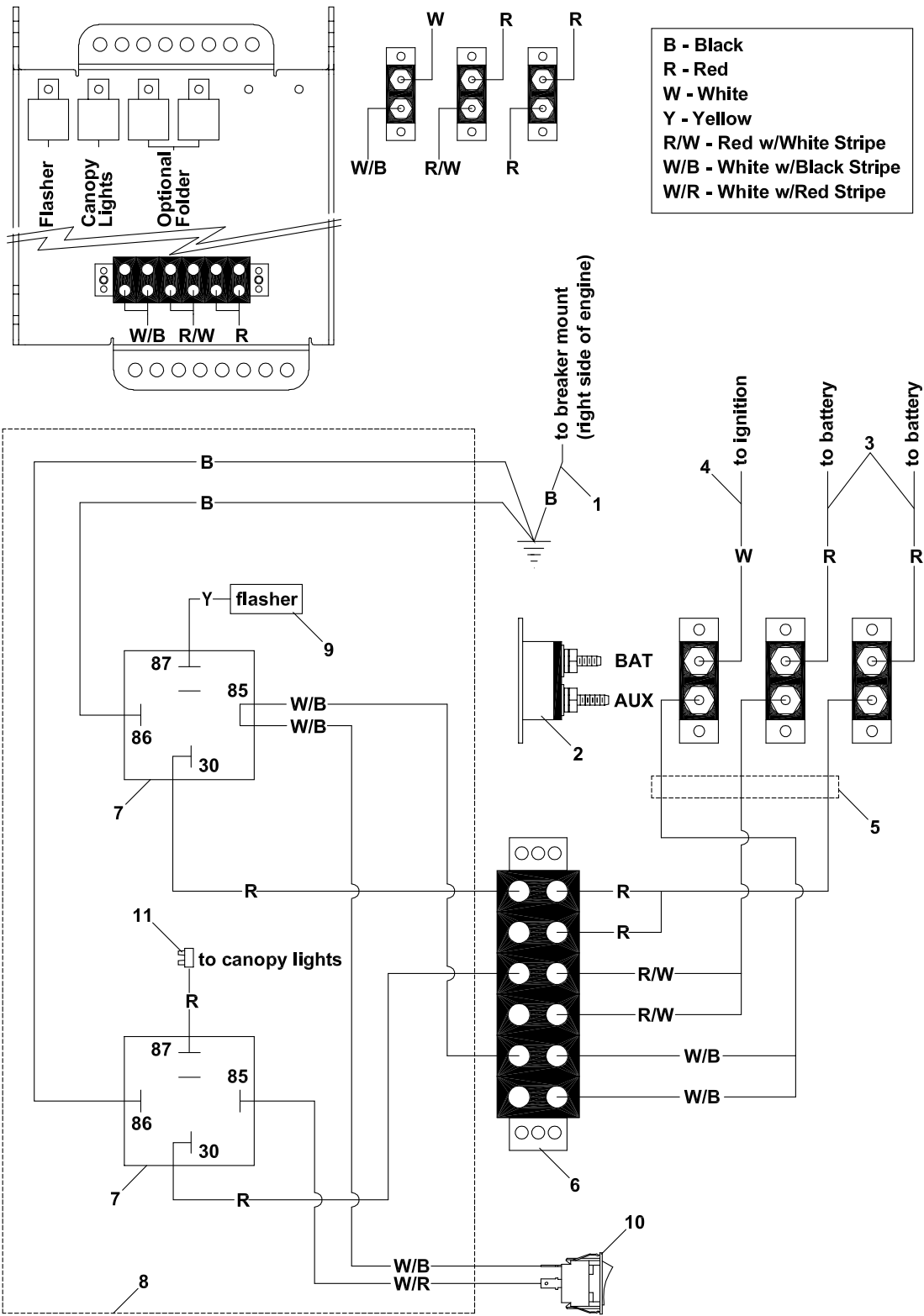
SOD HARVESTER

ELECTRICAL BOX

FIGURE 41

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
41-1	6109463.7	LID, J.D. TOOLBOX	1				
41-2	453023	FLATWASHER-1/4	6				
41-3	64123-89	BOLT-HEX 1/4-20X3/4	2				
41-4	64229-01	LOCKNUT-1/4-20	2				
41-5	35-067	RELAY	2				
41-6	64152-06	10-24X1/2 MACH SCREW	11				
41-7	56-027	TRIM, TRIM-LOC 3'	1				
41-8	64152-10	10-24X3/4 MACH SCREW	2				
41-9	30-401	TERMINAL BLOCK, 6 GANG	1				
41-10	05-033	GROMET-7/8IDX1-5/8OD	2				
41-11	05-032	GROMET-11/16IDX1-5/16OD	1				
41-12	64229-01	LOCKNUT-1/4-20	4				
41-13	64229-10	NUT-NYLON INS #10-24	14				
41-14	6109505.7	ELECTRICAL BOX WLDMT	1				
41-15	6109534.7	MNT-ELECT BOX RH	1				
41-16	6109535.7	MNT-ELECT BOX LH	1				
41-17	64139-08	BOLT-5/16-18X3/4	4				
41-18	64123-60	BOLT, 1/4-20X2	4				
41-19	4138995.7	MOUNT-BREAKER	1				
41-20	99-K62	BOLT-5/16-18 X 1-1/4	2				
41-21	64141-6	NUT, 5/16-18	4				
41-22	30-114	BREAKER,20 AMP	3				
41-23	11-015	WIRECLIP	1				
41-24	64002-02	LOCKWASHER	2				
41-25	01-016	SCREW-MACHINE 10-24 X 1	1				
41-26	64025-15	NUT-HEX #10-24	1				

FIGURE 42



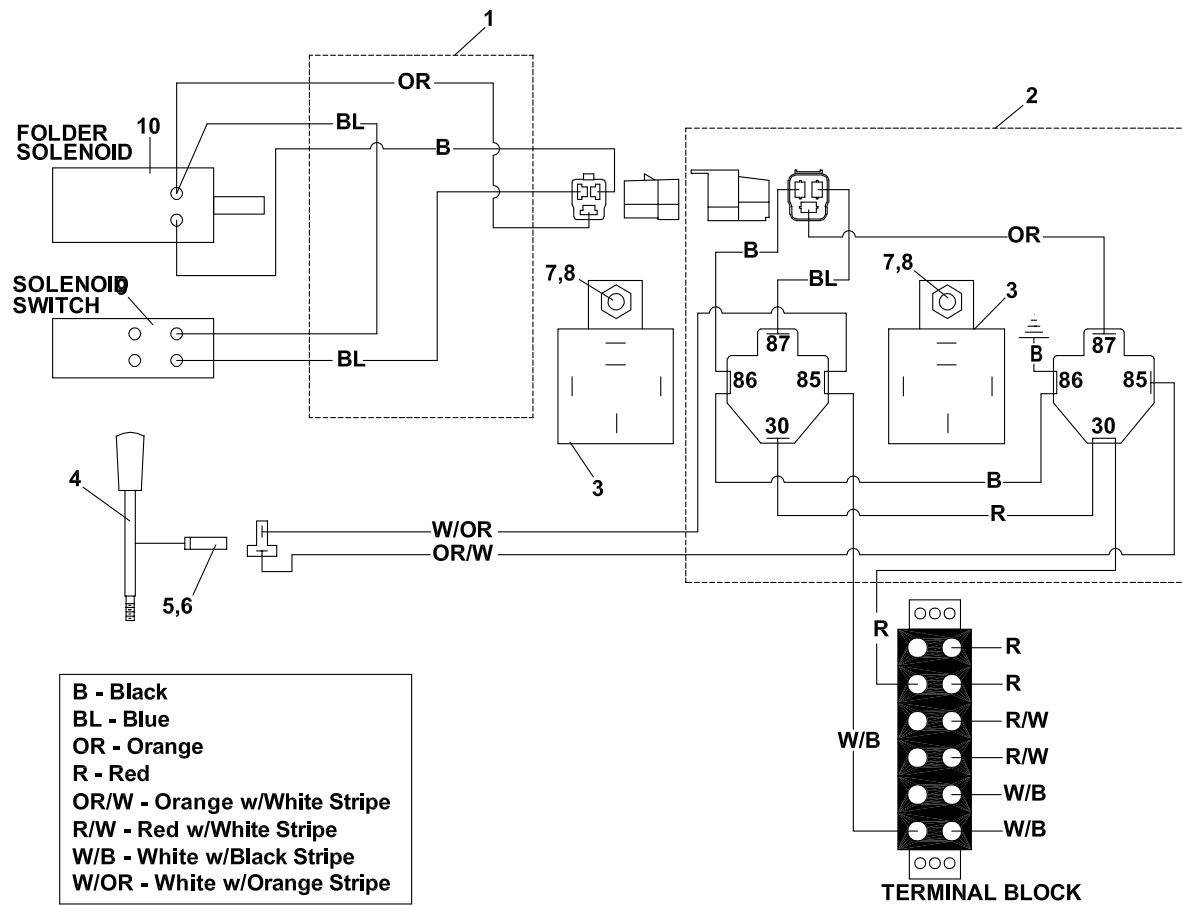
SOD HARVESTER

ELECTRICAL SCHEMATIC

FIGURE 42

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
42-1	4135983	WIRE, 1570 GROUND	1				
42-2	30-114	BREAKER,20 AMP	3				
42-3	006409	WIRE, BATT	2				
42-4	006410	WIRE, AC	1				
42-5	30-399	WIRE HARNESS-MAIN	1				
42-6	30-401	TERMINAL BLOCK, 6 GANG	1				
42-7	35-067	RELAY	4				
42-8	30-402	WIRE HARNESS-LIGHTING	1				
42-9	33-028	FLASHER	1				
42-10	31-021	SWITCH, ROCKER ON-OFF	1				
42-11	J1005	TERMINAL BLOCK	1				

FIGURE 43



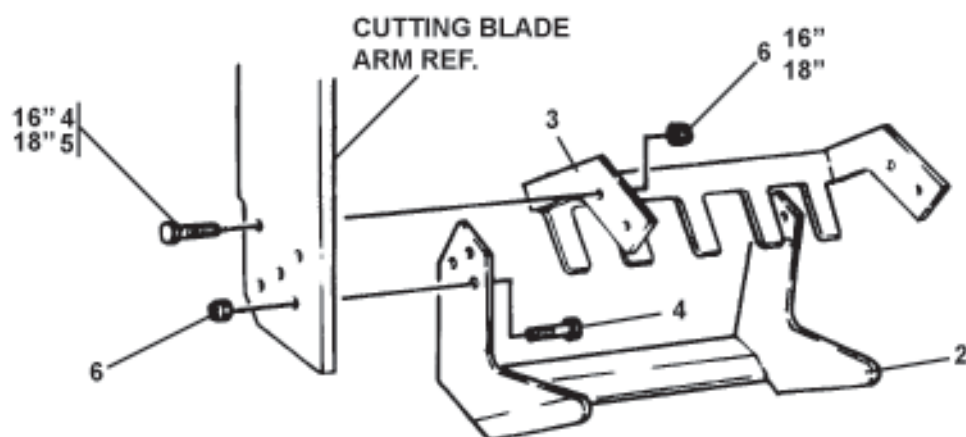
SOD HARVESTER

FOLDER ELECTRICAL SCHEMATIC

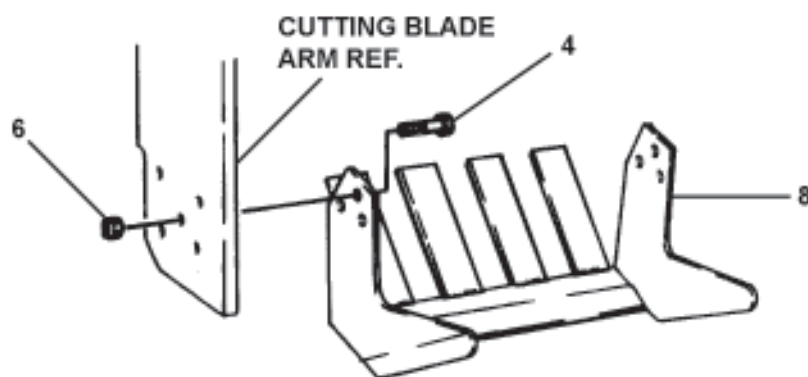
FIGURE 43

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
43-1	002251	HARNESS-FLDR CNVEYOR	1				
43-2	30-413	WIRE HARNESS, FOLDER	1				
43-3	35-067	RELAY	2				
43-4	002648	LEVER, OVERRIDE SWITCH	1				
43-5	30-022	TERMINAL, MALE SPADE	2				
43-6	30-171	CONNECTOR, FEMALE	2				
43-7	64152-06	10-24X1/2 MACH SCREW	2				
43-8	64229-10	NUT-NYLON INS #10-24	2				
43-9	J0005	SWITCH-LIMIT	1				
43-10	J9554	SOLENOID	1				

FIGURE 44



- 1** STANDARD BLADE WITH
SOD GUIDE BRACKET
STANDARD ON 16" & 18"
OPTION ON 24"



- 7** SOD BLADE WITH
FINGERS STANDARD ON 24"
OPTION ON 16" & 18"

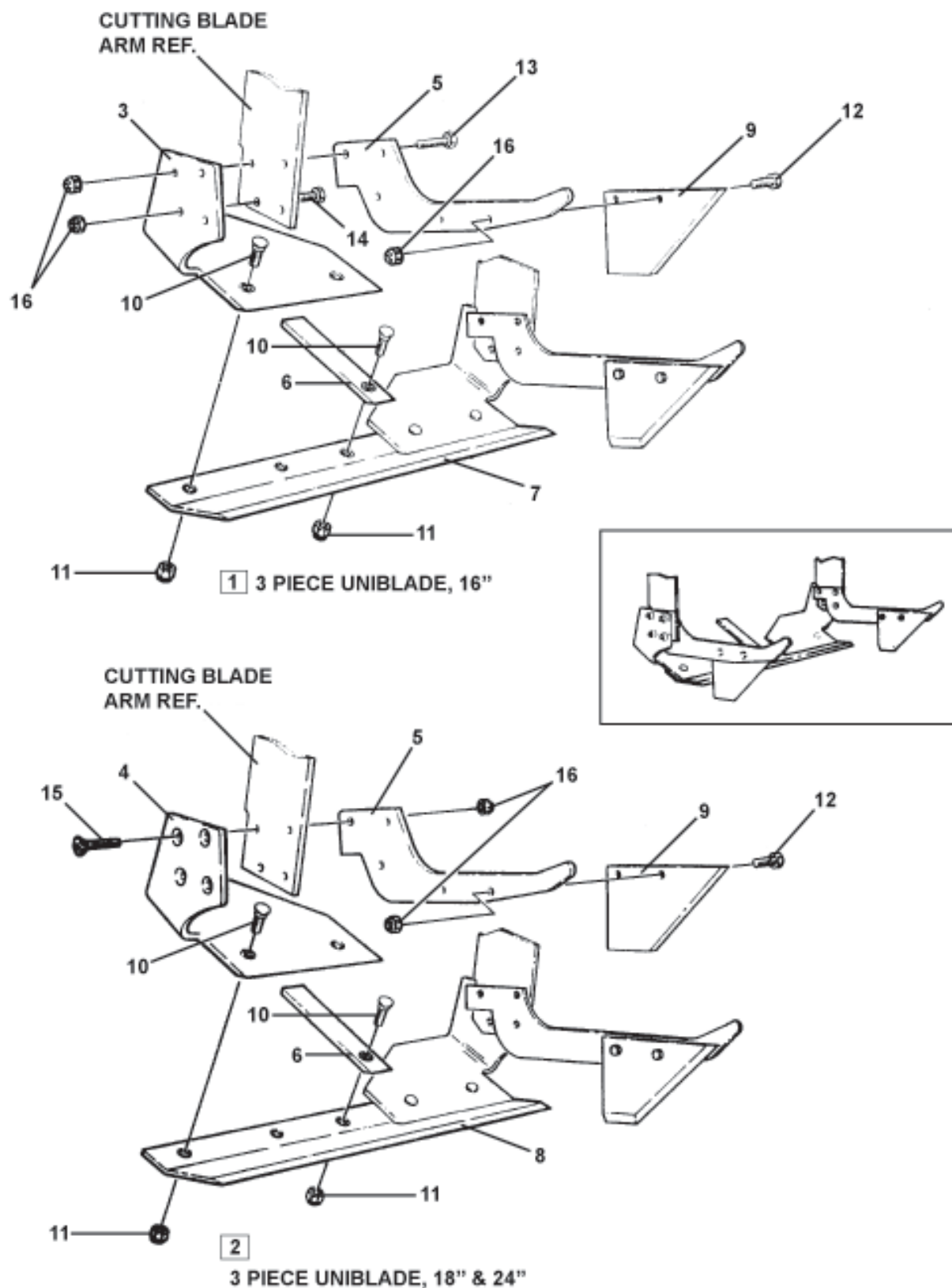
SOD HARVESTER

CUTTING BLADE KITS

FIGURE 44

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
44-1	A03118	KIT-STANDARD 16"	1				
	A03119	KIT-STANDARD 18"	1				
	A03927	KIT-STANDARD 24"	1				
44-2	4132716.7	CUTTING BLADE 16"	1				
	4132717.7	CUTTING BLADE 18"	1				
	4132718.7	CUTTING BLADE 24"	1				
44-3	002403.7	GUIDE-SOD 16"	1				
	002404.7	GUIDE-SOD 18"	1				
	4136538.7	GUIDE-SOD 24"	1				
44-4	515011	SCRW,.31-24 1.00 (QTY 6 USED ON 16" & 18") (QTY 10 USED ON 24")					
44-5	F2717	SCREW	4				
44-6	F2002	NUT-HEX 5/16-24	10				
44-7	A03121	KIT-COMB CUTTING BLADE (16")	1				
	A03122	KIT-COMB CUTTING BLADE (18")	1				
	A03123	KIT-COMB CUTTING BLADE (24")	1				
44-8	4132641.7	CUTTING BLADE COMBO (16")	1				
	4132642.7	CUTTING BLADE COMBO (18")	1				
	4132643.7	CUTTING BLADE COMBO (24")	1				

FIGURE 45



SOD HARVESTER

UNIBLADE OPTIONS

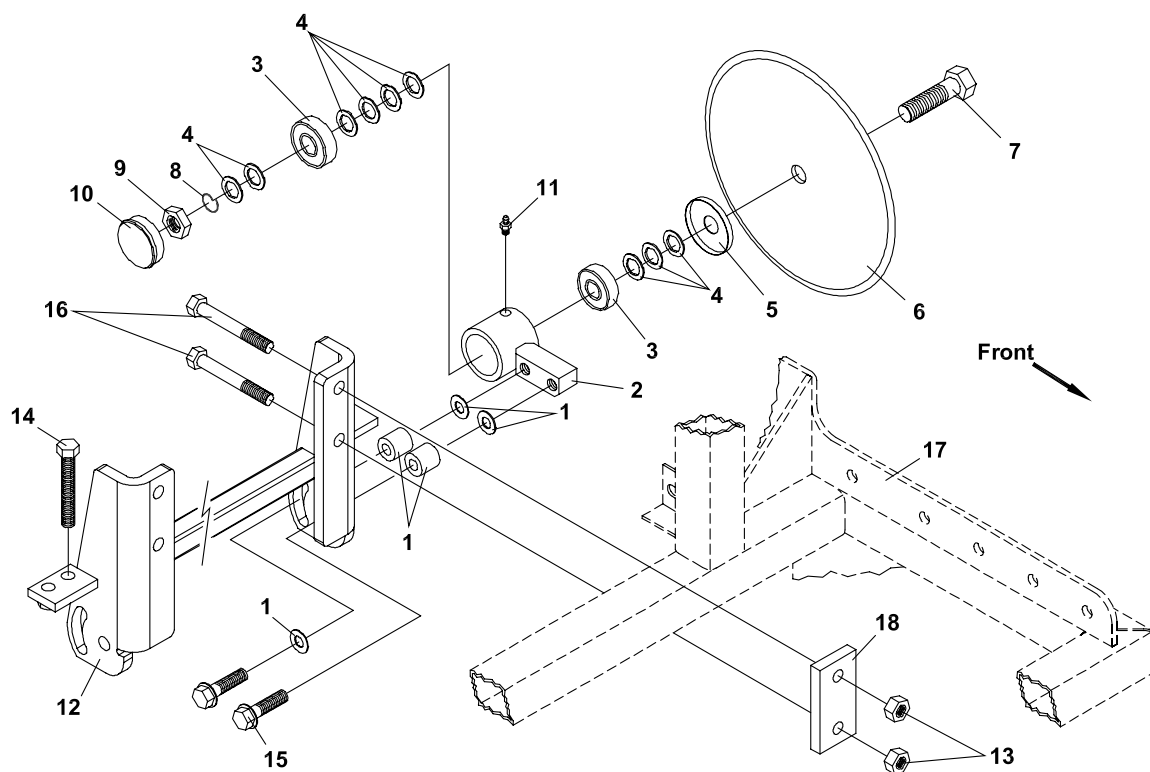
FIGURE 45

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
45-1	A03356	KIT-UNIBLADE 16"	1	45-12	64123-01	BLT-HEX 5/16-24X3/4	4
45-2	A03357	KIT-UNIBLADE 18"	1			(ITEMS 13 & 14 USED ON 16" ONLY)	
	A03358	KIT-UNIBLADE 24"	1	45-13	64123-42	BLT-HEX 1/4-28X1-1/2	6
45-3	015178.7	BLADE HOLDER-RH (16")	1	45-14	515011	SCRW,.31-24 1.00	2
	015177.7	BLADE HOLDER-LH (16")	1	45-15	F2717	SCREW	8
45-4	015180.7	BLADE HOLDER-RH (18" & 24")	1	45-16	64025-03	NUT-HEX 5/16-24	12
	015179.7	BLADE HOLDER-LH (18" & 24")	1			* NOT ILLUSTRATED	
45-5	015183.7	SIDE BLADE HOLDER	2				
45-6	015184.7	SOD GUIDE-CENTER (QTY 1 USED ON 16" & 18") (QTY 2 USED ON 24")					
45-7	001547.7	BLADE-16" (BROUWER BOTTOM)	1				
	002268.7	BLADE-16" (HEAVY DUTY BOTTOM)	1				
45-8	001548.7	BLADE-18" (BROUWER BOTTOM)	1				
	002269.7	BLADE-18" (HEAVY DUTY BOTTOM)	1				
	001549.7	BLADE-24" (BROUWER BOTTOM)	1				
	002270.7	BLADE-24" (HEAVY DUTY BOTTOM)	1				
45-9	001550.7	BLADE-SIDE CUTTER	2				
*	002267	BLADE-SIDE CUTTER (4" WIDE OPTION)	A/R				
45-10	F3701	BOLT-PLOW (QTY 5 USED ON 16" & 18") (QTY 6 USED ON 24")					
45-11	F3013	LOCKNUT (QTY 5 USED ON 16" & 18") (QTY 6 USED ON 24")					

COULTER BLADE OPTION (1570)

SOD HARVESTER

FIGURE 46



LH Coulter Arm Shown
RH Opposite

SOD HARVESTER

COULTER BLADE OPTION (1570)

