

MAGNUM SRA SERIES

PARTS MANUAL



MAGNUM 300SRA
MAGNUM 420SRA
MAGNUM 480SRA

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RE-ORDER NUMBER: SRAMANUAL
REVISION: SRA-100025



SRA SERIES

MAGNUM 300SRA/420SRA/480SRA PARTS MANUAL

The purpose of this manual is for parts identification of the Magnum SR series harvester. This manual is not to be used for assembly. This manual includes parts lists and illustrations of all available replacement parts for the Magnum SR series harvesters. A table of contents is placed at the beginning of the manual for location of specific parts. Keep this manual available for reference in the shop area.

At the time of publication all information contained in this manual was technically correct. However, all materials and specifications are subject to change without notice.

Comments and suggestions about this manual may be directed to: Bucyrus Equipment Co., Inc., PO Box 156-209 Main, Hillsdale, KS 66036. Phone 1-800-330-0857

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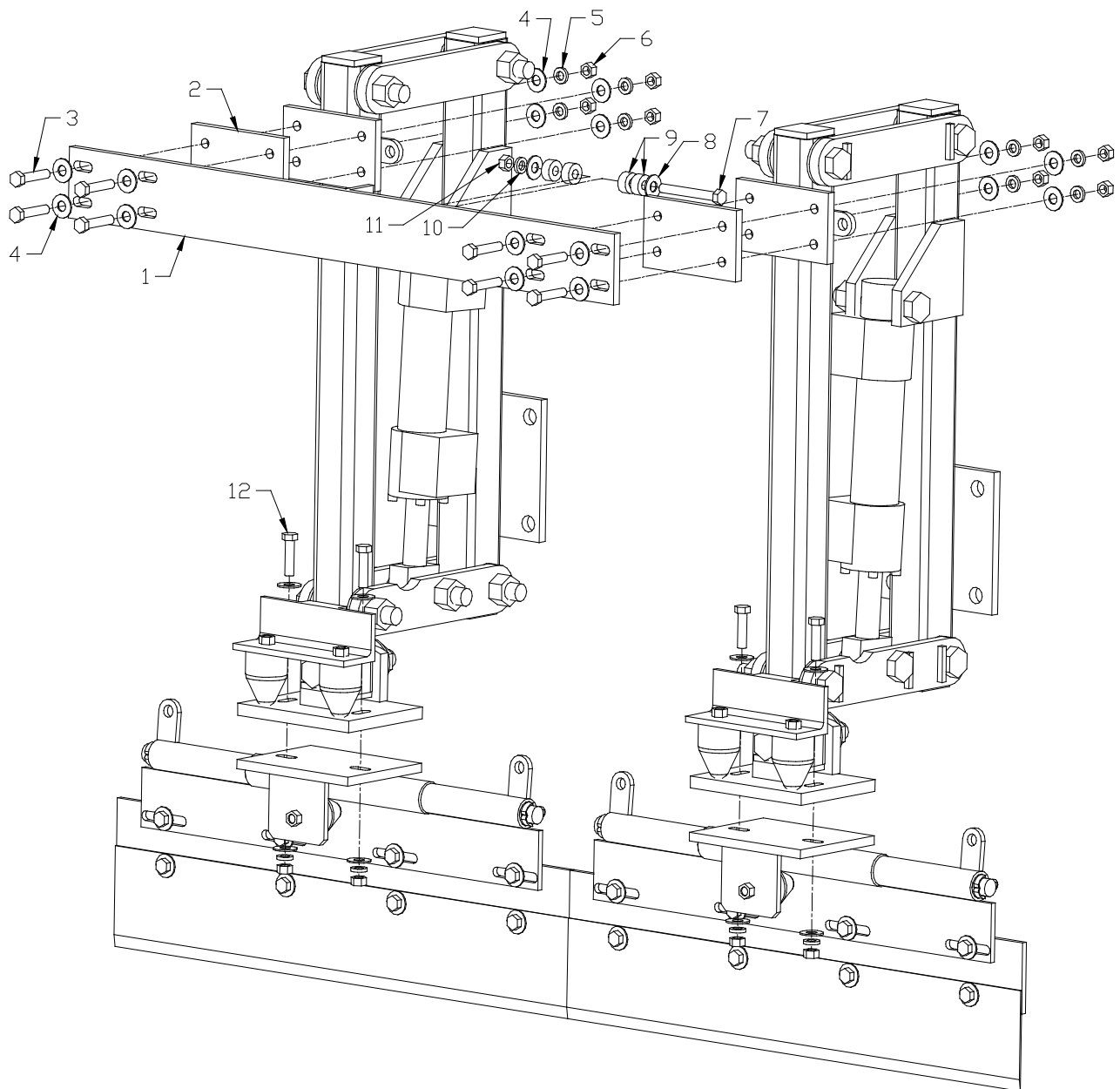
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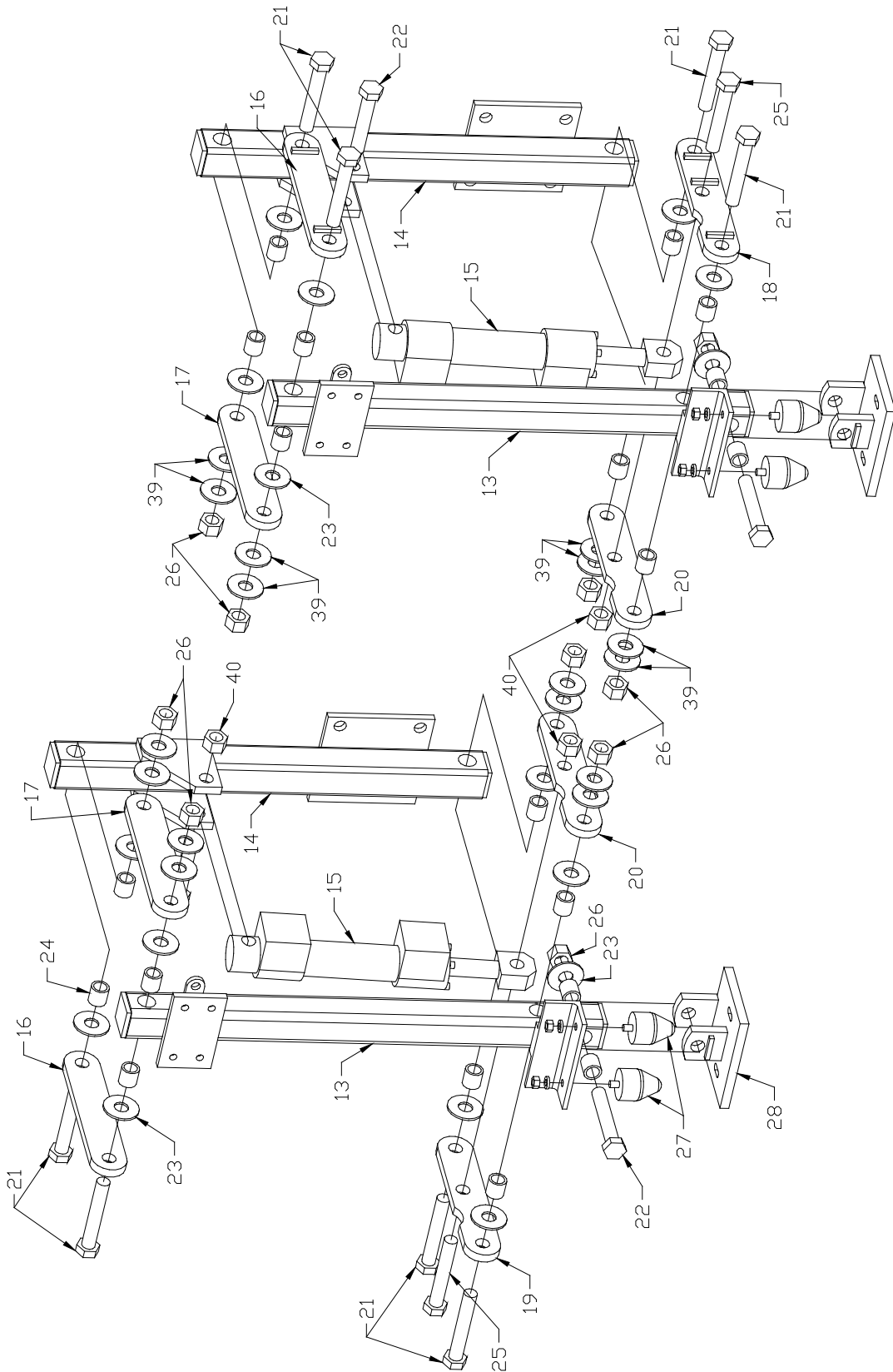
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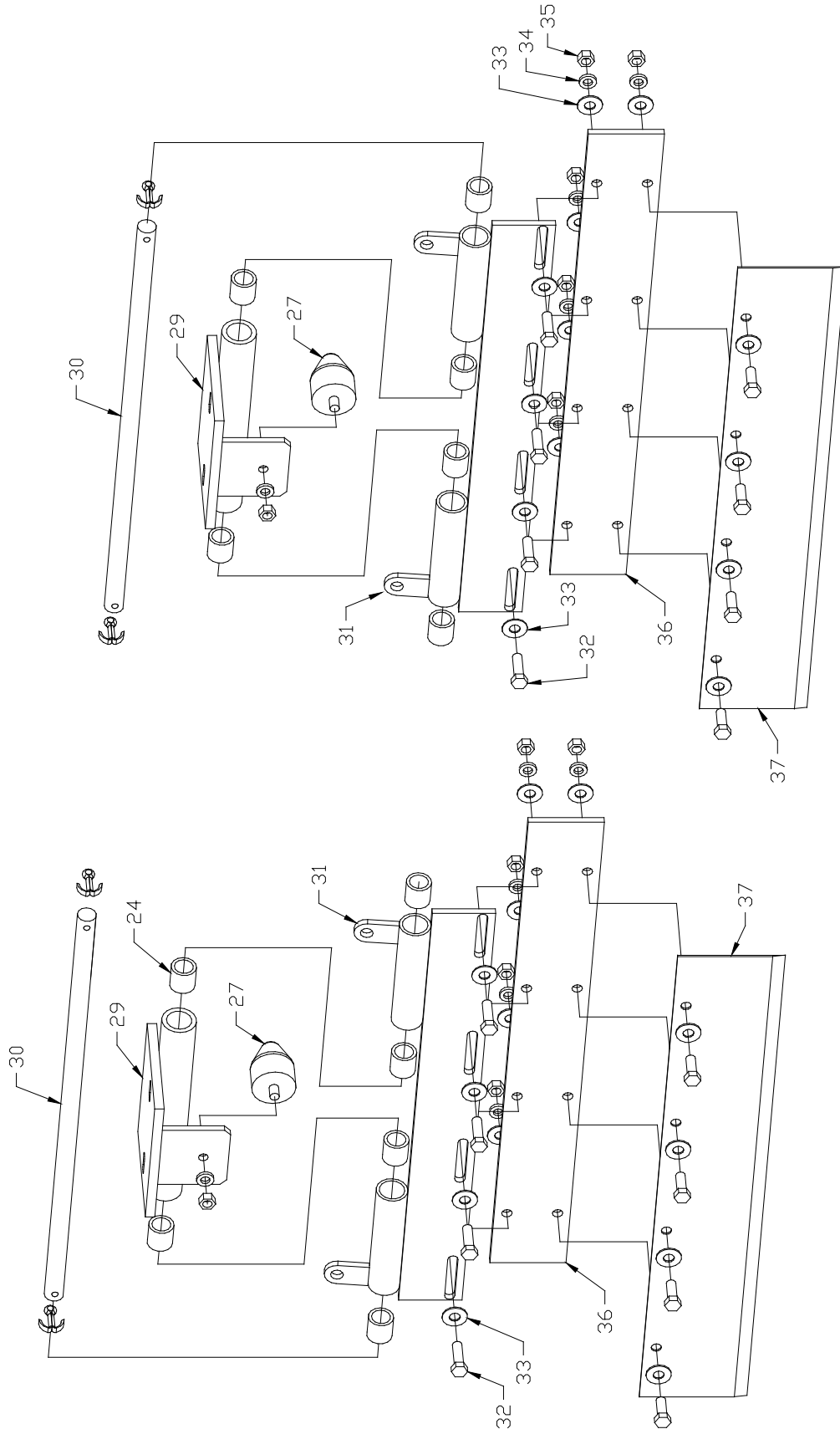
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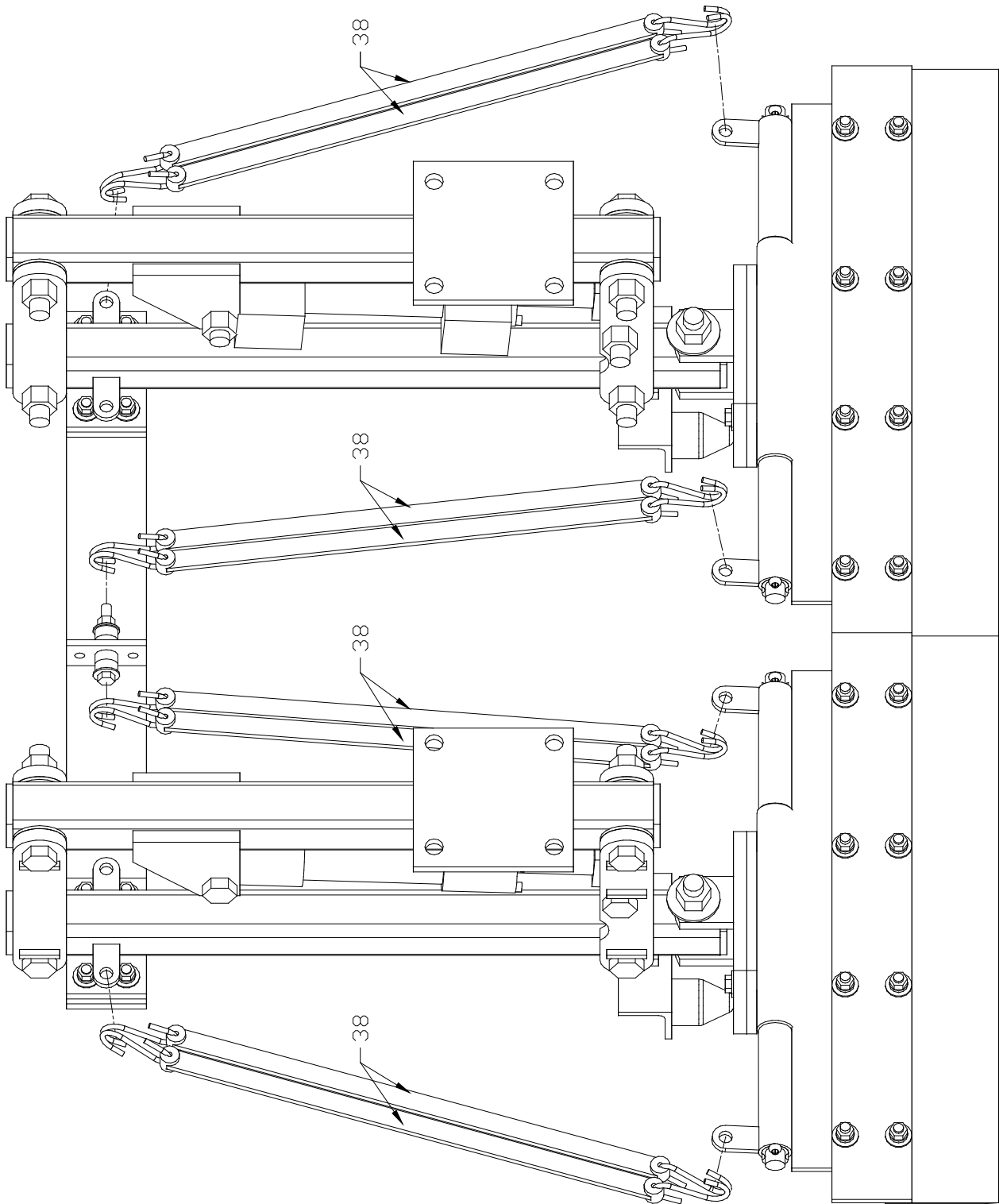
CHOP OFFS

