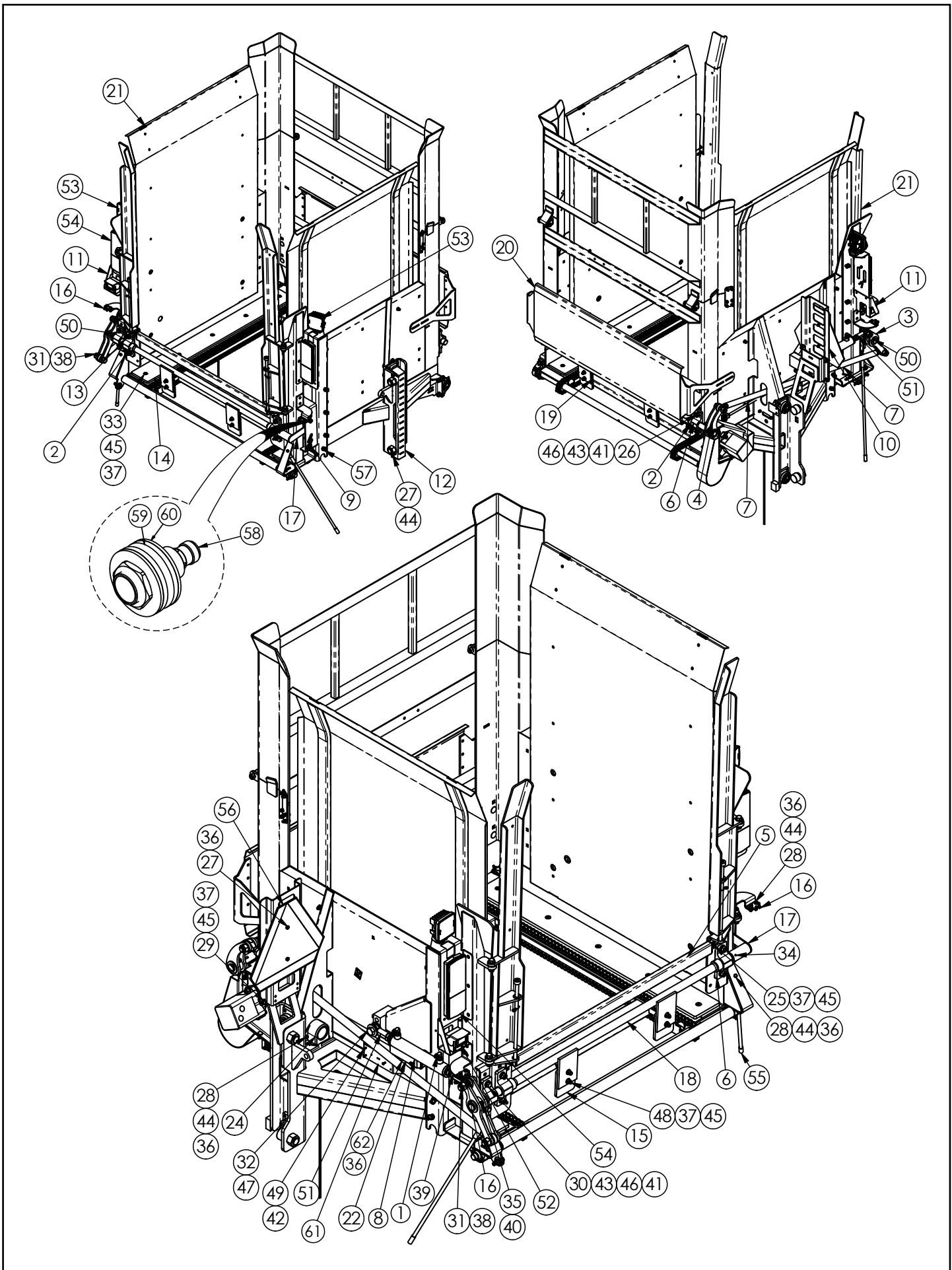
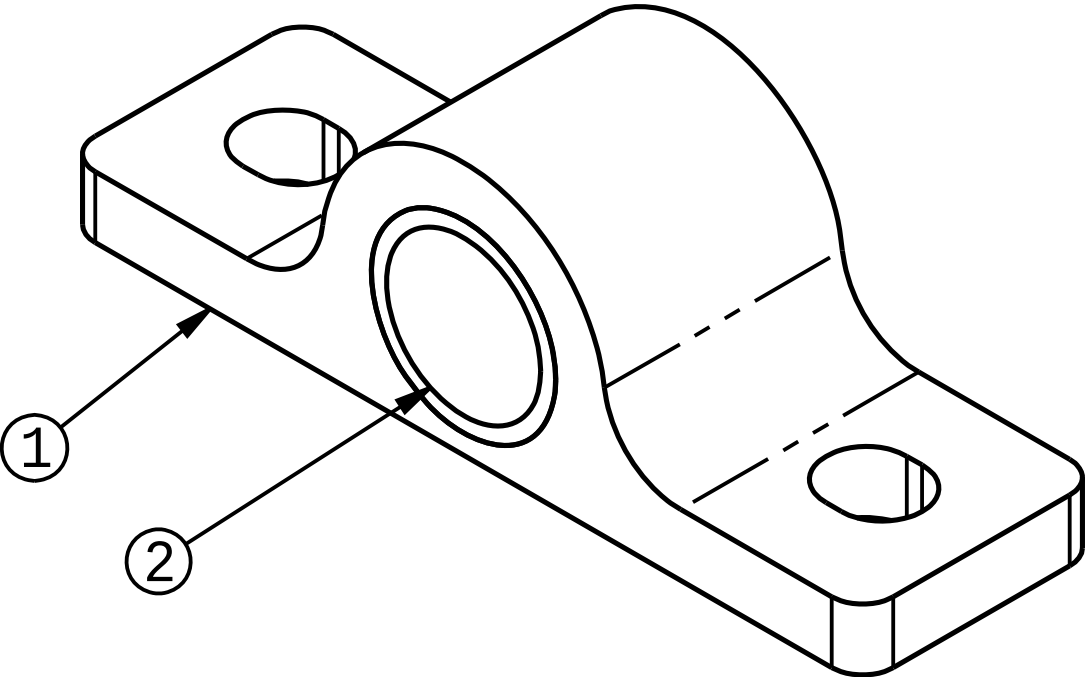
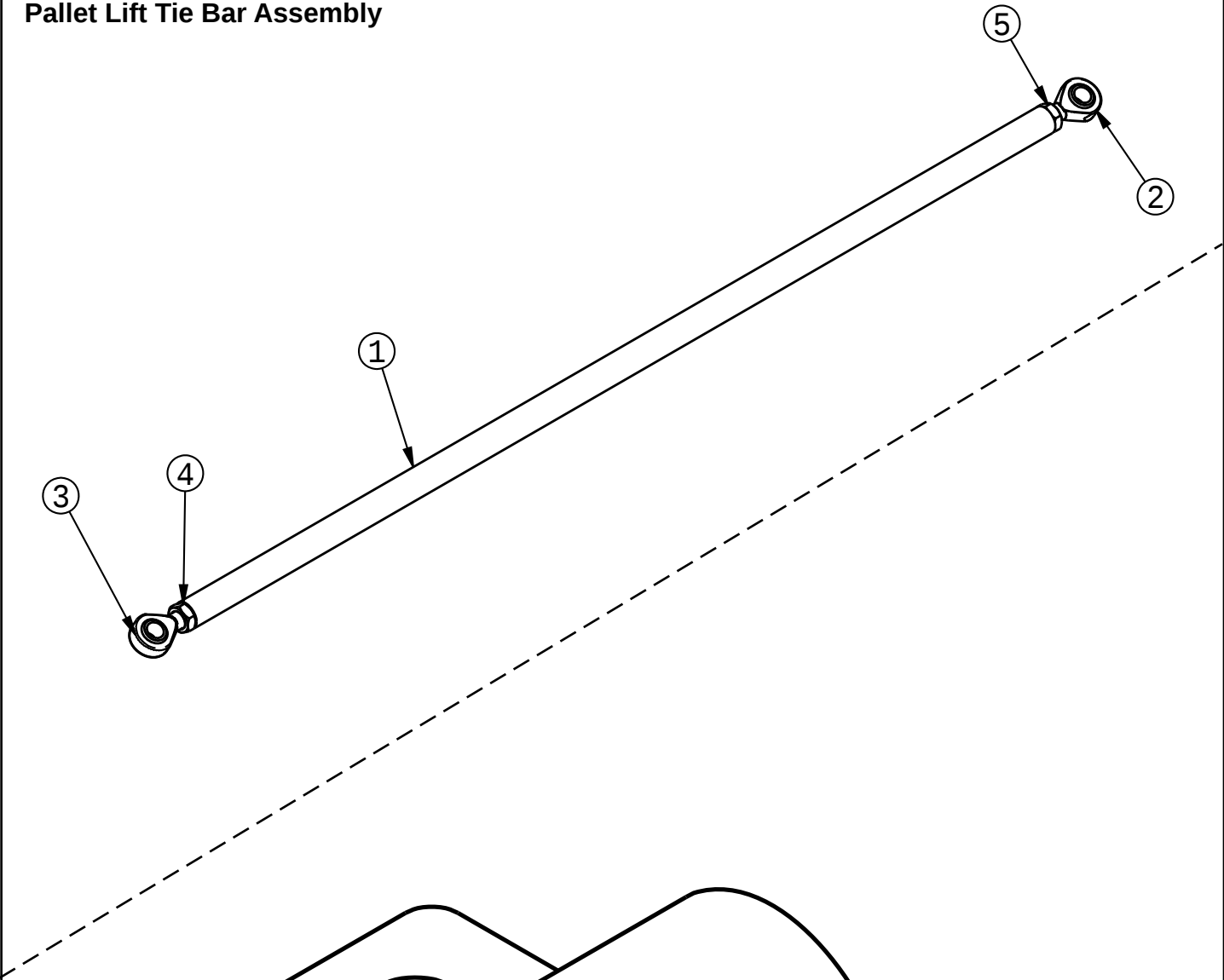




Brouwer 4000 Sod Harvester Pallet Injector Assembly

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	6-6-070220	2	NO. 6 TUBE TO NO. 6 "O" RING 90° ELBOW
2	A101406	4	LOCK COLLAR PALLET LIFT
3	A300286	1	REAR PALLET LIFT LINK
4	A300287	1	FRONT PALLET LIFT LINK
5	A300289	1	REAR CROSS TUBE PALLET INJECTOR
6	A500203	6	PALLET LIFT BUSHING ASSEMBLY (SEE PG. 6-31)
7	A500205	1	PALLET LIFT TIE BAR ASSEMBLY (SEE PG. 6-31)
8	A500206	1	PALLET LIFT CYLINDER
9	A500228	2	PROXIMITY SENSOR 18 MM ASSEMBLY
10	B100175	1	ENERGY CHAIN SUPPORT BRACKET
11	B100769	1	CAMERA MOUNTING BRACKET
12	B101171	1	CAM FOLLOWER GUARD
13	B101256	3	PALLET INJECTOR SHIM
14	B101302	2	PALLET RUNNER SLIDE
15	B101432	4	PALLET INJECTOR PADDLE EXTENSION
16	B101725	2	PALLET DOOR LATCH
17	B300074	1	PALLET INJECTOR FLAG WELDMENT
18	B300131	1	REAR PALLET LIFT SHAFT
19	B300132	1	FRONT PALLET LIFT SHAFT
20	B300157	1	REAR PILING WALL
21	B500034	1	PALLET DISPENSER SUB-ASSEMBLY (SEE PG. 6-11)
22	B500310	1	TAIL LIGHT JUNCTION BOX ASSEMBLY
23	B500354	1	MULT-PORT CABLE ASSEMBLY
24	B500391	1	BACKUP ALARM ASSEMBLY
25	F020610	2	BOLT-3/8 UNC X 1 CARRIAGE
26	F020814	10	CARRIAGE BOLT 1/2 UNC x 1.1/2 LG
27	F040406	4	BOLT 1/4 UNC x 3/4 Gr 8
28	F040410	8	HEX BOLT - 1/4 -20 UNC x 1.00 Gr 8
29	F040610	4	BOLT - 3/8 UNC x 1.0 Gr 8
30	F040816	2	BOLT - 1/2 UNC X 1 3/4 Gr 8
31	F041226	3	HEX BOLT - 3/4 -10 UNC x 2.75 LG. GR 8
32	F081226	1	HEX BOLT - 3/4 -10 UNF x 2.75 LG. GR 8
33	F120614	10	FLAT HEAD HEX SOC - 3/8 -16 UNC x 1.50 LG.
34	F140402	6	SET SCREW - 1/4 -20 UNC SOC HD CUP POINT
35	F140506	4	SET SCREW 5/16-18 X 3/4 CUP PT
36	F210400	13	1/4-20 UNC NYLOC NUT
37	F210600	24	HEX LOCK NUT - 3/8 -16 UNC
38	F211208	3	NUT - 3/4 UNC NYLOC Gr 8
39	F221200	2	HEX JAM NUT 3/4 - UNF Gr. 8
40	F230500	4	HEX NUT - 5/16-18 UNC
41	F230800	12	HEX NUT - 1/2 UNC - ZINC PLATED
42	F280100	3	NUT 8-32 UNC NYLON LOCK ST. STL
43	F310800	14	LOCK WASHER - 1/2
44	F330400	16	1/4 SAE FLAT WASHER
45	F330600	24	FLAT WASHER SAE 3/8
46	F330800	12	1/2 SAE FLAT WASHER
47	F331208	2	WASHER-3/4 SAE GR 8
48	F470614	8	PLOW BOLT 3/8 -16 UNC x 1.50 LG.
49	F570110	3	PAN HD PHIL 8-32 X 1.00 LG. ST STL
50	F924422	2	KEY 0.25 X 0.25 X 2.25 LG.
51	KB16008	2	FEMALE ROD END - 3/4-16
52	KE70038	1	CAMERA ELITE, HEATD, ULTRA LOW LIGHT
53	KE90022	2	WORK LIGHT LED
54	KE90037	2	BRAKE AND TURN LED LIGHT - CURRENT FROM SN. 75
	KE90020	2	BRAKE AND TURN LED LIGHT - NON CURRENT UP TO SN. 74
55	KM00009	2	SIGHT ROD
56	KM99060	1	SMV EMBLEM
57	KX99150	12	CABLE TIE 8.0 IN. W/ FIR TREE 0.25
58	KE10155	2	INDUCTIVE PROXIMITY SWITCH
59	KS60013	2	NEOPRENE WASHER 3/4 x 1.50
60	A101493	2	WASHER 18mm PROXIMITY SENSOR
61	B101840	1	MULTIPOINT MOUNTING PLATE
62	F020406	3	BOLT - 1/4 UNC x 3/4 CARRIAGE