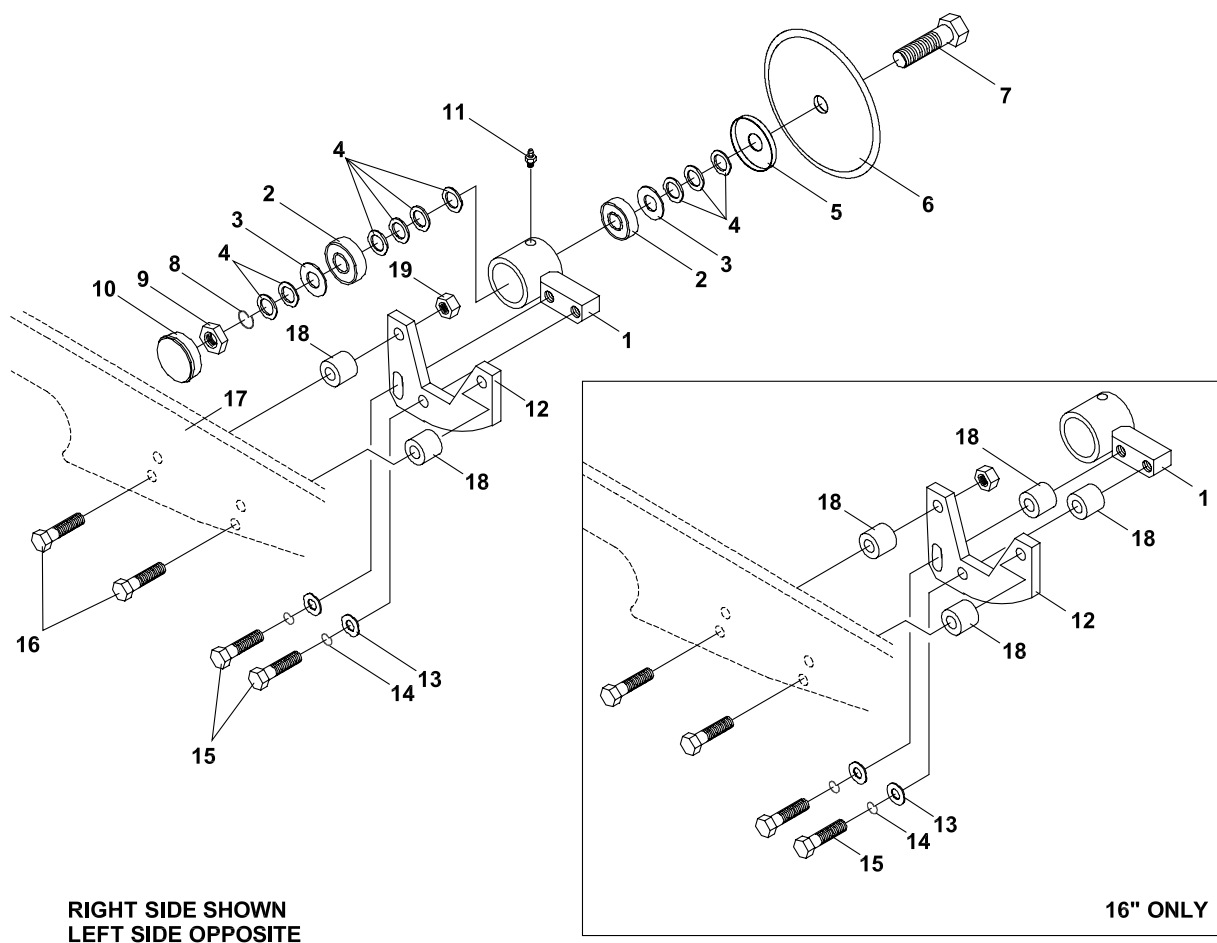
FIGURE 46

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
	4133367	ASSY-COULTER ARM (16" ONLY)	1				
	4133395	ASSY-COULTER ARM (18" ONLY)	1				
	4133396	ASSY-COULTER ARM (24" ONLY)	1				
46-1	64163-67	WASHER-.516X1X12 (USED ON 16" ONLY)	6				
	006583	SPACER-COULTER (USED ON 18" & 24" ONLY)	4				
46-2	002426.7	ARM ASSY-COULTER B (SHOWN)	1				
	002425.7	ARM ASSY-COULTER A	1				
46-3	55-Z9504AB	BEARING	4				
46-4	99-B34	WASHER, MACH 3/4 ID 18	18				
46-5	53-150	CAP, BEARING HOUSING	2				
46-6	6115720.7	BLADE, COULTER	2				
46-7	002376	BOLT, COULTER ARM	2				
46-8	96-12	LOCKWASHER, 3/4	2				
46-9	F7013	NUT,JAM-3/4-16	2				
46-10	53-060	DUST CAP	2				
46-11	29-010	GREASE FITTING	2				
46-12	6115728.7	BRKT-COULTER MNTG (USED ON 18" ONLY)	1				
	6115973.7	BRKT-COULTER MNTG (USED ON 24" ONLY)	1				
	4133453.7	BRKT-COULTER MNTG (USED ON 16" ONLY)	1				
46-13	64229-05	LOCKNUT, 1/2-13	4				
46-14	64123-111	BLT-HEX 1/2-13X3-1/2	2				
46-15	99-K56	BOLT-1/2-13 X 1-1/2 (USED ON 16" ONLY)	4				
	64123-72	BLT-HEX 1/2-13X2-1/2 (USED ON 18" & 24" ONLY)	4				
46-16	90-0830	BOLT, 1/2-13 X 3-3/4	4				
46-17	4132360.7	FRAME-CUTTING HEAD (USED ON 16" & 18" ONLY)	1				
	4131818.7	FRAME-CUTTING HEAD (USED ON 24" ONLY)	1				
46-18	6115726.7	CLAMP,COULTER MOUNT	2				

COULTER BLADE OPTION (1576)

SOD HARVESTER

FIGURE 47



SOD HARVESTER

COULTER BLADE OPTION (1576)

FIGURE 47

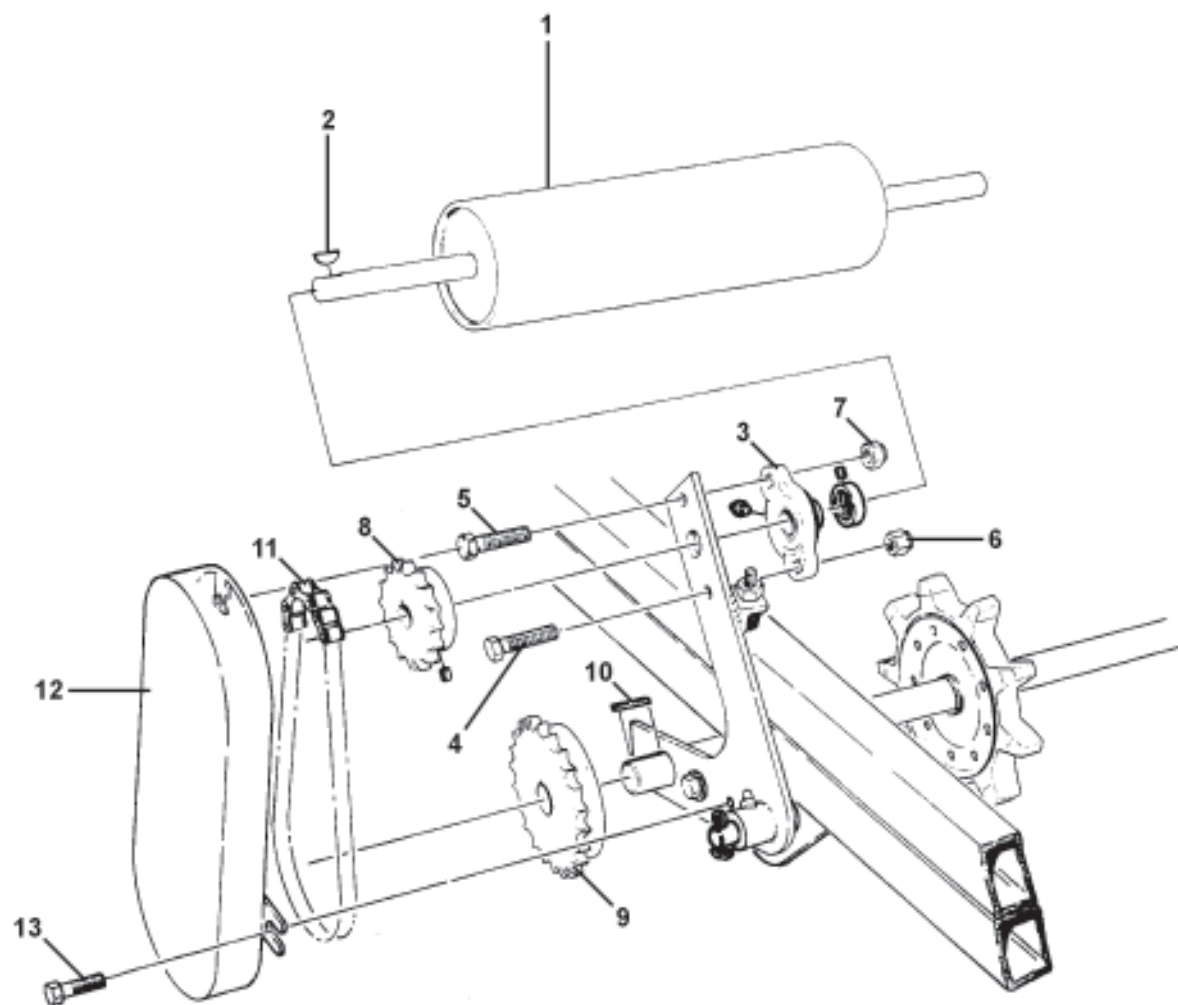
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
47-1	002426.7	ARM-COULTER B (SHOWN)	1				
	002425.7	ARM-COULTER A	1				
47-2	55-Z9504AB	BEARING	4				
47-3	99-B49	WASHER-SHIM	4				
47-4	99-B34	WASHER	18				
47-5	53-150	CAP, BEARING HOUSING	2				
47-6	002377.7	BLADE-COULTER	2				
47-7	002376	BOLT, COULTER ARM	2				
47-8	96-12	LOCKWASHER, 3/4	2				
47-9	F7013	NUT,JAM-3/4-16	2				
47-10	53-060	DUST CAP	2				
47-11	29-010	GREASE FITTING	2				
47-12	006573.7	BRKT-COULTER	2				
*	006575.7	TEMPLATE-COULTER R.H.	1				
*	006576.7	TEMPLATE-COULTER L.H.	1				
47-13	64163-67	WASHER-.516X1X12	4				
47-14	64006-05	LOCKWASHER-1/2	4				
47-15	64123-117	BOLT-HEX 1/2-13X1-1/2 (USED ON 18" & 24" ONLY)	4				
	64123-72	BLT-HEX 1/2-13X2-1/2 (USED ON 16" ONLY)	4				
47-16	64123-125	BOLT-HEX 1/2-13X2-3/4	4				
47-17	002001.7	FRAME-CUTOFF (USED ON 16" & 18" ONLY)	1				
	002004.7	FRAME-CUTOFF (USED ON 24" ONLY)	1				
47-18	006578	SPACER-COULTER (USED ON 18" ONLY)	4				
	006583	SPACER-COULTER (USE QTY 8 ON 16", QTY 4 ON 24")					
47-19	F5018	NUT-1/2-13	4				

* NOT ILLUSTRATED

4" ROLLER & DRIVE ASSY

SOD HARVESTER

FIGURE 48



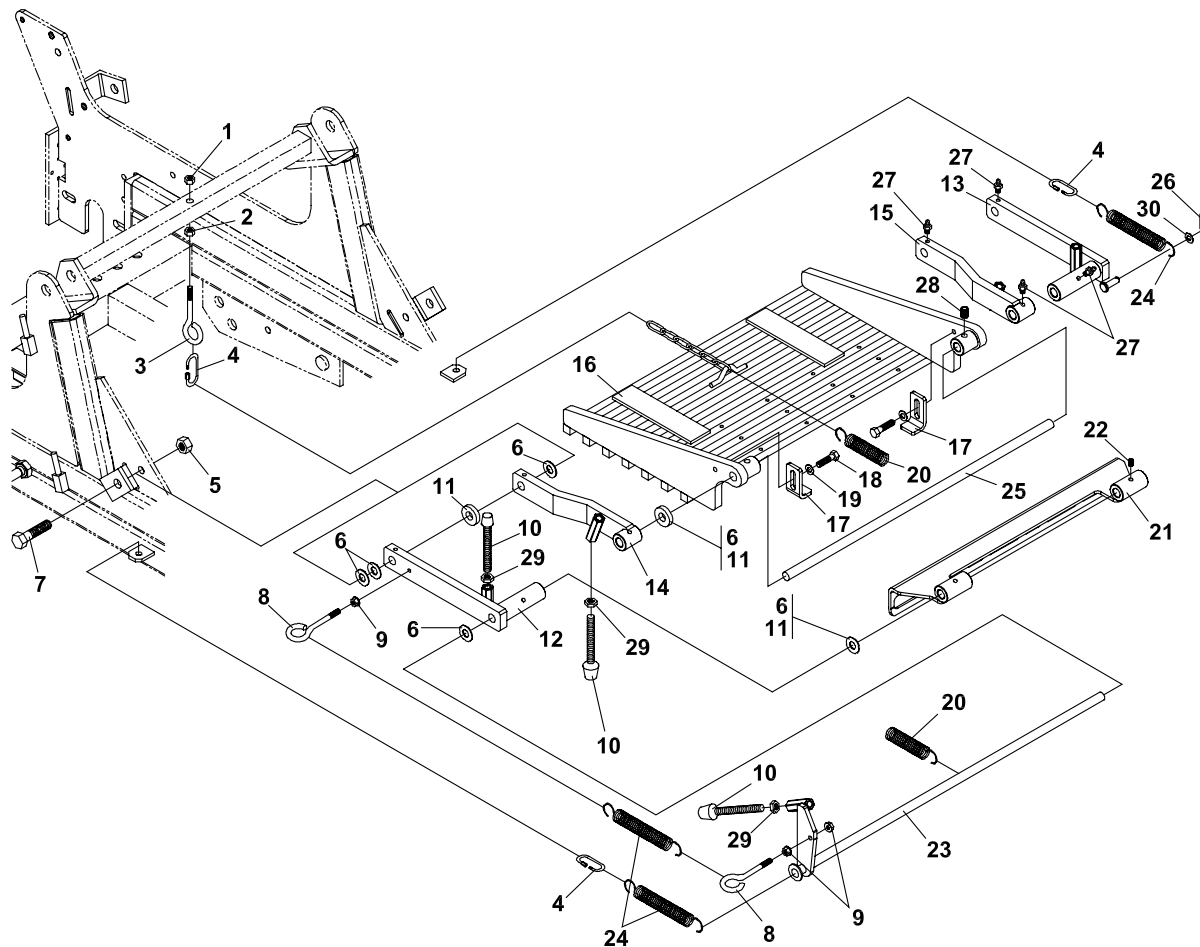
SOD HARVESTER

4" ROLLER & DRIVE ASSY

FIGURE 48

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
48-1	014204.7	ROLLER-4" DIA (USED ON 16" & 18" ONLY)	1				
	001437.7	ROLLER-4" DIA (USED ON 24" ONLY)	1				
48-2	64164-19	KEY-WOODRUFF (USED ON 16" & 18" ONLY)	1				
	G8054	KEY-WOODRUFF (USED ON 24" ONLY)	1				
48-3	B0002	BEARING	2				
48-4	99-K27	BOLT-1/4-20 X 1	3				
48-5	64123-47	BLT-HEX 5/16-18X1-1/4	1				
48-6	64141-2	NUT-WLF 1/4-20	3				
48-7	64229-02	LOCKNUT	1				
48-8	D1104	SPROCKET-FIXED (H40 X 16T X 5/8 RUBBER)	1				
	D1109	SPROCKET-FIXED (40 X 19T X 5/8 MINTEX)	1				
48-9	D1113	SPROCKET-FIXED (H40 X 24T X 3/4 RUBBER)	1				
	D1110	SPROCKET-FIXED (40 X 19T X 3/4 MINTEX)	1				
48-10	64164-11	KEY-3/16X3/16X1-1/4	1				
48-11	56-RC40	#40 ROLLER CHAIN	A/R				
	81-056	CONNECTOR LINK-#40	1				
	81-076	HALFLINK-#40	1				
48-12	6115895.6	GUARD W.A.-4" RLR DRV	1				
48-13	64139-08	BOLT-5/16-18X3/4	1				

FIGURE 49



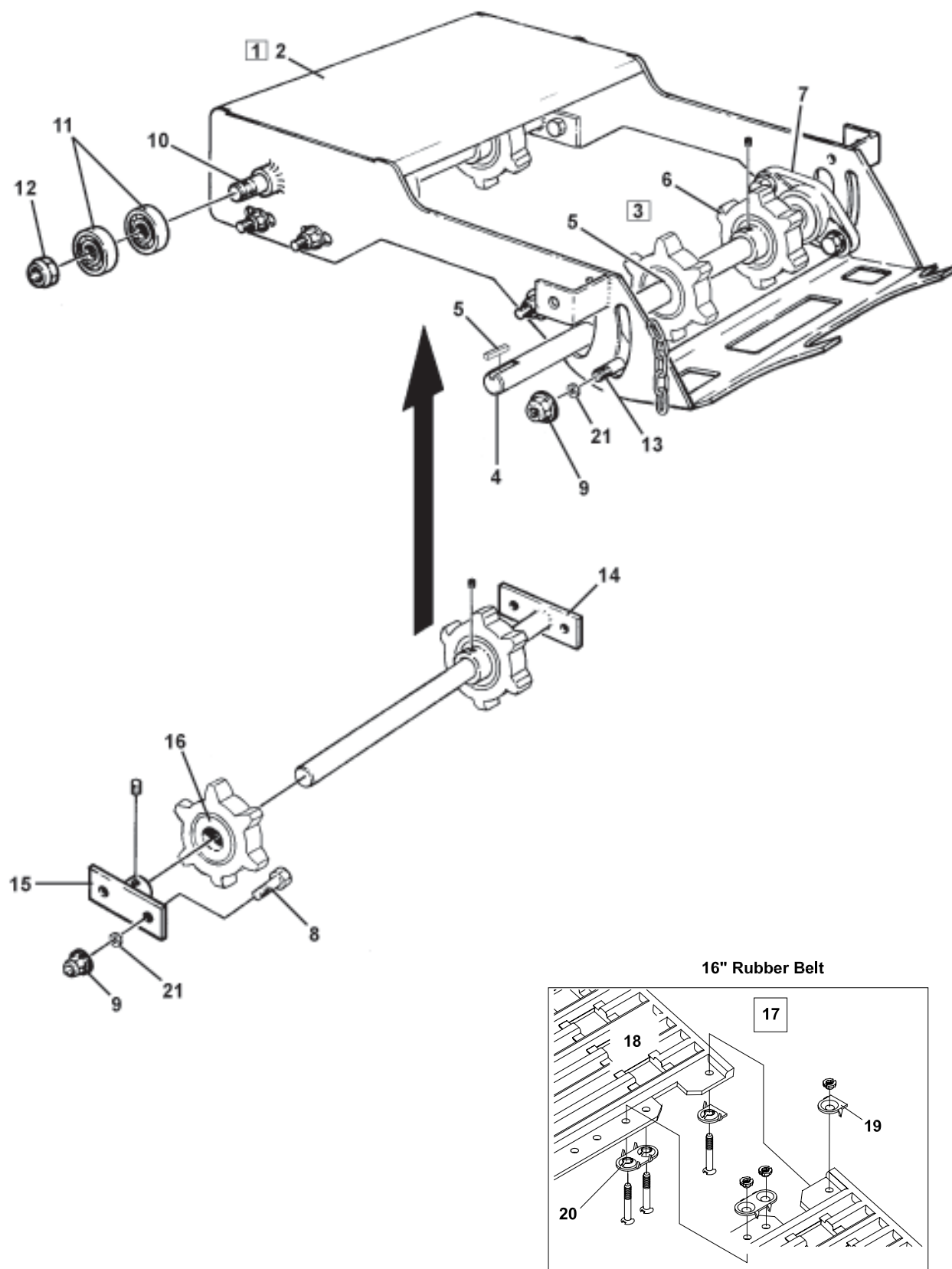
STARTER TRAY

ITEM	PART NO.	DESCRIPTION	QTY
49-1	64229-02	LOCKNUT-NYLON 5/16-18	2
49-2	64025-02	NUT-HEX 5/16-18	2
49-3	002102	EYEBOLT-STARTER TRAY	2
49-4	G8084	QUICK LINK-3/16	4
49-5	F5012	NUT-JAM	2
49-6	64163-67	WASHER-.516X1X12	A/R
49-7	64123-72	BLT-HEX 1/2-13X2-1/2	2
49-8	99-K25	EYE-BOLT 1/4 X 2	2
49-9	64141-2	NUT-WLF 1/4-20	3
49-10	F3748	BOLT	5
49-11	99-B12	SPACER	A/R
ITEMS 12 - 15 SEE ABOVE			
49-12	6115857.7	LINK ARM WLDMT	1
49-13	6115858.7	LINK ARM WLDMT	1
49-14	6115859.7	LINK ARM WLDMT	1
49-15	6115860.7	LINK ARM WLDMT	1
49-16	6115834.7	STARTER TRAY (USED ON 16" & 18" ONLY)	1
	6115835.7	STARTER TRAY (USED ON 24" ONLY)	1
49-17	6115861.7	STOP-STARTER TRAY	2
49-18	64123-54	BOLT, 5/16-18X3/4	2
49-19	64163-02	WASHER	2
49-20	001277	SPRING-STARTER TRAY	1
49-21	6115825.7	STARTER GATE (USED ON 16" & 18" ONLY)	1
	6115826.7	STARTER GATE (USED ON 24" ONLY)	1
49-22	85-SS12	SET SCREW	2
49-23	6115862.7	PIVOT ROD WLDMT (USED ON 16" & 18" ONLY)	1
	6115864.7	PIVOT ROD WLDMT (USED ON 24" ONLY)	1

ROLL-UP CONVEYOR 16" & 18"

SOD HARVESTER

FIGURE 50



SOD HARVESTER

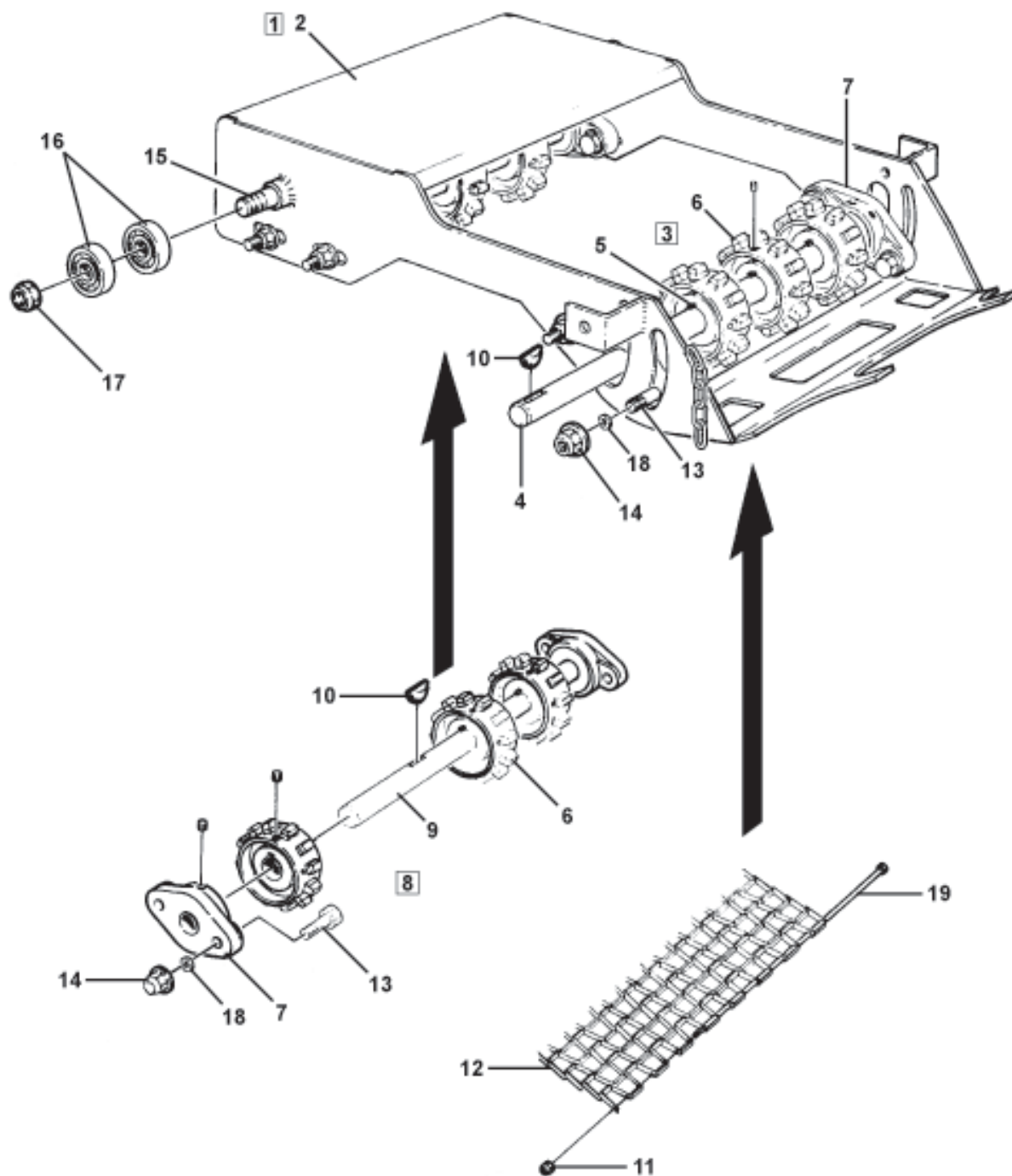
ROLL-UP CONVEYOR 16" & 18"

FIGURE 50

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
50-1	A03659	ASSY-RUBBER ROLL-UP (USED ON 16" & 18" ONLY)	1				
50-2	016601.6	FRAME-ROLL-UP TRAY	1				
50-3	A03696	ASSY-ROLL-UP IDLR SHFT	1				
50-4	002609	SHAFT-ROLL-UP DRIVE	1				
50-5	124424	KEY, 1/4" X 1/4" X 1-1/2"	3				
50-6	A03186	ASSY-DRIVE SPROCKET	2				
	F1610	SET SCREW	2				
	200556	HUB-SPROCKET DRIVE	2				
	014268	DRIVE SPROCKET	2				
50-7	55-FB23016	BEARING	2				
50-8	90-0710	BOLT, 7/16-14 X 1-1/4	4				
50-9	64229-04	S LCK NUT-NYLN 7/16-14	8				
50-10	90-1228	BOLT, 3/4-10 X 3-1/2	2				
50-11	B2048	BEARING	4				
50-12	64229-07	LOCKNUT-NYLON 3/4-10	2				
50-13	90-0712	BOLT, 7/16-14 X 1-1/2	4				
50-14	014580.7	SHAFT-ROLL-UP IDLER	1				
50-15	015429.7	MOUNT-SHAFT	1				
	85-SS09	SET SCREW	1				
50-16	B2022	BEARING	2				
50-17	A02008	KIT-ROLL-UP (16" & 18")	1				
50-18	002640	BELT-ROLL-UP OPTION	1				
50-19	002641	HALF MAT SPLICER	2				
50-20	G8008	MAT SPLICER	3				
*	M5016	NUT DRIVER	1				
*	03-028	CLIP-TRACK	A/R				
50-21	64163-43	WSHR.443/.454X1X11	8				

