

# MAGNUM SR SERIES

## PARTS MANUAL



**MAGNUM 300SR**  
**MAGNUM 420SR**  
**MAGNUM 480SR**

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RE-ORDER NUMBER: SRMANUAL  
REVISION: SR-100020





## **SR SERIES**

# **MAGNUM 300SR/420SR/480SR PARTS MANUAL**

The purpose of this manual is for parts identification of the Magnum SR series harvester. This manual is not to be used for assembly. This manual includes parts lists and illustrations of all available replacement parts for the Magnum SR series harvesters. A table of contents is placed at the beginning of the manual for location of specific parts. Keep this manual available for reference in the shop area.

At the time of publication all information contained in this manual was technically correct. However, all materials and specifications are subject to change without notice.

Comments and suggestions about this manual may be directed to: Bucyrus Equipment Co., Inc., PO Box 156-209 Main, Hillsdale, KS 66036. Phone 1-800-330-0857

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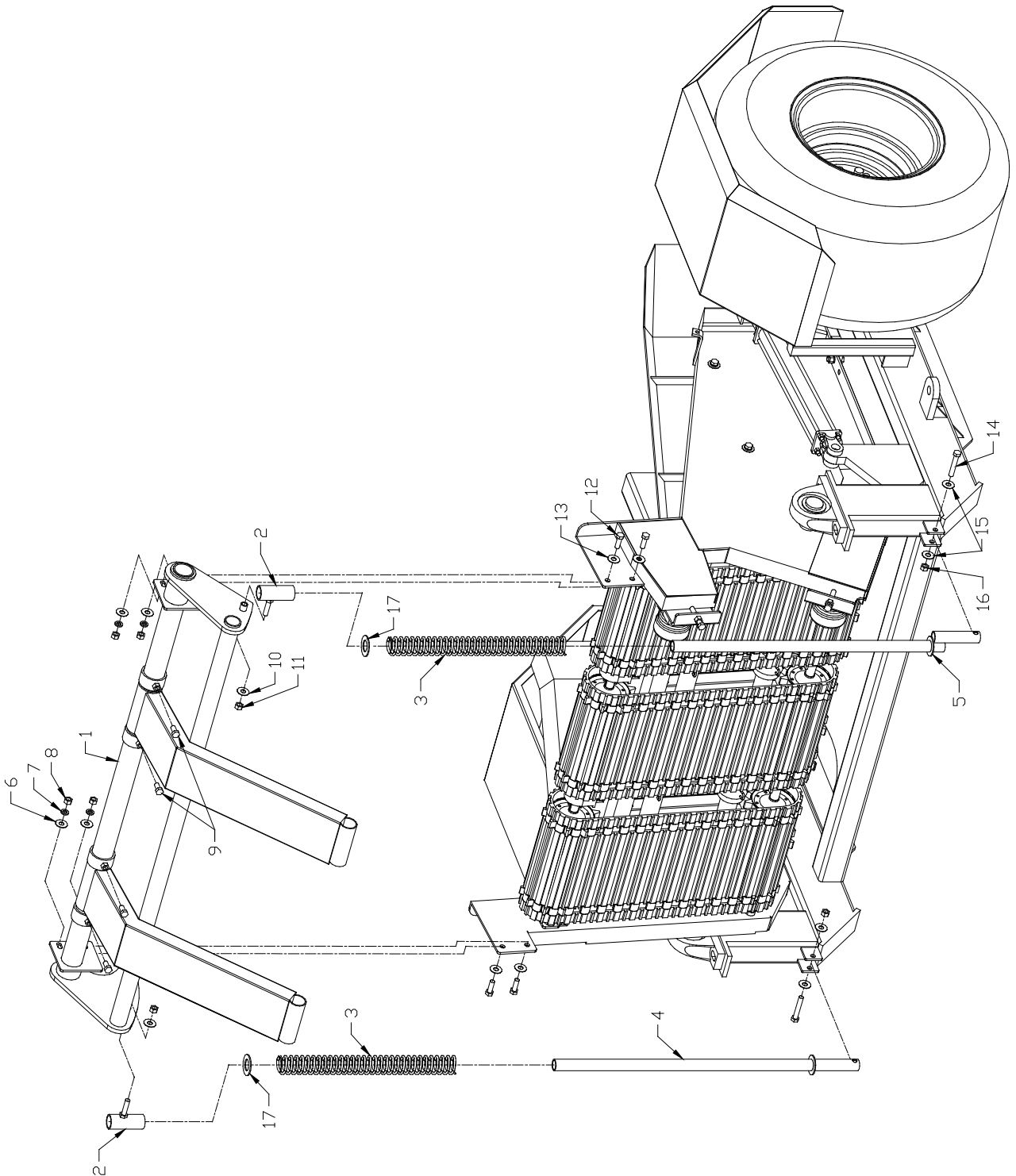
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## RAMPS

| Parts List |     |             |                                                     |
|------------|-----|-------------|-----------------------------------------------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION                                         |
| 1          | 1   | 420RP100    | Ramp assembly                                       |
| 2          | 2   | 420RP109    | Pivot tube                                          |
| 3          | 2   | 420RP112    | Spring                                              |
| 4          | 1   | 420RP111    | Spring tube                                         |
| 5          | 1   | 420RP110    | Spring tube                                         |
| 6          | 4   | 33817       | 1/2"x1.062" Thru-Hard Yel Zinc Fin SAE Flat Washer  |
| 7          | 4   | 33895       | 1/2" Yel Zinc Fin High Alloy Med Split Lock Washer  |
| 8          | 4   | 1136410     | 1/2"-13 Yellow Zinc Finish Grade 8 Finished Hex Nut |
| 9          | 4   | 13205       | 1/2"-13 x 1" Grade 5 Zinc Finish Hex Cap Screw      |
| 10         | 4   | 33817       | 1/2"x1.062" Thru-Hard Yel Zinc Fin SAE Flat Washer  |
| 11         | 2   | 37268       | 1/2"-13 Zinc Finish Grade C Top Lock Nut            |
| 12         | 4   | 13209       | 1/2"-13x1-1/2" Zinc Fin SAE J429 Gr 5 Cap Screw     |
| 13         | 4   | 33817       | 1/2"x1.062" Thru-Hard Yel Zinc Fin SAE Flat Washer  |
| 14         | 2   | 13215       | 1/2"-13x3" Zinc Fin SAE J429 Gr 5 Hex Cap Screw     |
| 15         | 4   | 33817       | 1/2"x1.062" Thru-Hard Yel Zinc Fin SAE Flat Washer  |
| 16         | 2   | 37268       | 1/2"-13 Zinc Finish Grade C Top Lock Nut            |
| 17         | 2   | 33100       | Machine Washer                                      |



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