Pallet Lift Tie Bar Assembly



Pallet Lift Bushing Assembly

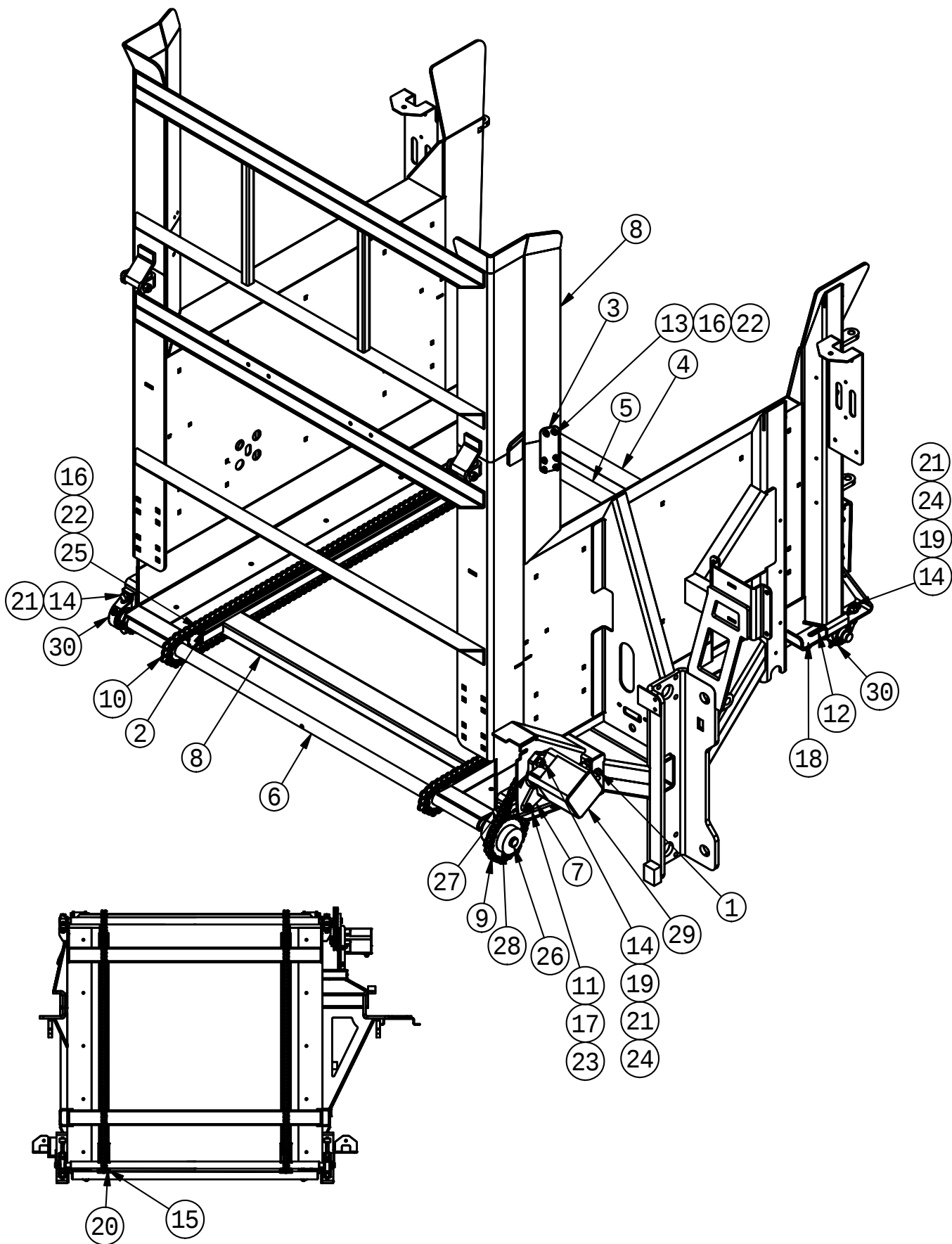
**Brouwer 4000 Sod Harvester
Pallet Injector Sub Assemblies**

Pallet Lift Tie Bar Assembly - A500205

ITEM NO.	PART NO.	QTY	DESCRIPTION
1	A101396	1	PALLET LIFT TIE BAR
2	CM00121	1	ROD END - MALE 3/4 UNF R.H.
3	CM00122	1	ROD END - MALE 3/4 UNF LH
4	F221250	1	HEX JAM NUT - 3/4 UNF
5	F221260	1	HEX JAM NUT - 3/4-16 UNF LH

Pallet Lift Bushing Assembly - A500203

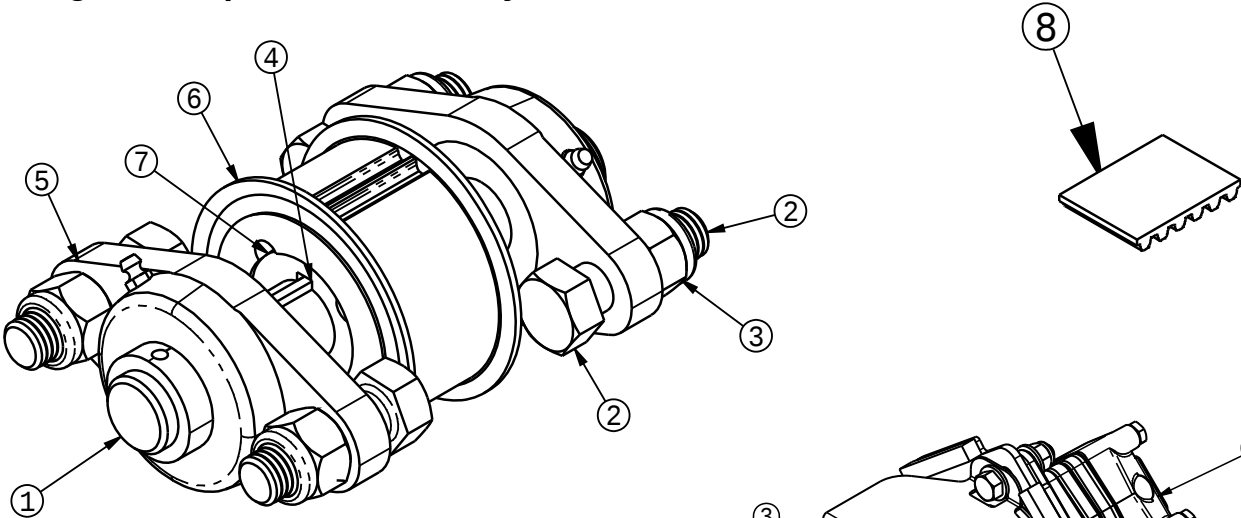
ITEM NO.	PART NO.	QTY	DESCRIPTION
11	A101359	1	PALLET LIFT BUSHING MOUNT
12	KB12813	1	SHEAVE BUSHING



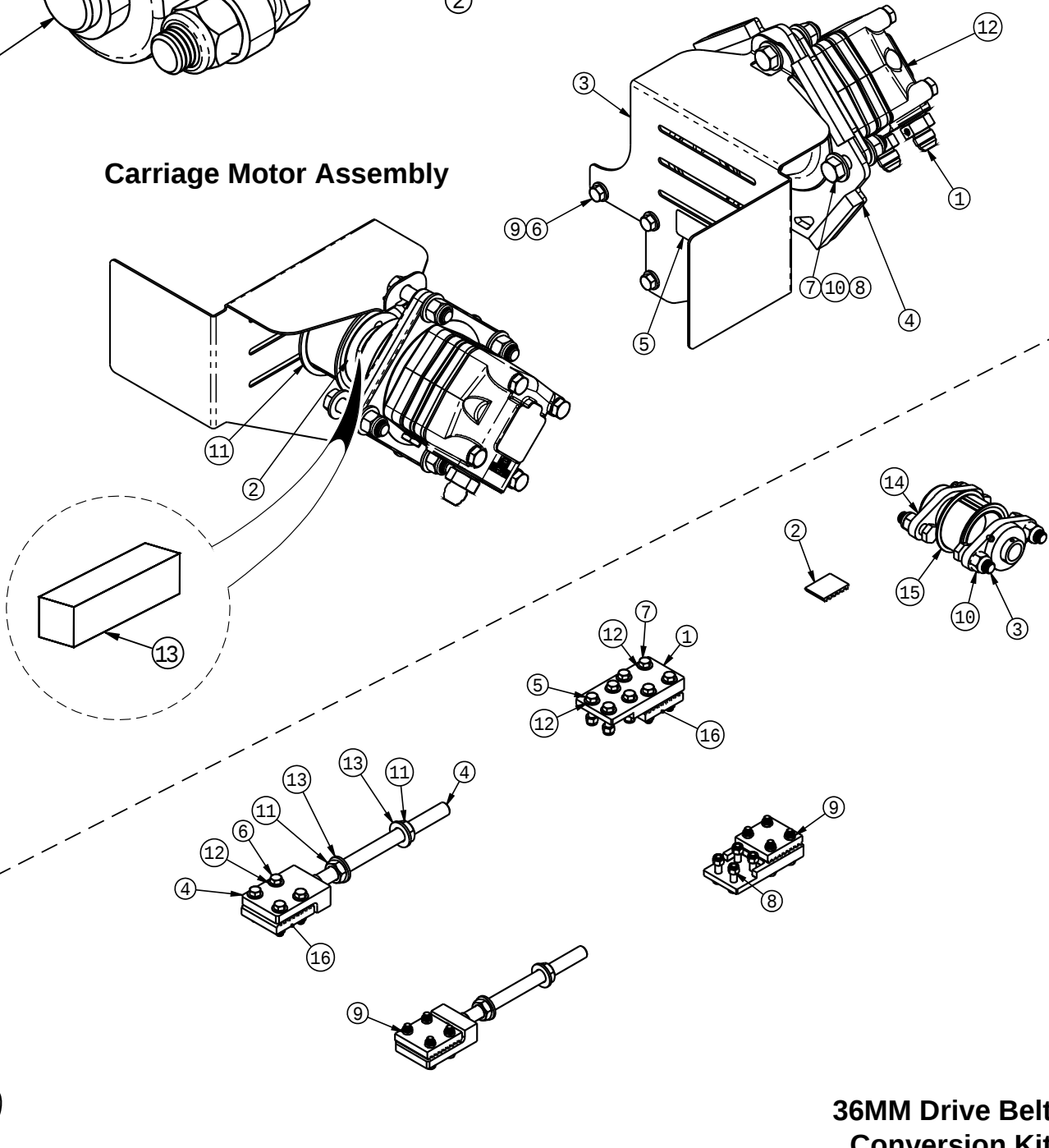
Brouwer 4000 Sod Harvester
Pallet Dispenser Sub Assembly

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	8-10-070120	2	FITTING - STRAIGHT THREAD O-RING - SAE 37° FLARE
2	A100836	2	PALLET DISPENSER CHAIN GUIDE
3	A100956	2	ATTACHMENT PLATE
4	A300128	1	PALLET PUSH TUBE WELDMENT
5	A300175	1	PALLET DISPENSER IDLER SHAFT WELD ASSEMBLY
6	A300176	1	PALLET DISPENSER DRIVE SHAFT WELD ASSEMBLY
7	B100895	1	MOTOR HOLDING CAM
8	B300091	1	PALLET DISPENSER FINAL WELDMENT
9	B500191	1	PALLET INJECTOR MOTOR CHAIN ASSEMBLY
10	B500192	2	PALLET PUSH BAR CHAIN ASSEMBLY
11	F020612	1	CARRIAGE BOLT - 3/8 UNC x 1 1/4
12	F030630	2	BOLT - 3/8 UNC x 3.00 FULL THRD
13	F040410	6	HEX BOLT - 1/4 -20 UNC x 1.00 Gr 8
14	F040816	10	BOLT - 1/2 UNC X 1 3/4 Gr 8
15	F080404	4	HEX HD 1/4 -28 UNF x 0.50 LG. Gr 8
16	F210400	22	1/4-20 UNC NYLOC NUT
17	F210600	1	HEX LOCK NUT - 3/8 -16 UNC
18	F230600	2	NUT - 3/8-16
19	F230800	10	HEX NUT - 1/2 UNC - ZINC PLATED
20	F310400	4	WASHER - 1/4 LOCK
21	F310800	10	LOCK WASHER - 1/2
22	F330400	22	1/4 SAE FLAT WASHER
23	F330600	1	FLAT WASHER SAE 3/8
24	F330800	10	1/2 SAE FLAT WASHER
25	F550406	10	FLAT HEAD PHILIPS - 1/4 -20 UNC x 0.75 LG.
26	F924414	1	KEY, 0.25 X 0.25 X 1.5 LG
27	KD41410	1	SPROCKET, RC50 14T 1.00 BORE C/W STD KEYWAY
28	KD42410	1	SPROCKET, RC50 24T 1.00 BORE C/W STD KEYWAY
29	KH30027	1	HYDRAULIC MOTOR
30	MB30001	4	PILLOW BLOCK BEARING - 1.00 BORE

Carriage Idler Sprocket Assembly



Carriage Motor Assembly



**36MM Drive Belt
Conversion Kit**

Brouwer 4000 Sod Harvester Drive Belt Assemblies

B500447 - Carriage Idler Sprocket Assembly

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	B101713	1	36MM BELT DRIVE IDLER SHAFT - CURRENT FROM SERIAL #79
	B100261	1	BELT DRIVE IDLER SHAFT - NON CURRENT UP TO SERIAL #78
2	F041020	4	BOLT - HEX HEAD 5/8 UNC x 2.00 Gr 8
3	F211008	4	NUT-5/8 UNC NYLOC Gr 8
4	F924410	1	KEY 0.25 X 0.25 X 1.00 LG
5	KB32017	2	FLANGE BEARING 1.00 DIA., SET SCREW LOCK
6	KD22033	1	SPROCKET, 32T, 8MM PITCH, 36MM BELT - CURRENT FROM SERIAL #79
	KD22032	1	GATES SPROCKET 32 TOOTH - NON CURRENT UP TO SERIAL #78
7	KD52052	1	TAPER LOCK BUSHING - 1210 - 1
8	B101711	1	36MM ARM TRAVEL BELT - CURRENT FROM SERIAL #79
	KD64004	1	21MM BELT - NON CURRENT UP TO SERIAL #78

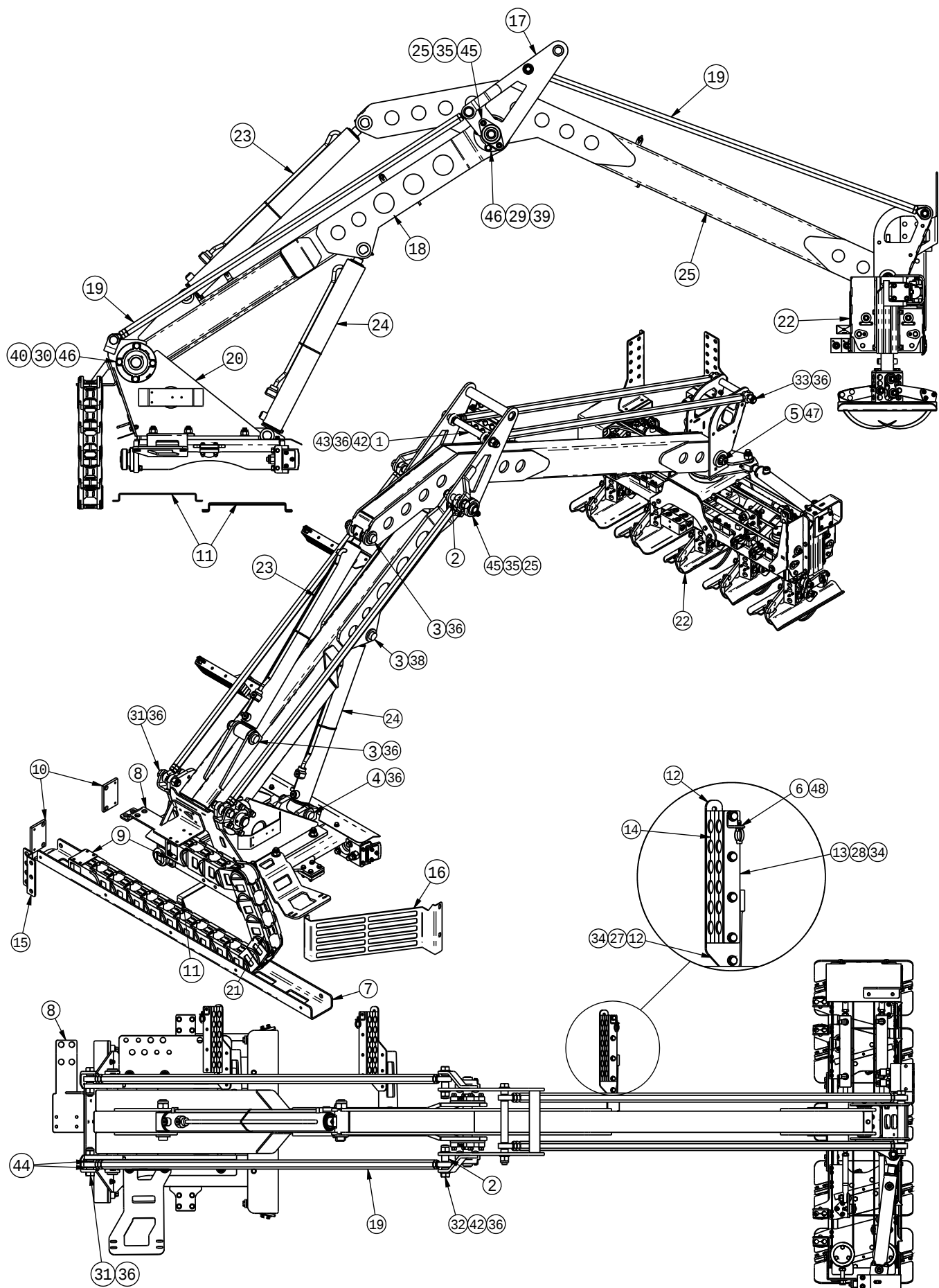
NOTE: ITEM 8 IS NOT PART OF CARRIAGE IDLER SPROCKET ASSEMBLY B500447

B500436 - Carriage Motor Assembly

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	8-10-070120	2	FITTING - #10 ORB MALE TO #8 JIC MALE STRAIGHT
2	B100782	1	TAPER BUSHING 1210 - 1-1/4 W/ 5/16 KEY
3	B101095	1	ARM TRAVEL PULLEY GUARD
4	B300298	1	BELT DRIVE MOTOR SPACER W/A - CURRENT AS REQUIRED FROM SERIAL #79
5	D001-054	1	DECAL - WARNING CRUSHING HAZARD
6	F040504	3	5/16-18 X 1/2 LG HEX BOLT
7	F040822	4	BOLT - 1/2 UNC X 2 1/4 Gr 8 - CURRENT FROM SERIAL #79
	F040820	4	BOLT - 1/2 UNC x 2.0 Gr 8 - NON CURRENT UP TO SERIAL #78
8	F210808	4	NUT-1/2 UNC NYLOC Gr 8
9	F330500	3	5/16 SAE WASHER
10	F330800	8	1/2 SAE FLAT WASHER
11	KD22033	1	SPROCKET, 32T, 8MM PITCH, 36MM BELT - CURRENT FROM SERIAL #79
	KD22032	1	SPROCKET, 32T, 21MM BELT - NON CURRENT UP TO SERIAL #78
12	KH30056	1	CUTTER MOTOR
13	F925512	1	KEY - 5/16 x 5/16 x 1 1/4