* NOT ILLUSTRATED

FIGURE 51



SOD HARVESTER

ROLL-UP CONVEYOR 24"

FIGURE 51

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
51-1	A03660	ASSY-MINTEX ROLL-UP (24")	1				
51-2	016602.6	FRAME-ROLL-UP TRAY (24")	1				
51-3	A03027	ASSY-MINTEX (ROLL-UP DRIVE SHAFT)	1				
51-4	001390	SHAFT-DRIVE ROLL-UP	1				
51-5	124422	KEY	4				
51-6	001348	SPROCKET-4" CAST	6				
	64044-2	SCREW-SET 5/16-18X3/8	4				
51-7	55-FB23016	BEARING	4				
51-8	A03694	ASSY-ROLL-UP IDLR SHFT (24" MINTEX)	1				
51-9	016720	SHAFT-ROLL-UP IDLER (24" M/C)	1				
51-10	G8019	KEY-WOODRUFF	3				
51-11	01-017	NUT-#10-24	1				
51-12	001499	BELT-MINTEX ROLL-UP	1				
51-13	90-0710	BOLT,7/16-14 X 1-1/4	8				
51-14	64229-04	S LCK NUT-NYLN 7/16-14	8				
51-15	90-1228	BOLT,3/4-10 X 3-1/2	2				
51-16	B2048	BEARING	4				
51-17	64229-07	LOCKNUT-NYLON 3/4-10	2				
51-18	64163-43	WSHR.443/.454X1X11	8				
51-19	001464	CONNECTOR	1				

COMP. ROLL-UP CONVEYOR

FIGURE 52

**SOD
HARVESTER**

COMP. ROLL-UP CONVEYOR

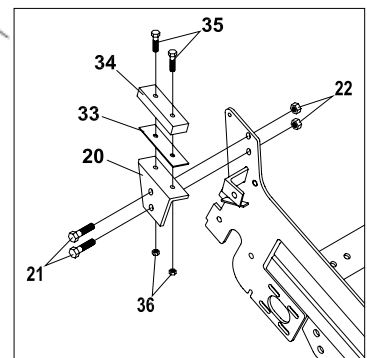
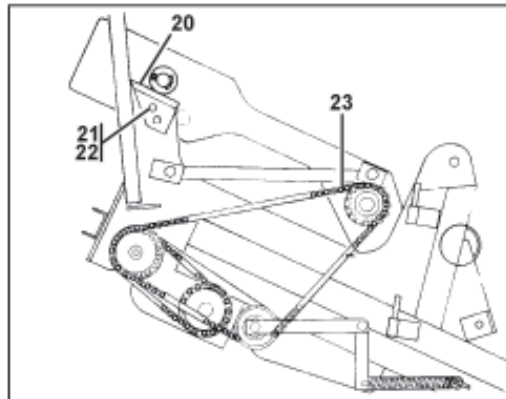
FIGURE 52

**SOD
HARVESTER**

COMP. ROLL-UP CONVEYOR

FIGURE 52

**SOD
HARVESTER**



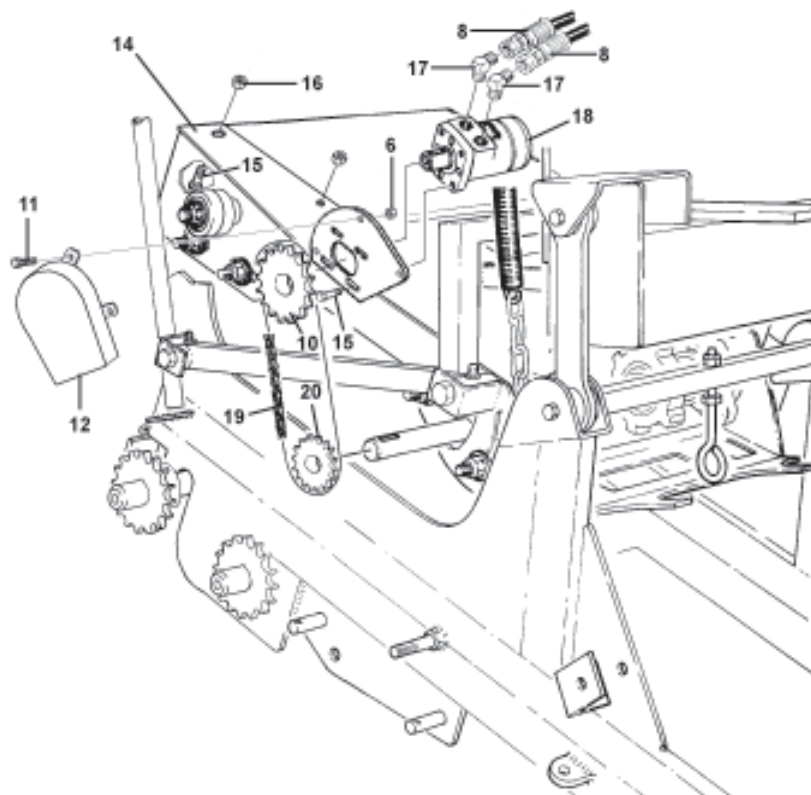
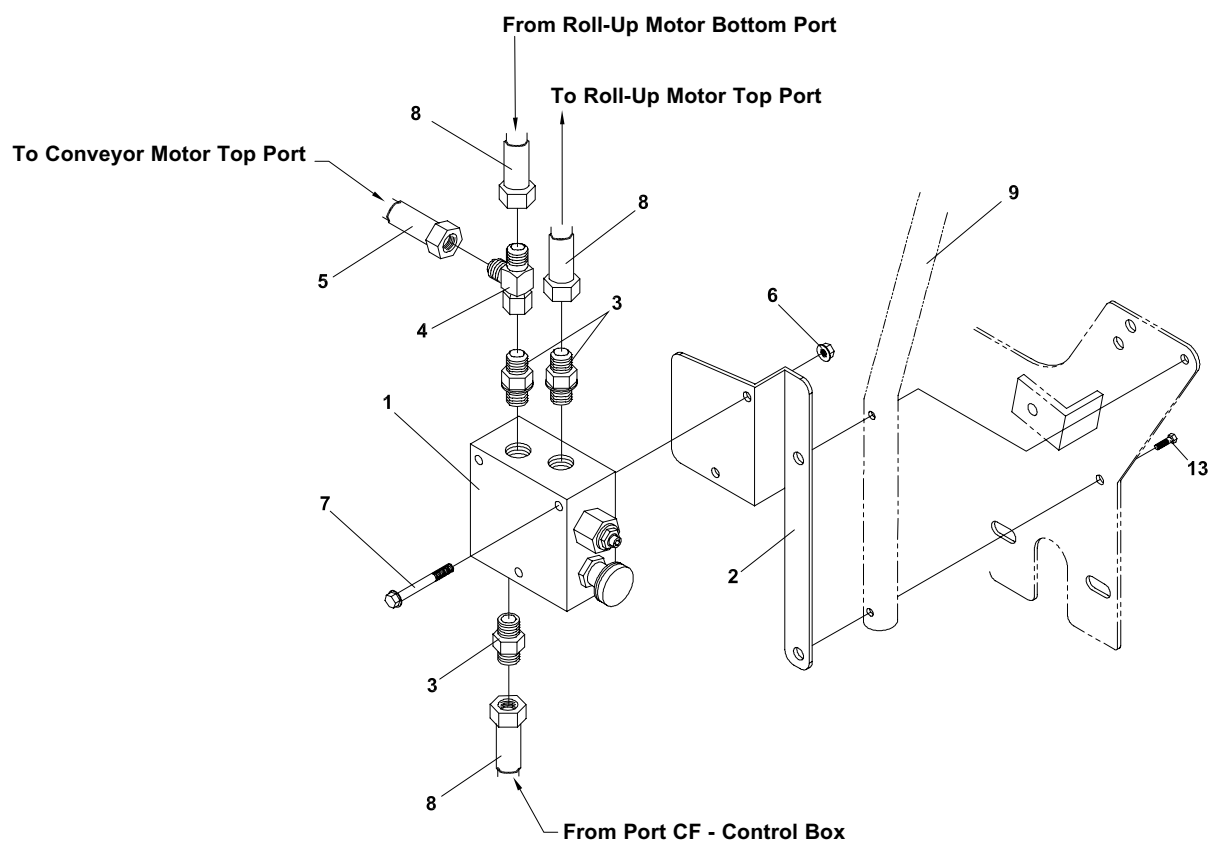
SOD HARVESTER

COMP. ROLL-UP CONVEYOR

FIGURE 52

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
52-1		ROLLUP BUSHING (REFER TO TABLE ON PAGES 74 & 75)	1	52-20	016960.7	STOP-ROLL-UP TRAY RH	1
					016959.7	STOP-ROLL-UP TRAY LH	1
52-2	001707.7	FRAME-TRAY REINFRMNT	1	52-21	64139-24	BLT-WLF 3/8-16 X 1	4
		(USED ON 16" & 18" ONLY)		52-22	64141-4	NUT-WLF 3/8-16	4
	001710.7	FRAME-TRAY REINFRMNT	1			(ITEM 23 USED ON MAIN CONVEYOR ONLY)	
		(USED ON 24" ONLY)		52-23	Q8008	#40 ROLLER CHAIN	1
	29-010	GREASE FITTING	4		81-056	CONNECTOR LINK-#40	1
52-3	64123-31	BOLT-1/2-13X3 HEX	4		81-076	HALFLINK-#40	1
52-4	F5012	NUT-NYLON INSERT	4				
52-5	S2003	SPRING, EXTENSION	1	52-24	6115944.6	GUARD-CHAIN ROLL-UP	1
52-6	64018-7	BLT-CRG 3/8-16X1-1/4 (QTY 2 USED ON 16" & 18") (QTY 4 USED ON 24")			6115942.6	COVER-SHIELD	1
						(USED ON MAIN CONVEYOR ONLY)	
52-7	F3013	LOCKNUT (QTY 3 USED ON 16" & 18") (QTY 6 USED ON 24")			64139-02	BLT-WLF 1/4-20X1/2 (USED ON MAIN CONVEYOR ONLY)	2
					64141-2	NUT-WLF 1/4-20 (USED ON MAIN CONVEYOR ONLY)	2
52-8	016667.6	BAR FLAP ADJ (QTY 1 USED ON 16" & 18") (QTY 2 USED ON 24")		52-25	G2510	PIN, HITCH CLIP	2
				52-26	G8116	BRACKET	1
52-9	001391.6	FLAP ADJUSTER (USED ON 16" & 18" ONLY)	1	52-27	64152-10	10-24X3/4 MACH SCREW	2
	001392.6	FLAP ADJUSTER (USED ON 24" ONLY)	2	52-28	64229-10	NUT-NYLON INS #10-24	2
				52-29	G8115	HANDLE	1
52-10	64018-3	BOLT-3/8-16X1 CRG (QTY 1 USED ON 16" & 18") (QTY 2 USED ON 24")		52-30	G8117	STUD	1
				52-31	64163-60	WASHER	1
				52-32	G8119	RETAINER	1
				52-33	016961	SHIM	2
				52-34	05-041	BUMPER PAD	2
				52-35	99-K53	BOLT-SHOULDER 5/16 X 3/8	4
				52-36	64229-01	LOCKNUT-1/4-20 NYLON	4
		(ITEMS 11-16 USED ON MAIN CONVEYOR ONLY)					
52-11	001375.7	ROLL-UP DRIVE IDLR ARM	1				
	29-010	GREASE FITTING	1				
52-12	64123-24	BLT-HEX 1/2-13X2	1				
52-13	64163-67	WASHER-.516X1X12	3				
52-14	D2902	SHEAVE-BELT IDLER	1				
52-15	F5018	NUT	2				
52-16	41-047	SPRING	1				
		(REFER TO TABLE ON PAGES 74 & 75)					
52-17		CONVEYOR DRIVE SPRKT	1				
52-18		ROLL-UP DRIVE SPRKT	1				
52-19	83-H16SPL	BUSHING	1				
	64123-89	BOLT-HEX 1/4-20X3/4	2				

FIGURE 53



SOD HARVESTER

OPT. HYDRAULIC ROLL-UP

FIGURE 53

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
53-1	23-154	FLOW CONTROL VALVE	1				
53-2	6109507.7	MOUNT, VALVE, HYD	1				
53-3	25-0503-8-8	FITTING-STR	3				
53-4	25-063T-8-8	FITTING-TEE	1				
53-5	20-226	HOSE, 5/8X48-1/2-8	1				
53-6	64141-2	NUT-WLF 1/4-20	4				
53-7	64123-98	BLT-HEX 1/4-20X2-1/2	2				
53-8	20-173	HOSE, 1/2 X 36 -8	3				
		(USED ON 16" & 18")					
	20-214	HOSE, 1/2 X 42	3				
		(USED ON 24")					
53-9	016379.7	TUBE, HANDRAIL	1				
		(USED ON 16" & 18" ONLY)					
	016380.7	HANDRAIL TUBE	1				
		(USED ON 24" ONLY)					
53-10	D1132	SPROCKET-4022 X 1"	1				
53-11	64139-04	BOLT-WLF 1/4-20X3/4	2				
53-12	6115181.6	SHIELD-HYD ROLL-UP MTR	1				
53-13	64123-61	BLT-HEX 5/16-18X1-3/4	2				
53-14	6115180.6	MNT-HYD ROLL-UP MTR	1				
53-15	64139-21	BLT-WLF 3/8-16X3/4	6				
53-16	64141-4	NUT-WLF 3/8-16	2				
53-17	25-2103-8-8	FITTING-90 - OBSOLETE	2				
	8-10-070220	FITTING-90 - SEE NOTE 1	2				
53-18	H0012	MOTOR - OBSOLETE	1				
	KH30007	MOTOR - SEE NOTE 1	1				
53-19	6115185	CHAIN-HYD ROLL-UP DRV	1				
*	81-056	CONNECTOR LINK-#40	1				
*	81-076	HALF LINK-#40	1				
53-20	D1103	SPROCKET-FIXED	1				
*	002620	GRD-CHAIN ROLL-UP DRV	1				
		(CROSS CONVEYOR)					
*	6115186	GRD-CHAIN ROLL-UP DRV	1				
		(SOD CATCHER)					

* NOT ILLUSTRATED

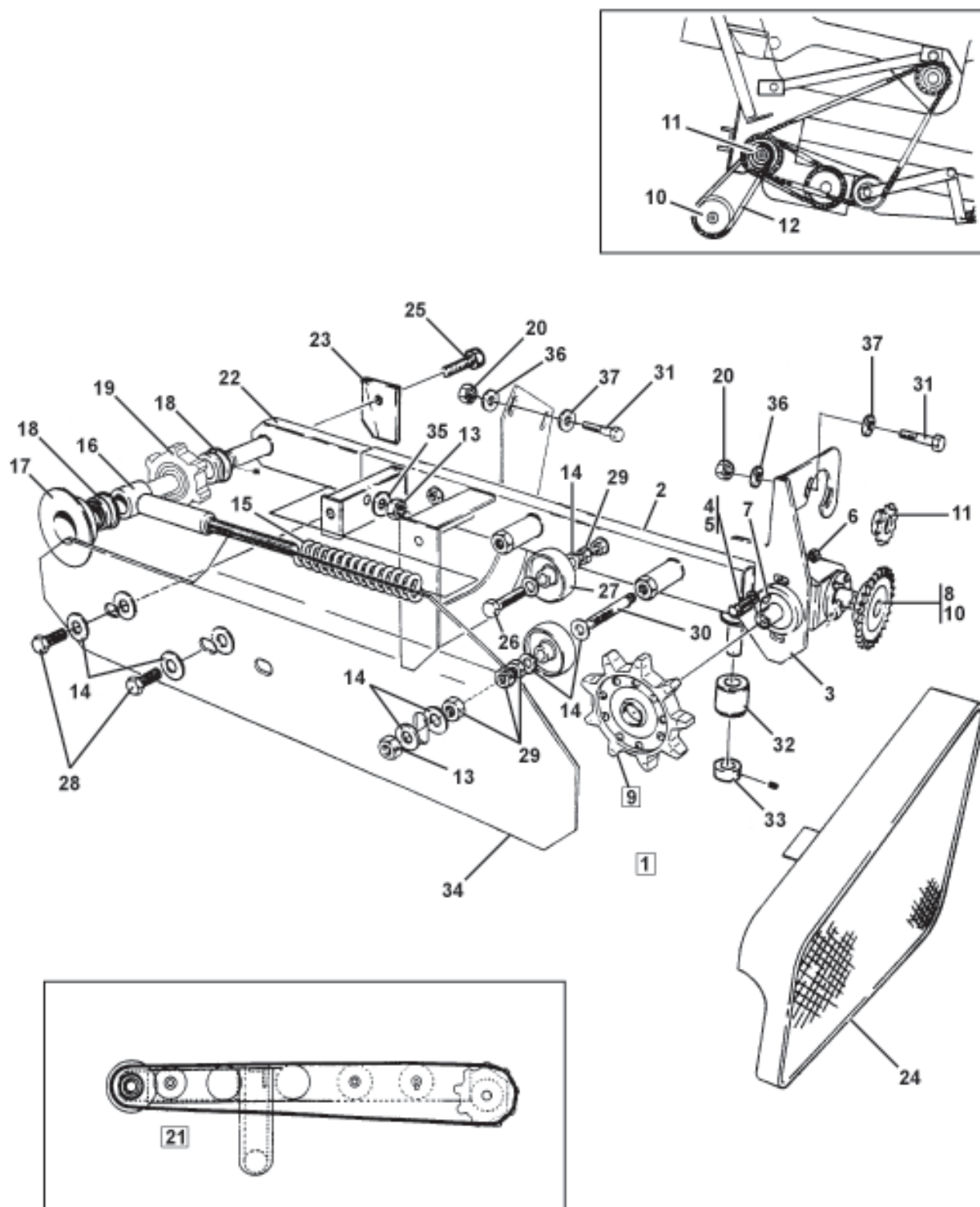
NOTE 1

ITEMS 17 & 18 ARE OBSOLETE AND ARE REPLACED BY SERVICE KIT 4160611. IT INCLUDES:
MOTOR - KH30007 QTY. 1
FITTINGS - 8-10-070220. QTY. 2

CROSS CONVEYOR ASSY

SOD HARVESTER

FIGURE 54



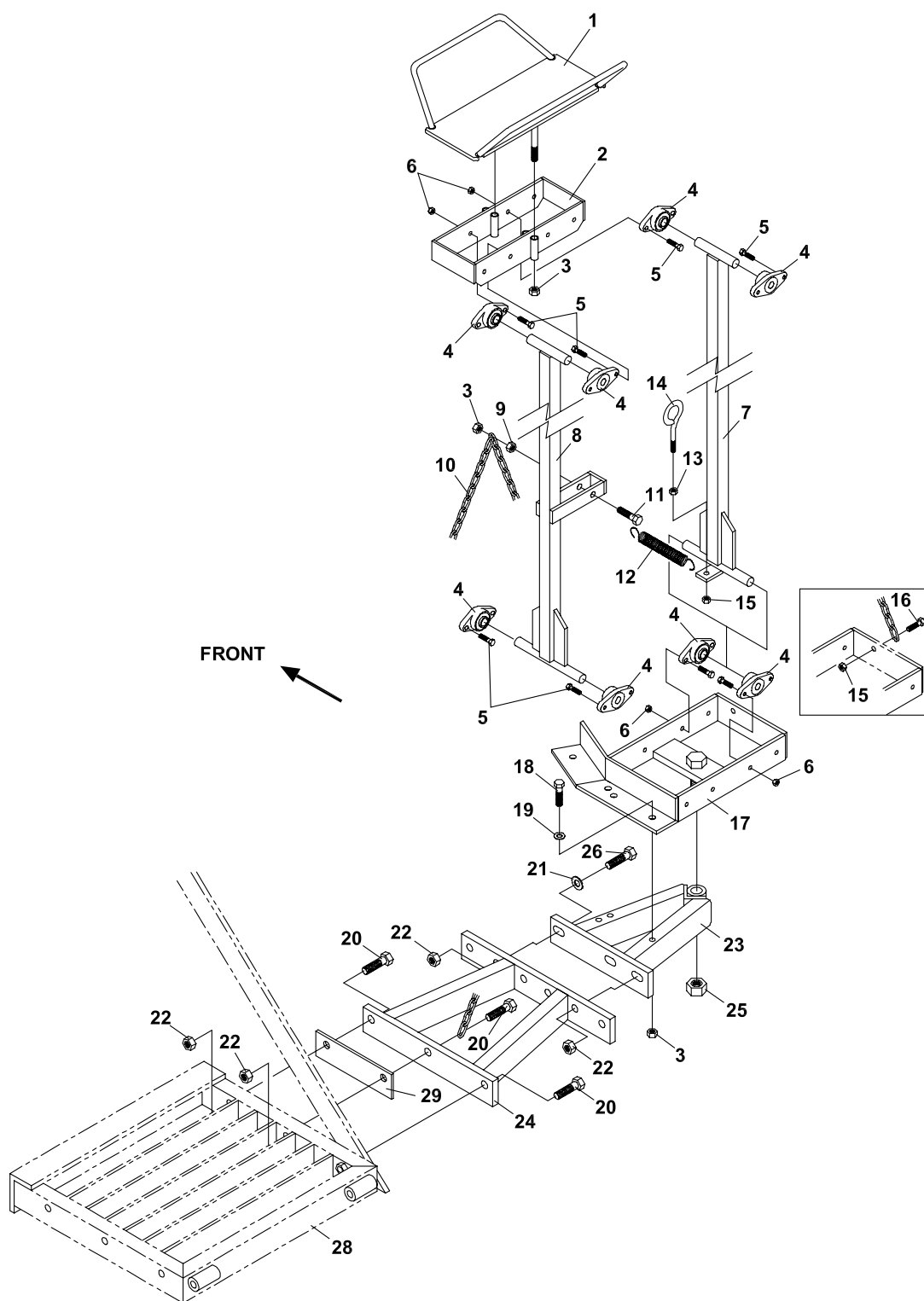
SOD HARVESTER

CROSS CONVEYOR ASSY

FIGURE 54

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
54-1	A03231	ASSY-ROLL CRS CONV (USED ON 16" & 18" ONLY)	1	54-23	015882.7	GUIDE-BELT	1
	A03257	ASSY-ROLL CRS CONV (USED ON 24" ONLY)	1	54-24	6115943.6	GRD-CHAIN ROLL-UP DRV	1
					6115942.6	COVER-SHIELD	1
					64139-02	BLT-WLF 1/4-20X1/2	2
					64141-2	NUT-WLF 1/4-20	2
54-2	015824.7	FRAME-ROLL CRS CONV (USED ON 16" & 18" ONLY)	1	54-25	64139-21	BLT-WLF 3/8-16X3/4	1
	015846.7	FRAME-ROLL CRS CONV (USED ON 24" ONLY)	1	54-26	64123-72	BLT-HEX 1/2-13X2-1/2	2
				54-27	R0005	WHL-NYLON 3"DIA X 1/2"	4
				54-28	90-0808	BOLT	2
54-3	D0055	GEARBOX-90 DEG LH DRV	1	54-29	64001-8	NUT-HEX JAM,1/2-13	8
54-4	64123-70	BOLT-HEX 3/8-16X1-1/2	2	54-30	015843	STUD, CROSS CONVEYOR	2
54-5	015907	FLAT WASHER	2	54-31	90-0716	BOLT, 7/16 UNC X 2	4
54-6	F3013	LOCKNUT	2	54-32	014085	NYL RLR-ROLL-UP TRAY	1
54-7	G8025	KEY-WOODRUFF	1	54-33	85-SC14	SET COLLAR	1
54-8	64164-19	KEY-WOODRUFF	1	54-34	015844.6	GRD-CROSS CONVEYOR	1
54-9	A03520	ASSY-CRS CONV DRV SPKT	1	54-35	94-08	FLAT WASHER	1
	83-053	SPRKT-9 TTH BROUWER	1	54-36	99-B12	SPACER	4
	D8001	FLANGE-SPROCKET	1	54-37	99-B52	WASHER	4
	64044-13	SCREW-SET 1/4-28X1/4	2				
	64123-89	BOLT-HEX 1/4-20X3/4	9				
	64229-01	LOCKNUT-1/4-20 NYLON	9				
	015841.7	HUB-DRIVE SPROCKET	1				
54-10	D1133	SPROCKET-FIXED	1				
54-11	D1108	SPROCKET-FIXED	1				
54-12	Q8008	#40 ROLLER CHAIN	1				
	81-056	CONNECTOR LINK-#40	1				
	81-076	HALF LINK-#40	1				
54-13	64229-05	LOCKNUT, 1/2-13 NYLON	3				
54-14	64163-67	WASHER-.516X1X12	14				
54-15	101275	SPRING-TELESCPNG ARM	1				
54-16	015831	BELT ADJUSTER	1				
54-17	015427.7	ROLLER-FLANGED IDLER	1				
54-18	B2022	BEARING	2				
54-19	014268	DRIVE SPROCKET	1				
54-20	64229-04	S LCK NUT-NYLN 7/16-14	4				
54-21	A03232	ASSY-RBR BELT CRS CONV	1				
	002639	BELT-CRS CONV	1				
	G8008	MAT SPLICER	2				
54-22	015829.7	CROSS CONV SLIDE	1				