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	480CO110 (300/420)	Top cross brace
1	1	480CO111 (480)	Top cross brace
2	2	480CO103C	Cross brace spacer
3	8	13110	3/8"-16x1-3/4" Gr 5 Zinc Finish Hex Cap Screw
4	16	33859	3/8" Yellow Zinc USS Thru-Hard Flat Washer
5	8	33893	3/8" Yellow Zinc Hi Alloy Med Split Lock Washer
6	8	0169236	3/8"-16 Zinc Finish Grade 8 Finished Hex Nut
7	1	13115	3/8"-16x3" Zinc SAE J429 Gr 5 Hex Cap Screw
8	2	33859	3/8" Yellow Zinc USS Thru-Hard Flat Washer
9	4	XO32	Spacer
10	1	33893	3/8" Yellow Zinc Hi Alloy Med Split Lock Washer
11	1	36306	3/8"-16 Zinc Finish Grade 5 Finished Hex Nut
12	4	13109	3/8"-16x1-1/2" Zinc SAE J429 Gr 5 Cap Screw
13	2	480CO103	Chop off
14	2	480CO104	Stationary chop off
15	2	660884	Chop cylinder
16	2	480CO115	Top link with key
17	2	480CO109	Top link without key
18	1	480CO116L	Left bottom link with key
19	1	489CO116R	Right bottom link with key
20	2	480CO108	Bottom link without key
21	8	17371	3/4-16X4 1/2 ZINC FINISH SAE J429 G5 HCS
22	2	13369	3/4"-10 x 4", Grade 5, Bolt
23	18	33820	3/4" Thru-Hard Yellow Zinc SAE Flat Washer
24	32	GM1216-016	Bushing
25	2	13371	3/4"-10x4-1/2" Gr 5 Zinc Finish Hex Cap Screw
26	8	37314	3/4"-16 Grade C Zinc Finish Steel Top Lock Nut
27	6	MRG1608	Rubber bumper
28	2	480CO102	Top pivot plate
29	2	480CO200	Bottom pivot plate
30	2	480CO105	Hinge pin
31	2	480CO101 (420)	Blade holder
31	2	480CO107 (480)	Blade holder
32	16	15105	3/8"-16x1" Grade 8 Yellow Zinc Hex Cap Screw
33	32	33859	3/8" Yellow Zinc USS Thru-Hard Flat Washer
34	16	33893	3/8" Yellow Zinc Hi Alloy Med Split Lock Washer
35	16	36306	3/8"-16 Zinc Finish Grade 5 Finished Hex Nut
36	2	420CO210 (420)	Blade extension
36	2	480CO210 (480)	Blade extension
37	2	See Page 7.6	Chop-Off Blades
38	8	BUN100	Polystrap Bungee
39	16	0125805	Spring Washer
40	4	37274	3/4"-10 Grade C Zinc Finish Steel Top Lock Nut