B500345 - 36MM Drive Belt Conversion Kit (for machines up to Serial #78)

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	B101700	1	36MM DRIVE BELT ADAPTER
2	B101711	1	36MM ARM TRAVEL BELT
3	B101712	4	MODIFIED BOLT - 36MM CONVERSION KIT
4	B300296	1	36 MM DRIVE BELT TENSIONER
5	F040614	4	HEX HD BOLT - 3/8-16 UNC x 1.50 GR 8
6	F040616	4	BOLT - 3/8 UNC x 1 3/4 Gr 8
7	F040620	4	BOLT - HEX HD 3/8-16 UNC x 2.00 LG. GR 8
8	F210600	4	HEX LOCK NUT - 3/8 -16 UNC
9	F210600	8	HEX JAM LOCK NUT - 3/8 -16 UNC
10	F211000	4	NUT-5/8 UNC NYLOC
11	F221250	2	HEX JAM NUT - 3/4 UNF
12	F330600	12	FLAT WASHER SAE 3/8
13	F331200	2	SAE FLAT WASHER - 3/4 IN.
14	KB32017	2	FLANGE BEARING 1.00 DIA., SET SCREW LOCK
15	KD22033	2	SPROCKET, 32T, 8MM PITCH, 36MM BELT
16	KD64011	2	TOP PLATE - BELT ATTACHMENT 36-8MGT

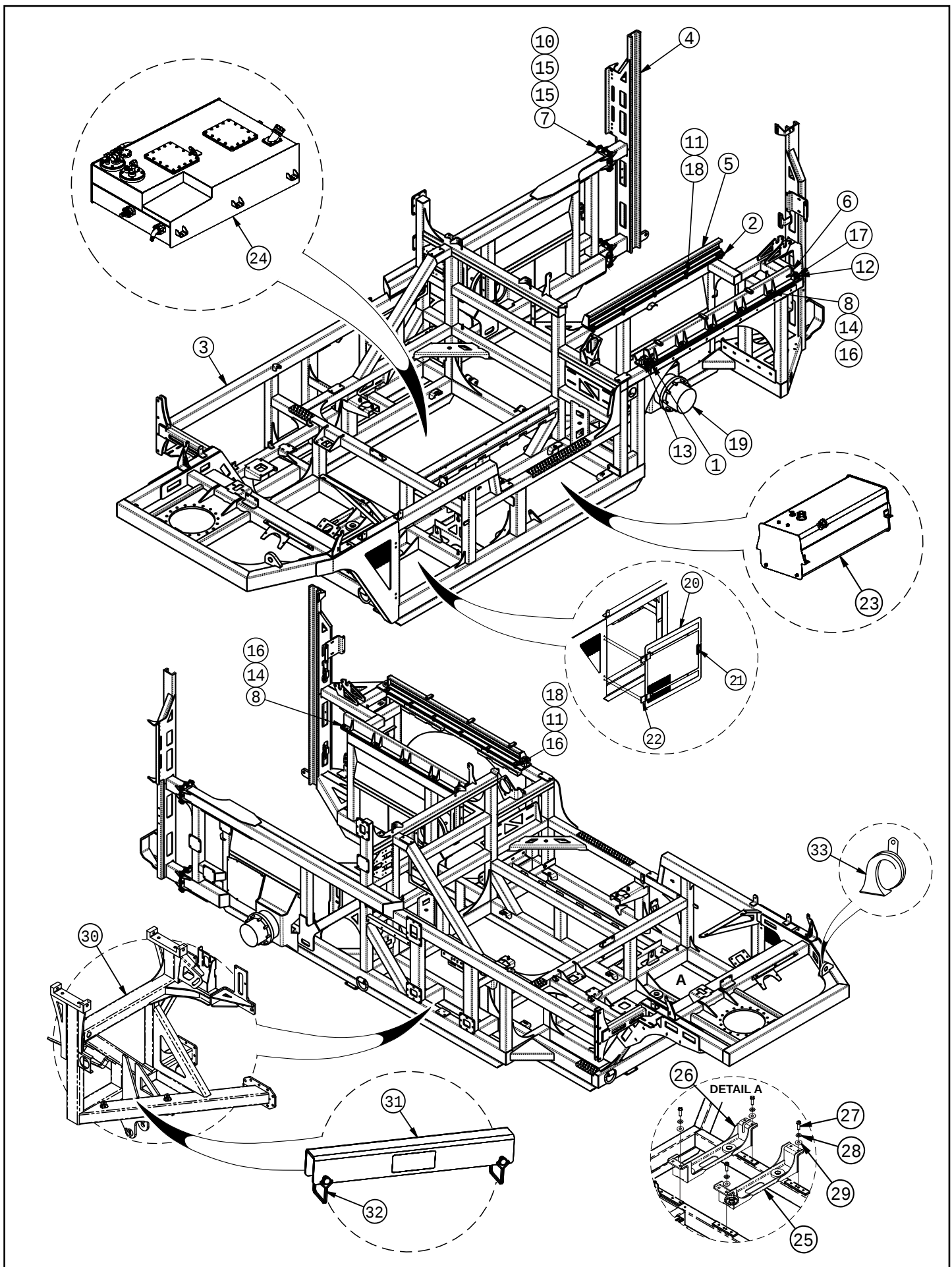


Brouwer 4000 Sod Harvester Euro Gripper Arm Assembly

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	B100212	1	LINKAGE REACH SPACER
2	B100219	2	SPACER LINKAGE UPPER
3	B100226	3	REACH & LIFT CYLINDER PIN
4	B100227	1	LIFT CYLINDER LOWER PIN
5	B101045	2	PIVOT BOLT
6	B101234	3	ELECTRICAL MOUNT ARM
7	B101306	1	EURO ARM E-TRACK SUPPORT
8	B101307	1	UPPER E-TRACK MOUNTING BRACKET
9	B101342	2	ENERGY CHAIN TOP PLATE
10	B101452	2	EURO ARM VALVE ADAPTER PLATE
11	B101476	2	FENDER HOSE CLAMP EURO
12	B101657	3	HOSE CLAMP ADAPTER - EURO GRIPPER
13	B101658	3	HOSE CLAMP TOP PLATE - EURO GRIPPER
14	B101659	12	HOSE CLAMP BAR - EURO GRIPPER
15	B101674	1	VALVE BANK BULKHEAD - EURO GRIPPER HOSES
16	B101716	1	REAR LH GUARD (EURO GRIPPER)
17	B300202	1	ELBOW LINKAGE
18	B300244	1	LIFT ARM WELDMENT
19	B500015	4	LINKAGE BAR ASSEMBLY (SEE PG. 6-02)
20	B500017	1	BASE ASSEMBLY (SEE PG. 6-04)
21	B500199	1	EURO GRIPPER ENERGY CHAIN
22	B500207	1	EURO GRIPPER ASSEMBLY (SEE PG. 6-18)
23	B500217	1	REACH CYLINDER ASSEMBLY
24	B500218	1	LIFT CYLINDER ASSEMBLY
25	B500331	1	REACH ARM ASSEMBLY (EURO GRIPPER)
25	F020716	4	7/16-UNC 1-3/4 LG CARRIAGE BOLT
27	F040510	3	HEX BOLT - 5/16 - 18 UNC x 1.0 LG. GR. 8
28	F040540	4	BOLT-5/16 UNC X 4.00 GR 8
29	F040714	8	BOLT - 7/16 UNC x 1 1/2 Gr 8
30	F040816	8	BOLT - 1/2 UNC X 1 3/4 Gr 8
31	F041234	2	HEX BOLT 3/4 -10 UNC x 3.50 LG. GR 8
32	F041240	2	HEX BOLT 3/4 -10 UNC x 4.00 LG. GR 8
33	F041286	1	HEX BOLT - 3/4 -10 x 8.75 LG. GR 8
34	F210500	13	NUT-5/16 UNC NYLOC
35	F210700	4	HEX LOCK NUT - 7/16 UNC
36	F211200	6	NYLOC NUT 3/4 UNC
36	F211650	3	NYLOC NUT 1.00 -14 UNF
38	F271650	1	1.00-14 UNF NYLOC JAM NUT
39	F310700	12	LOCK WASHER - 7/16
40	F310800	8	LOCK WASHER - 1/2
41	F330500	20	5/16 SAE WASHER
42	F331200	6	SAE FLAT WASHER - 3/4 IN.
43	F0412110	1	HEX BOLT - 3/4 -10 x 11.0 LG. GR 8
44	H110623	4	TIE ROD BALL END SPACER (4WD NH)
45	KB10205	2	BALL BEARING SERIES UC2 (SET SCREW TYPE) WITH HOUSING
46	KB31024	2	FLANGE BEARING 1.50 DIA. - 4 BOLT
46	KB31025	2	FLANGE BEARING 1.25 DIA. 4 BOLT
47	KM11400	2	STRAIGHT GREASE FITTING
48	KX99150	3	CABLE TIE 8.0 IN. W/ FIR TREE 0.25