FIGURE 55



SOD HARVESTER

SOD CATCHER ASSY

FIGURE 55

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
55-1	002632.7	BASKET-SOD CATCHER (USED ON 16" & 18" ONLY)	1				
	002647.7	BASKET-SOD CATCHER (USED ON 24" ONLY)	1				
55-2	001432.7	FRAME-SOD CATCHER TOP	1				
55-3	F3013	LOCKNUT	5				
55-4	B0002	BEARING	8				
55-5	99-K27	BOLT, FLANGE 1/4-20 X 1	16				
55-6	64141-2	NUT-WLF 1/4-20	16				
55-7	001434.7	SOD CATCHER ARM RH	1				
55-8	001435.7	SOD CATCHER ARM LH	1				
55-9	64025-05	NUT-3/8-16 HEX	1				
55-10	002238	CHAIN-SOD CATCHER PIVOT	1				
55-11	64123-88	BOLT, 3/8-16X2-3/4	1				
55-12	S2003	SPRING, EXTENSION	1				
55-13	64025-02	NUT-HEX 5/16-18	1				
55-14	F2706	BOLT, EYE	1				
55-15	F2014	NUT-5/16-18	2				
55-16	99-K02	BOLT-5/16-18 X 1	1				
55-17	001433.7	FRAME-SOD CATCHER BTM	1				
55-18	64123-75	BOLT, 3/8-16X3	2				
55-19	64163-61	WSHR .81X.406X16	2				
55-20	64123-125	BOLT-HEX 1/2-13X2-3/4	3				
55-21	64163-67	WASHER-.516X1X12	3				
55-22	64229-05	LOCKNUT, 1/2-13	6				
55-23	002585.7	SOD CATCHER UPR BASE	1				
55-24	6115713.7	SOD CATCHER BASE	1				
55-25	64229-07	LOCKNUT, 1/2-13	1				
55-26	90-0814	BOLT, 1/2 UNC x 1.3/4	3				
55-27	001715.7	SHIM-PLATFORM BRACE	1				
55-28	001712.7	PLATFORM-MAIN	1				

SOD HARVESTER

SOD HARVESTER

CURVED CONVEYOR - 16" & 18"

FIGURE 56

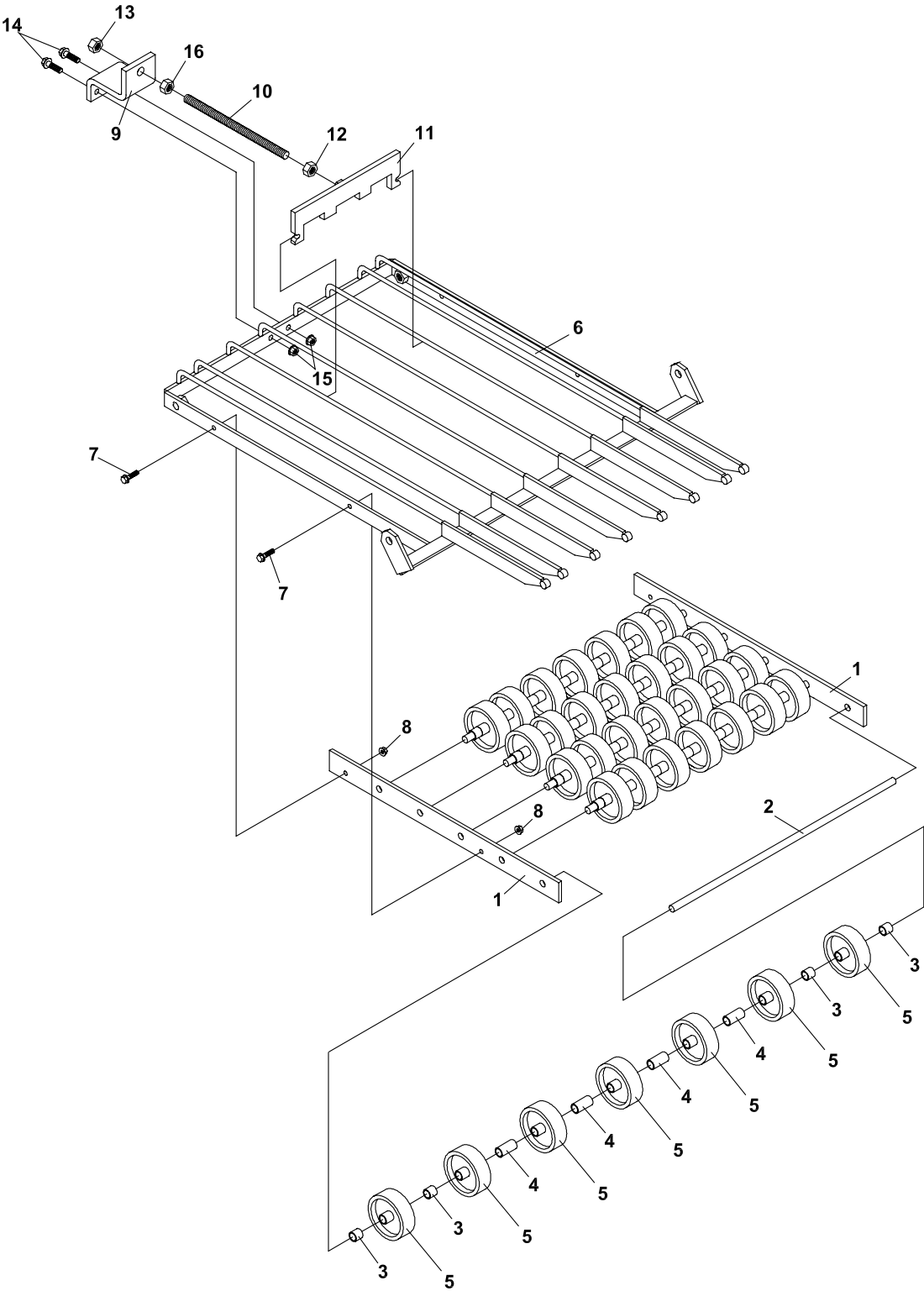
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
56-1	A03287	CURVED CONV ASSY		56-32	F5012	NUT	1
56-2	001949.7	OUTER FRAME	1	56-33	015299.6	BRACKET-KNEE GUARD	1
56-3	79-086	ROLLER-TAPER BRUSH	5	56-34	001399	RUBBER SLEEVE	1
56-4	B1002	BEARING	10	56-35*	016515.6	GUARD-FRONT	1
56-5	64139-08	BOLT-5/16-18X3/4	27	56-36	002651.7	HOOKE	1
56-6	F2056	WASHER	4	56-37	002044	SHIELD-SUPT FRONT	1
56-7	64141-6	NUT, 5/16-18	27	56-38	002045.7	SHIELD-SUPT REAR	1
56-8	83-042	PULLEY	5	56-39	90-0544	BOLT,5/16-18 X 5-1/2	1
56-9	64164-01	KEY-3/16 x 1-1/2 SQ	5	56-40	64139-13	BLT-WLF 5/16-18X1/2	1
56-10	D2902	SHEAVE, BELT IDLER	5	56-41	99-K02	BOLT, FLANGE 5/16-18 X 1	2
56-11	64123-125	BOLT-HEX 1/2-13X2-3/4	5	56-42	002349	RUBBER SHIELD	1
56-12	001955	SPACER	4	56-43	99-K47	BOLT, 1/4-20 X 3/4 BH	4
56-13*	014113	SPACER	1	56-44	64229-01	LOCKNUT-1/4-20 NYLON	4
56-14	64163-67	WASHER-.516X1X12	4	56-45	453023	FLATWASHER, 1/4	4
56-15	F5018	NUT-1/2-13	5	56-46	002350.7	RUBBER SHIELD CLAMP	1
56-16	D2302	SHEAVE,TAPER LOCK	1				
56-17	D3013	BUSHING	1				
56-18	F5054	WASHER-1/2 X 7/8 X .032	2				
56-19	99-K73	BOLT-3/8-16 X 1-1/2	4				
56-20	64001-8	NUT-HEX JAM,1/2-13	2				
56-21	001950.7	FRAME-INNER SOD SUPT	1				
56-22	64123-07	BOLT, 1/4-20X1-1/2	6				
56-23	64141-2	NUT-WLF 1/4-20	6				
56-24*	001024.7	MNT-CURVED CONVR-RH	1				
	001025.7	MNT-CURVED CONVR-LH	1				
56-25	64139-18	BLT-WLF 3/8-16X1-1/4 (USE QTY 8 WITH STANDARD) (USE QTY 4 WITH FOLDING OPTION)					
56-26	F3013	LOCKNUT (USE QTY 4 W/FOLDING OPTION)	8				
56-27*	83-BK60H	PULLEY-6" H1 BUSHING	1				
	83-BK55H	PULLEY-6" 1" BORE (USE WITH FOLDING OPTION)	1				
56-28	83-H16SPL	BUSHING	1				
56-29	D2101	BELT, A120	1				
56-30	001026.6	GUARD-V BELT REAR	1				
	4131393	LABEL-BROUWER	1				
56-31	002652	CHAIN-HOOK	1				
	00-026	LBL-LUBE OIL SYMBOL	1				

* SLABBING ONLY

ROLLER BED ASSY

FIGURE 57

SOD
HARVESTER



SOD HARVESTER

ROLLER BED ASSY

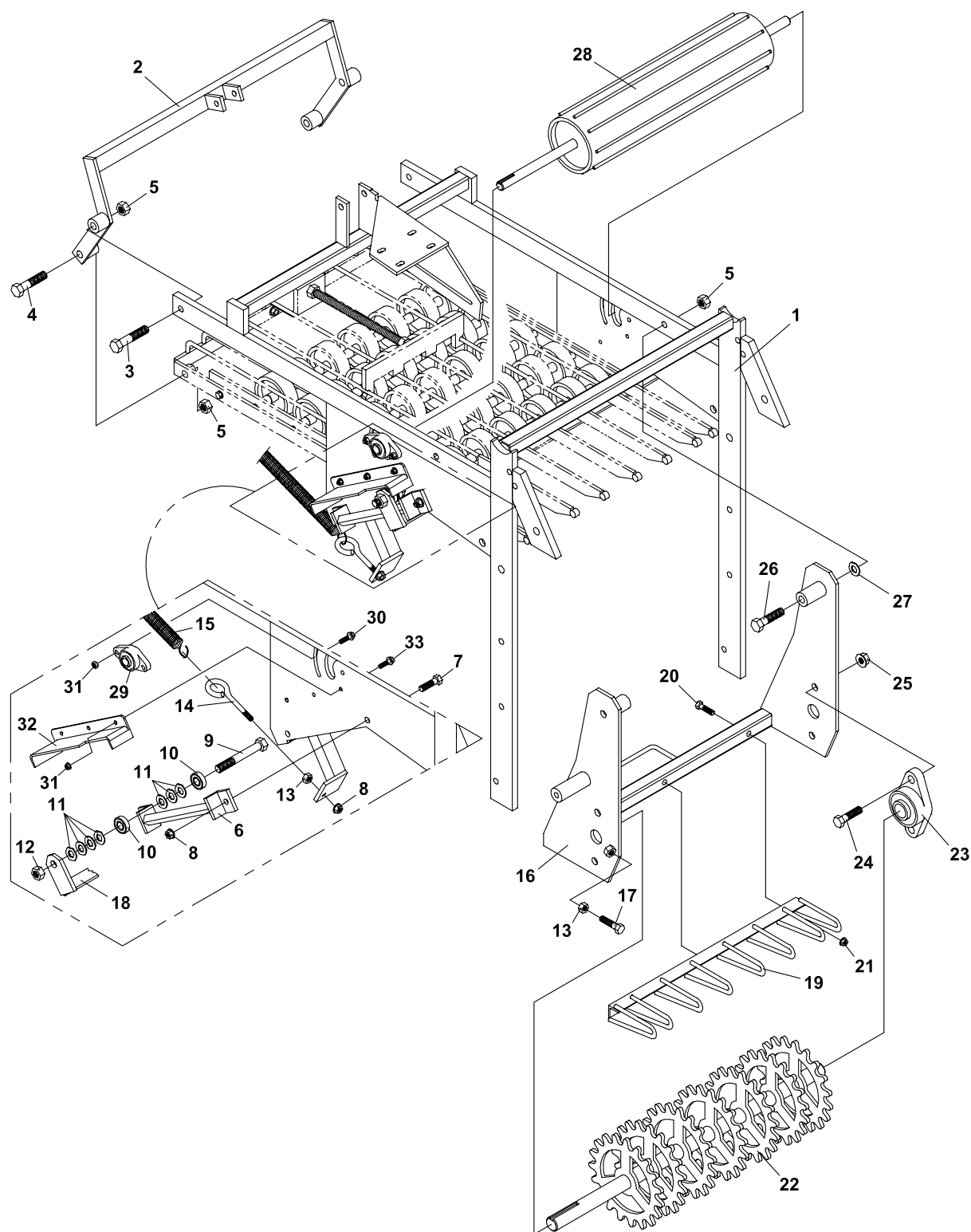
FIGURE 57

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
	A03426	ROLLER BED ASSY	1				
57-1	015434.7	PLATE-ROLLER SIDE	2				
57-2	015435	SHAFT-ROLLER	5				
57-3	015658	SPACER	20				
57-4	015659	SPACER	20				
57-5	R0005	WHEEL	35				
57-6	001926.6	GATE FOR HOLDER	1				
57-7	99-K27	BOLT, FLANGE 1/4-20 X 1	4				
57-8	64141-2	NUT-WLF 1/4-20	4				
57-9	015919.7	BRKT-SOD STOP	1				
57-10	015920	STUD-SOD STOP	1				
57-11	015918.7	STOP-SOD	1				
57-12	64001-8	NUT-HEX JAM,1/2-13	1				
57-13	64229-05	LOCKNUT, 1/2-13	1				
57-14	99-K02	BOLT, FLANGE 5/16-18 X 1	2				
57-15	64141-6	NUT, 5/16-18	2				
57-16	64025-09	HEX, NUT 1/2-13	1				

MAIN FRAME - UPPER SECTION

SOD HARVESTER

FIGURE 58



SOD HARVESTER

MAIN FRAME - UPPER SECTION

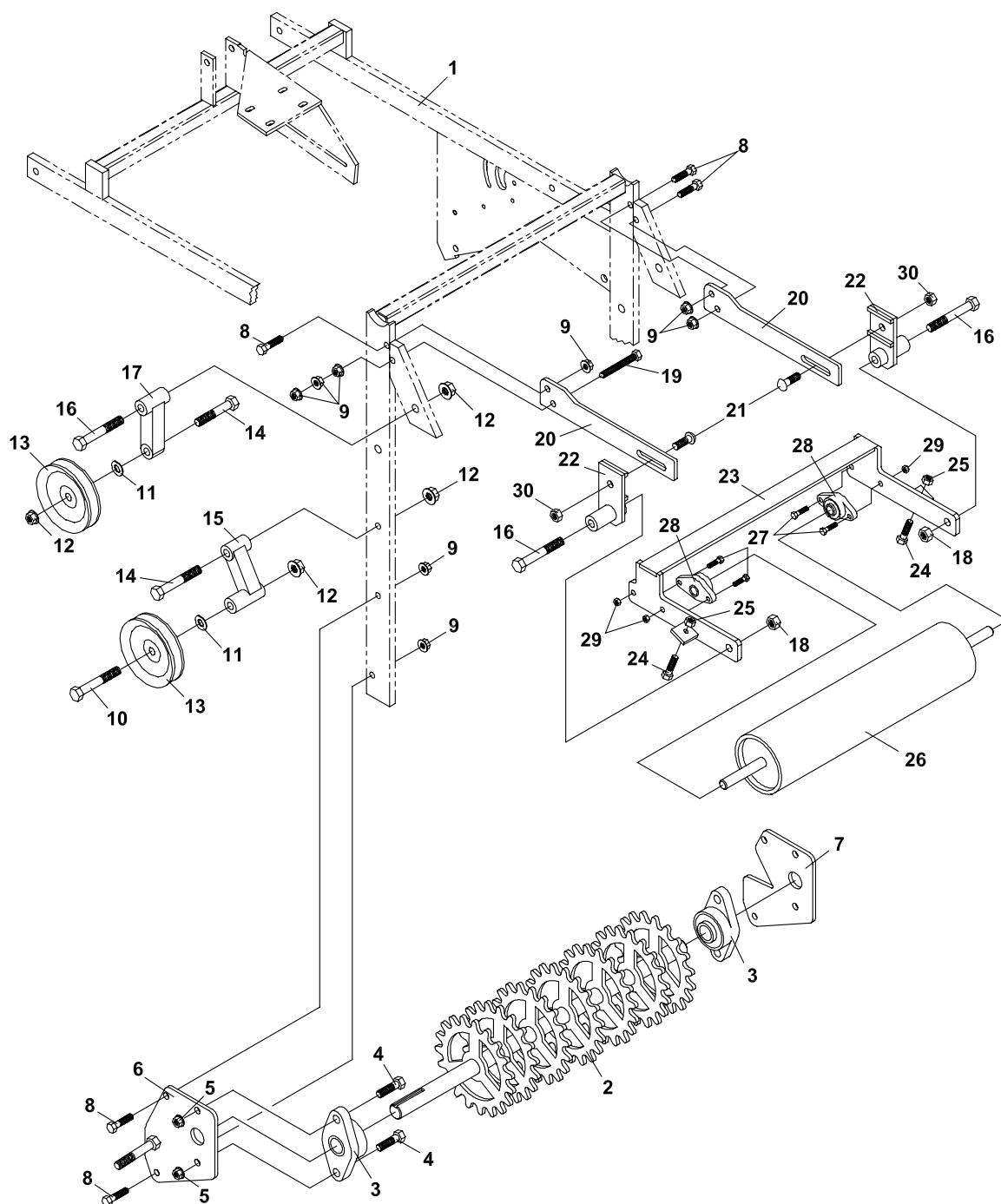
FIGURE 58

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
58-1	015948.7	FRAME-FOLDER MAIN	1				
58-2	015949.7	FRAME-REAR HINGE	1				
58-3	90-0818	BOLT, 1/2-13 X 2-1/4	2				
58-4	64123-72	BLT-HEX 1/2-13X2-1/2	2				
58-5	F5011	LOCKNUT	6				
58-6	001921.7	RAIL	2				
58-7	64123-50	BOLT-HEX 3/8-16X1	4				
58-8	64141-4	NUT-WLF 3/8-16	5				
58-9	64123-24	BLT-HEX 1/2-13X2	2				
58-10	B2010	BEARING	4				
58-11	F4053	WASHER	14				
58-12	64229-05	LOCKNUT, 1/2-13	2				
58-13	64001-6	NUT-HEX JAM, 3/8-16	3				
58-14	F3728	BOLT, EYE	1				
58-15	S2028	SPRING	1				
58-16	001927.7	FRAME-REVERSING	1				
58-17	99-K33	BOLT, 3/8-16 X 2	2				
58-18	001926.6	GATE FOR FOLDER	1				
58-19	001928.7	SOD STRIPPER	1				
58-20	64123-69	BOLT-5/16-18X1-1/2	3				
58-21	64141-6	NUT, 5/16-18	3				
58-22	001929.7	SHAFT-SPROCKET	1				
58-23	55-FB23016	BEARING	2				
58-24	90-0710	BOLT, 7/16-14 X 1-1/4	4				
58-25	99-E48	NUT, FLANGE 7/16-14	4				
58-26	64123-31	BOLT-1/2-13X3	2				
58-27	64163-67	WASHER-.516X1X12	2				
58-28	015430	ROLLER-4" RIBBED	1				
58-29	B0002	BEARING	2				
58-30	99-K27	BOLT, FLANGE 1/4-20 X 1	4				
58-31	64141-2	NUT-WLF 1/4-20	10				
58-32	006713.7	GUARD	2				
58-33	64139-04	BOLT-WLF 1/4-20X3/4	6				

MAIN FRAME - LOWER SECTION

SOD HARVESTER

FIGURE 59



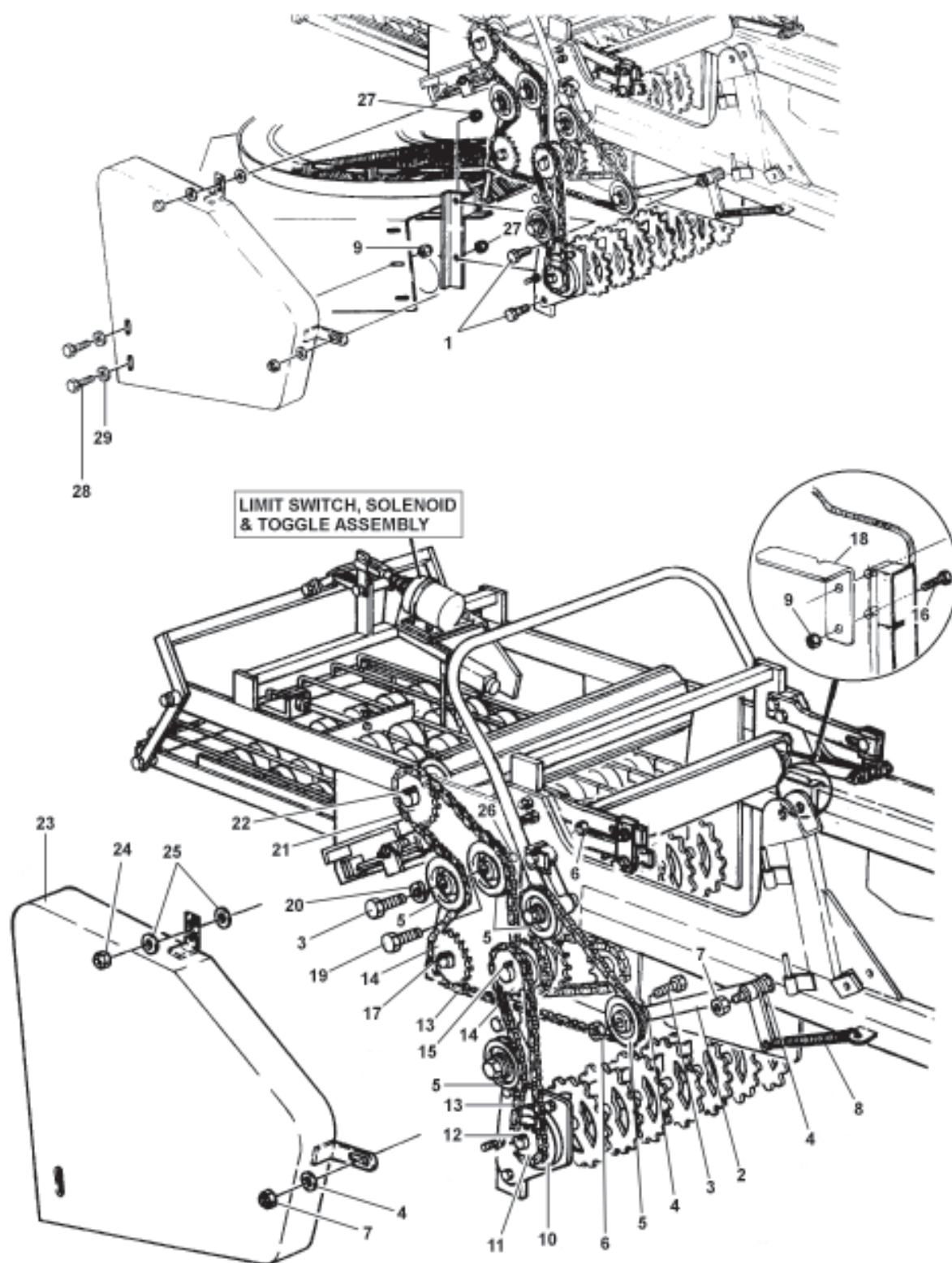
SOD HARVESTER

MAIN FRAME - LOWER SECTION

FIGURE 59

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
59-1	015948.7	FRAME-FOLDER MAIN	1				
59-2	001929.7	SHAFT-SPROCKET	1				
59-3	55-FB23016	BEARING	2				
59-4	90-0710	BOLT,7/16-14 X 1-1/4	4				
59-5	99-E48	NUT, FLANGE 7/16-14	4				
59-6	001960.7	PLATE-RH SIDE MNTNG	1				
59-7	001961.7	PLATE-LH SIDE MNTNG	1				
59-8	64123-70	BOLT-HEX 3/8-16X1-1/2	7				
59-9	F3013	LOCKNUT	10				
59-10	90-0832	BOLT,1/2-13 X 4	1				
59-11	64163-67	WASHER-.516X1X12	2				
59-12	F5018	NUT	4				
59-13	D2902	SHEAVE-BELT IDLER	2				
59-14	64123-125	BOLT-HEX 1/2-13X2-3/4	2				
59-15	001943	MNT-BSHNG&IDLR PULLEY	1				
59-16	90-0828	S/B BOLT,1/2-13X3 1/2	3				
59-17	001942	SUPT-BUSHING & IDLER	1				
	29-010	GREASE FITTING	1				
59-18	F5011	LOCKNUT	2				
59-19	99-K68	BOLT, 3/8 X 2-3/4	1				
59-20	016816.7	PLATE-RUNNER	2				
59-21	F4101	BOLT-CRG	2				
59-22	016814.7	HINGE-PRESSURE RLR ADJ	2				
	29-010	GREASE FITTING	1				
59-23	001911.7	FRAME-PRESSURE RLR	1				
59-24	F3748	BOLT	2				
59-25	64025-05	NUT-3/8-16	2				
59-26	001910.7	ROLLER-PRESSURE	1				
59-27	99-K27	BOLT, FLANGE 1/4-20 X 1	4				
59-28	B0002	BEARING	2				
59-29	64229-01	LOCKNUT-1/4-20	4				
59-30	64229-04	S LCK NUT-NYLN 7/16-14	2				