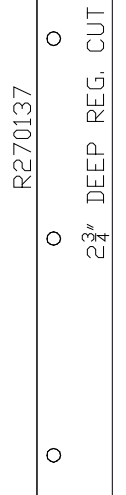
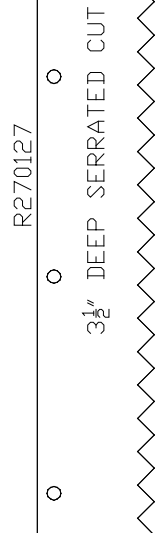
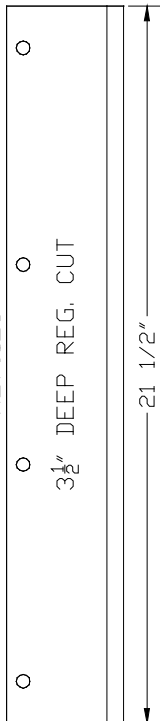




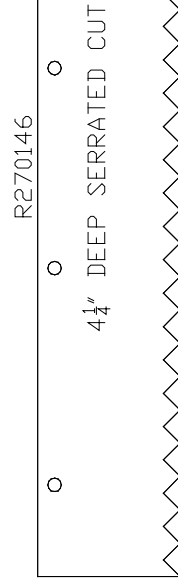
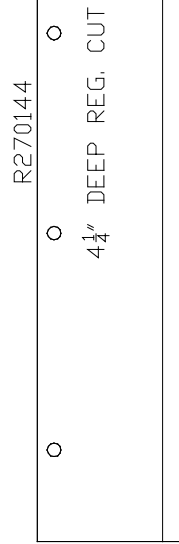


CHOP OFFS

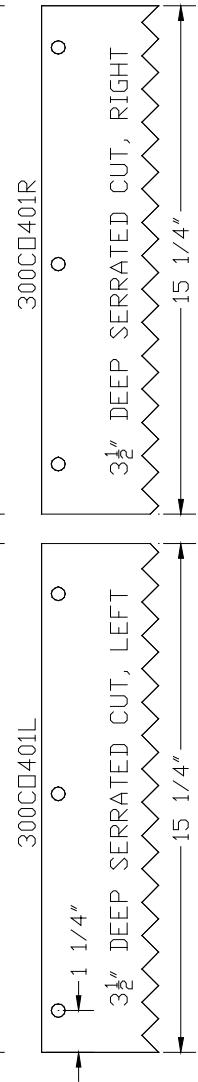
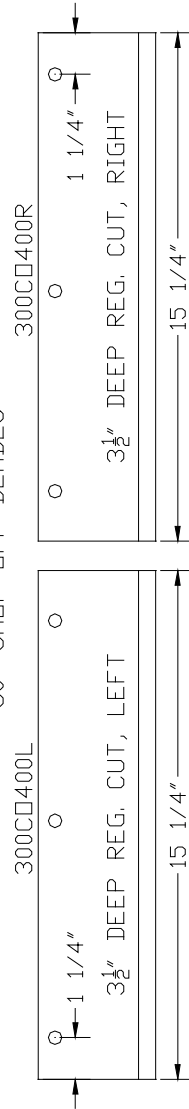
42" CHOP OFF BLADES
R270126



48" CHOP OFF BLADES
R270132



30" CHOP OFF BLADES



TOP SECRET

This image shows a full page of blank handwriting practice paper. It features evenly spaced horizontal blue lines across the entire surface, providing a guide for letter height and placement. There are no margins, text, or other markings on the page.