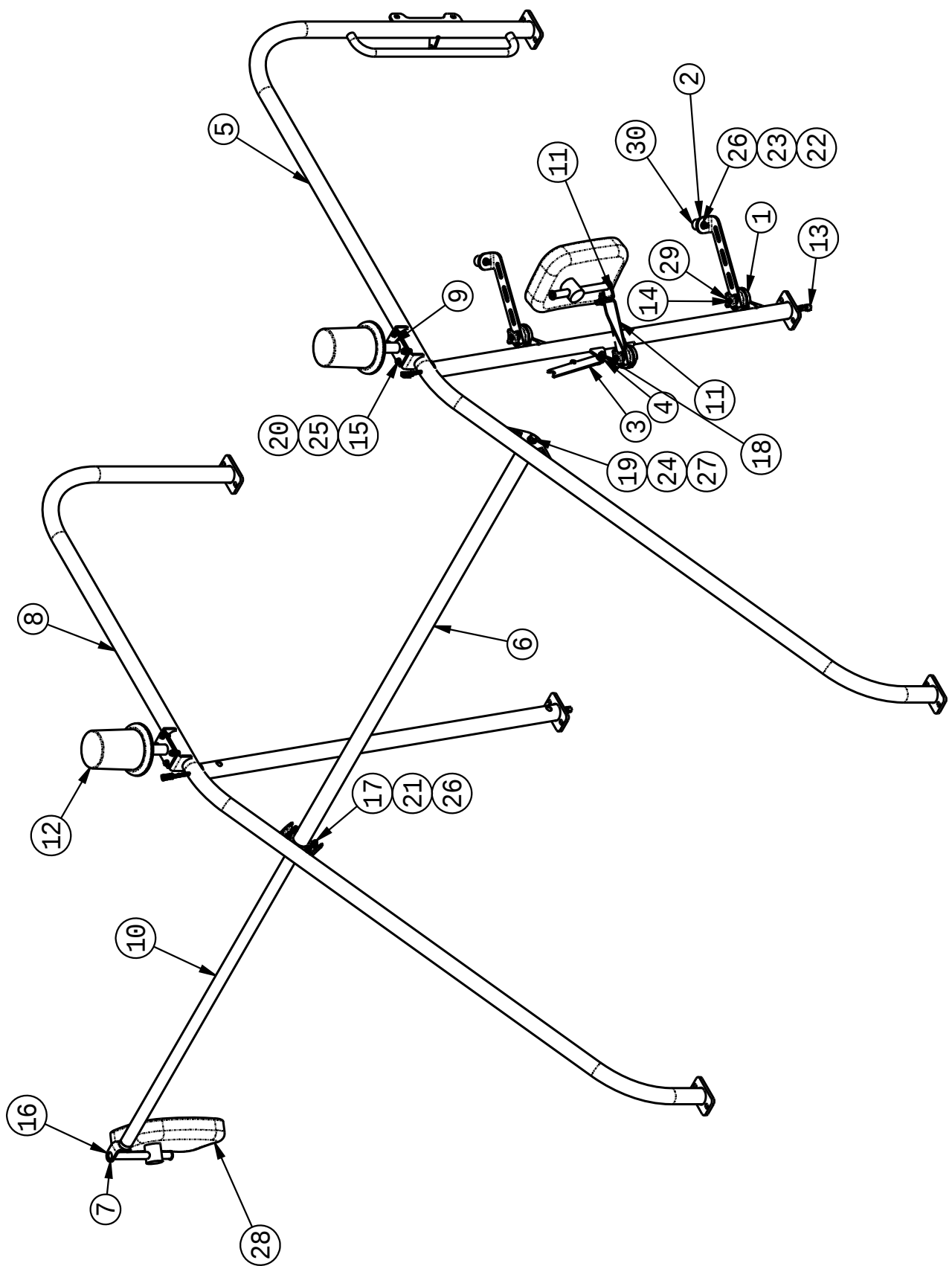
SECTION 7 HARVESTER FRAME & CAB

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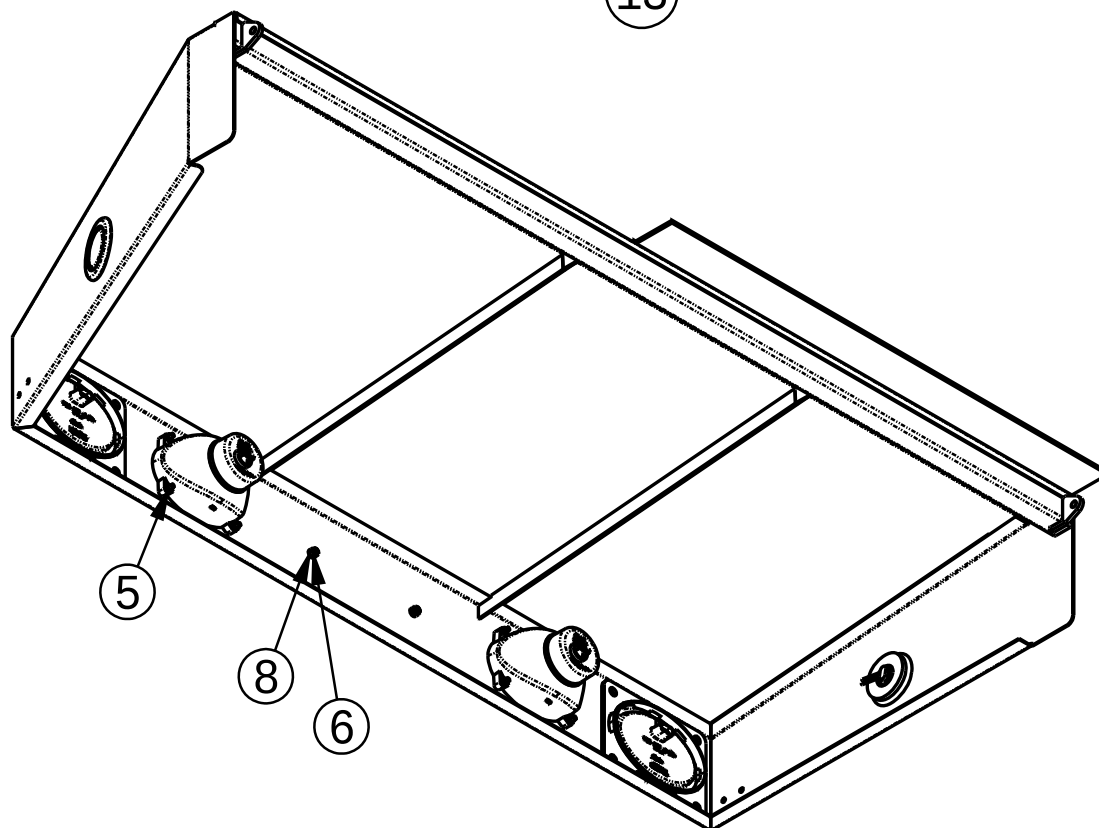
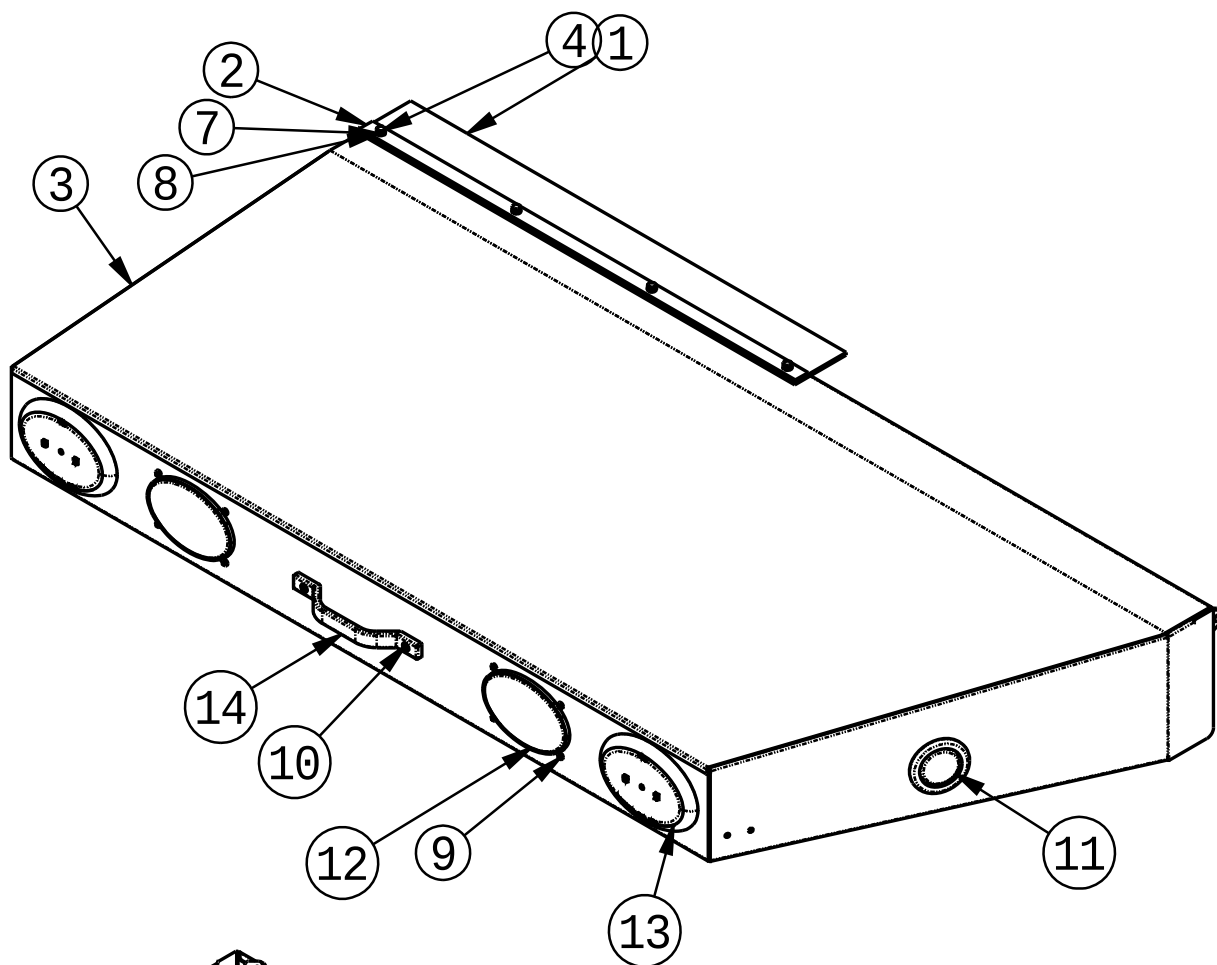
Brouwer 4000 Sod Harvester Frame Assembly

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	B101156	1	EXTERNAL CHANNEL BASE PLATE SHIM
2	B101157	1	INTERNAL CHANNEL BASE PLATE SHIM
3	B300005	1	MAIN FRAME WELDMENT
4	B300036	1	REAR RH FRAME CHANNEL SUPPORT
5	B300204	1	INTERNAL CHANNEL WELDMENT
6	B300205	1	EXTERNAL CHANNEL WELDMENT
7	F040714	16	BOLT - 7/16 UNC x 1 1/2 Gr 8
8	F040812	10	BOLT - 1/2 UNC X 1 1/4 Gr 8
9	F041012	12	HEX BOLT 5/8 -11 UNC x 1.25 LG. GR 8
10	F210700	16	HEX LOCK NUT - 7/16 UNC
11	F210800	11	NUT-1/2 UNC NYLOC
12	F211000	2	JAM NUT-5/8 UNC NYLOC
13	F221000	2	HEX JAM NUT - 5/8 UNC
14	F310800	10	LOCK WASHER - 1/2
15	F330700	32	7/16 SAE FLAT WASHER
16	F330800	16	1/2 SAE FLAT WASHER
17	F331000	4	FLAT WASHER SAE 5/8 IN.
18	F470816	11	PLOW BOLT - 1/2 x 1.75 LG.
19	KH30053	2	TORQUE HUB 7000 SERIES
20	B300122	1	RAD DOOR WELDMENT
21	KM99014	1	LEVER LATCH - C2
22	KM99077	2	HINGE - METAL LEAF
23	B500291	1	FUEL TANK ASSEMBLY
	KE70053	1	FUEL LEVEL SENDER
24	B500475	1	HYDRAULIC TANK ASSEMBLY - CURRENT FROM S/N 101
	B500005	1	HYDRAULIC TANK ASSEMBLY - NON CURRENT UP TO S/N 100
25	B310054	1	ENGINE MOUNT RH TIER III - CURRENT FROM SERIAL #65
26	B310053	1	ENGINE MOUNT LH TIER III - CURRENT FROM SERIAL #65
27	F040810	8	BOLT 1/2 UNC X 1 GR.8 - CURRENT FROM SERIAL #65
28	F310808	8	LOCK WASHER 1/2 GR.8 - CURRENT FROM SERIAL #65
29	F330808	8	WASHER 1/2 SAE GR.8 - CURRENT FROM SERIAL #65
30	B300012	1	CONVEYOR SUPPORT WELDMENT 16 IN.
	B300082	1	CONVEYOR SUPPORT WELDMENT 24 IN.
31	B500473	1	CYLINDER STOP ASSEMBLY
32	KX30027	1	LYNCH PIN - 3/8 x 2.50
33	KN02142	1	HORN



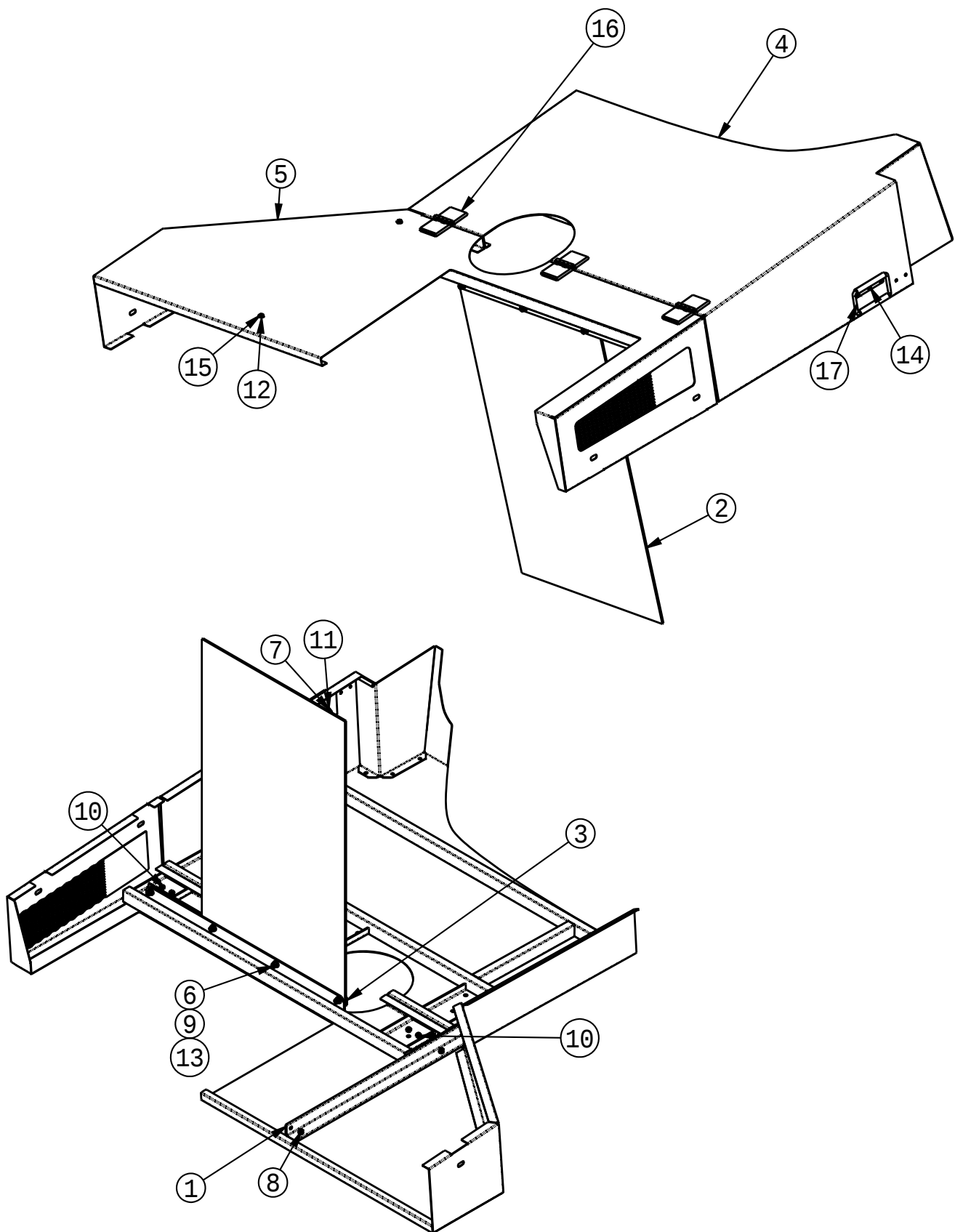
Brouwer 4000 Sod Harvester
Roll Bar Assembly

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	401182	6	HANDLE RATCHET
2	B100308	2	DOOR STOP BRACKET
3	B100861	1	REAR HOOD SUPPORT
4	B101154	1	HOOD SUPPORT SPACER
5	B300011	1	ROLL BAR LH WELDMENT
6	B300038	1	CROSS TUBE SUPPORT WELDMENT
7	B300055	1	MIRROR PIVOT POST
8	B300110	1	ROLL CAGE RH WELDMENT
9	B300121	2	STROBE BASE WELDMENT
10	B300185	1	RH MIRROR EXTENSION
11	B500029	1	LH MIRROR BRACKET ASSEMBLY
12	B500139	2	STROBE LIGHT ASSEMBLY
13	B500142	2	STROBE LIGHT EXTENSION CABLE
14	F020622	3	CARRIAGE BOLT - 3/8-16 UNC x 2.25 LG.
15	F040510	8	BOLT - 5/16 UNC x 1.0 Gr 8
16	F040610	1	BOLT - 3/8 UNC x 1.0 Gr 8
17	F040612	4	BOLT - 3/8 UNC x 1 1/4 Gr 8
18	F040614	1	HEX HD BOLT - 3/8-16 UNC x 1.50 GR 8
19	F040812	2	BOLT - 1/2 UNC X 1 1/4 Gr 8
20	F210500	8	NUT-5/16 UNC NYLOC
21	F210600	5	HEX LOCK NUT - 3/8 -16 UNC
22	F230600	2	NUT - 3/8-16
23	F310600	3	LOCK WASHER - 3/8
24	F310800	2	LOCK WASHER - 1/2
25	F330500	16	5/16 SAE WASHER
26	F330600	13	FLAT WASHER SAE 3/8
27	F330800	2	1/2 SAE FLAT WASHER
28	KM40010	2	SIDE MIRROR
29	KM99069	3	HAND KNOB W/ 3/8-16 THREAD
30	KS60006	2	RUBBER BUMPER