FIGURE 60



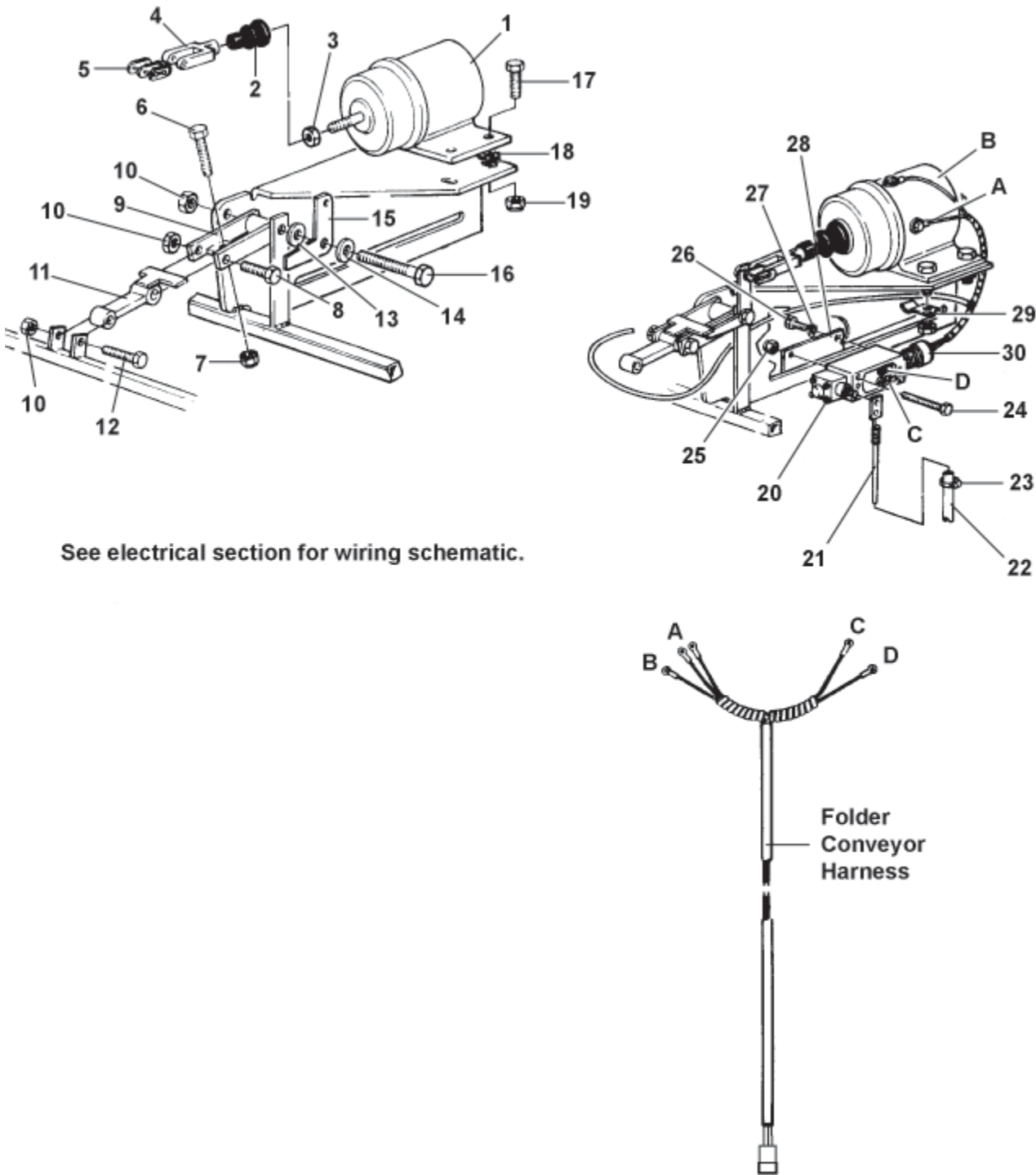
SOD HARVESTER

FOLDER DRIVE

FIGURE 60

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
60-1	64123-70	BOLT-HEX 3/8-16X1-1/2	4				
60-2	001375.7	ROLL-UP DRIVE IDLER ARM	1				
	29-010	GREASE FITTING	1				
60-3	64123-24	BLT-HEX 1/2-13X2	3				
60-4	64163-67	WASHER-.516X1X12	3				
60-5	D2902	SHEAVE, BELT IDLER	5				
60-6	F5018	NUT-1/2-13	2				
60-7	F5012	NUT, JAM	2				
60-8	41-047	SPRING	1				
60-9	64141-6	NUT, 5/16-18	6				
60-10	83-BK55H	PULLEY	1				
60-11	D1106	SPROCKET	1				
60-12	64164-13	1/4X1/4X2 SQ KEY	1				
60-13	Q8008	#40 ROLLER CHAIN	2				
60-14	D1117	SPROCKET	3				
60-15	124458	KEY, 1/4 X 1/4 X 3-5/8	1				
60-16	64139-08	BOLT-5/16-18X3/4	4				
60-17	124422	KEY, 1/4 X 1/4 X 1-3/8	1				
60-18	016808.7	BRKT-LFT STOP	1				
	016809.7	BRKT-RT STOP	1				
60-19	90-0830	BOLT, 1/2-13 X 3-3/4	1				
60-20	64006-05	LOCKWSHR-1/2	1				
60-21	D1403	SPROCKET	1				
	D3014	BUSHING	1				
60-22	64164-11	KEY-3/16X3/16X1-1/4 SQ	1				
60-23	015940.6	GUARD-FOLDER DRIVE	1				
60-24	64229-03	LOCKNUT-NYLON 3/8-16	1				
60-25	64163-61	WSHR .81X.406X16	2				
60-26	002613	SPACER-STAND OFF	1				
60-27	64141-4	NUT-WLF 3/8-16	4				
60-28	64123-68	BOLT-HEX 5/16-18X1	2				
60-29	64163-02	WSR-.321/.328X.593/.608X11 2					

FIGURE 61



SOD HARVESTER

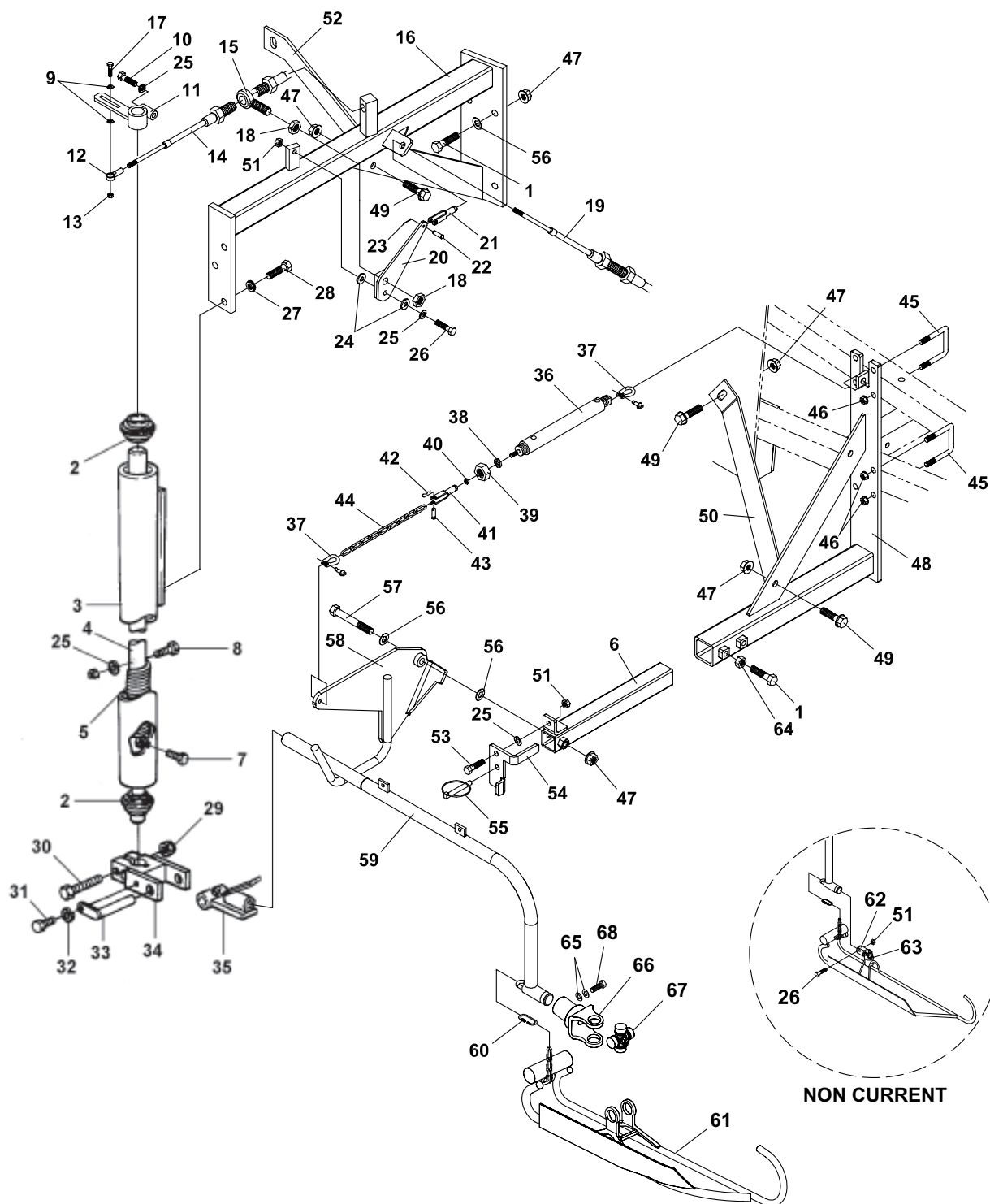
FOLDER ELECTRICAL SYSTEM

FIGURE 61

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
61-1	J9554	SOLENOID	1				
61-2	J9555	BOOT	1				
61-3	64025-23	NUT-HEX 5/16-24	1				
61-4	43-Y0404F	YOKE END	1				
61-5	81-024	CONNECTOR LINK #60	1				
61-6	64123-16	BLT-HEX 3/8-16X1-1/4	1				
61-7	64025-05	NUT-3/8-16 HEX	1				
61-8	64123-72	BLT-HEX 1/2-13X2-1/2	1				
61-9	015926	TOGGLE	1				
61-10	F5012	NUT	3				
61-11	015927	TOGGLE ARM	1				
61-12	90-0818	BOLT,1/2-13 X 2-1/4	1				
61-13	F5054	WASHER	1				
61-14	64163-67	WASHER-.516X1X12	1				
61-15	015921.7	LEVER-TRIP	1				
61-16	90-0828	S/B BOLT,1/2-13X3 1/2	1				
61-17	64139-04	BOLT-WLF 1/4-20X3/4	4				
61-18	453023	FLATWASHER, 1/4	A/R				
61-19	64141-2	NUT-WLF 1/4-20	4				
61-20	J0005	SWITCH-LIMIT	1				
61-21	015933	MOD-WOBBLE STICK	1				
61-22	015934	HOSE-WOBBLE STICK	1				
61-23	G8059	CLAMP-HOSE	1				
61-24	F0320	SCREW-MACH #10X2-1/4	2				
61-25	64229-10	NUT-NYLON INS #10-24	2				
61-26	01-040	SCREW-10-32 X 1	2				
61-27	120052	LOCKWASHER	2				
61-28	015923.7	BRKT MTG-LIMIT SWITCH	1				
61-29	G8006	CABLE CLAMP	1				
61-30	J2547	CONNECTOR-CAB TIRE	1				
*	30-037	WIRE TIE	6				

* NOT ILLUSTRATED

FIGURE 62



SOD HARVESTER

AUTOSTEER MOUNTING (1570)

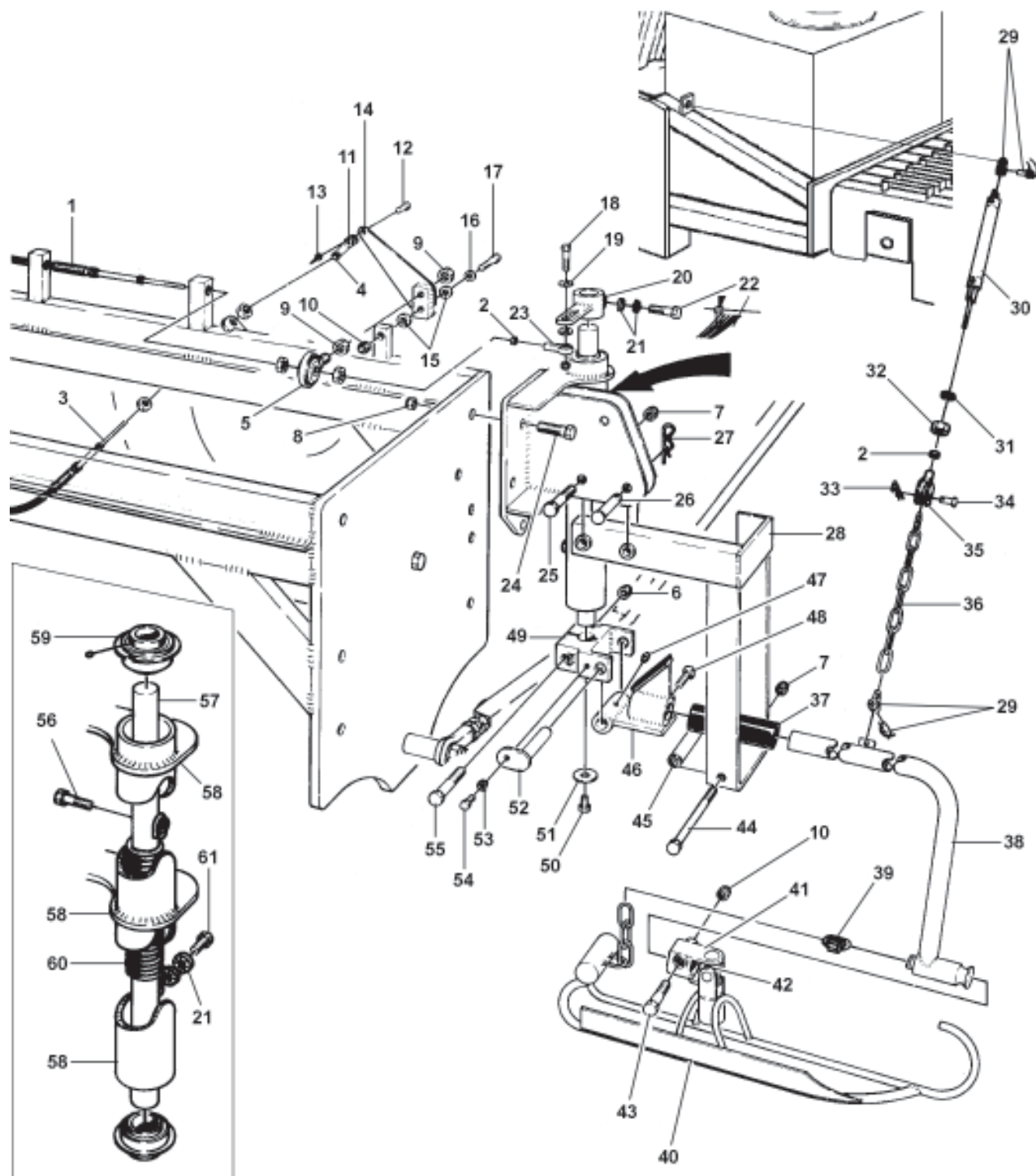
FIGURE 62

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
62-1	64123-117	BOLT-HEX 1/2-13X1-1/2	6	62-46	64141-4	NUT-WLF 3/8-16	8
62-2	B2022	BEARING	2	62-47	64141-13	NUT WLF 1/2-13	8
62-3	015096.7	SHOE COLUMN BODY	1	62-48	6115925	MOUNT-AUTOSTEER LIFT	1
62-4	015095	SHAFT-SHOE COLUMN	1	62-49	99-K85	BOLT-1/2-13 X 1 1/4	3
62-5	015099	SPRING-SHOE COLUMN	1	62-50	4139246.7	BRACE-AUTOSTEER LIFT	1
62-6	6109806.7	ADJ-AUTOSTEER LIFT	1	62-51	64229-03	LOCKNUT-NYLON 3/8-16	3
62-7	99-K61	BOLT-FLANGE 3/8-16 X 1/2	2	62-52	4139235.7	BRACE-JD AUTOSTEER	1
62-8	99-K73	BOLT-3/8-16 X 1-1/2	1	62-53	64123-50	BOLT-HEX 3/8-16X1	1
62-9	453023	FLATWASHER, 1/4	2	62-54	6109799.7	STOP-TRANSPORT	1
62-10	64123-70	BOLT-HEX 3/8-16X1-1/2	1	62-55	03-020	HITCH PIN-QUICK RELEASE	1
62-11	016469.7	AUTOSTR EXT ARM WLDMT	1	62-56	64163-67	WASHER-.516X1X12	6
62-12	43-004A	ROD END	1	62-57	90-0832	BOLT, 1/2-13 X 4	1
62-13	64229-01	LOCKNUT-1/4-20	1	62-58	6109803.6	ARM-AUTOSTEER LIFT	1
62-14	M5270	CABLE,PUSH/PULL	1	62-59	015110.6	SHOE ARM WELD ASSY	1
62-15	M0302	BALL END, RH	1	62-60	G8084	QUICK LINK	1
62-16	4134077	EXTENSION ARM WLDMT	1	62-61	200706.6	AUTOSTEER SHOE	1
62-17	64123-80	BLT-HEX 1/4-20X1-1/4	1	62-62	D0004	CLAMP YOKE	1
62-18	99-E11	NUT, STEERING VALVE	2	62-63	D0008	KIT-JOURNAL	1
62-19	M5272	AUTOSTEER ADJ CABLE	1	62-64	64029-09	HEX, NUT 1/2-13	2
62-20	016530.6	CABLE ARM	1	62-65	F310600	LOCKWASHER 3/8	2
62-21	43-Y0303F	YOKE-CLEVIS	1	62-66	H310039	SPLIT CLAMP YOKE	1
62-22	03-0305	CLEVIS PIN	1	62-67	KD91103	CROSSPIECE	1
62-23	64140-2	COTTER PIN-1/16X1/2	1	62-68	F040612	BOLT 3/8 UNC X 1 1/4 GR.8	1
62-24	301691	FRICTION WASHER	2				
62-25	64163-61	WSHR .81X.406X16	4				
62-26	64123-67	BLT-HEX 3/8-16X2	2				
62-27	F5076	LOCKWASHER	3				
62-28	90-0808	BOLT	3				
62-29	64229-05	LOCKNUT, 1/2-13	1				
62-30	64123-31	BOLT-1/2-13X3	1				
62-31	64123-49	BLT-HEX 1/4-20X1/2	1				
62-32	64006-01	LOCKWASHER-1/4	1				
62-33	015059	SHOE ARM SUPT PIVOT	1				
62-34	015102.7	PIVOT-SHOE ARM	1				
62-35	015061.7	SHOE ARM SUPT	1				
	29-045	GREASE FITTING-45 DEG	1				
	F3603	SET SCREW	2				
	016657	BUMPER-RUBBER	1				
62-36	23-199	CYLINDER-AUTOSTEER	1				
62-37	G8048	SHACKLE-ANCHOR	2				
62-38	E8024	SEAL-ROD WIPER	1				
62-39	016310	NUT	1				
62-40	F1006	NUT-JAM	1				
62-41	43-Y0404F	YOKE END	1				
62-42	G2510	PIN-HITCH CLIP	1				
62-43	64188-06	PIN, CLEVIS	1				
62-44	6109811	CHAIN-AUTOSTEER	1				
62-45	99-K49	U-BOLT	4				

NOTE

ITEMS 61, 64, 65, 66,
67 & 68 ARE AVAILABLE
AS ASSEMBLY - A21175.

FIGURE 63



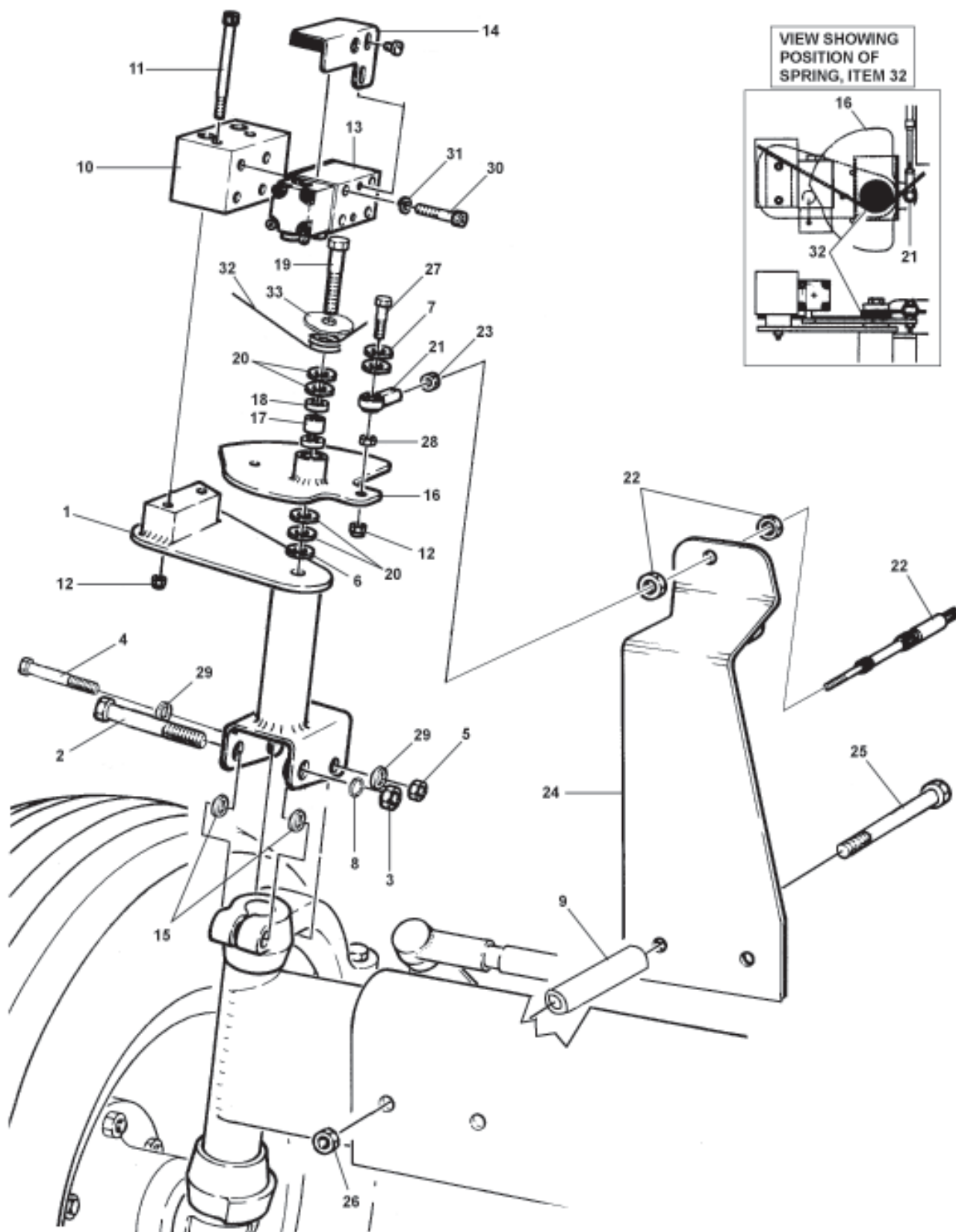
SOD HARVESTER

CUTTING HEAD (1576)