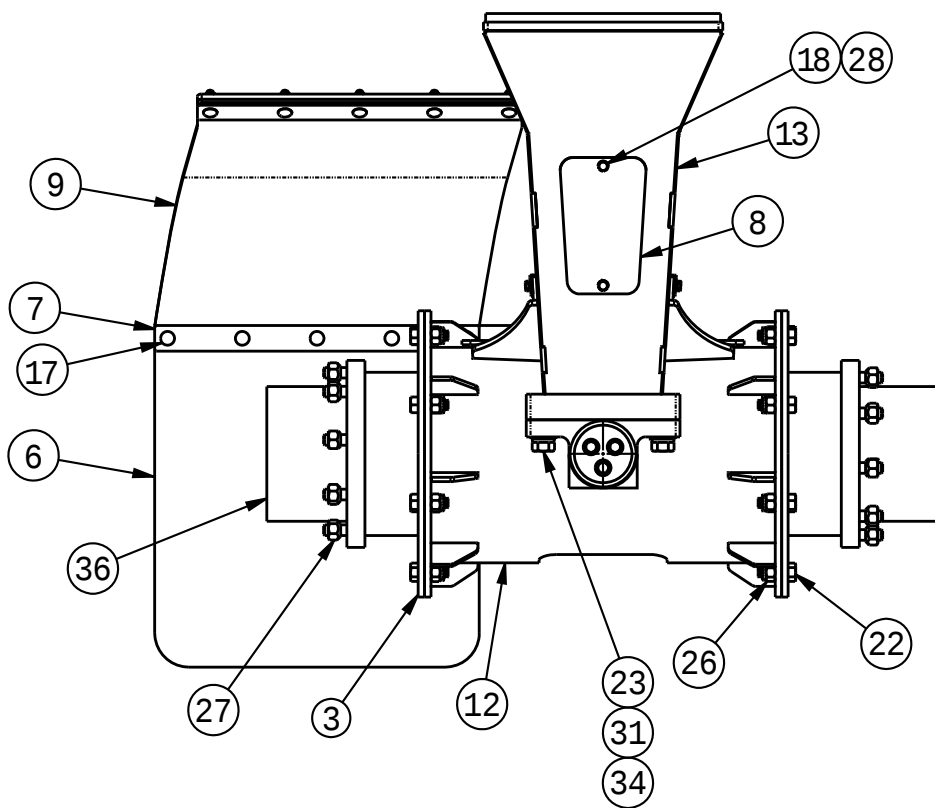
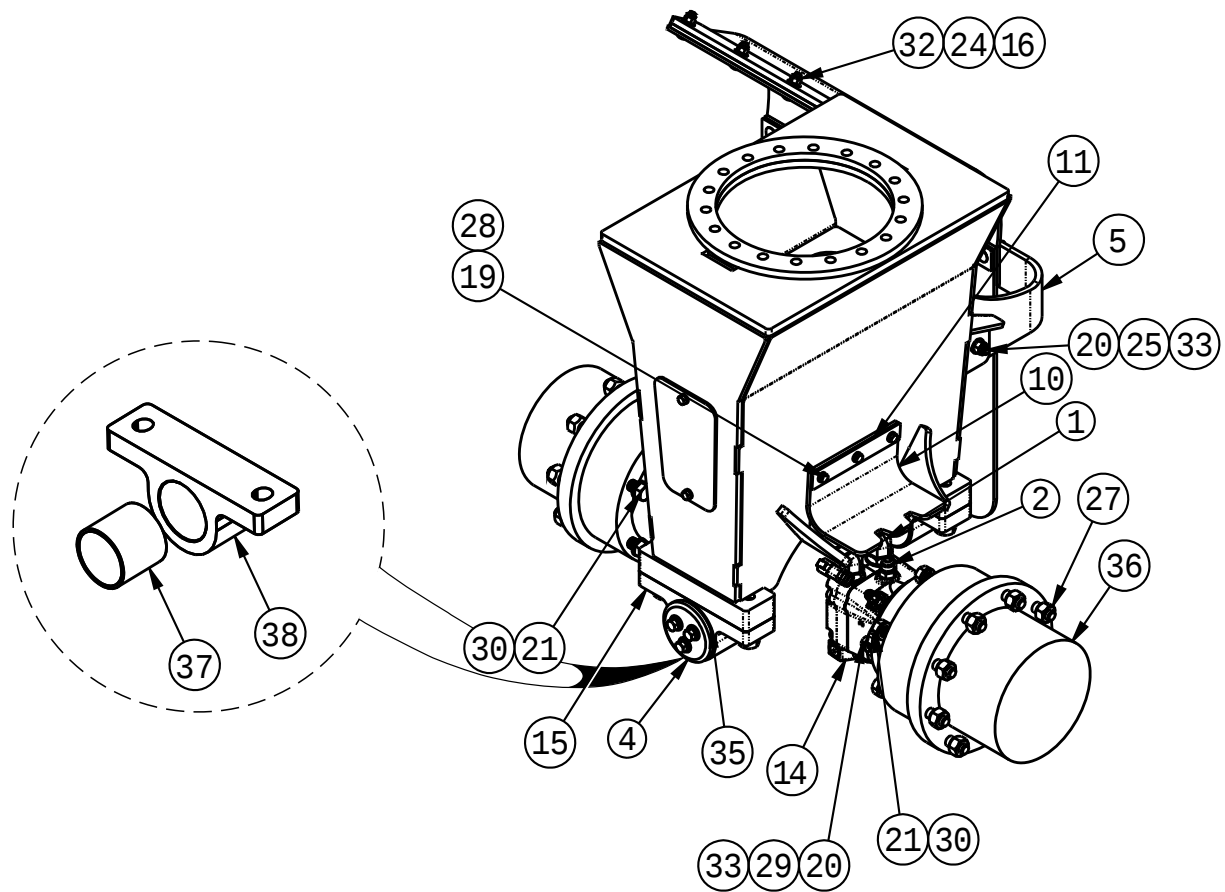
Brouwer 4000 Sod Harvester
Front Hood Assembly

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	B100568	1	HOOD JOINER
2	B100626	1	RUBBER HOOD JOINER CLAMP BAR
3	B300041	1	FRONT HOOD COVER
4	F040406	4	BOLT 1/4 UNC x 3/4 Gr 8
5	F210200	8	HEX LOCK NUT - 10-24 UNC
6	F210400	2	1/4-20 UNC NYLOC NUT
7	F310400	4	WASHER - 1/4 LOCK
8	F330400	6	1/4 SAE FLAT WASHER
9	F540210	8	PAN HD PHIL 10-24 x 1.00 LG.
10	F580406	2	PAN HD PHIL - 1/4 UNC x 0.75 LG. ST. STL.
11	KE90023	2	CLEARANCE LIGHT LED KIT
12	KE90024	2	HEAD LIGHT
13	KE90026	2	TURN SIGNAL
14	KM99011	1	GRAB HANDLE



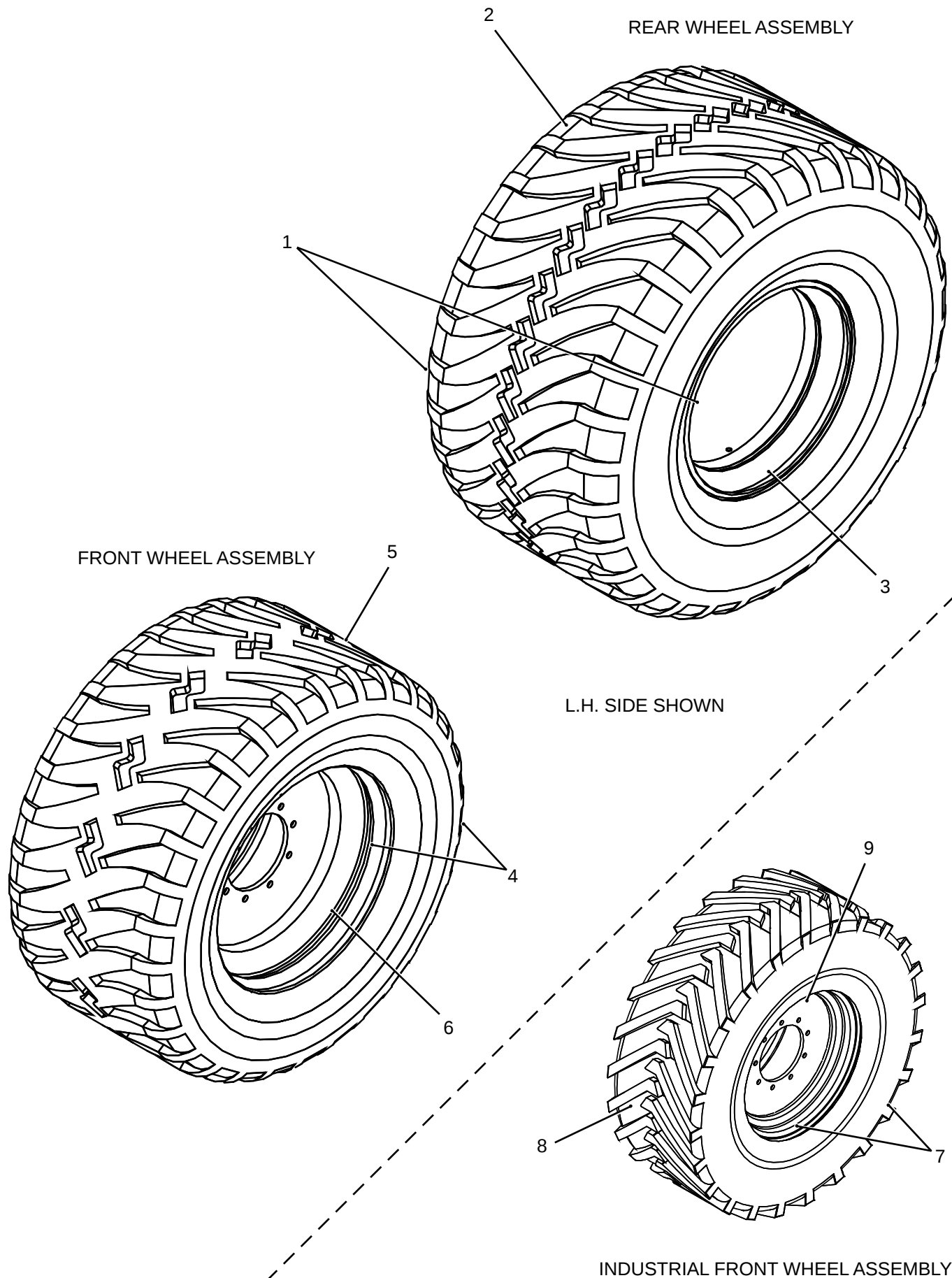
Brouwer 4000 Sod Harvester
Rear Hood Assembly

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	B100536	1	HOOD SUPPORT ANGLE
2	B101214	1	REAR COOLER RUBBER
3	B101215	1	REAR RUBBER MOUNT
4	B300061	1	REAR HOOD WELDMENT
5	B300198	1	CENTRE HOOD WELDMENT
6	F040510	4	BOLT - 5/16 UNC x 1.0 Gr 8
7	F210200	3	HEX LOCK NUT - 10-24 UNC
8	F210400	2	1/4-20 UNC NYLOC NUT
9	F210500	4	NUT-5/16 UNC NYLOC
10	F220500	12	NUT - 5/16 UNC JAM
11	F320200	3	WASHER - #10
12	F330400	4	1/4 SAE FLAT WASHER
13	F330500	8	5/16 SAE WASHER
14	F540206	3	BOLT - 10 UNC x 3/4 PAN HD PHIL
15	F580406	2	PAN HD PHIL - 1/4 UNC x 0.75 LG. ST. STL.
16	KM99077	3	HINGE - METAL LEAF
17	KM99086	1	CHEST HANDLE



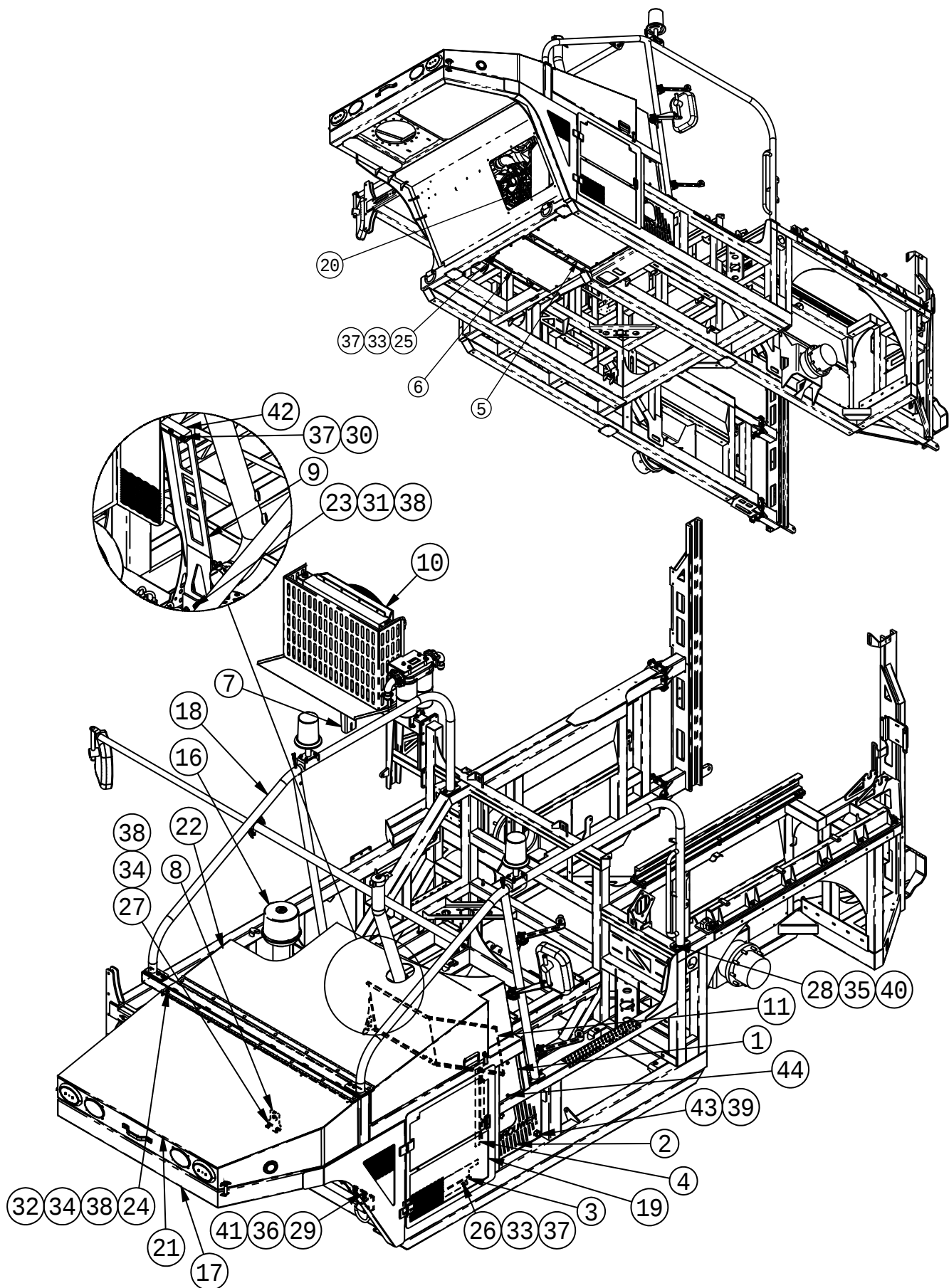
Brouwer 4000 Sod Harvester
Front Pedestal Assembly

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	12-12-520320	4	FITTING SAE ORFS MALE x SAE ORB MALE 45° ELBOW
2	8-8-070120	2	FITTING - STR THRD CONNECTOR 37° FLARE SAE ORB
3	B100003	2	TORQUE HUB CONNECTOR RING
4	B100109	2	END CAP FRONT PIVOT
5	B100548	1	FRONT RH MUD FLAP MOUNTING BAR
6	B100550	1	FRONT RH MUD FLAP
7	B100589	2	FRONT MUD FLAP CLAMP BAR
8	B100713	1	FRONT PEDESTAL COVER PLATE
9	B100951	1	FRONT RH FENDER
10	B101191	2	FRONT PEDESTAL RUBBER FLAP
11	B101192	2	PEDESTAL RUBBER FLAP BAR
12	B300003	1	FRONT AXLE WELDMENT
13	B300004	1	STEERING PEDESTAL WELDMENT
14	KH30054	2	WHEEL MOTOR
15	B500003	2	FRONT AXLE PIVOT BUSHING ASSEMBLY
16	F020614	5	CARRIAGE BOLT 3/8-16 x 1.50 LG.
17	F020616	5	CARRIAGE BOLT 3/8-16 x 1.75 LG.
18	F040504	2	5/16-18 X 1/2 LG HEX BOLT
19	F040506	6	BOLT - 5/16 UNC x 3/4 Gr 8
20	F040714	12	BOLT - 7/16 UNC x 1 1/2 Gr 8
21	F041014	12	BOLT - 5/8 UNC X 1 1/2 Gr 8
22	F041016	16	BOLT - 5/8 UNC X 1 3/4 Gr 8
23	F041224	4	HEX BOLT - 3/4 UNC X 2-1/2 LG GR. 8
24	F210600	10	HEX LOCK NUT - 3/8 -16 UNC
25	F210700	2	HEX LOCK NUT - 7/16 UNC
26	F211000	16	NUT-5/8 UNC NYLOC
27	F261000	18	WHEEL NUT - 5/8 UNF
28	F310500	8	LOCK WASHER - 5/16
29	F310700	10	LOCK WASHER - 7/16
30	F311000	12	LOCK WASHER - 5/8
31	F311200	4	LOCK WASHER - 3/4
32	F330600	10	FLAT WASHER SAE 3/8
33	F330700	14	7/16 SAE FLAT WASHER
34	F331200	4	SAE FLAT WASHER - 3/4"
35	KB12851	4	THRUST WASHER 2.50 I.D. x 3.75 O.D. x 0.070 THK.
36	KH30053	2	TORQUE HUB 7000 SERIES
37	KB12850	2	BUSHING 2.50 I.D. x 2.75 O.D. 2.50 LG.
38	B100133	2	BUSHING BLOCK FRONT PIVOT