FIGURE 63

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
63-1	M5270	CABLE-PUSH/PULL	1	63-47	29-045	GREASE FITTING	1
63-2	F1006	NUT-JAM 1/4-28	2	63-48	F3603	SET SCREW	2
63-3	47-142	CABLE	1	63-49	015102.7	PIVOT-SHOE ARM	1
63-4	64025-14	NUT-HEX #10-32	1	63-50	64139-21	BLT-WLF 3/8-16X3/4	1
63-5	M0302	BALL END-R.H.	1	63-51	99-B16	FENDER WASHER, 3/8	1
63-6	64229-05	LOCKNUT-1/2-13	1	63-52	015059	SHOE ARM SUPT PIVOT PIN	1
63-7	F5018	NUT-1/2-13	2	63-53	64006-01	LOCKWASHER-1/4	1
63-8	64141-13	NUT WLF 1/2-13	3	63-54	64123-49	BLT-HEX 1/4-20X1/2	1
63-9	99-E11	NUT-STEERING VALVE	1	63-55	64123-31	BOLT-1/2-13X3	1
63-10	64229-03	LOCKNUT-NYLON 3/8-16	2	63-56	99-K73	BOLT-3/8-16 X 1-1/2	1
63-11	43-Y0303F	YOKE-CLEVIS	1	63-57	016498	SHAFT-SHOE COLUMN	1
63-12	03-0305	CLEVIS PIN	1	63-58	016418.7	COLUMN-AUTOSTEER	1
63-13	64140-2	COTTER PIN-1/16X1/2	1	63-59	B2022	BEARING-BALL	2
63-14	016530.6	CABLE ARM	1	63-60	015099	SPRING-SHOE COLUMN	1
63-15	301691	FRICTION WASHER	2	63-61	64123-15	BOLT-3/8-16X3/4	1
63-16	64163-61	WSHR .81X.406X16	1				
63-17	64123-67	BLT-HEX 3/8-16X2	1				
63-18	64123-80	BLT-HEX 1/4-20X1-1/4	1				
63-19	453023	FLATWASHER, 1/4	2				
63-20	016469.7	TOP LINKAGE ARM	1				
63-21	F3076	WASHER, DISC LOCK-3/8"	1				
63-22	64123-70	BOLT-HEX 3/8-16X1-1/2	1				
63-23	43-004A	ROD END, 1/4"	1				
63-24	64123-117	BOLT-HEX 1/2-13X1-1/2	3				
63-25	64123-125	BOLT-HEX 1/2-13X2-3/4	1				
63-26	03-0820	CLEVIS PIN, 1/2 X 2-1/2	1				
63-27	G2503	PIN-HITCH CLIP	1				
63-28	016428.7	GUIDE, AUTOSTEER SHOE	1				
63-29	G8048	SHACKLE-ANCHOR	2				
63-30	23-152	CYL-HYDRAULIC	1				
	E3043	SEAL KIT-PISTON	1				
	E3044	SEAL-END	1				
63-31	E8024	SEAL-ROD WIPER	1				
63-32	016310	RETAINER NUT	1				
63-33	G2510	PIN-HITCH CLIP	1				
63-34	64188-06	PIN, CLEVIS 1/4X.77	1				
63-35	43-Y0404F	YOKE END	1				
63-36	016060	CHAIN-	1				
63-37	016114	BUMPER-POLYPIPE	1				
63-38	015110.6	SHOE ARM	1				
63-39	G8084	QUICK LINK	1				
63-40	200706.6	AUTOSTEER SHOE	1				
63-41	D0004	CLAMP YOKE	1				
63-42	D0008	KIT-JOURNAL	1				
63-43	64123-87	BOLT-HEX 3/8-16X1-3/4	1				
63-44	64123-210	BLT-HEX 1/2-13 X 7-1/2	1				
63-45	016417	ROLLER	1				
63-46	015061.7	SHOE ARM SUPPORT	1				
	016657	BUMPER-RUBBER	1				

FIGURE 64



SOD HARVESTER

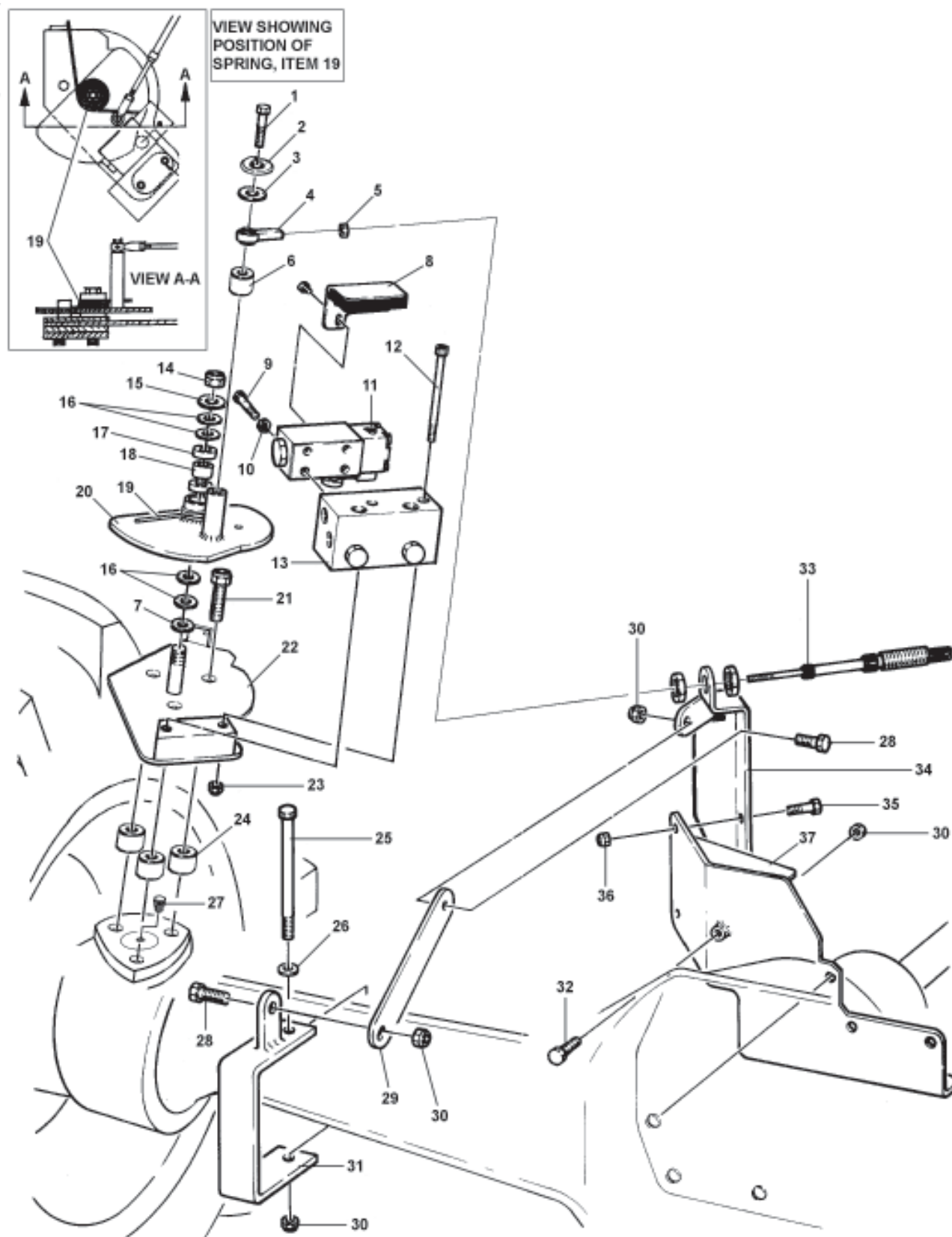
AUTOSTEER 2 WHEEL DRIVE

FIGURE 64

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
64-1*	002073.7	SENSOR VALVE MOUNT	1				
64-2*	90-0932	BOLT-9/16-12 X 4	1				
64-3*	99-E54	NUT-9/16-12	1				
64-4*	90-0732	BOLT-7/16-14 X 4	1				
64-5*	64229-04	S LCK NUT-NYLN 7/16-14	1				
64-6	64163-67	WASHER-.516X1X12	A/R				
64-7	453023	FLATWASHER, 1/4	2				
64-8*	64006-13	WASHER-9/16	1				
64-9*	002060	SPACER, AXLE TUBE	2				
64-10	H4085	STEERING MANIFOLD	1				
64-11	F1735	SCREW-HEX	2				
64-12	64229-01	LOCKNUT-1/4-20	3				
64-13	23-142	VLV-AUTOSTEER SENSOR	1				
64-14	016535.7	COVER, VALVE	1				
	016663	SEAL, FOAM	1				
64-15*	F6051	WASHER, FLAT 5/8"	A/R				
64-16	016483.7	CAM, AUTOSTEER	1				
64-17	015256	SPACER, SENSOR PIVOT	1				
64-18	B2010	BEARING	2				
64-19	64123-72	BLT-HEX 1/2-13X2-1/2	1				
64-20	99-B59	WASHER	4				
64-21	43-004A	ROD END	1				
64-22	M5270	CABLE,PUSH/PULL	1				
		(INCLUDES ITEM 23)					
64-23	F1006	NUT, JAM 1/4-28	1				
64-24*	002082.7	ANCHOR BRACKET	1				
64-25*	64123-86	BLT-HEX 3/4-10X5	2				
64-26*	64229-07	LOCKNUT-NYLON 3/4-10	2				
64-27	64123-07	BOLT, 1/4-20X1-1/2	1				
64-28	64025-01	NUT-1/4-20	1				
64-29*	64163-61	WSHR .81X.406X16	2				
64-30	99-24	BOLT, 10-24 X 1-1/4	4				
64-31	120052	LOCKWASHER	4				
64-32	016796	SPRING	1				
64-33	F6053	WASHER	1				

* INSTALLED BY NEW HOLLAND
SERVICE ONLY

FIGURE 65



SOD HARVESTER

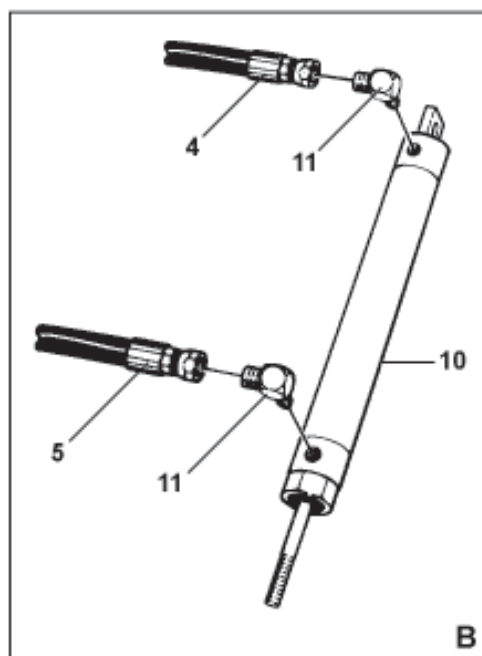
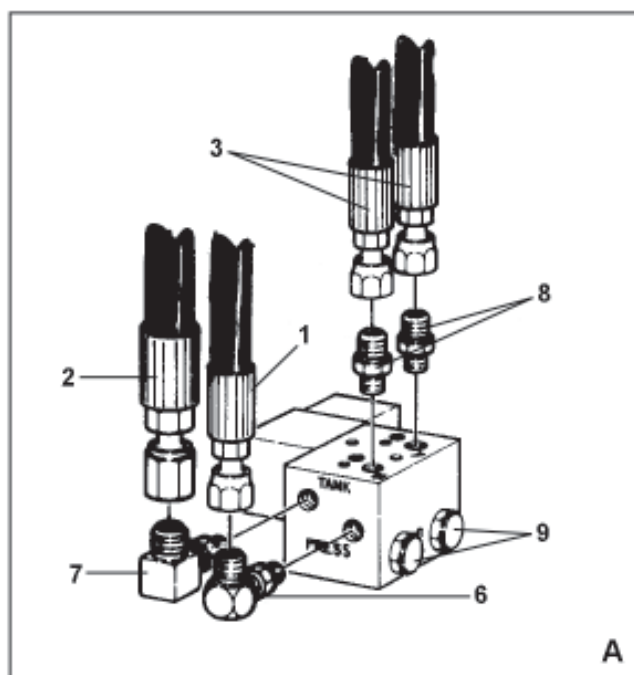
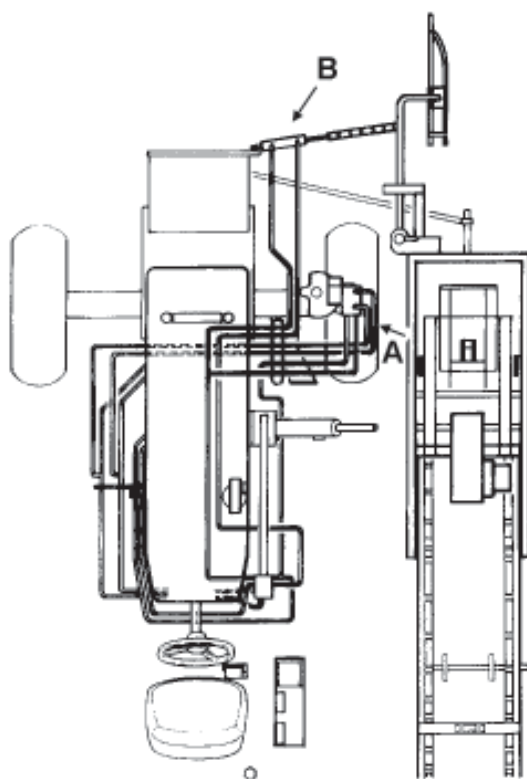
AUTOSTEER 4 WHEEL DRIVE

FIGURE 65

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
65-1	64123-07	BOLT, 1/4-20X1-1/2	1				
65-2	64006-01	LOCKWASHER-1/4	1				
65-3	453023	FLATWASHER, 1/4	1				
65-4	43-004A	ROD END	1				
65-5	F1006	NUT-JAM	1				
65-6	6115428.7	SPACER-4WD AUTOSTEER	1				
65-7	95-08	FLAT WASHER, 1/2	A/R				
65-8	016535.7	COVER-VALVE	1				
	016663	SEAL-FOAM	1				
65-9	99-24	BOLT-#10 X 1-1/4	4				
65-10	120052	LOCKWASHER	4				
65-11	23-142	VLV-AUTOSTEER SENSOR	1				
65-12	F1735	SCREW	2				
65-13	H4085	STEERING MANIFOLD	1				
65-14	F5012	NUT, JAM NYLON INSERT	1				
65-15	F6053	FLAT WASHER	1				
65-16	99-B59	WASHER	4				
65-17	B2010	BEARING	2				
65-18	015256	SPACER, SENSOR PIVOT	1				
65-19	016796	SPRING	1				
65-20	016438.7	CAM, AUTOSTEER	1				
65-21	07-1012560	BOLT-M10-1.25 X 60	3				
65-22	6115350.7	PLATE-FLANGE 4WD	1				
65-23	64229-01	LOCKNUT-1/4-20	2				
65-24	6115429	SPACER	3				
65-25	90-0652	BOLT, 3/8 X 6-1/2	1				
65-26	64163-61	WSHR .81X.406X16	1				
65-27	29-125	GREASE FITTING-1/4	1				
65-28	64139-24	BLT-WLF 3/8-16 X 1	2				
65-29	5016903.7	BRACE	1				
65-30	64141-4	NUT-WLF 3/8-16	6				
65-31	6115357	CLAMP	1				
65-32	F3719	SCREW	1				
65-33	M5270	CABLE,PUSH/PULL	1				
65-34	016309.18	BRACKET-CABLE MOUNT	1				
65-35	99-K02	BOLT-5/16-18 X 1	2				
65-36	64141-6	NUT, 5/16-18	2				
65-37	6115354.7	AXLE BRACKET	1				
*	016442.7	SHIM	A/R				
*	016441.7	SHIM	A/R				
*	016440.7	SHIM	A/R				
*	016439.7	SHIM	A/R				

* NOT ILLUSTRATED

FIGURE 66



SOD HARVESTER

SELECTOR VLV & FINE ADJUSTER (A)

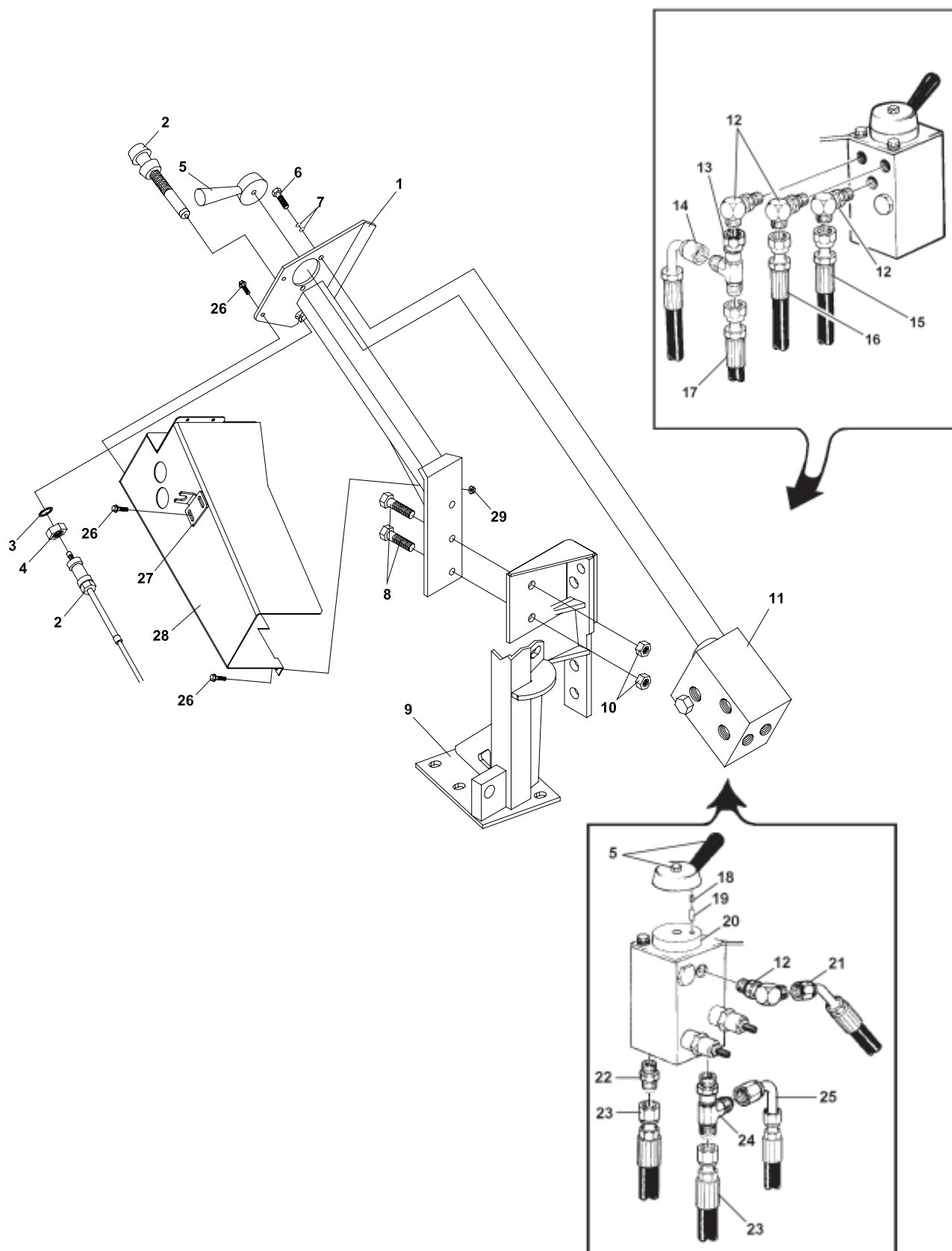
FIGURE 66

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
66-1	016054	HOSE-SEL VLV TO SENSOR 1	1				
66-2	016055	HOSE-SENSOR VLV TO SEL 1	1				
66-3	20-183	HOSE-3/8 X 106	2				
66-4	016058	HOSE-RESET CYL EXT	1				
66-5	016059	HOSE, RESET CYL	1				
66-6	H7002	FITTING-90 DEG	1				
66-7	H7003	FITTING-90	1				
66-8	H7000	FITTING-CONN	2				
66-9	H4088	CARTRIDGE-CHK VLV	2				
66-10	23-152	CYL-AUTOSTEER	1				
		(USED ON THE 1576 ONLY)					
	23-199	CYL-AUTOSTEER	1				
		(USED ON THE 1570 ONLY)					
	E3043	KIT-PISTON SEALS	1				
	E3044	SEAL-END	1				
66-11	H6189	FITTING-ADAPTER	2				

SELECTOR VLV & FINE ADJUSTER (B)

SOD HARVESTER

FIGURE 67



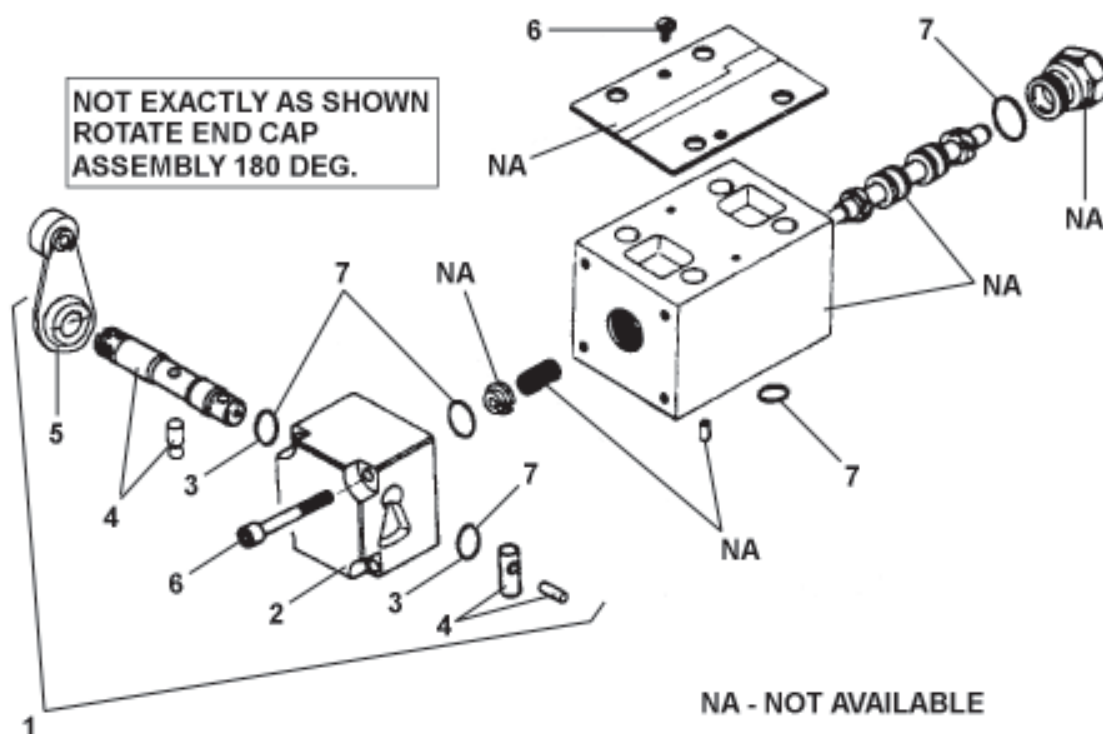
SOD HARVESTER

SELECTOR VLV & FINE ADJUSTER (B)

FIGURE 67

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
67-1	6115399.7	AUTO STEER	1				
67-2	47-142	AUTOSTEER ADJ CABLE	1				
67-3	F6078	LOCKWASHER	1				
67-4	99-E11	NUT, STEERING VALVE	1				
67-5	H4082	KIT-LEVER ASSY	1				
	H4083	LEVER	1				
	H4084	NUT-ROTARY VLV	1				
67-6	64123-15	BOLT-3/8-16X3/4	2				
67-7	F3076	WASHER, DISC LOCK-3/8"	4				
67-8	64123-24	BLT-HEX 1/2-13X2	2				
67-9	6115911.7	STAND-LIFT	1				
67-10	64141-13	NUT WLF 1/2-13	2				
67-11	23-158	VLV-STEERING SELECTOR	1				
67-12	H7002	FITTING-90	4				
67-13	H7004	FITTING-SW RUN TEE	1				
67-14	016058	HOSE-RESET CYL EXTEND	1				
67-15	20-179	HOSE-1/2 X 30	1				
67-16	20-181	HOSE-1/2 X 50	1				
67-17	016054	HOSE-SEL VLV TO SEN VLV	1				
67-18	21-21120	SPRING-ROTARY VLV	1				
67-19	21-21119	PLUNGER-ROTARY VLV	1				
67-20	H4081	CARTRIDGE-SEL VLV	1				
	E3042	KIT-SEALS	1				
67-21	016059	HOSE-RESET CYL RETRCT	1				
67-22	H7001	FITTING-CONN	1				
67-23	20-182	HOSE-1/2 X 56	2				
67-24	H7005	FITTING-TEE	1				
67-25	016055	HOSE-SEN VLV TO SEL VLV	1				
67-26	64139-04	BOLT-WLF 1/4-20X3/4	5				
67-27	6115958.7	MOUNT-CABLE COUNTER	1				
67-28	6109544.7	SHIELD-NH AUTOSTEER	1				
67-29	64141-2	NUT-WLF 1/4-20	1				

FIGURE 68

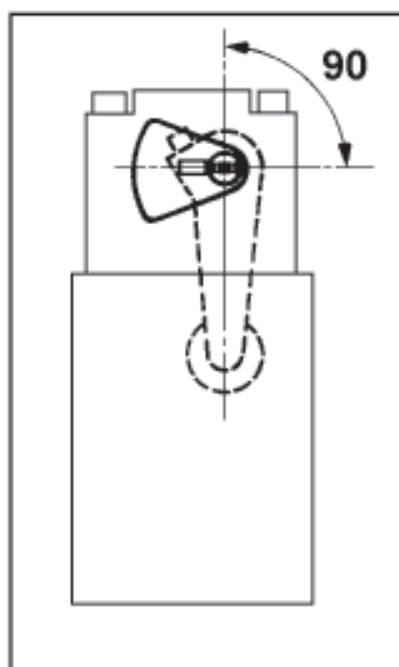


SENSOR VALVE

Before installing the sensor valve, the roller lever must be set 90 degrees to the slot in the shaft. This will be in the center of the full travel of the roller arm in the installed position.

In the installed position, the stop pin should be in the center of its adjustment when the cam is in the neutral position. (1/4" pin in place) If this is not the case, check the roller lever position, as per above.

A cover and foam gasket are used to prevent water or dirt from accumulating in the stop pin cavity. Use loctite on the screws, and check periodically to keep cavity clear.