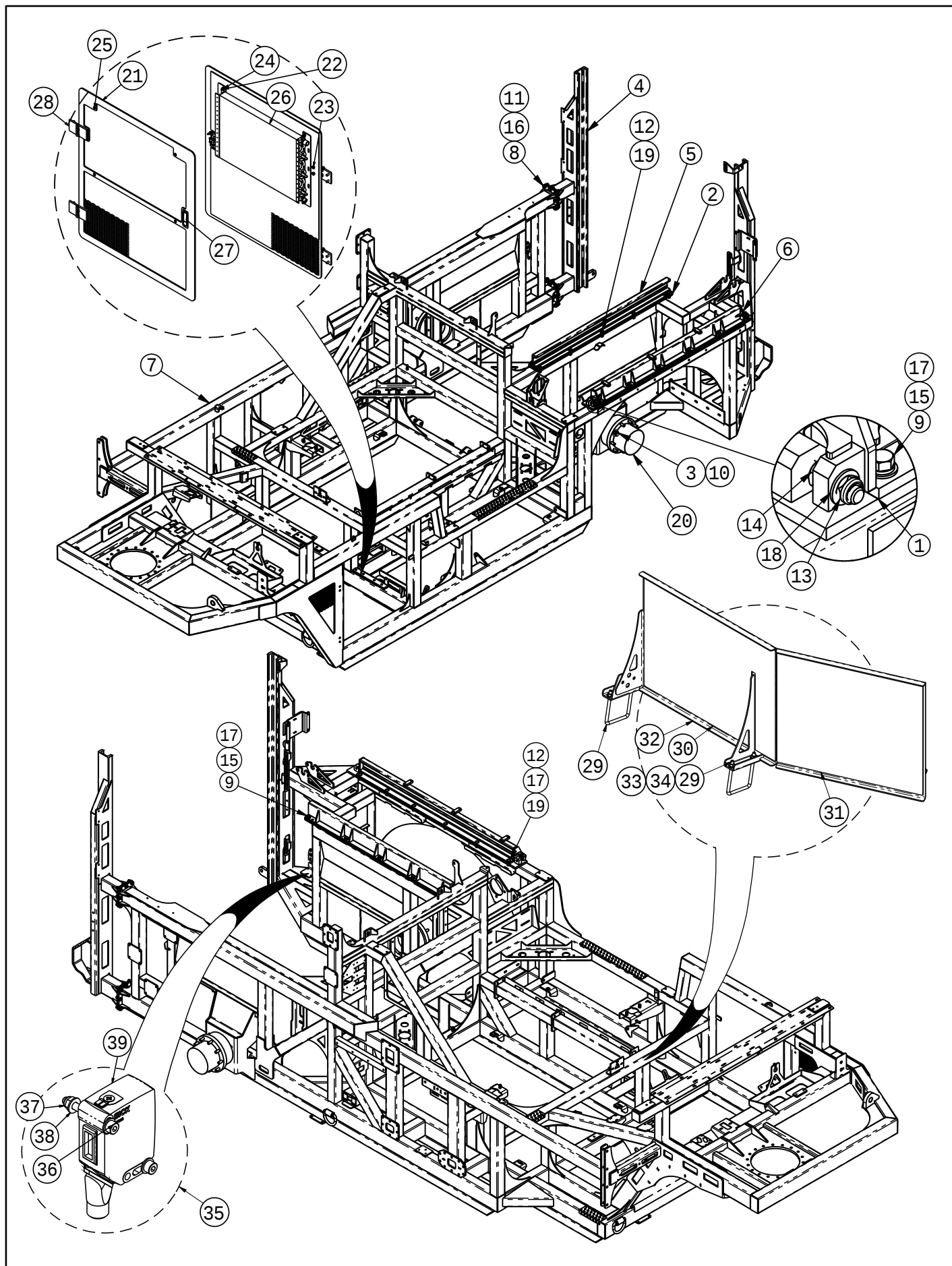
Brouwer 4000 Sod Harvester
Tires

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	B500001	2	REAR WHEEL ASSEMBLY
2	KW52038	2	REAR TIRE - I-380 650/50R-22.5
3	B300001	2	REAR RIM WELDMENT
4	B500002	2	FRONT WHEEL ASSEMBLY
5	KW52039	2	FRONT TIRE - I-380 550/45R 22.5
6	B300002	2	FRONT WHEEL RIM
7	B500098	1	FRONT INDUSTRIAL WHEEL ASSEMBLY LH
	B500099	1	FRONT INDUSTRIAL WHEEL ASSEMBLY RH
8	KW52043	2	MICHELIN XMCL 380/75xR20
9	B300088	2	INDUSTRIAL FRONT WHEEL



Brouwer 4000 Sod Harvester
Tier IV Engine Related Components

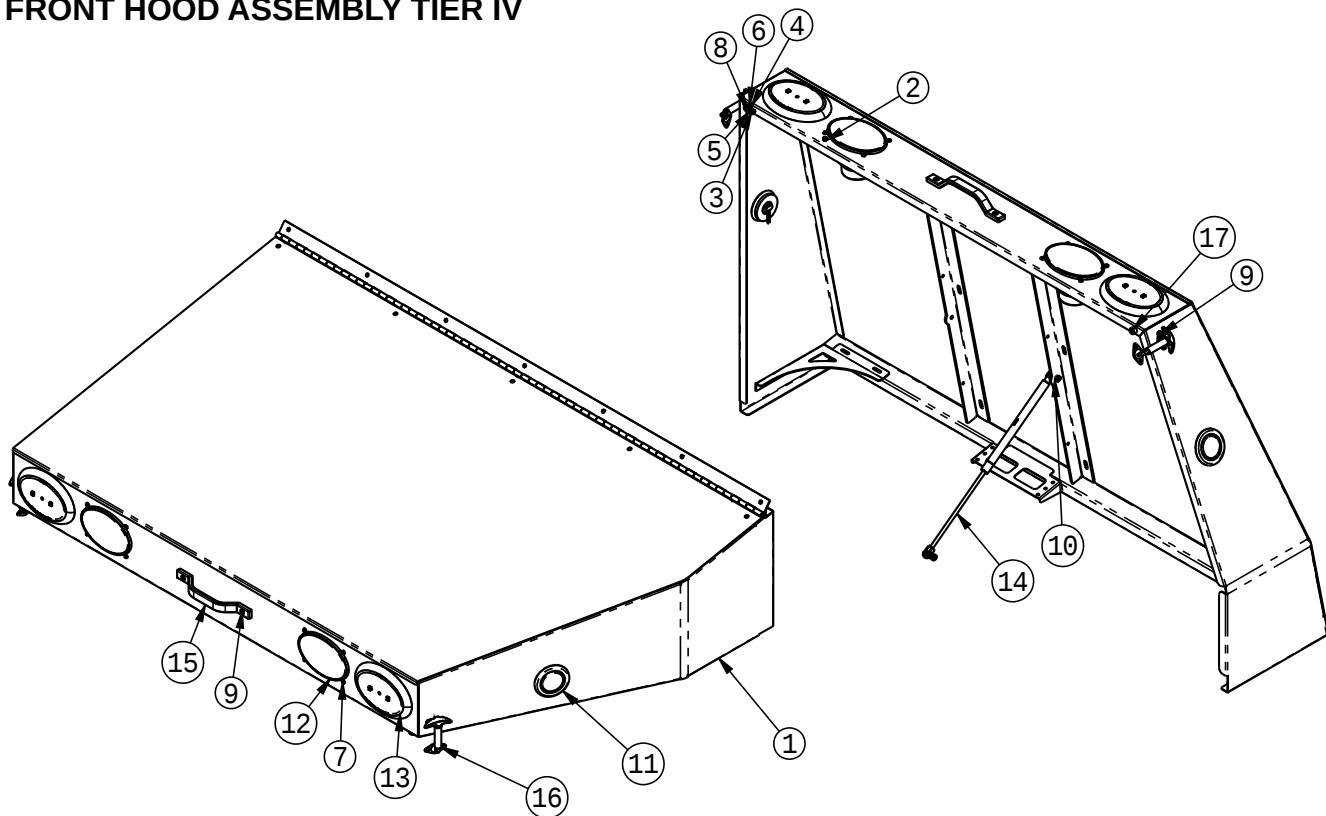
ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	B101682	1	UPPER LH COVER
2	B101686	1	DEF TANK COVER PLATE
3	B101687	1	LOWER ENGINE SEALING ANGLE TIER IV
4	B101688	1	REAR ENGINE SEALING ANGLE TIER IV
5	B101703	1	BELLY PANEL LH TIER IV
6	B101704	1	BELLY PANEL RH TIER IV
7	B300069	1	FRONT INDEX CONVEYOR SUPPORT 24 IN.
	B300039	1	FRONT INDEX CONVEYOR SUPPORT 16 IN.
8	B300289	1	BATTERY HOLD DOWN BRACKET
9	B310103	1	REAR HOOD SUPPORT WELDMENT
10	B500329	1	TIER IV COOLER & FILTER ASSEMBLY (SEE PG. 7-21)
11	B500334	1	HEAT SHIELD PANEL ASSEMBLY TIER IV (SEE PG. 7-15)
12	B500405	1	STARTER BATTERY CABLE TIER IV 4000 (NOT SHOWN)
13	B500406	1	BATTERY GROUND CABLE TIER IV 4000 (NOT SHOWN)
14	B500407	1	GROUND CABLE SHUT-OFF SWITCH-GROUND POST TIER IV 4000 (NOT SHOWN)
15	B500408	1	GROUND CABLE STARTER TO GROUND POST TIER IV 4000 (NOT SHOWN)
16	B500462	1	CAT 4.4 TIER IV ENGINE SUB-ASSEMBLY (SEE PG. 7-19)
18	B510025	1	ROLL BAR ASSEMBLY TIER IV (SEE PG. 7-21)
19	B510031	1	RADIATOR DOOR ASSEMBLY TIER IV (SEE PG. 7-15)
20	KD40084	1	A/C COMPRESSOR
21	B510037	1	FRONT HOOD ASSEMBLY TIER IV (SEE PG. 7-17)
22	B510046	1	REAR HOOD ASSEMBLY (SEE PG. 7-17)
23	F020510	3	5/16-18 X 1 LG CARRAGE BOLT
24	F020510S	14	CARRIAGE BOLT 5/16-18 x 1.00 LG. ST STL
25	F040404	11	BOLT- HEX HD 1/4 UNC x 0.50 LG. GR 8
26	F040406	4	BOLT 1/4 UNC x 3/4 Gr 8
27	F040504	2	5/16-18 X 1/2 LG HEX BOLT
28	F040706	12	BOLT - 7/16 UNC x 3/4 Gr 8
29	F040810	8	BOLT - 1/2 UNC X 1.0 Gr 8
30	F210400	2	1/4-20 UNC NYLOC NUT
31	F210500	3	NUT-5/16 UNC NYLOC
32	F230500	14	HEX NUT - 5/16-18 UNC
33	F310400	15	WASHER - 1/4 LOCK
34	F310500	16	LOCK WASHER - 5/16
35	F310708	12	LOCK WASHER - 7/16 GR.8
36	F310808	8	LOCK WASHER - 1/2 Gr 8
37	F330400	17	1/4 SAE FLAT WASHER
38	F330500	19	5/16 SAE WASHER
39	F330608	2	WASHER - 3/8 SAE Gr 8
40	F330708	12	7/16 SAE FLAT WASHER Gr 8
41	F330808	8	WASHER-1/2 SAE GR 8
42	H101484	1	ROLL-UP BUMPER PAD
43	KM99076	2	SOFT TOUCH KNOB W/ 3/8 MALE STUD
44	KX50108	2	THUMB SCREW 10-24



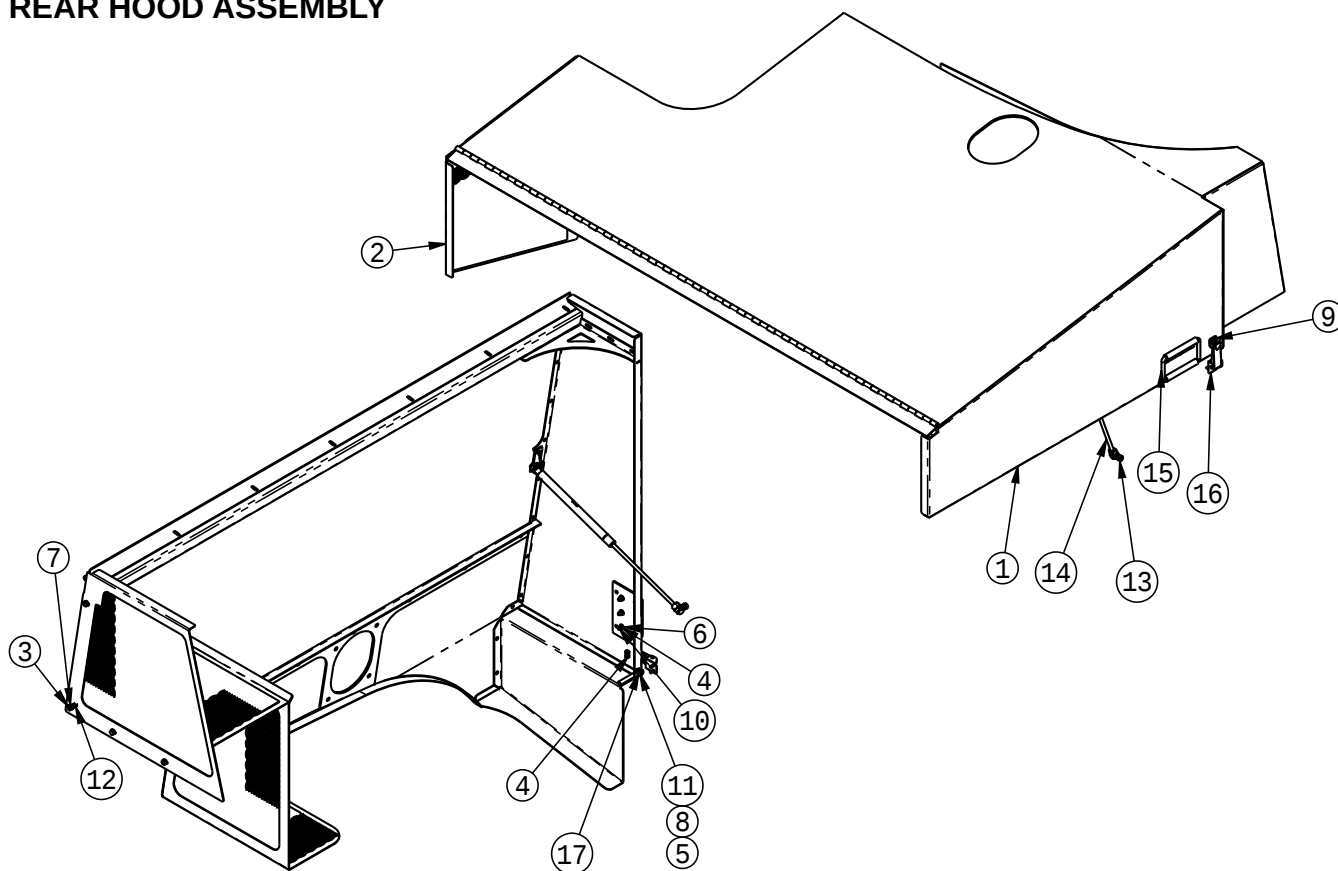
Brouwer 4000 Sod Harvester
Tier IV Frame Assembly