SOD HARVESTER

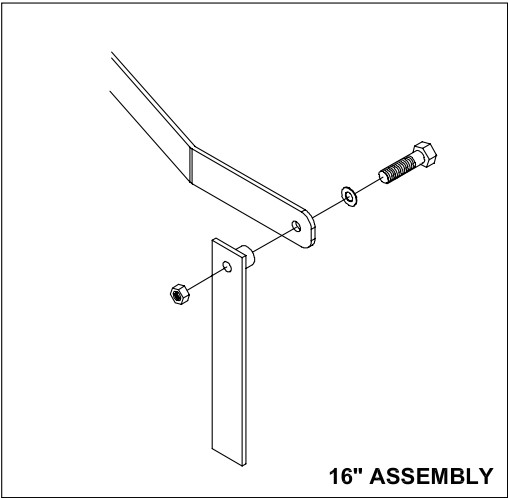
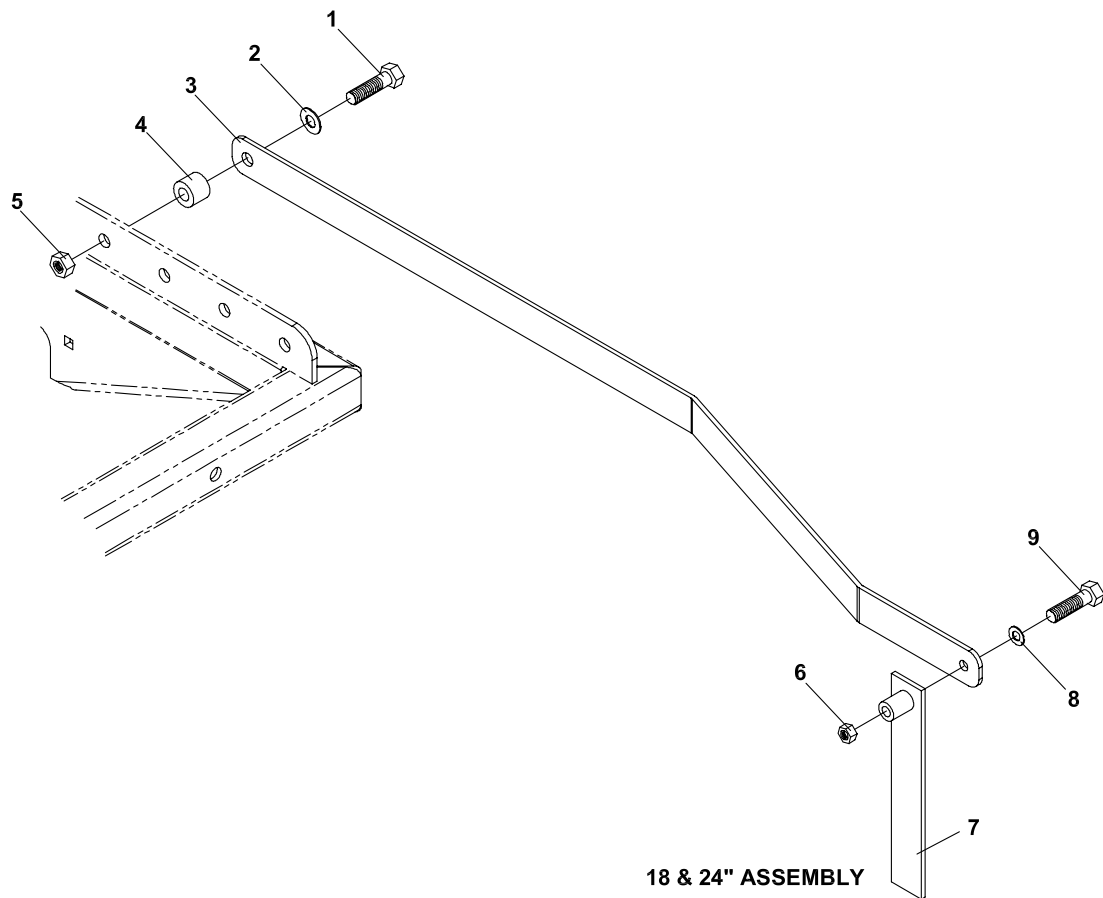
SENSOR VLV SERVICE PARTS

FIGURE 68

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
68-1	H4095	KIT-END CAP	1				
68-2	23-142	VLV-AUTOSTEER SENSOR (INCLUDES ITEMS 3 & 4)	1				
68-3		O-RING	2				
68-4		PIVOT SHAFT ASSY	1				
68-5	A02027	AUTOSTEER-ASSY	1				
	002633.7	AUTOSTEER TRIP ARM	1				
	55-106	BEARING	2				
	64006-01	LOCKWASHER-1/4	1				
	99-K96	BOLT, 1/4-20 X 7/8	1				
68-6		HARDWARE KIT	1				
68-7	E3034	KIT-SEAL	1				
*	H4045	LEVER-VALVE	1				

* NOT ILLUSTRATED

FIGURE 69



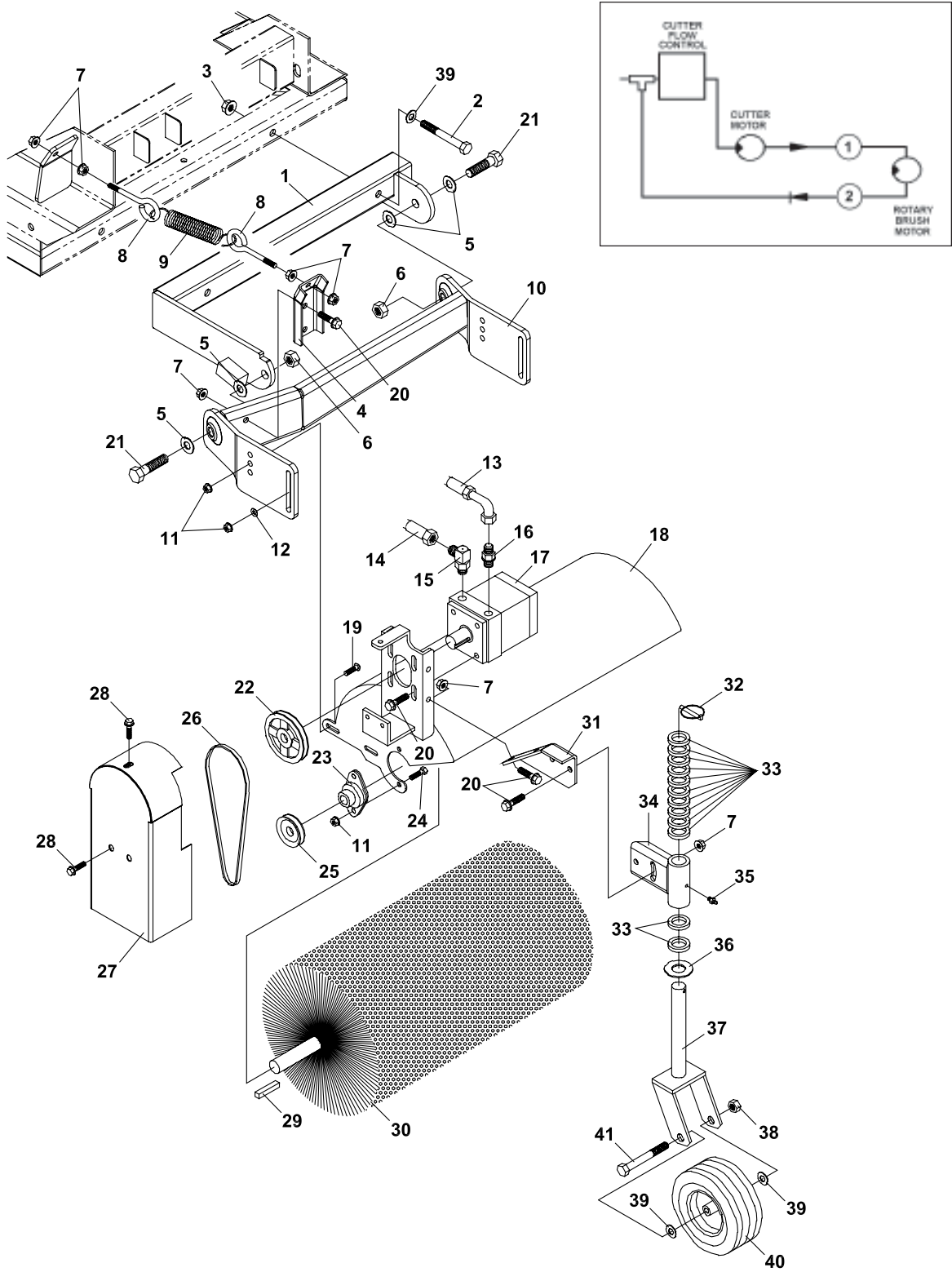
SOD HARVESTER

MANUAL STEER DRIVER'S GUIDE

FIGURE 69

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
69-1	64123-24	BLT-HEX 1/2-13X2	1				
69-2	64163-67	WASHER-.516X1X12	1				
69-3	6115717.6	BAR-HORIZONTAL	1				
69-4	6115718	SPACER	1				
69-5	64229-05	LOCKNUT, 1/2-13	1				
69-6	64229-03	LOCKNUT-NYLON 3/8-16	1				
69-7	001709.6	BAR-VERTICAL	1				
69-8	64163-61	WSHR .81X.406X16	1				
69-9	64123-67	BLT-HEX 3/8-16X2	1				

FIGURE 70



SOD HARVESTER

ROTARY BRUSH (1570)

FIGURE 70

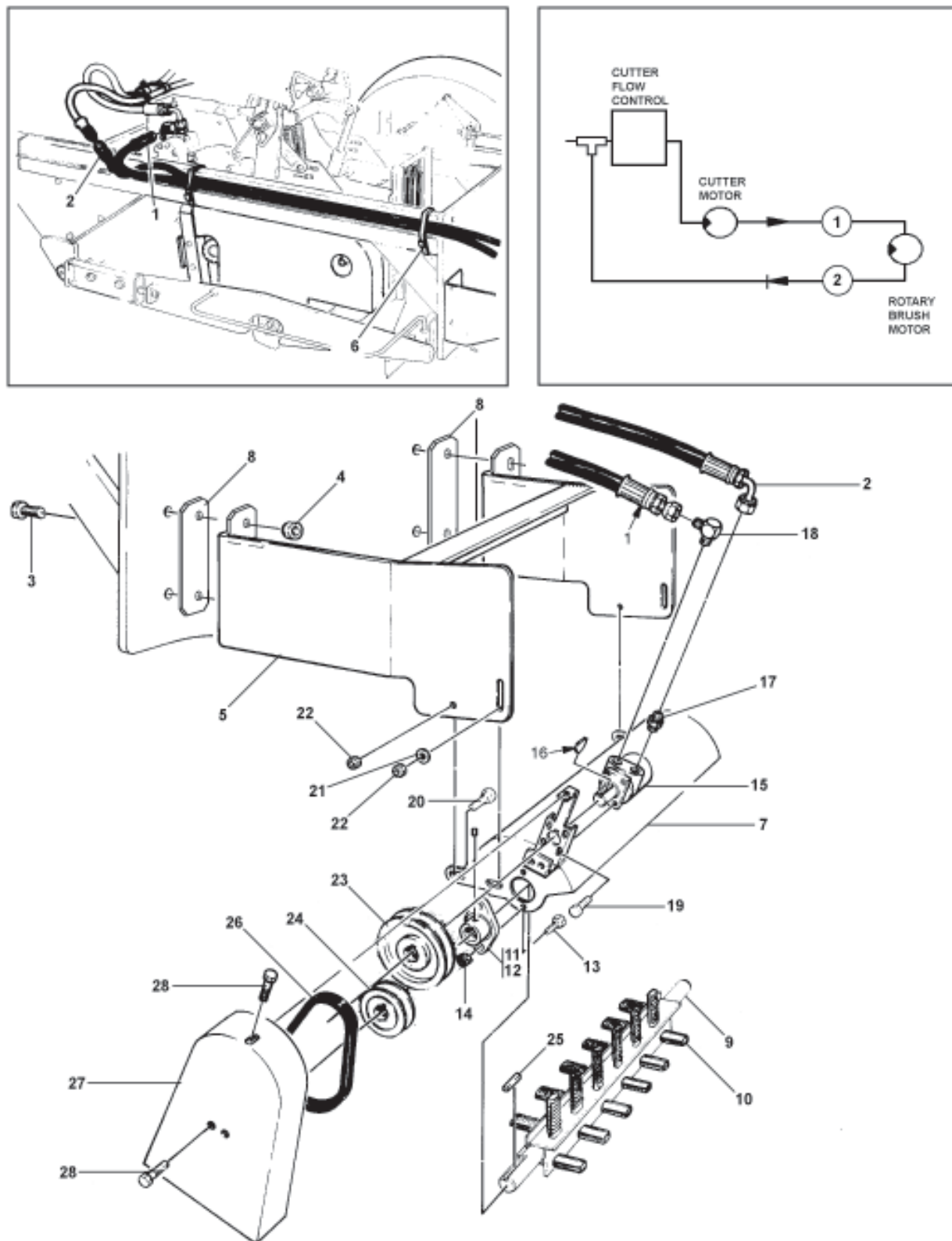
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
70-1	6115929.7	FRAME, FLOATING BRUSH (USED ON 16" & 18" ONLY)	1	70-30	006680	BRUSH-ROTARY (USED ON 16" & 18" ONLY)	
	6115930.7	FRAME, FLOATING BRUSH (USED ON 24" ONLY)	1		006681	BRUSH-ROTARY (USED ON 24" ONLY)	1
70-2	64123-135	BLT-HEX 1/2-13X5	2		015230.7	FRAME, ROTARY BRUSH (USED ON 16" & 18" ONLY)	1
70-3	64141-13	NUT WLF 1/2-13	2		M5106	SWEEPER FINGERS 11-1/2"	24
70-4	6115909.7	SPRING ASSIST	1			(USED ON 16" & 18" ONLY)	
70-5	64163-16	WSHR-41/64X1-3/8X12	A/R		015510.7	FRAME, ROTARY BRUSH	1
70-6	64229-06	LOCKNUT-5/8-11	2		M5106	SWEEPER FINGERS 11-1/2"	31
70-7	64141-4	NUT-WLF 3/8-16	10	70-31	6115908.6	MOUNT-CASTER	1
70-8	99-K18	EYE-BOLT, 3/8 X 3-7/8	2	70-32	03-017	CLIP-5/16"	1
70-9	41-012	SPRING	1	70-33	6112057	SPACER	12
70-10	6115931.7	MOUNT, FLOATING BRUSH (USED ON 16" & 18" ONLY)	1	70-34	6115927.6	BRKT-CASTER PIVOT	1
	6115932.7	MOUNT, FLOATING BRUSH (USED ON 24" ONLY)	1	70-35	29-010	GREASE FITTING	1
70-11	64141-6	NUT, 5/16-18	8	70-36	64163-84	WASHER	1
70-12	64163-04	WASHER-25/64X5/8X16	2	70-37	62-810.7	YOKE-CASTER WHEEL	1
70-13	002326	HOSE-5/8 X 112"	1	70-38	64229-05	LOCKNUT, 1/2-13	1
70-14	002327	HOSE-5/8 X 108"	1	70-39	64163-67	WASHER-.516X1X12	4
70-15	25-2503-10-10	FITTING-90	1	70-40	53-111	WHEEL	1
70-16	25-0503-10-10	FITTING-STR	1	70-41	90-0832	BOLT, 1/2-13 X 4	1
70-17	H0026	MOTOR-HYD	1	*	00-370	DECAL, WARNING	1
	21-094	SEAL KIT	1	*	4131393	LBL-BROUWER	1
				*	00-369	LBL-THROWN OBJECTS	1
70-18	009249.6	COVER-ROTARY BRUSH (USED ON 16" & 18" ONLY)	1				
	016321.6	COVER-ROTARY BRUSH (USED ON 24" ONLY)	1				
70-19	64018-14	BLT-CRG 5/16-18X1-1/4	4				
70-20	64139-21	BLT-WLF 3/8-16X3/4	10				
70-21	90-1022	BOLT, 5/8-11 X 2-3/4	2				
70-22	83-BK5016	PULLEY	1				
70-23	B8007	BEARING	2				
	B8008	FLANGE-PRSD STL F/BRG	4				
70-24	64123-68	BOLT-HEX 5/16-18X1	4				
70-25	D2207	SHEAVE	1				
70-26	D2006	BELT	1				
70-27	6115928.6	SHIELD-FLOATING BRUSH	1				
70-28	64139-08	BOLT-5/16-18X3/4	3				
70-29	124422	KEY, 1/4 X 1/4 X 1-3/8	1				

* NOT ILLUSTRATED

NOTE

BRUSH KIT
16 IN. / 18 IN. - 4133486
24 IN. - 4133487

FIGURE 71



SOD HARVESTER

ROTARY BRUSH (1576)

FIGURE 71

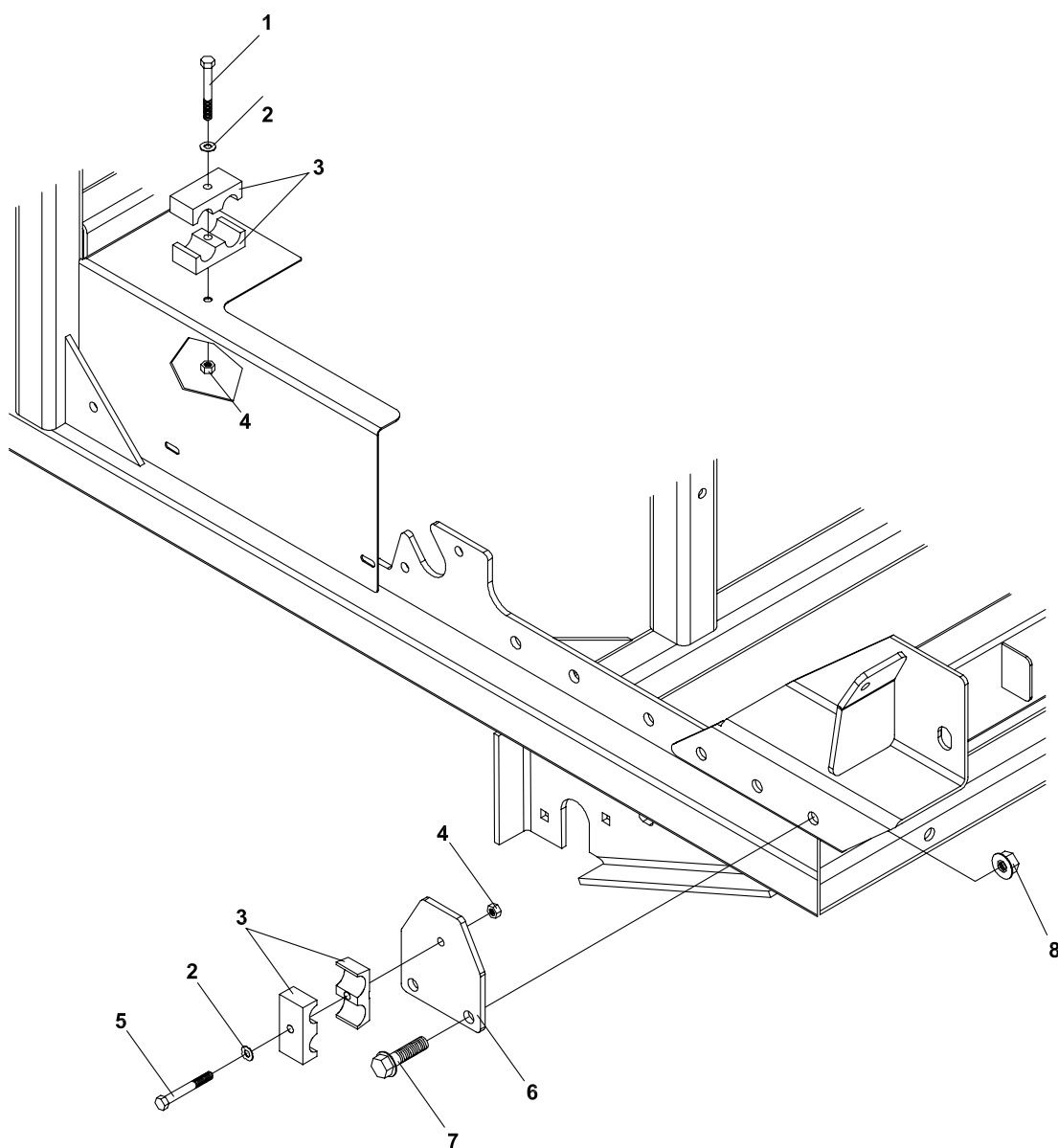
ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
71-1	016434	HOSE	1				
71-2	016435	HOSE	1				
71-3	90-0814	BOLT-1/2 X 1-3/4	4				
71-4	64141-13	NUT WLF 1/2-13	4				
71-5	016420.7	FRAME-ROTARY BRUSH (USED ON 16" & 18" ONLY)	1				
	016421.7	FRAME-ROTARY BRUSH (USED ON 24" ONLY)	1				
71-6	G8002	WIRE TIE-15-1/4" LONG	2				
71-7	009249.6	COVER-ROTARY BRUSH (USED ON 16" & 18" ONLY)	1				
	016321.6	COVER-ROTARY BRUSH (USED ON 24" ONLY)	1				
71-8	002321.7	SPACER-BRUSH MNTNG	2				
71-9	015230.7	ROTARY BRUSH FRAME (USED ON 16" & 18" ONLY)	1				
	015510.7	ROTARY BRUSH FRAME (USED ON 24" ONLY)	1				
71-10	M5106	SWEEPER FINGERS 11-1/2" (USE QTY 24 ON 16" & 18") (USE QTY 31 ON 24")					
71-11	B8007	BEARING-CARTRIDGE	2				
71-12	B8008	FLANGE-BEARING	4				
71-13	64123-68	BOLT-HEX 5/16-18X1	4				
71-14	64141-6	NUT, 5/16-18	4				
71-15	H0026	MOTOR-HYD	1				
	21-094	SEAL KIT	1				
71-16	G8019	KEY, WOODRUFF 1/4 X 1"	1				
71-17	25-0503-10-10	FITTING-STR	1				
71-18	25-2503-10-10	FITTING-90	1				
71-19	64139-21	BLT-WLF 3/8-16X3/4	4				
71-20	64018-15	BLT-CRG 5/16-18X1	4				
71-21	64163-04	WASHER-25/64X5/8X16	2				
71-22	F2014	NUT-5/16-18	4				
71-23	83-BK5016	SHEAVE	1				
71-24	D2207	SHEAVE	1				
71-25	124422	KEY, 1/4 X 1/4 X 1-3/8	1				
71-26	D2006	BELT	1				
71-27	009259.6	GUARD-ROT BRUSH DRV	1				
71-28	64139-08	BOLT-5/16-18X3/4	3				
*	4131393	LBL-BROUWER	1				

NOTE

BRUSH KIT
16 IN. / 18 IN. - A03636
24 IN. - A03637

* NOT ILLUSTRATED

FIGURE 72



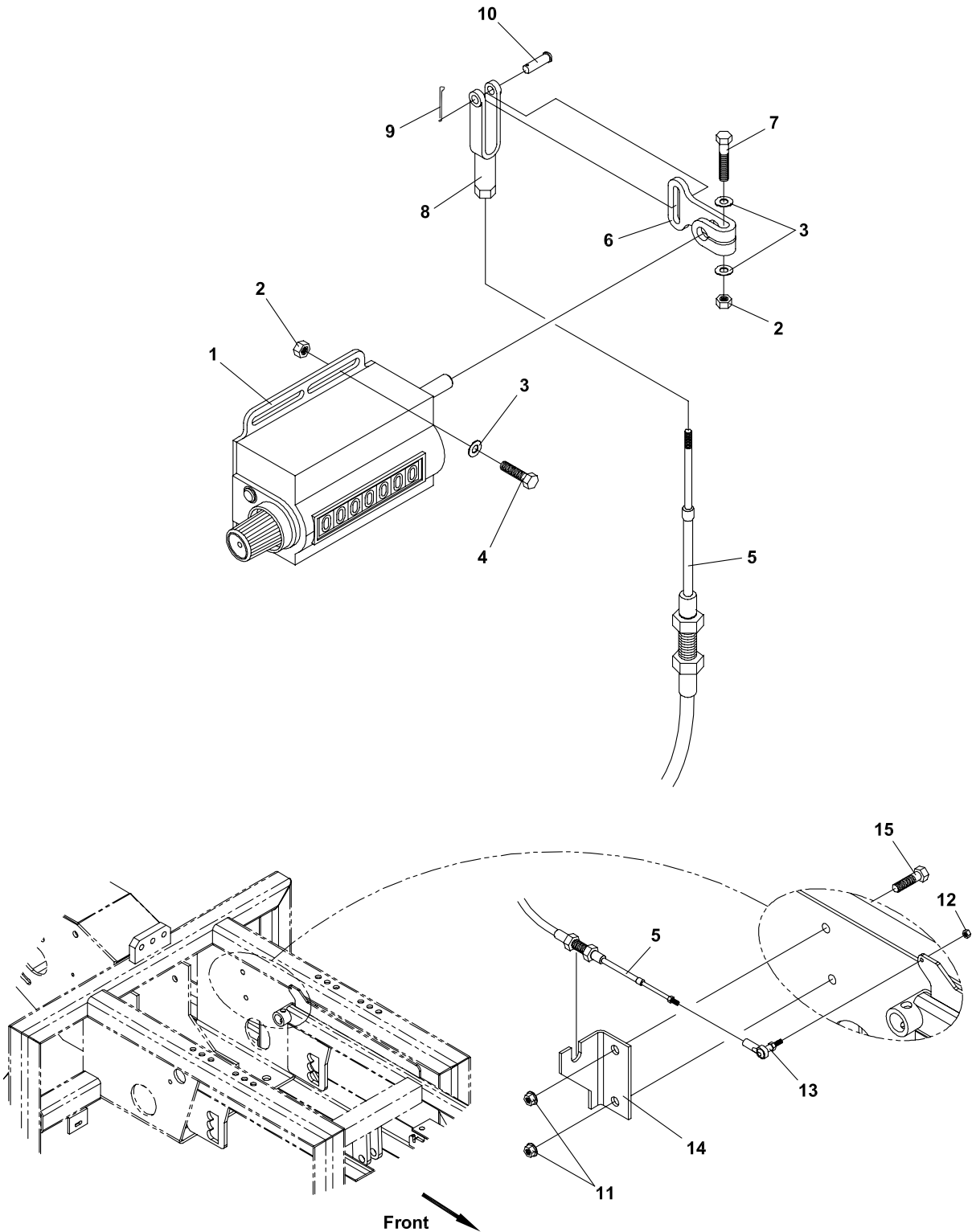
SOD HARVESTER

HOSE CLAMPS

FIGURE 72

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
72-1	64123-64	BLT-HEX 5/16-18X2-1/4	1				
72-2	64163-04	WASHER-25/64X5/8X16	2				
72-3	G8082	CLAMP-TUBE	2				
72-4	64229-02	LOCKNUT-NYLON 5/16-18	2				
72-5	64123-56	BLT-HEX 5/16-18X2	1				
72-6	6115947.6	MNT-BRUSH HOSE CLAMP	1				
72-7	99-K85	BOLT-1/2-13 X 1 1/4	2				
72-8	64141-13	NUT WLF 1/2-13	2				

FIGURE 73



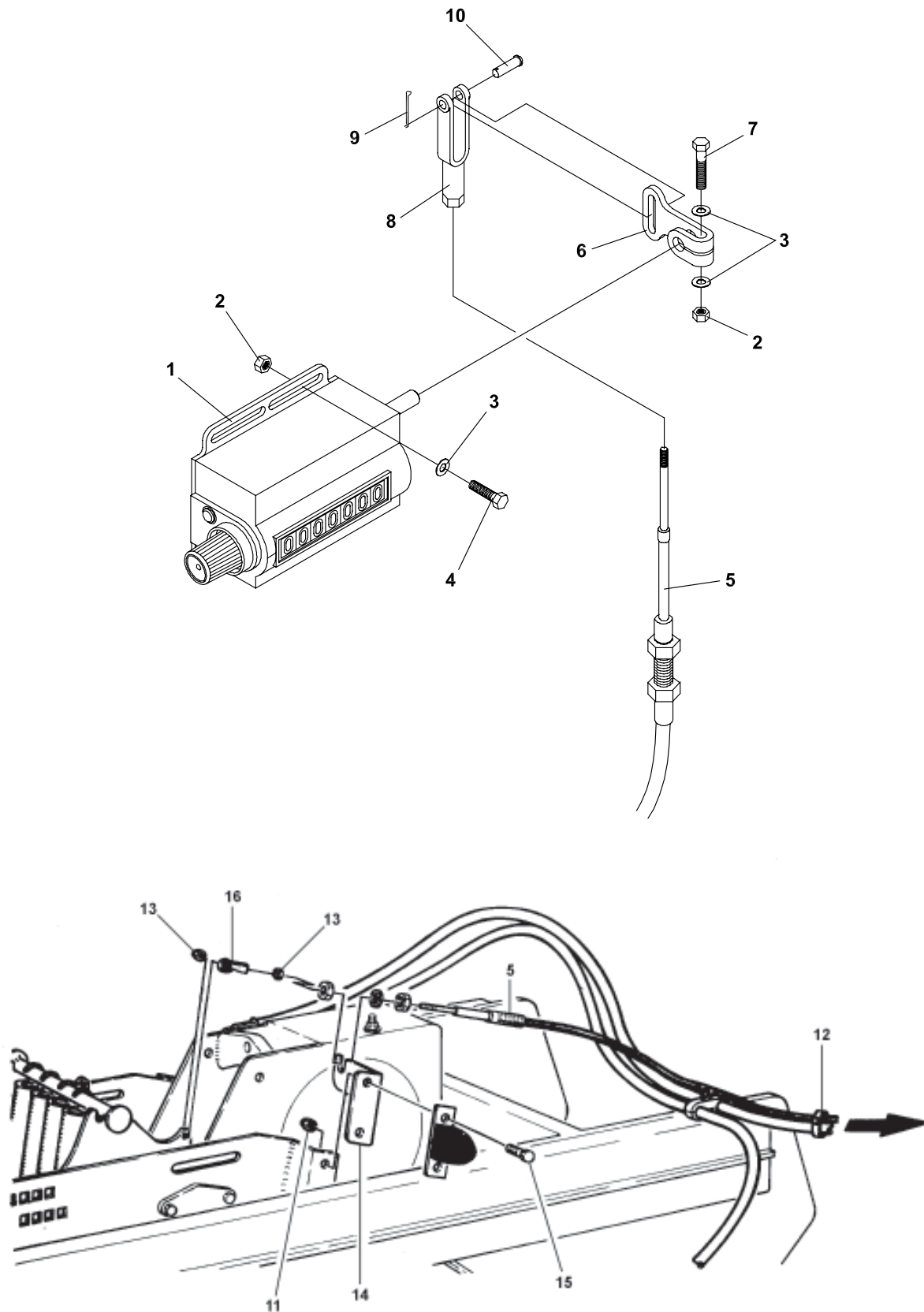
SOD HARVESTER

COUNTER (1570)

FIGURE 73

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
73-1	M5151	COUNTER-VEEDER ROOT	1				
73-2	64229-10	NUT-#10-24	5				
73-3	64163-60	WSHR.50X.203X18	6				
73-4	64152-10	10-24X3/4 MACH SCREW	4				
73-5	M5011	CABLE, PUSH PULL	1				
73-6	016686.7	ARM-COUNTER	1				
73-7	01-016	MACH SCREW-10-24 X 1	1				
73-8	43-Y0303F	YOKE-CLEVIS	1				
73-9	64140-2	COTTER PIN-1/16X1/2	1				
73-10	03-0305	CLEVIS PIN-3/16 X 5/8	1				
73-11	64141-4	NUT-WLF 3/8-16	2				
73-12	64025-14	NUT-HEX #10-32	1				
73-13	43-003SA	ROD END	1				
73-14	6115711.7	BRKT-COUNTER CABLE	1				
73-15	64139-24	BLT-WLF 3/8-16 X 1	2				

FIGURE 74



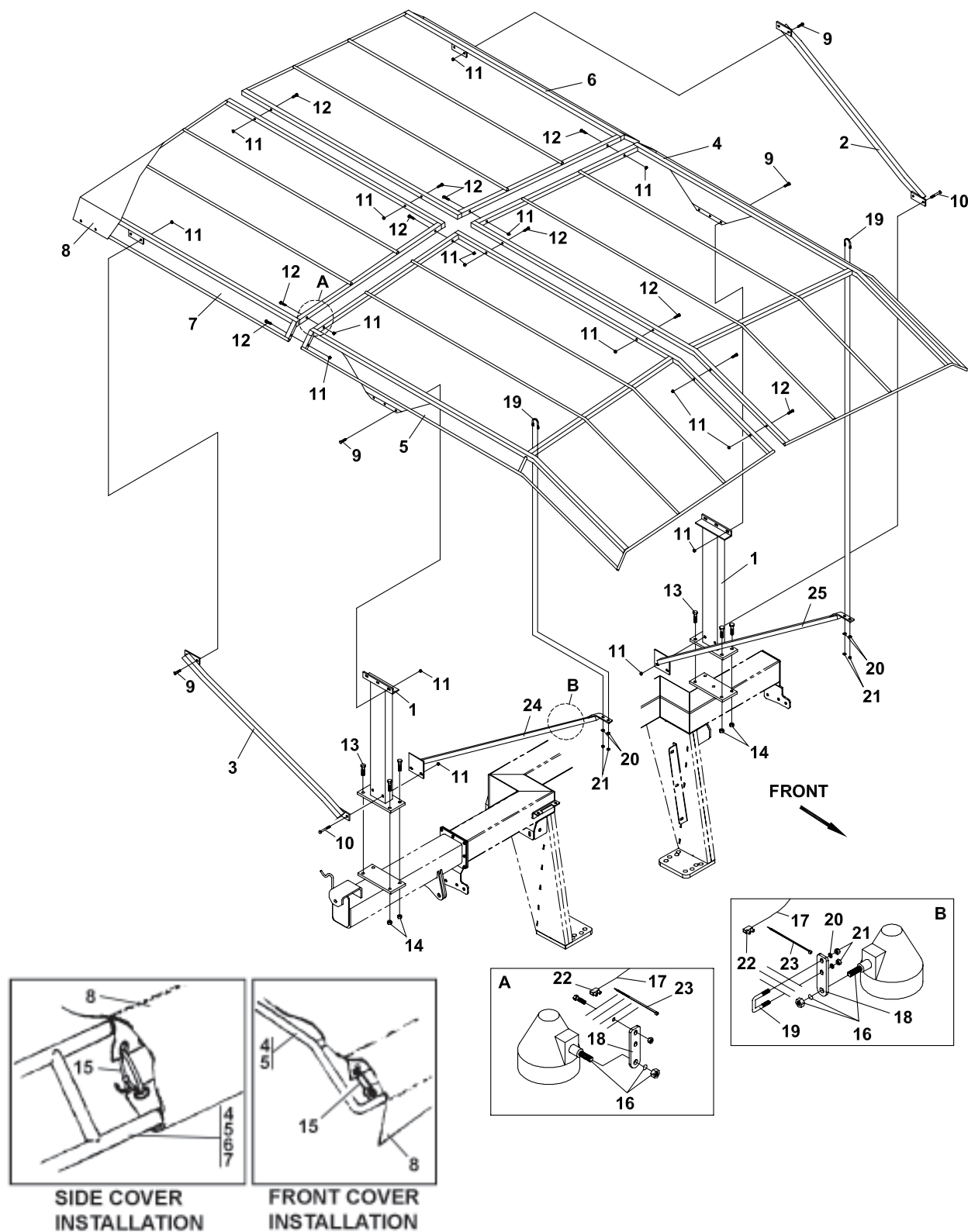
SOD HARVESTER

COUNTER (1576)

FIGURE 74

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
74-1	M5151	COUNTER-VEEDER ROOT	1				
74-2	64229-10	NUT-#10-24	5				
74-3	64163-60	WSHR.50X.203X18	6				
74-4	64152-10	10-24X3/4 MACH SCREW	4				
74-5	M5011	CABLE, PUSH PULL	1				
74-6	016686.7	ARM-COUNTER	1				
74-7	01-016	MACH SCREW-10-24 X 1	1				
74-8	43-Y0303F	YOKE-CLEVIS	1				
74-9	64140-2	COTTER PIN-1/16X1/2	1				
74-10	03-0305	CLEVIS PIN-3/16 X 5/8	1				
74-11	64141-4	NUT-WLF 3/8-16	2				
74-12	30-037	WIRE TIE	4				
74-13	64025-14	NUT-HEX #10-32	2				
74-14	016684.7	BRKT-COUNTER CABLE	1				
74-15	64139-24	BLT-WLF 3/8-16 X 1	2				
74-16	43-003SA	ROD END	1				

FIGURE 75



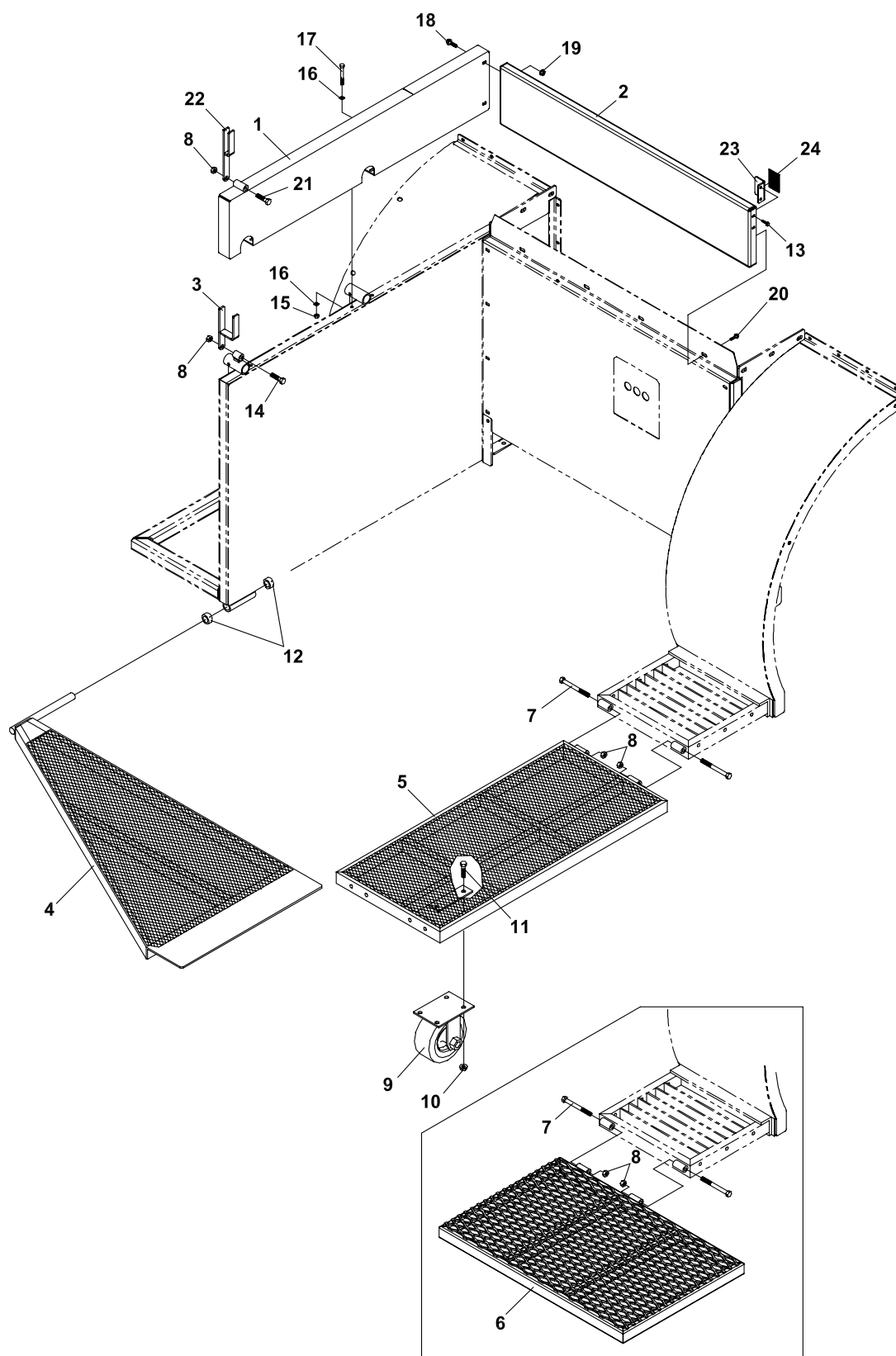
SOD HARVESTER

CANOPY & LIGHTS up to Serial No. 257

FIGURE 75

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
75-1	015423.7	ROOF SUPPORT	2				
75-2	002284.7	CANOPY SUPPORT ARM LH	1				
75-3	015261.7	ROOF SUPPORT ARM	1				
75-4	015957.7	FRAME-FRONT CANOPY LH	1				
75-5	015958.7	FRAME-FRONT CANOPY RH	1				
75-6	002351.7	FRAME-LFT REAR CANOPY	1				
75-7	002352.7	FRAME-RT REAR CANOPY	1				
75-8	4134933	CANOPY COVER	1				
75-9	99-K02	BOLT-5/16-18 X 1	10				
75-10	90-0526	BOLT,5/16-18 X 3-1/4	4				
75-11	64141-6	NUT, 5/16-18	26				
75-12	64123-12	BLT-HEX 5/16-18X2-1/2	12				
75-13	64123-24	BLT-HEX 1/2-13 X 2	8				
75-14	64141-13	NUT WLF 1/2-13	8				
75-15	G8002	WIRE TIE-15-1/4" T120	60				
75-16	33-046	HEADLIGHT-50 WATT	3				
75-17	015466	WIRE, 16 GA. RED X 35.5'	1				
75-18	6115836.7	MOUNT-CANOPY LIGHT	3				
75-19	F9023	U-BOLT	4				
75-20	64006-02	LOCKWASHER-5/16	8				
75-21	64025-03	NUT-HEX 5/16-24	8				
75-22	J1005	TERMINAL BLOCK-FLEX	3				
75-23	30-037	WIRE TIE-T50R 3/16X7-3/4"	6				
75-24	002513.7	BRACE-RH CANOPY SUPT	1				
75-25	002515.7	BRACE-LH CANOPY SUPT	1				

FIGURE 76



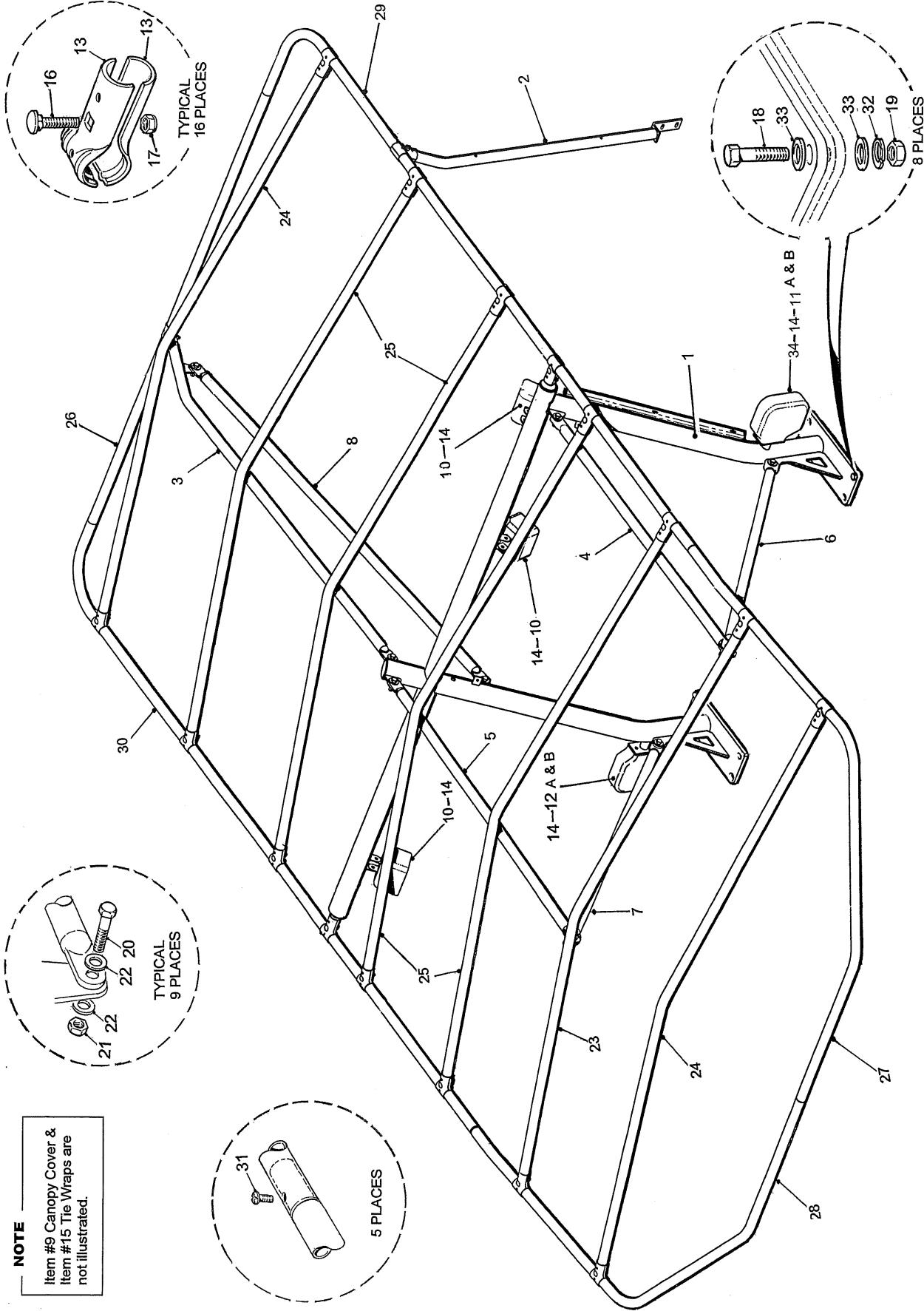
SOD HARVESTER

SOD PANEL EXT & PLATFORMS

FIGURE 76

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
76-1	6109511.7	PILING WALL-SIDE EXT	1				
76-2	6109508.7	PILING WALL-FRONT EXT	1				
	6109557.7	PILING WALL-54 FRT EXT	1				
76-3	6109482.7	LATCH-PILING PLATFORM (SLABBING ONLY)	1				
76-4	001757.7	PLATFORM-TAIL	1				
76-5	001718.7	SLABBING PLATFORM	1				
76-6	6115785.7	WIDE ROLLING PLATFORM	1				
76-7	64123-135	BLT-HEX 1/2-13X5	2				
76-8	64229-05	LOCKNUT, 1/2-13	3				
76-9	R0001	CASTER WHEEL-8" X 2"	1				
	53-175	CASTER WHEEL	1				
76-10	64141-13	NUT WLF 1/2-13	4				
76-11	64123-117	BOLT-HEX 1/2-13 X 1-1/2	4				
76-12	85-SC16	SET COLLAR	2				
76-13	64139-04	BOLT-WLF 1/4-20X3/4	2				
76-14	64123-31	BOLT-1/2-13 X 3	1				
76-15	64229-03	LOCKNUT-3/8-16	3				
76-16	64163-31	WASHER, 25/64X1X12	6				
76-17	64123-75	BOLT, 3/8-16X3	3				
76-18	64139-21	BLT-WLF 3/8-16X3/4	2				
76-19	64141-4	NUT-WLF 3/8-16	2				
76-20	64139-08	BOLT-5/16-18X3/4	4				
76-21	64123-31	BOLT-1/2-13X3	1				
76-22	014195.7	LATCH-EXT PILING WALL	1				
76-23	6109529.7	BRACE-SIDE EXT P/WALL	1				
76-24	56-011	RUBBER-3"	1				

FIGURE 77



SOD HARVESTER

CANOPY & LIGHTS from Serial No.258

FIGURE 77

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
77-1	H310164	CANOPY SUPPORT (R)	1				
77-2	4160318	VERTICAL POST (STD)	1				
77-3	H310166	REAR SPREADER	1				
77-4	H110768	TOP FRONT SPREADER LH	1				
77-5	H110769	TOP FRONT SPREADER RH	1				
77-6	H110770	FRONT ANGLED MBR. LH	1				
77-7	H110771	FRONT ANGLED MBR. RH	1				
77-8	H110772	REAR ANGLED MBR.	1				
77-9	4160250	CANOPY COVER	1				
77-10	KE90010	WORK LIGHT	3				
	KE90014	BULB. WORK LIGHT	3				
	KE90017	LENS	A/R				
77-11	KN00027	SIGNAL LENS LH	1				
77-12	KN00028	SIGNAL LENS RH	1				
77-13	H110935	90° BRACE CLAMP (HALF)	30				
77-14	H510009	WIRING HARNESS	1				
77-15	KX99107	TIE WRAPS	35				
77-16	F020516	CARR. BOLT 5/16 X 1 3/4	16				
77-17	F210500	LOCKNUT 5/16 UNC	16				
77-18	F040820	BOLT 1/2 UNC X 2 GR.8	8				
77-19	F230800	NUT 1/2 UNC	8				
77-20	F040714	BOLT 7/16 UNC X 1.5 GR.8	9				
77-21	F220700	JAM NUT 7/16 UNC	9				
77-22	F320700	USS WASHER 7/16	18				
77-23	H310162	CROSS BRACE	1				
77-24	H110761	CROSS BRACE FRT & REAR	2				
77-25	H110762	CROSS BRACE	4				
77-26	H110219	FRAME. REAR STRAIGHT	1				
77-27	H110220	FRAME. FRONT CORNER LH	1				
77-28	H110221	FRAME. FRONT CORNER RH	1				
77-29	H110723	FRAME. REAR CORNER LH	1				
77-30	H110724	FRAME. REAR CORNER RH	1				
77-31	F700204	SCREW #10 PAN HD, PHIL	5				
77-32	F310800	LOCKWASHER 1/2	8				
77-33	F320800	WASHER 1/2	16				
77-34	G0108025	BOLT M8 X 1.25 X 25	2				

BROUWER TURF LTD.

23324 Woodbine Avenue, Keswick, Ont. Canada L4P 3E9
Tel. (905) 476-6222 • 888-341-5113 Fax. (905) 476-6744
Web. www.brouwerturf.com • E-mail. info@kesmac.com