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	B101156	1	EXTERNAL CHANNEL BASE PLATE SHIM
2	B101157	1	INTERNAL CHANNEL BASE PLATE SHIM
3	B101550	12	WASHER - 5/8 TORQUE HUB
4	B300036	1	REAR RH FRAME CHANNEL SUPPORT
5	B300204	1	INTERNAL CHANNEL WELDMENT
6	B300205	1	EXTERNAL CHANNEL WELDMENT
7	B300285	1	TIER IV MAIN FRAME WELDMENT
8	F040714	16	BOLT - 7/16 UNC x 1 1/2 Gr 8
9	F040812	10	BOLT - 1/2 UNC X 1 1/4 Gr 8
10	F041012	12	HEX BOLT 5/8 -11 UNC x 1.25 LG. GR 8
11	F210700	16	HEX LOCK NUT - 7/16 UNC
12	F210800	11	NUT-1/2 UNC NYLOC
13	F211000	2	JAM NUT-5/8 UNC NYLOC
14	F221000	2	HEX JAM NUT - 5/8 UNC
15	F310800	10	LOCK WASHER - 1/2
16	F330700	32	7/16 SAE FLAT WASHER
17	F330800	16	1/2 SAE FLAT WASHER
18	F331000	4	FLAT WASHER SAE 5/8 IN.
19	F470816	11	PLOW BOLT - 1/2 x 1.75 LG.
20	KH30053	2	TORQUE HUB 7000 SERIES
21	B310072	1	RAD DOOR WELDMENT TIER IV
22	F210400	4	1/4-20 UNC NYLOC NUT
23	F220500	4	NUT - 5/16 UNC JAM
24	F330400	4	4 1/4 SAE FLAT WASHER
25	F550410	4	BOLT-1/4 UNC X 1 FLAT HD PHIL ST STL
26	KD40092	1	CONDENSER - TIER IV CAT ENGINE
27	KM99014	1	LEVER LATCH - C2
28	KM99077	2	HINGE - METAL LEAF
29	B101611	2	U-BOLT - 5/16 X 3.00
30	B101694	1	HEAT SHIELD TIER IV
31	B101699	1	OUTSIDE HEAT SHIELD TIER IV
32	B300295	1	HEAT SHIELD PANEL TIER IV W/A
33	F230500	4	HEX NUT - 5/16-18 UNC
34	F330500	4	5/16 SAE WASHER
35	B500469	1	DIFFUSE SENSOR W16 SERVICE KIT
36	G1804035	2	BOLT - HEX SOCKET M4 - 0.7 x 35 MM LG.
37	G270400	2	HEX NUT NYLOC JAM M4-0.7
38	G330400	4	WASHER - M4 TYPE A
39	KE10389	1	DIFFUSE SENSOR W16

FRONT HOOD ASSEMBLY TIER IV



REAR HOOD ASSEMBLY



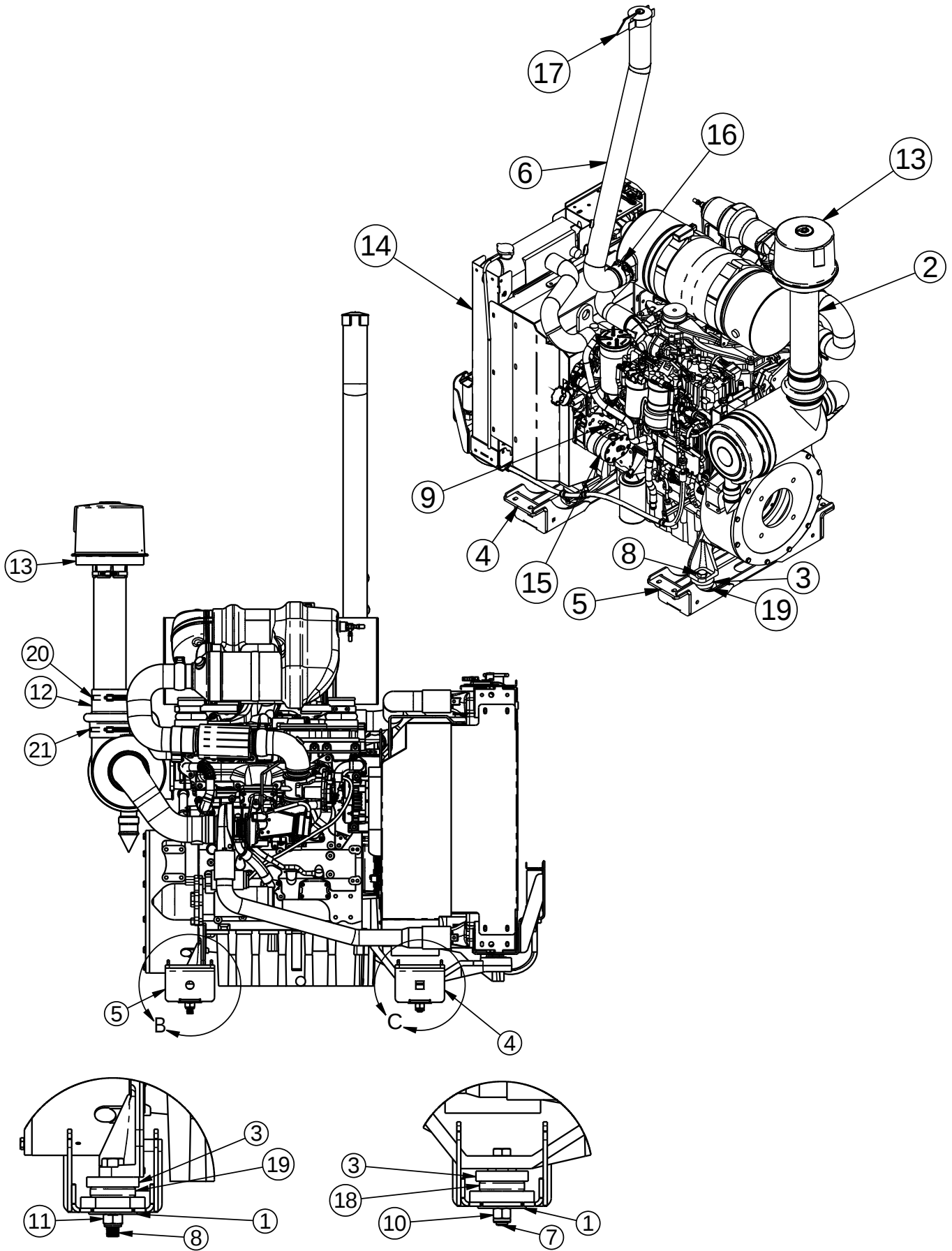
Brouwer 4000 Sod Harvester
Tier IV Front & Rear Hood Assembly

B510037 - Front Hood Assembly Tier IV

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	B310079	1	FRONT HOOD TIER IV
2	F210200	8	HEX LOCK NUT - 10-24 UNC
3	F210400	6	1/4-20 UNC NYLOC NUT
4	F280100	2	NUT 8-32 UNC NYLON LOCK ST. STL
5	F330400	6	1/4 SAE FLAT WASHER
6	F350100	2	FLAT WASHER - #8 ST STL
7	F540210	8	PAN HD PHIL 10-24 x 1.00 LG.
8	F570104	2	PAN HD PHIL 8-32 X 0.50 LG. ST STL
9	F580406	6	PAN HD PHIL - 1/4 UNC x 0.75 LG. ST. STL.
10	G230800	2	NUT - M08 x 1.25
11	KE90023	2	CLEARANCE LIGHT LED KIT
12	KE90024	2	HEAD LIGHT
13	KE90026	2	TURN SIGNAL
14	KM00017	1	4000 FRONT HOOD STRUT
15	KM99011	1	GRAB HANDLE
16	KM99015	2	LATCH - BLACK ENAMEL ELBOW STYLE DRAW
17	KS60005	2	RUBBER BUMPER RECESSED 5/8 DIA.

B510046 - Rear Hood Assembly

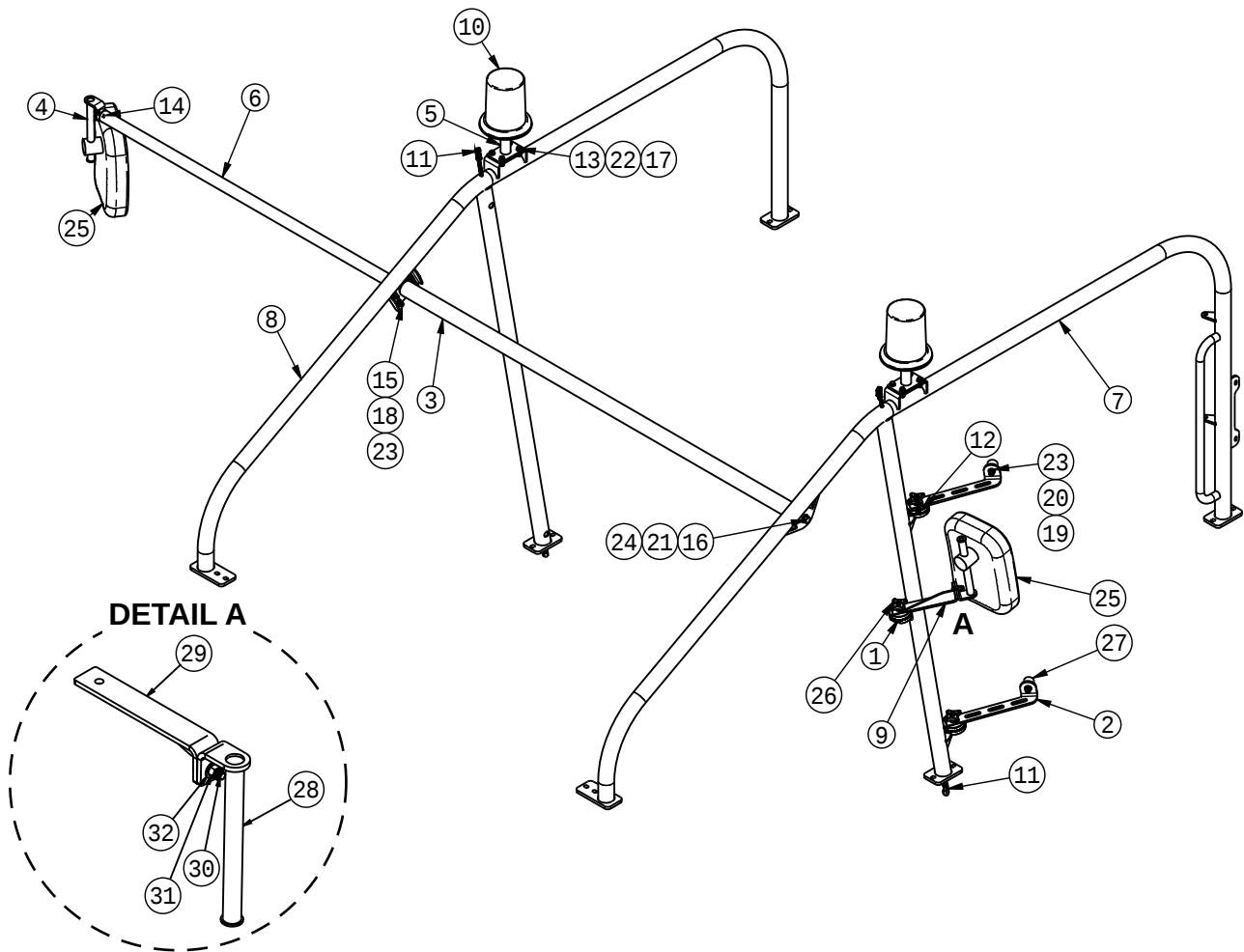
ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	B310102	1	REAR HOOD TIER IV
2	B310110	1	REAR HOOD RH PANEL
3	F040406	4	BOLT 1/4 UNC x 3/4 Gr 8
4	F210200	5	HEX LOCK NUT - 10-24 UNC
5	F280100	1	NUT 8-32 UNC NYLON LOCK ST. STL
6	F320200	3	WASHER - #10
7	F330400	4	1/4 SAE FLAT WASHER
8	F350100	1	FLAT WASHER - #8 ST STL
9	F540204	4	PAN HD PHIL 10-24 x 0.50 LG.
10	F540206	3	BOLT - 10 UNC x 3/4 PAN HD PHIL
11	F570104	1	PAN HD PHIL 8-32 X 0.50 LG. ST STL
12	F850400	4	RIVET NUT - 1/4 UNC (25/64 DRILL)
13	G230800	2	NUT - M08 x 1.25
14	KM00017	1	4000 FRONT HOOD STRUT
15	KM99086	1	CHEST HANDLE
16	KM99098	1	ADJUSTABLE DRAW LATCH 4.25 LG.
17	KS60005	1	RUBBER BUMPER RECESSED 5/8 DIA.



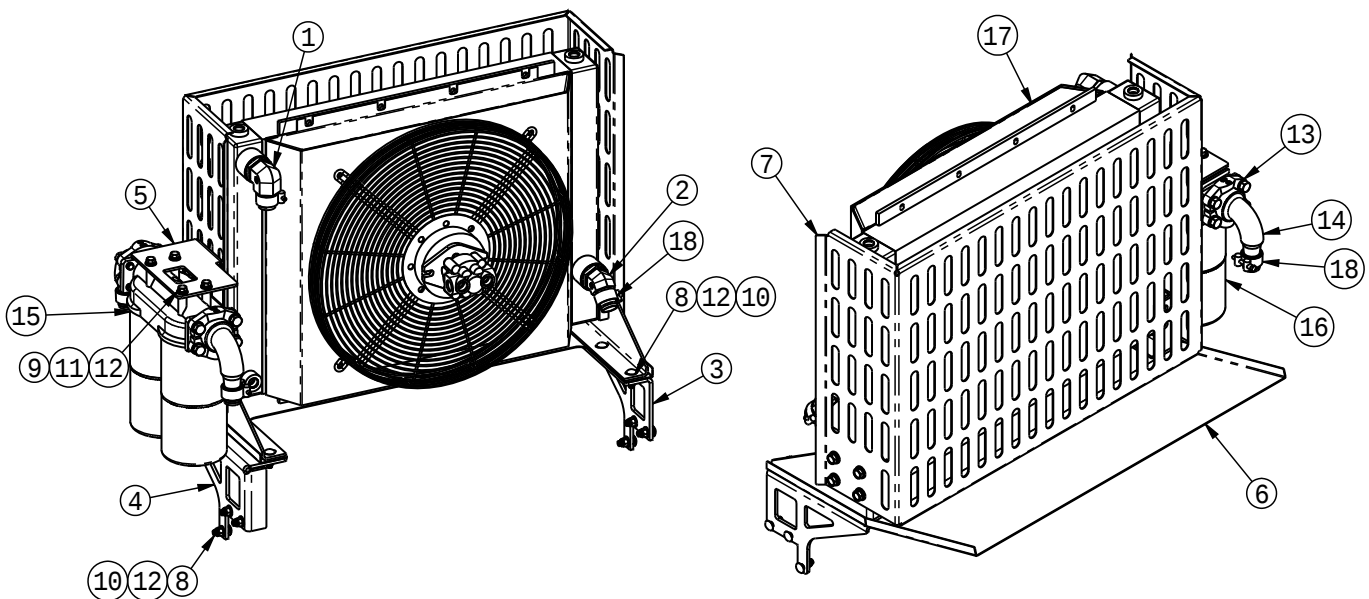
Brouwer 4000 Sod Harvester
Cat 4.4 Tier IV Engine Sub-Assembly

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	B100046	4	ENGINE MOUNT LOWER WASHER
2	B100761	1	AIR INTAKE PIPE
3	B101170	4	ENGINE MOUNT UPPER WASHER 5/8
4	B310051	1	ENGINE MOUNT LH TIER IV
5	B310052	1	ENGINE MOUNT RH TIER IV
6	B310073	1	EXHAUST STACK WELDMENT
7	G0418110	2	BOLT M18 -2.5 x 110.0 LG. GR 10.9
8	G0420110	2	HEX BOLT M20 x 2.5 x 110 GR 10.9
9	G1810030	2	SOCKET HEAD M10- 1.5 x 30.0 mm LG.
10	G211800	2	NYLOC NUT - M18 -2.5
11	G212000	2	NYLOC NUT - M20 X 2.5
12	KD40055	1	HUMP REDUCER 4.50 - 4.00
13	KD40064	1	TOP SPIN PRE-CLEANER (REF: COMES WITH KD40087)
14	KD40087	1	CAT ENGINE C4.4 TIER 4F - 147 HP
15	KH30083	1	STEERING GEAR PUMP 13 TOOTH A PAD
16	KM60050	1	EXHAUST CLAMP 3.00
17	KM60051	1	EXHAUST CAP 3.00
18	KM71011	2	ENGINE MOUNT
19	KM71014	2	ENGINE MOUNT - TIER IV RH
20	KU03026	1	HOSE CLAMP - GEAR CLAMP SIZE 064
21	KU03027	1	HOSE CLAMP - GEAR CLAMP SIZE 072

ROLL BAR ASSEMBLY TIER IV



TIER IV COOLER & FILTER ASSEMBLY



Brouwer 4000 Sod Harvester Tier IV Roll Bar, Cooler & Filter Assembly

B510025 - Roll Bar Assembly Tier IV

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	401182	6	HANDLE RATCHET
2	B100308	2	DOOR STOP BRACKET
3	B300038	1	CROSS TUBE SUPPORT WELDMENT
4	B300055	1	MIRROR PIVOT POST
5	B300121	2	STROBE BASE WELDMENT
6	B300185	1	RH MIRROR EXTENSION
7	B310061	1	ROLL BAR LH WELDMENT
8	B310062	1	ROLL CAGE RH WELDMENT
9	B500029	1	LH MIRROR BRACKET ASSEMBLY
10	B500139	2	STROBE LIGHT ASSEMBLY
11	B500142	2	STROBE LIGHT EXTENSION CABLE
12	F020622	3	CARRIAGE BOLT - 3/8-16 UNC x 2.25 LG.
13	F040510	8	HEX BOLT - 5/16 - 18 UNC x 1.0 LG. GR. 8
14	F040610	1	BOLT - 3/8 UNC x 1.0 Gr 8
15	F040612	4	BOLT - 3/8 UNC x 1 1/4 Gr 8
16	F040812	2	BOLT - 1/2 UNC X 1 1/4 Gr 8
17	F210500	8	NUT-5/16 UNC NYLOC
18	F210600	4	HEX LOCK NUT - 3/8 -16 UNC
19	F230600	2	NUT - 3/8-16
20	F310600	3	LOCK WASHER - 3/8
21	F310800	2	LOCK WASHER - 1/2
22	F330500	16	5/16 SAE WASHER
23	F330600	11	FLAT WASHER SAE 3/8
24	F330800	2	1/2 SAE FLAT WASHER
25	KM40010	2	SIDE MIRROR
26	KM99069	3	HAND KNOB W/ 3/8-16 THREAD
27	KS60006	2	RUBBER BUMPER
28	B300055	1	MIRROR PIVOT POST
29	B300067	1	MIRROR MOUNTING BRACKET
30	F020612	1	CARRIAGE BOLT - 3/8 UNC x 1 1/4
31	F210600	1	HEX LOCK NUT - 3/8 -16 UNC
32	F330600	1	FLAT WASHER SAE 3/8

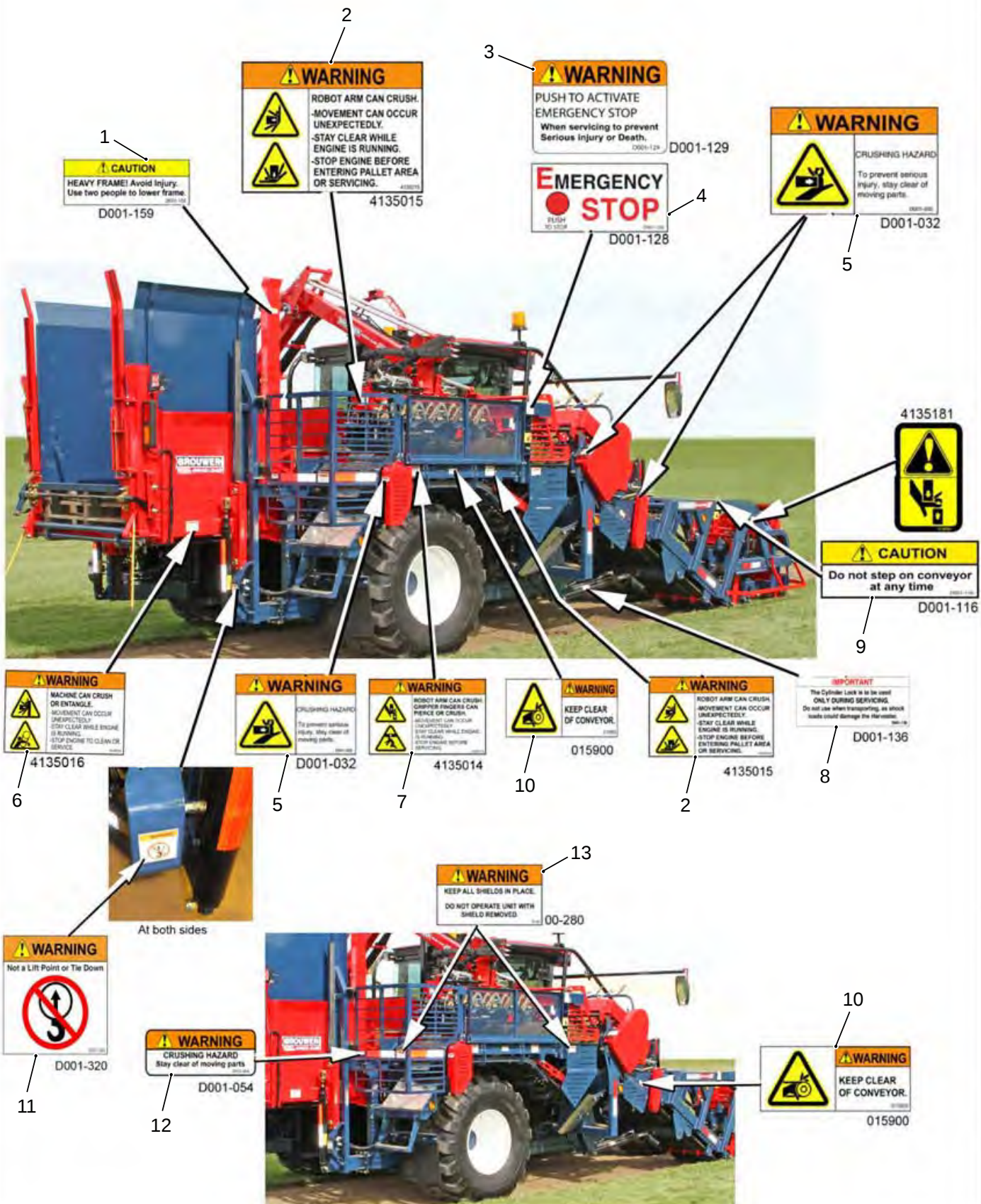
B500329 - Tier IV Cooler & Filter Assembly

ITEM NO.	PART NO.	QTY.	DESCRIPTION
1	20-20-430292	1	FITTING 1 1/4 X 1 1/4 - BEADED TUBE HOSE END 90°
2	20-20-430392	1	FITTING 1 1/4 X 1 1/4 - BEADED TUBE HOSE END 45°
3	B101668	1	COOLER BRACKET RH
4	B101669	1	COOLER BRACKET LH
5	B101670	1	COOLER RETURN FILTER BRACKET
6	B101675	1	COOLER SHROUD
7	B101689	1	COOLER GUARD
8	F020612	10	CARRIAGE BOLT - 3/8 UNC x 1 1/4
9	F040610	4	BOLT - 3/8 UNC x 1.0 Gr 8
10	F210600	10	HEX LOCK NUT - 3/8 -16 UNC
11	F310600	4	LOCK WASHER - 3/8
12	F330600	14	FLAT WASHER SAE 3/8
13	KH00133	2	SPLIT FLANGE CODE 61 - 2.00
14	KH00328	2	FITTING - 90° 1.25 HOSE BARB x 2.00 SPLIT FLANGE - CODE 61
15	KH40080	1	FILTER HEAD
16	KH40082	2	FILTER ELEMENT
17	KH40104	1	HYDRAULIC COOLER BOL-725
18	KM60015	4	CLAMP MAG 40-43

SECTION 8 DECALS

Safety Decals

8-01



ITEM NO.	PART NO.	DESCRIPTION	QTY
BROUWER 4000 - SAFETY DECALS			
1	D001-159	Decal - "Caution - HEAVY FRAME..."	1
2	4135015	Decal - "Warning - Robot Arm Can Crush..."	2
3	D001-129	Decal - "Warning - Push to Activate..."	1
4	D001-128	Decal - Emergency Stop Button	1
5	D001-032	Decal - "Warning - Crushing Hazard..."	2
6	4135016	Decal - "Warning - Machine Can Crush..."	1
7	4135014	Decal - "Warning - Robot Arm Can Crush..."	1
8	D001-136	Decal - "Important - The Cylinder Lock is to be used..."	1
9	D001-116	Decal - "Caution - Do not step on Conveyor..."	1
10	015900	Decal - "Warning" Keep Clear of Conveyor	2
11	D001-320	Decal - "Warning" Not a Lift Point..."	2
12	D001-054	Decal - "Warning" Crushing Hazard..."	1
13	00-280	Decal - "Warning" Keep All Shields in Place..."	2



Right Hand side of frame.

WARNING

HIGH PRESSURE FLUID HAZARD
To prevent serious personal injury:
Visually check daily all hydraulic lines, fittings, connections and hoses for leaks.
DO NOT check for leaks with your bare hands. High pressure oil can penetrate the skin causing serious personal injury. Use cardboard.
Relieve pressure in the hydraulic system before doing any service or repair work.
Protect all body parts from high pressure fluid.

D001-012



Lower Right of windshield

CAUTION

System under pressure.
Do not open cap when hydraulic system is hot.

006204

1

WARNING

PUSH TO ACTIVATE EMERGENCY STOP
When servicing to prevent Serious injury or Death.

D001-129

2

EMERGENCY STOP
PUSH TO STOP

D001-028

5

WARNING

CRUSHING HAZARD
Stay clear of moving parts

D001-054

3

CAUTION

HOT EXHAUST
To avoid injury keep clear of exhaust pipes and muffler.

D001-053

7

WARNING

KEEP CLEAR OF CONVEYOR.

015900



1

EMERGENCY STOP
PUSH TO STOP

D001-129

2

WARNING

PUSH TO ACTIVATE EMERGENCY STOP
When servicing to prevent Serious injury or Death.

D001-129

5

WARNING

CRUSHING HAZARD
Stay clear of moving parts

D001-054



10

WARNING

KEEP CLEAR OF CUTTING HEAD.

009097

9

CAUTION

BEFORE WORKING ON THE CUT OFF MECHANISM THE CAM FOLLOWER MUST BE CLEAR OF THE CUT OFF CAM.

D001-099



Front wheels only

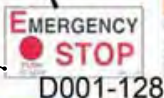
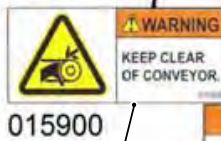
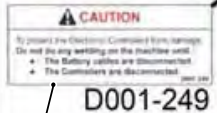
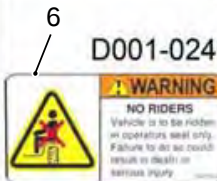
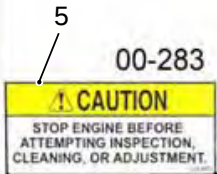
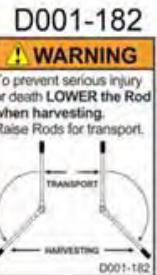
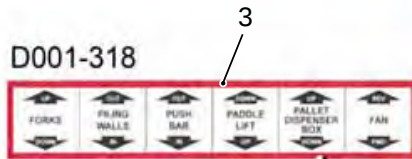
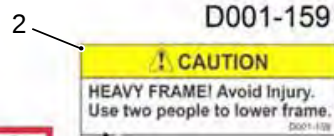
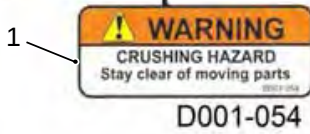
LIQUID FILLED

D001-181

ITEM NO.	PART NO.	DESCRIPTION	QTY
BROUWER 4000 - SAFETY DECALS			
1	D001-129	Decal - "Warning - Push to Activate..."	2
2	D001-128	Decal - Emergency Stop Button	2
3	D001-053	Decal - "Caution - Hot Exhaust..."	1
4	D001-012	Decal - "Warning - High Pressure Fluid Hazard..."	1
5	D001-054	Decal - "Warning - Crushing Hazard..."	4
6	006204	Decal - "Caution - System Under Pressure..."	1
7	015900	Decal - "Warning - Keep Clear of Conveyor..."	1
8	009097	Decal - "Warning - Keep Clear of Cutting Head..."	1
9	D001-099	Decal - "Caution - Before Working on the Cut-Off..."	1
10	4135181	Decal - "Warning - Crushing Hazard"	1
11	D001-181	Decal - Liquid Filled	2



Arm Drive Motor Cover



ITEM NO.	PART NO.	DESCRIPTION	QTY
BROUWER 4000 - SAFETY DECALS			
1	D001-054	Decal - "Warning - Crushing Hazard..."	1
2	D001-159	Decal - "Caution - Heavy Frame..."	1
3	D001-318	Decal - Bulkhead ID	1
4	D001-182	Decal - "Warning - Lower The Rod..."	2
3	D001-053	Decal - "Caution - Hot Exhaust..."	1
4	D001-012	Decal - "Warning - High Pressure Fluid Hazard..."	1
5	00-283	Decal - "Caution - Stop Engine..."	1
6	D001-024	Decal - "Warning - No Riders..."	1
7	D001-249	Decal - "Caution - Disconnect the Battery..."	1
8	4135014	Decal - "Warning - Robot Arm Can Crush..."	1
9	015900	Decal - "Warning - Keep Clear of Conveyor..."	1
10	4135015	Decal - "Warning - Robot Arm Can Crush..."	1
11	D001-128	Decal - Emergency Stop Button	1
12	D001-129	Decal - "Warning - Push to Activate..."	1
13	4136687	Decal - "Warning - Pallet Dispenser Can Crush..."	1

WARNING

To prevent serious injury or death the operator must read the safety warnings and instructions in the Machine and the Engine Operator's manuals. The manuals must be kept on the machine at all times.

- The operator **MUST NOT** leave the operator's seat while the engine is running: the system will return to neutral and the blades will stop.
- **NO ONE** must attempt to make any adjustments, see any jammed mechanism or clear debris particularly in the vicinity of the Gripper Head, Pallet Forks and the Pallet Injection arms while the engine is running.
- Bystanders must be kept clear of the machine when it is operating.
- When leaving the machine unattended: Place the Control Handle in **NEUTRAL**, stop all functions, lower the Conveyor and Pallet Forks to the ground and the Gripper Head onto rolls of sod on the Index Conveyor. Stop the engine, remove the ignition key and lock the cab door.
- Turn the Battery Isolator Switch to **OFF** and lock it in place.

D001-222

CAUTION

To prevent damage to the Electronic Controllers: Do not do any welding on the machine until the Battery Isolator Switch is turned **'OFF'**

D001-261

CAUTION

AVOID INJURIES, READ OPERATOR'S MANUAL BEFORE OPERATING MACHINERY.

202525

CAUTION

AVOID INJURIES, ENGAGE AUTO-STEER ONLY WHEN HARVESTING.

015499

WARNING

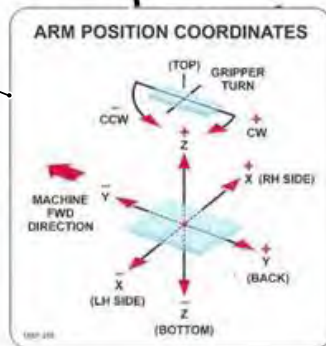
Switch the tractor engine **'OFF'** before working on the electrical system. Failure to do so can result in serious burns and damage to components due to electrical 'shorts'.

D001-114

WARNING

Fasten your seat belt

D001-019



This machine is covered by one or more of the following patents:

U. S. Patents		
3,590,927	4,345,659	5,775,436
3,790,096	4,621,696	6,056,064
4,015,566	4,832,130	
4,018,287	4,944,352	
4,029,152	4,903,778	

Other patents pending.
Also patented in other countries.

THIS MACHINE CANNOT BE COPIED IN WHOLE OR IN PART FOR OWN USE OR RESALE.

BROUWER
EQUIPMENT BUILT FROM EXPERIENCE

015899

015899

ITEM NO.	PART NO.	DESCRIPTION	QTY
		BROUWER 4000 - SAFETY DECALS	
1	D001-255	Decal - Arm Position Coordinates	1
2	D001-222	Decal - "Warning - Read the Safety Warnings..."	1
3	202525	Decal - "Caution - Avoid Injuries Read Operators Manual..."	1
4	015499	Decal - "Caution - Avoid injuries, Engage Auto-Steer..."	1
5	D001-019	Decal - "Warning - Fasten Your Seat Belts..."	1
6	D001-261	Decal - "Caution - To prevent damage..."	1
7	D001-114	Decal - "Warning - Switch the tractor engine OFF..."	1
8	D001-295	Decal - Controller ID	1
9	015899	Decal - Patent	1



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